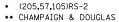
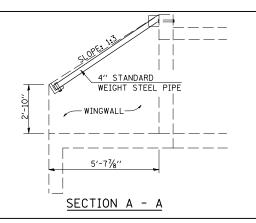
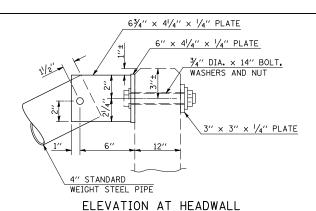
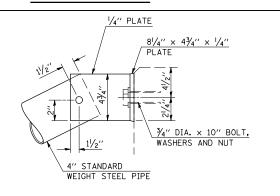
DETAIL OF GRATING FOR CONCRETE HEADWALL CULVERT NO. 5, STATION 2025 + 00.00 S.N. 010-8144

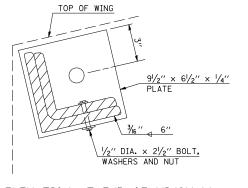
CONTRACT NO. 70623

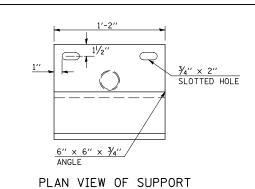




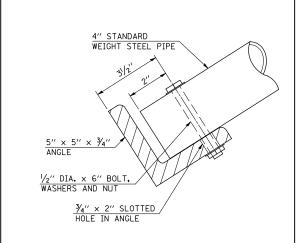




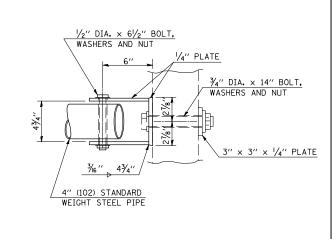




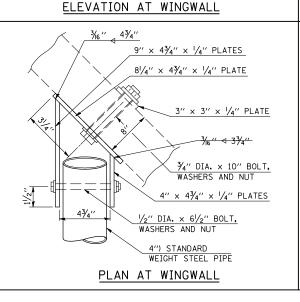
ELEVATION AT END OF WINGWALL (TWO REQ'D. AT EACH GRATING)

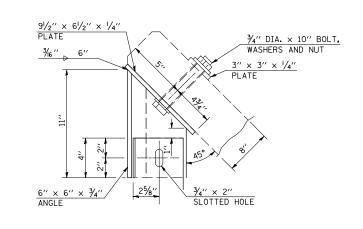


SECTION B - B



PLAN AT HEADWALL



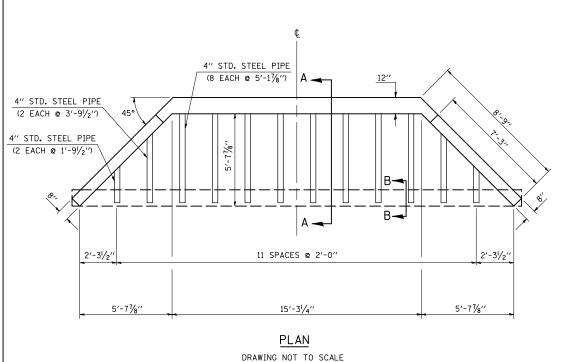


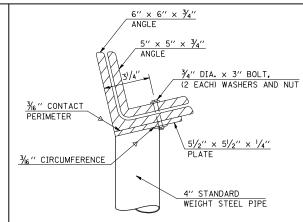
PLAN AT END OF WINGWALL

GENERAL NOTES

- 1. BOLTS AND NUTS SHALL CONFORM TO A.S.T.M. A 307. ALL BOLTS SHALL HAVE WASHERS AT EACH END. HOLES SHALL BE V_{16} " OVERSIZED UNLESS OTHERWISE NOTED EXCEPT IN CONCRETE WHICH SHALL BE V_{26} " OVERSIZED.
- 2. ANGLES AND STEEL PLATES SHALL CONFORM TO A.A.S.H.T.O. M 183. STEEL PIPES SHALL CONFORM TO A.S.T.M. A 53, GRADE B OR A.S.T.M. A 501.
- 3. STEEL PIPES, ANGLES AND PLATES SHALL BE HOT DIPPED GALVANIZED CONFORMING TO THE REQUIREMENTS OF A.A.S.H.T.O. M 111.
- 4. BOLTS, NUTS AND WASHERS SHALL BE HOT DIPPED GALVANIZED CONFORMING TO THE REQUIREMENTS OF A.A.S.H.T.O. M 232.5. THE APPROXIMATE WEIGHT OF THE STEEL IS 1494 POUNDS. THIS TOTAL INCLUDES
- PLATES, ANGLES AND PIPES. BOLTS, NUTS AND WASHERS ARE NOT INCLUDED.

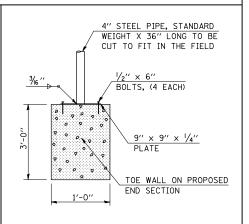
 6. ALL DIMENSIONS ARE TO BE VERIFIED IN THE FIELD. CUTTING OF THE STANDARD WEIGHT PIPE AND ANGLES TO THE EXACT LENGTH AND DRILLING HOLES IS TO BE
- 7. THIS WORK WILL BE PAID FOR AT THE CONTRACT UNIT PRICE EACH FOR "GRATING FOR BOX CULVERT" WHICH PRICE SHALL INCLUDE ALL MATERIAL AND LABOR TO COMPLETE THE INSTALLATION AS SHOWN.





END VIEW OF SUPPORT (TWO REQ'D. AT EACH GRATING)

NUMBER OF CENTER SUPPORTS REQUIRED			
W.W. SPAN (TIP-TIP)	NUMBER REQUIRED	SPACING	
0' TO 12'-6''	0	-	
12′-6″ T0 18′-0″	1	CENTER OF W.W. SPAN	
OVER 18'-0''	ADDITIONAL	(1 CENTER SUPPORT EVERY ADDITIONAL 6'-0" OF W.W. SPAN)	



CENTER SUPPORT PLATE
(TWO REQ'D. AT EACH GRATING)

SHEET 6 OF 6

ILLINOIS DEPARTMENT OF TRANSPORTATION

GRATING FOR CONCRETE HEADWALLS
STATION 2025+00.00
CULVERT NO. 5

SCALE: N/A DATE: 07/23/09 DRAWN BY: BBP/MLB CHECKED BY: G.A.E.

c:\pw_work\PWIDOT\CEARLOCKJD\d0|0|445\70623-sht-grating_details.dgn

_OT DATE = 8/12/2009 LE NAME = G:\pw_work\PWIDOT\CEAR! _OT SCALE = 42.3529'' IN.