

FOR INDEX OF SHEETS AND HIGHWAY STANDARDS, SEE SHEET 2.

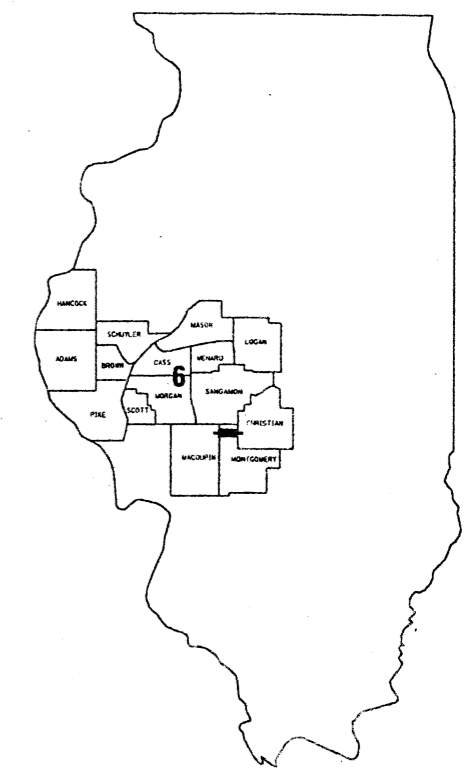
62

95%
5-18-2002

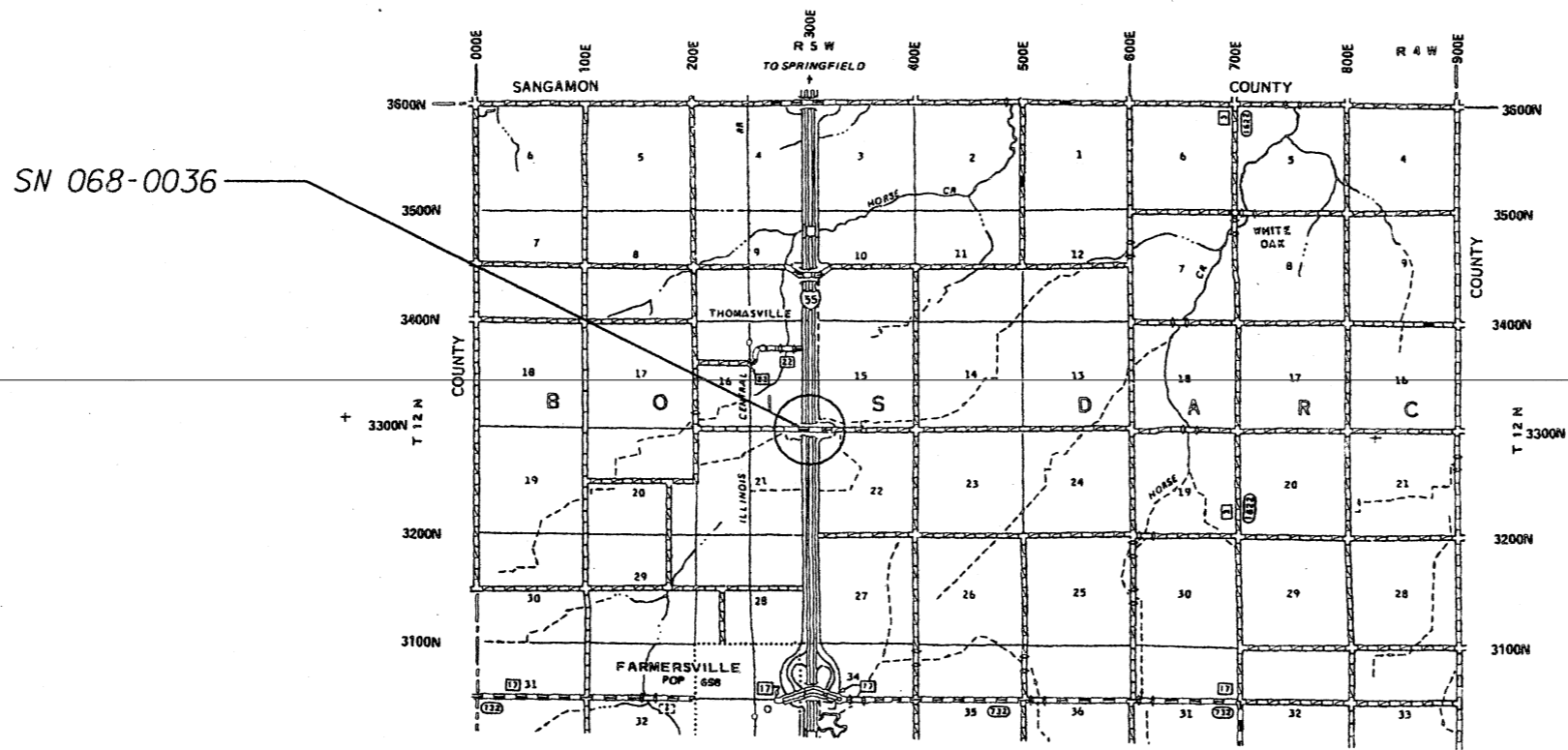
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION
DIVISION OF HIGHWAYS

