*Granular or solid flux filled headed studs conforming to Article 1006.32 of the Std. Specs., automatically end welded.

Locking edge rail-

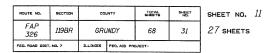
 $\frac{7_{16}^{\prime\prime}}{bolts}$, All bolts shall be burned, sawed,

or chipped off flush with the plates

after forms are removed, typ.

Strip seal

STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



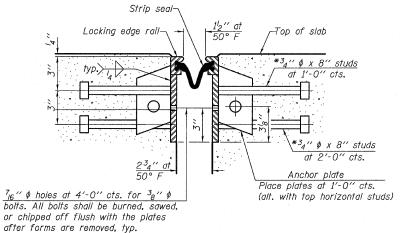
Contract #66687

The strip seal shall be made continuous and shall have a minimum thickness of \(\frac{1}{4}'' \). The configuration of the strip seal shall match the configuration of the Locking Edge Rails. Open or "webbed" strip seal gland configurations are not permitted. The gland shall be sized for a maximum rated movement of 4 inches.

The height and thickness of the Locking Edge Rails shown are minimum dimensions. The actual configuration of the Locking Edge Rails and matching strip seal may vary from manufacturer to manufacturer. Flanged edge rails will not be allowed. Locking Edge Rails may be spliced at slope discontinuities and stage construction joints.

The manufacturer's recommended installation methods shall be followed. The joint opening and deck dimensions detailed on the superstructure are based on a rolled rail expansion joint. If the Contractor elects to use the welded rail expansion joint, the opening and deck dimensions shall be modified according to the dimensions detailed on this sheet. Required modifications shall be made at no additional cost to the State.

All steel components shall be galvanized after fabrication according to Article 520.03 of the Standard Specifications.



SECTION THRU ROLLED RAIL JOINT

Top of slab

at 1'-0" cts.

*34" \$ x 8" studs

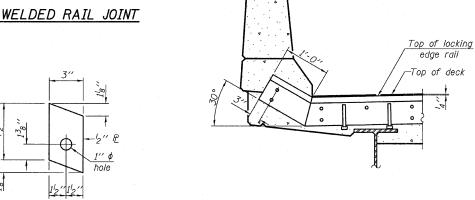
at 2'-0" cts.

at 1'-0" cts. (alt. with

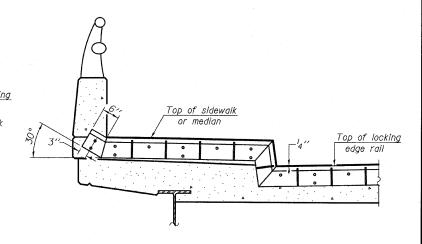
top horizontal studs).

SECTION THRU WELDED RAIL JOINT

ANCHOR P



AT PARAPET



AT SIDEWALK OR MEDIAN

Shorter plates with a single row of studs at 12" cts. may be necessary on medians which are shallower than 9". See manufacturer's recommendation.

ROLLED EXTRUDED RAIL

LOCKING EDGE RAIL SPLICE

***Back gouge not required if

is verified by mock-up.

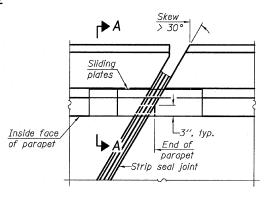
complete joint penetration

Flush

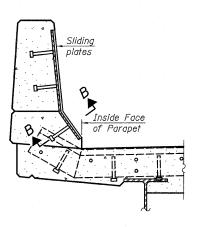
The inside of the locking edge rail groove shall be free of weld

LOCKING EDGE RAILS

WELDED RAIL



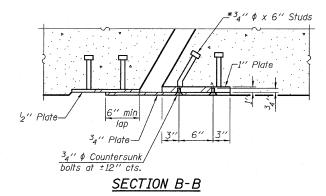
PLAN



SECTION A-A

POINT BLOCK DETAILS (for skews > 30°)

TYPICAL END TREATMENTS



<u>BILL OF MATERIAL</u>			
Item		Unit	To
Preformed Joint Strip	Seal	Foot	106

PREFORMED JOINT STRIP SEAL IL 47 OVER JOHNNY RUN FAP ROUTE 326 - SECTION 119BR GRUNDY COUNTY STATION 582+65.75 STRUCTURE NO. 032-0112



Eastport Business Center 1 100 Lanter Court, Suite 1 Collinsville, Illinois 62234 618-345-2200 Design Firm License No. 184.001115

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5-16-08