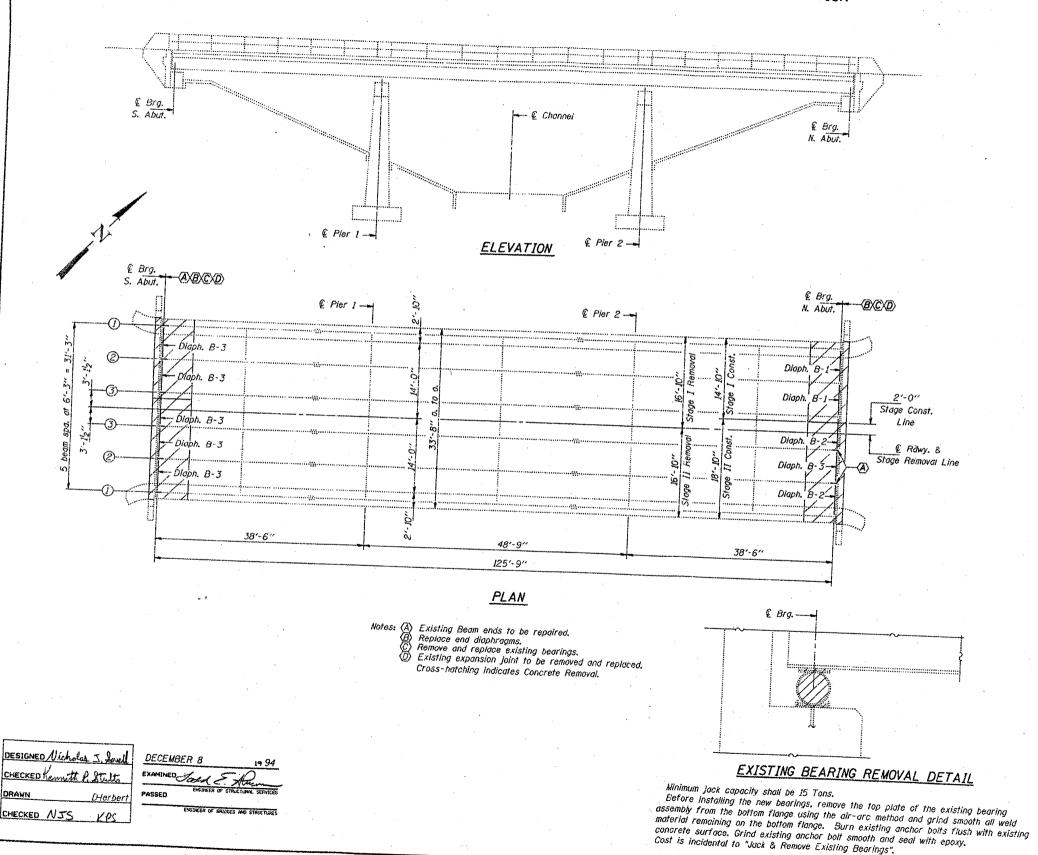
STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION

Cost is incidental to "Jack & Remove Existing Bearings".



CHECKED NJS YPS

VARIOUS ROUTES D9 BRIDGE PAINTING FY 09-1 VARIOUS COUNTIES CONTRACT 78093 FOR INFORMATION ONLY
SHEET 7 OF 31

GENERAL NOTES

All new structural steel shall conform to AASHTO Classification M-270 Gr. 36.
All new fasteners shall be high strength bolts. Holes shall be subpunched or subdrilled % of and reamed in the field to \$\frac{\mathbb{M}}{16} \times for \$\frac{\pi}{3} \times fightharpoonup for \$\pi \times fightharp

Reinforcement bars shall conform to the requirements of AASHTO M-31, M-42 or M-53 Grade 60.

M-42 of M-53 Grade 60.

Prior to pouring the new concrete for the deck, all loose rust, loose mill scale, and all other foreign material shall be removed from the embedded portions of flanges of beams. The removal shall be accomplished in accordance with the requirements of the SSPC Surface Preparation Specifications SP3 for Power Tool Cleaning or SP2 for Hand Tool Cleaning.

The Contraction of the service Removal.

The Contractor will be required to mark, on the top of the concrete deck, the location of the top flange of the steel beams prior to any removal of the concrete bridge deck. Saw cutting directly over the top of the beam is not permitted.

Any reinforcement bars that are damaged during concrete removal shall be replaced with an approved bar splicer or anchorage system. Cost incidental

To "Concrete Removal".

Plan dimensions and details relative to existing structure have been taken from existing plans and are subject to nominal construction variations. It shall be the Contractor's responsibility to verify such dimensions and details shall be the Contractor's responsibility to verify such dimensions and details in the field and make necessary approved adjustments prior to construction or ordering of materials. Such variations shall not be cause for additional compensation for a change in the scope of the work, however, the Contractor will be paid for the quantity actually furnished at the unit price bid

Existing Structural steel shall only be cleaned and painted as required by the Special Provision "Cleaning and Painting Adjacent Areas of Existing Steel

Structures".

The inorganic zinc-silicate/acrylic/acrylic paint system shall be used for shop and field painting of new structural steel except where otherwise noted. The color of the acrylic finish coat shall be Light Grey, Munsell No. 107 7/1. See Special Provisions.

Removal of all damaged members necessary to complete the work as detailed on the plans and as specified in the Special Provisions shall be considered incidental to the contract.

Traffic control shall be determined by the District.

TOTAL BILL OF MATERIAL

9UANT [T 15.2 15.2
15.2
1-20-6
7550
6
6
12
2290
1
21
216

BRIDGE REPAIRS F.A. RTE. 35 (IL 146) SEC. 11-B-1 OVER HOSICK CREEK HARDIN COUNTY BRIDGE NO. 1 S.N. 035-0011