**PLANS FOR PROPOSED
MOTORIST CAUSED HIGHWAY DAMAGE
CLAIM NO. 657756**

**FAI ROUTE 55 (I-55)
SECTION (68-5HB-1)BR
MONTGOMERY COUNTY
C96-020-02/ D96-038-01**



LOCATION OF SECTION INDICATED THIS: —



STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION
DIVISION OF HIGHWAYS

SUBMITTED July 12 2001
Victor A. Modera
DISTRICT ENGINEER

August 17, 2001
Michael Hina
ENGINEER OF DESIGN AND ENVIRONMENT

August 17, 2001
James C. Slay
DIRECTOR, DIVISION OF HIGHWAYS

J.U.L.I.E.
JOINT UTILITY LOCATION INFORMATION FOR EXCAVATION
1-800-892-0123

BRIDGE ENGINEER - TIM SOUTHER
BRIDGE INSPECTION ENGINEER - DAVE COPENBARGER
PHONE: (217) 785-5303

NET LENGTH OF SECTION = 339.00 FEET = 0.640 MILE



CONTRACT NO. 72702

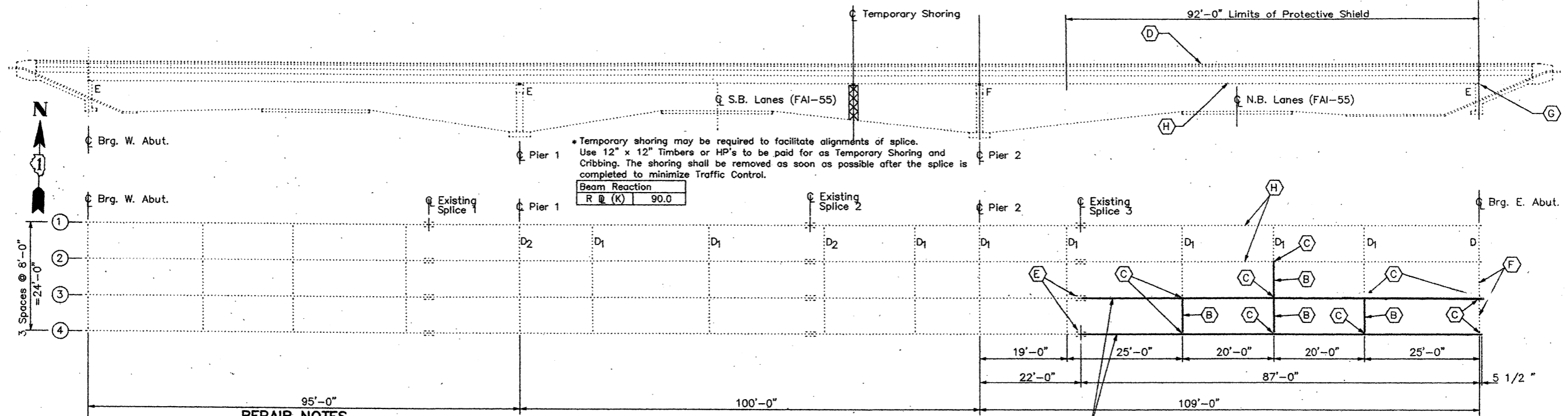
068-0036

SEAL

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6-262

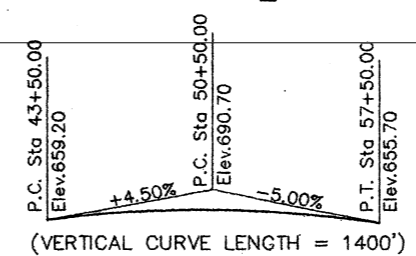
068-0036



REPAIR NOTES

- (A) Remove and replace existing girders.
- (B) Remove and replace existing diaphragm and clip angles.
- (C) Remove and replace existing H.S. Bolts. (See Note (E) also).
- (D) Existing railing to be removed at rail splice near pier 2 and at east abutment as required to clear construction. Provide new rail post anchors in new parapet and re-erect existing railing and posts.
- (E) Remove and replace existing web and bottom flange splice plates. Re-use existing top flange splice plates. Remove and replace all H.S. bolts at splices.
- (F) Remove and re-use existing end diaphragms, bearing assemblies and bearing extensions. Provide new H.S. bolts at bottom flange of girder at bearing.
- (G) Remove and replace anchor bolts and retainer angles at E. Abut. for all four girders.
- (H) Grind smooth all knicks and gouges in the bottom flange of beams 1 and 2. Cost included with Furnishing and Erecting Structural Steel.

FRAMING PLAN



GENERAL NOTES

All structural steel shall conform to AASHTO Classification M-270 Gr. 36 unless otherwise noted. Reinforcement bars shall conform to the requirements of AASHTO M-31, M-42 or M-53 Grade 60. Prior to pouring the new concrete for the deck, all loose rust, loose mill scale and other loose potentially detrimental foreign material shall be removed from the surfaces of the girders in contact with concrete. The cost of this work will be included in the pay item Concrete Removal. All heavy rust and other tightly adhered potentially detrimental foreign matter shall also be removed from the surfaces of the existing steel which is re-used and in contact with concrete. Tightly adhered paint may remain unless otherwise noted. This removal shall be accomplished by methods that will not damage the steel. The cost of this work will be paid for according to Article 109.04 of the Standard Specifications.

