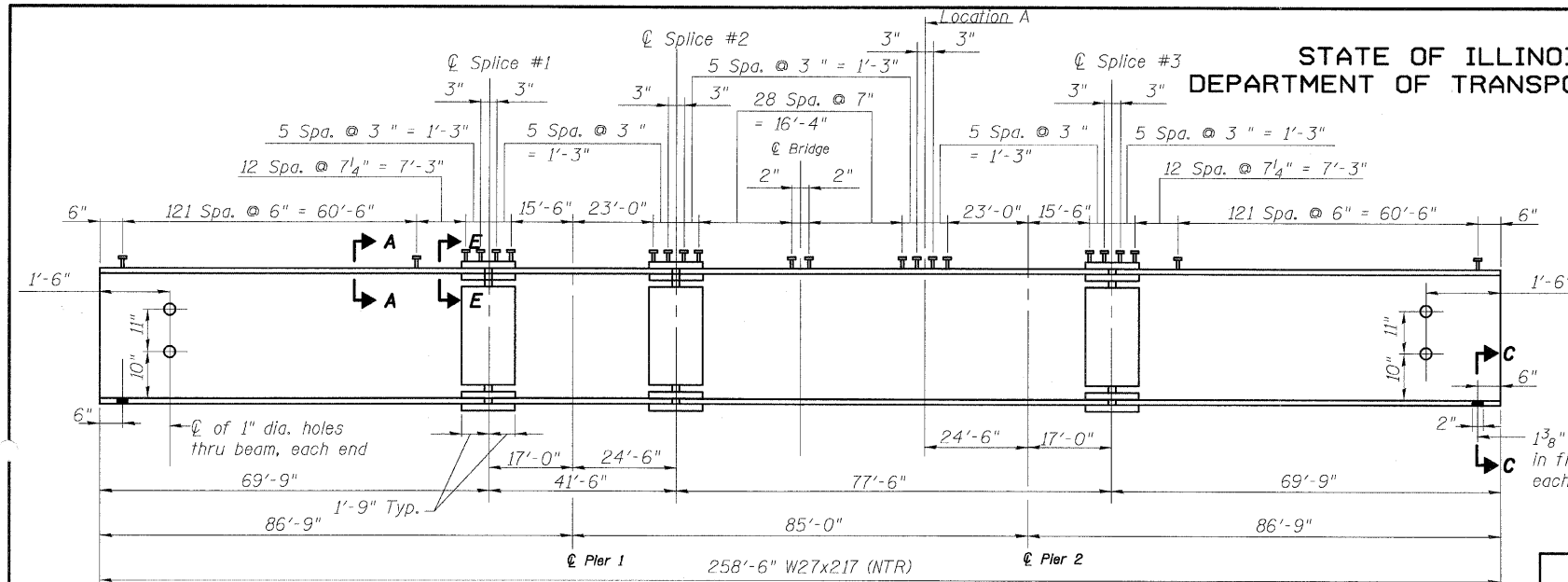


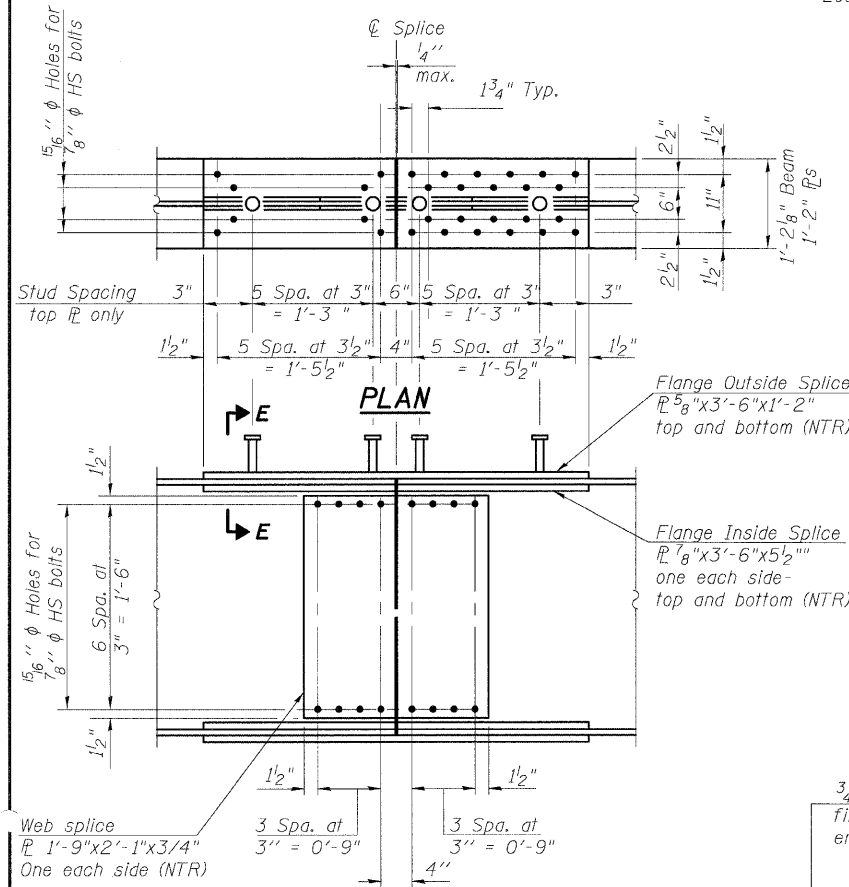
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

ROUTE NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.	SHEET NO.
F.A.P. 324	23B (1&2)F	MCHENRY	17	15	
FED. ROAD DIST. NO. 7	ILLINOIS	FED. AID PROJECT-			

Contract # 60E54



