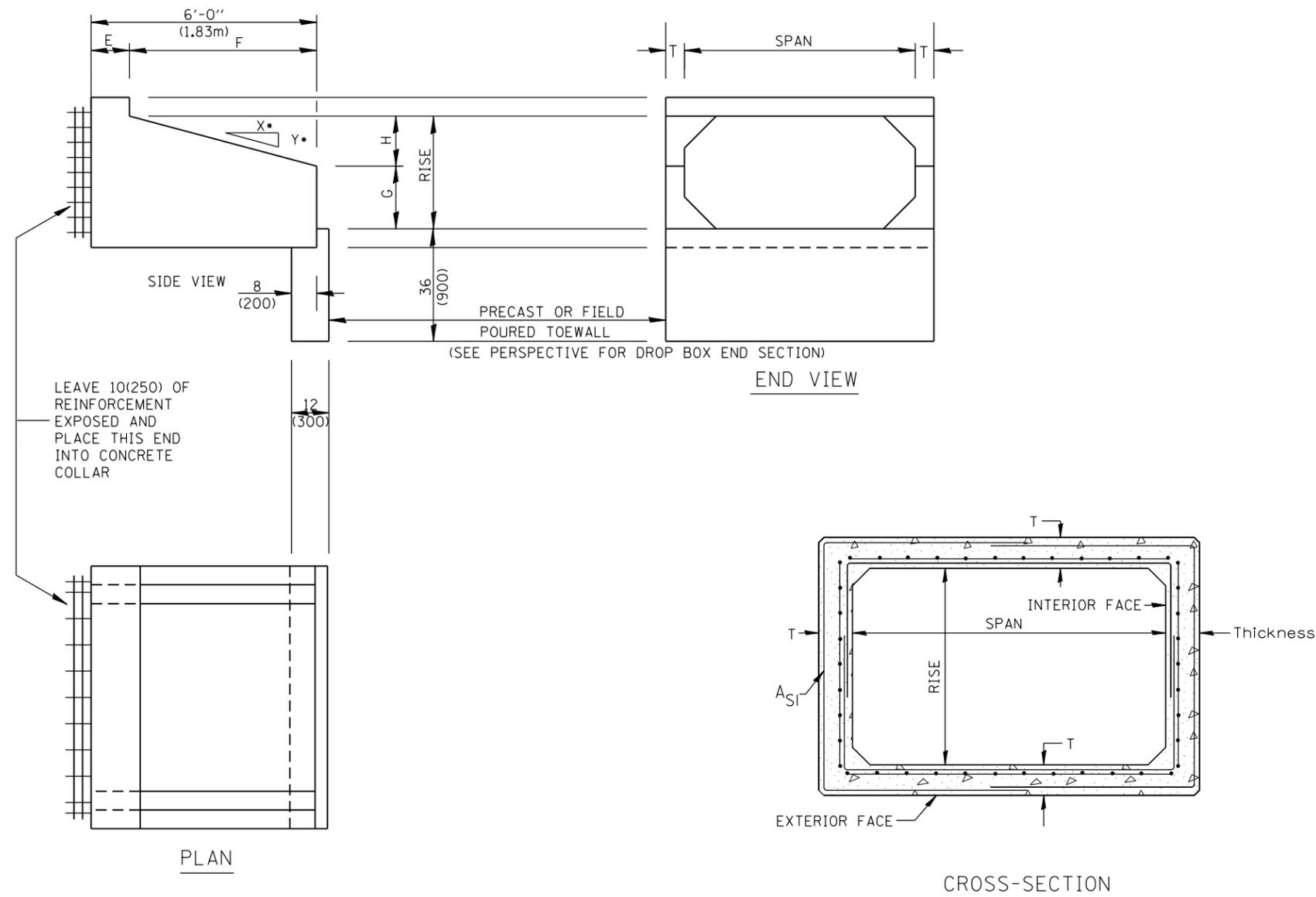
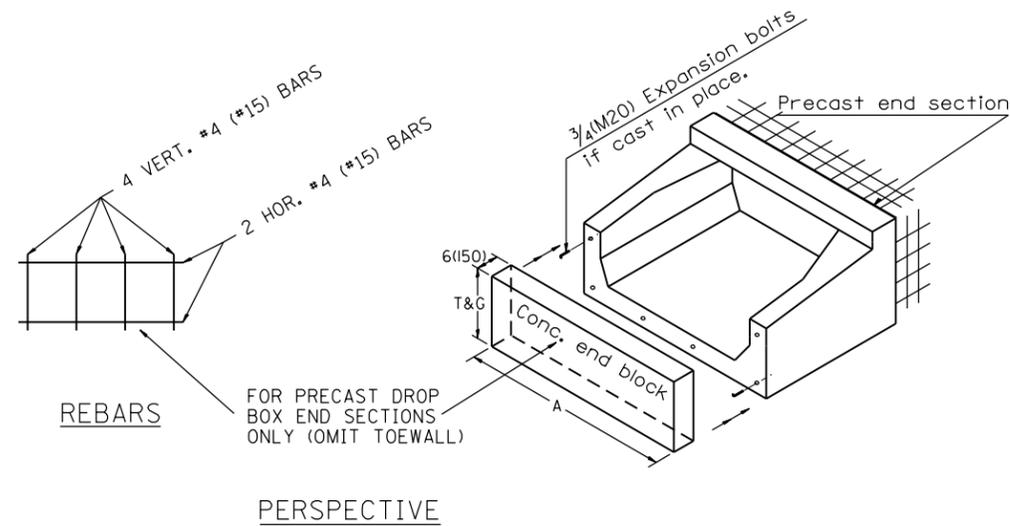


DESIGNER NOTES:
 1. INSERT DISTRICT SPECIAL PROVISION.
 2. TO BE USED IN CONJUNCTION WITH CONCRETE COLLAR.



GENERAL NOTES:

1. The Box Culvert Sections shall conform to ASTM C1577.
2. The External Sealing Band shall conform to ASTM C 877. The appropriate portions of Articles 550.02(I) and 1057.01 of the Standard Specifications shall apply.
3. Shop plans for the Precast Reinforced Box Culvert Sections, End Sections and Drop Box End Sections shall be submitted in accordance with Article 540.06 of the Standard Specifications.
4. All dimensions shall be verified with the Supplier.



All dimensions are in inches (millimeters) unless otherwise noted.

01-01-97	RENUM. J-12.08 AND J-12.09, NEW FORMAT, METRICS.	T.P.	10-16-06	REVISED TO 2007 SPEC.	M.A.
	NEW REVISION BOX, NOTES		04-16-12	REVISED	R.D.
05-01-97	CORRECT TITLE & GEN. NOTES	J.A.			
06-17-99	CORRECT DIMENSIONS	J.A.			

**STATE OF ILLINOIS
 DEPARTMENT OF TRANSPORTATION**

**PRECAST CONCRETE BOX CULVERTS (SPECIAL),
 END SECTION (SPECIAL), &
 DROP BOX END SECTIONS (SPECIAL)**

NOT TO SCALE

F.A. RTÉ.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
CONTRACT NO.				
FED. ROAD DIST. NO.	ILLINOIS	FED. AID PROJECT		