Plan dimensions and details relative to existing structure have been taken from existing plans and are subject to nominal construction variations. It shall be the Contractor's responsibility to verify such dimensions and details in the field and make necessary approved adjustments prior to construction or ordering of materials. Such variations shall not be cause for additional compensation for a change in the scope of the work. However, the contractor will be paid for the quantity actually furnished at the unit price bid for the work.

Grind existing nicks, gouges and shallow cracks in the damaged beams as detailed. Ground surfaces shall be inspected for cracks using magnetic particle testing. Cost included with Furnishing and Erecting Structural Steel. Any cracks that cannot be removed by grinding approximately 1/4" deep shall be identified and reported to the Bureau of Bridges and Structures for further disposition. Cost of removal and re-installation of all members necessary to complete the work as detailed on the plans and as specified in the Special Provisions shall be included with Furnishing and Erecting Structural Steel. Joint plates and attached bars shall be shop painted with the inorganic zinc rich primer. No field paint required.

The inorganic zinc rich primer/acrylic/acrylic paint system shall be used for shop and field painting of new structural steel except where otherwise noted. The color of the acrylic finish coat shall be interstate green, Munsell No.7.5G 4/8. See Special Provisions "Cleaning and Painting New Metal Structures".

The existing structural steel coating contains lead. The contractor should take appropriate precautions to deal with the presence of lead on this project.

Existing structural steel shall only be cleaned and painted as required by the Special Provision "Cleaning and Painting Adjacent Areas of Existing Steel Structures".

The main load carrying member components subject to tensile stress shall conform to the Supplemental Requirements for Notch Toughness Zone 2. These components are the web and bottom flange section and splice plate material for girders 3 and 4 only.

Field welding of construction accessories will not be permitted to the bottom flange of beams or girders nor to the top flange for a distance equal to one-fourth the span length each way from the pier supports. Field welding in others areas will be permitted only when approved by the Engineer. Protective Coat shall not be applied to surfaces to which Waterproofing Membrane System is applied.

Existing reinforcement extending into the removed area shall be cleaned, straightened and incorporated into the new construction. Any reinforcement bars that are damaged during concrete removal shall be replaced with an approved bar splicer or anchorage system. Cost included with Concrete Removal.

