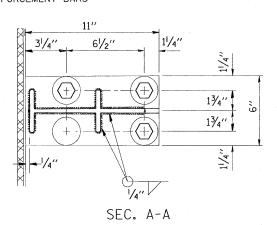


12' SECTION OF GUARDRAIL LOCATE AT ALL NON-SPLICE MOUNTING POINTS

GALVANIZED STEEL PLATE  $1\frac{y}{4}$ "  $\times$  3"  $\times$   $\frac{y}{8}$ " AT ALL POST MOUNTING BOLTS

NOTE:

DIAMOND TIPPED DRILL SHALL BE USED TO DRILL THRU REINFORCEMENT BARS



NOTE:

POSTS SHALL BE HOT DIPPED GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH ASTM DESIGNATIONS A-123 AND A-385.

TWO PERCENT (2%) OF ALL ANCHOR BOLTS SHALL BE TEST LOADED IN PLACE. MIN. TEST LOAD = 8 KIPS.

ALL BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION A-153.

FOR MATERIAL COMPOSITION OF PREFABRICATED PAD, SEE ARTICLE 54.9(F), (BEARING AND ANCHORAGE), OF THE STANDARD SPECIFICATIONS.

PROVIDE 1-1/8" AND 2-1/16" GALVANIZED STEEL SHIMS FOR 25% OF THE POSTS.

IF ONE ANCHOR BOLT FAILS DURING TEST, TWO OTHER ANCHOR BOLTS SHALL BE TESTED. TESTING EQUIPMENT CAN BE OBTAINED FROM BOLT COMPANIES.

## THIS SHEET IS FOR INFORMATION ONLY

DESIGNED REVISED R. RITCHIE 05-02-00 FILE NAME = JSER NAME = midyja SECTION COUNTY TOTAL SHEE NO. TYPICAL DETAIL FOR CENTER LONGITUDINAL JOINT STATE OF ILLINOIS ·\diststd\22x34\bmØ5.dgr DRAWN REVISED VAR 2008-057 GRR VARIOUS 22 12 **GUARDRAIL JOINT** PLOT SCALE = 50.000 '/ IN. CHECKED REVISED **DEPARTMENT OF TRANSPORTATION** CONTRACT NO. 60F15 BM-05 DATE 10-31-88 REVISED SCALE: NONE SHEET NO. 1 OF 1 SHEETS STA. TO STA. PLOT DATE = 8/27/2008