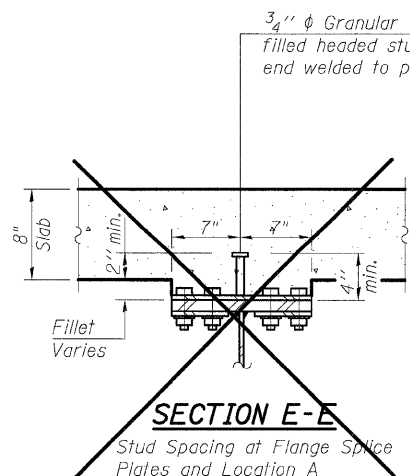
BEAM ELEVATION
Looking West



ELEVATION

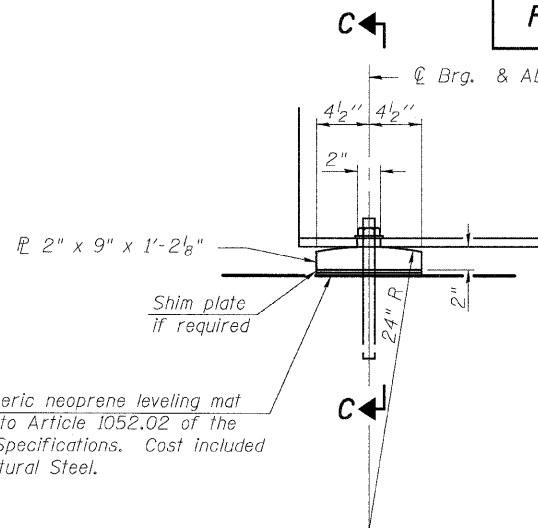
SPLICE DETAIL
(24-Required)

DESIGNED	WLA
CHECKED	CJB
DRAWN	DRP
CHECKED	PJM



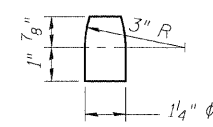
SECTION E-E
Stud Spacing at Flange Splice Plates and Location A

SHEAR STUDS ARE NOT PART OF THIS CONTRACT

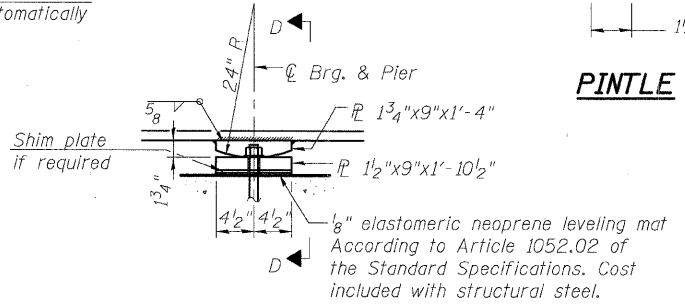


ELEVATION AT ABUTMENT

FIXED BEARING AT ABUTMENTS



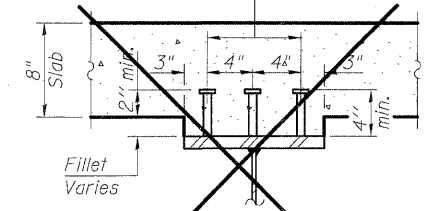
PINTLE



ELEVATION AT PIER

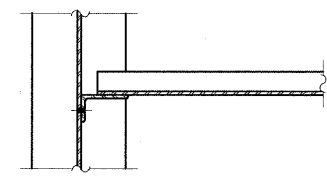
FIXED BEARING AT PIERS

3/4" ϕ Granular or solid flux filled headed studs, automatically end welded to flange. (8112 Required)

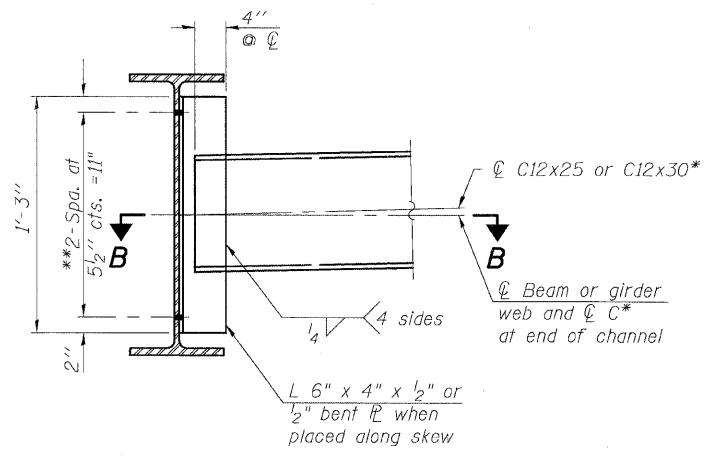


SECTION A-A

Typical Stud Spacing Except at Flange Splice Plates and Location A



SECTION B-B



INTERIOR DIAPHRAGM D

Note:
Two hardened washers required for each set of oversized holes.
* Alternate channels are permitted to facilitate material acquisition. Calculated weight of structural steel is based on the lighter section.
** 3/4" ϕ HS bolts, 1 5/16" ϕ holes

NOTES:

Furnishing fixed steel bearings including shim plates and neoprene mat shall be included with the item "Furnishing Structural Steel"

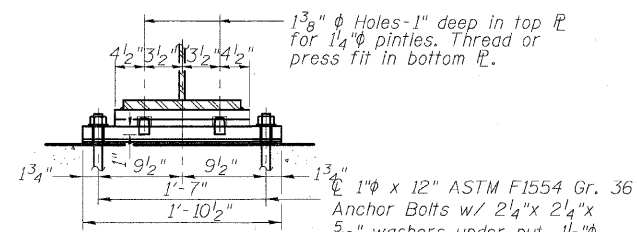
Load carrying components designated "NTR" shall conform to the Supplemental Requirements for Notch Toughness, Zone 2.

All beams, splice plates and fixed bearing plates are M270 Grade 50.

All diaphragms and angles connecting diaphragms to beams are M270 Grade 36.

HS splice bolts shall be 7/8" ϕ AASHTO M164/ ASTM A325

Two 1/8" adjusting shims shall be provided for each bearing in addition to all other plates or shims and placed as shown on bearing details.



SECTION D-D



V3 Companies of Illinois Ltd.
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Woodridge, IL 60517
630.724.9200 phone
630.724.9202 fax
www.v3co.com

FRAMING DETAILS

ILL. ROUTE 23 OVER
KISHWAUKEE RIVER
F.A.P. RT. 324 - SEC. 23B (1&2)F
MCHENRY COUNTY
STATION 69+02.50
STRUCTURE NO. 056-0001