Fasteners shall be high strength bolts.

TOTAL BILL OF MATERIAL

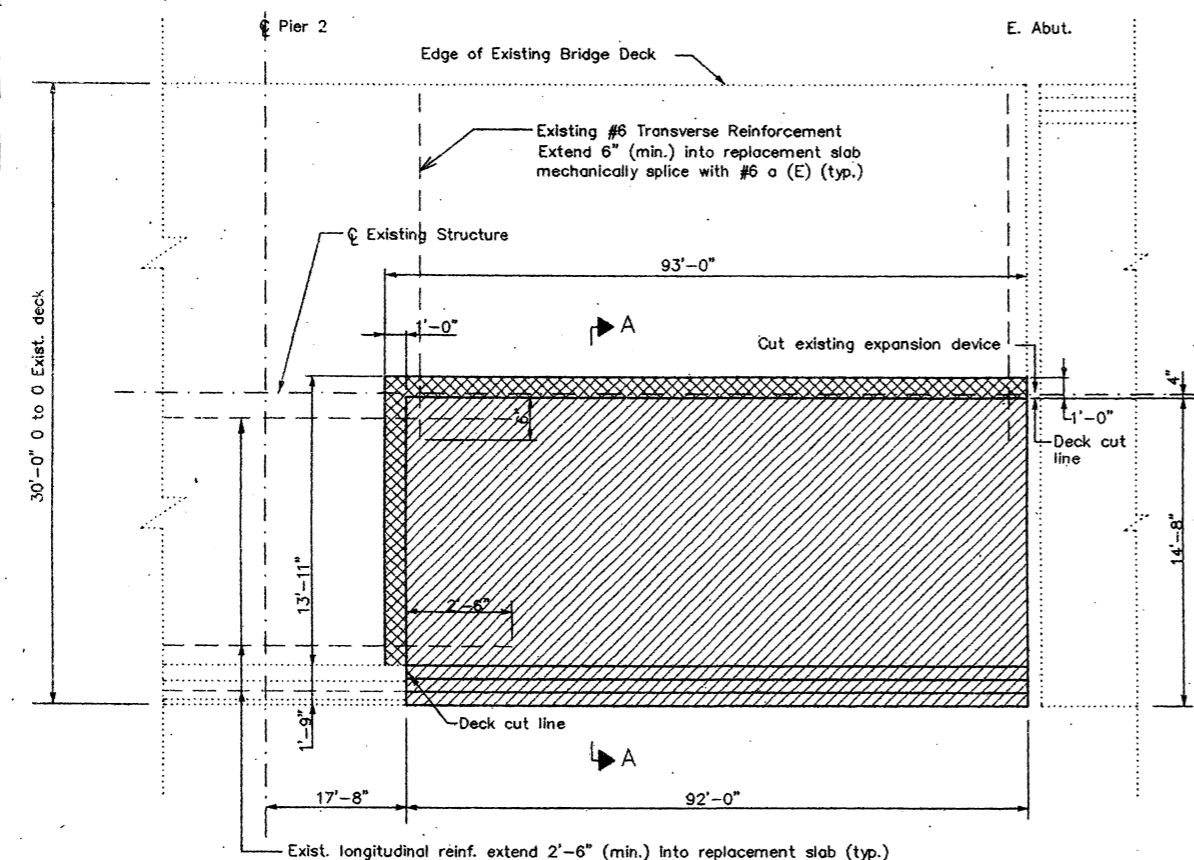
ITEM	UNIT	QUANTITY
Concrete Removal	Cu. Yd.	41.3
Concrete Superstructure	Cu. Yd.	41.3
Furnishing and Erecting Structural Steel	Pound	44,250
Structural Steel Removal	Pound	43,795
Stud Shear Connectors	Each	288
Reinforcement Bars Epoxy Coated	Pound	10,500
Temporary Shoring and Cribbing	L.S.	1
Waterproofing Membrane System	Sq. Yd.	144
Bit. SC Super (C) N50	Tons	14
Protective Shield	Sq. Yd.	194
Removing and Re-Erecting Existing Railing	Ft.	107
Floor Drains	Each	7
Protective Coat	Sq. Yd.	33
Mechanical Splice	Each	197

REVISIONS	
NAME	DATE

STV Incorporated
 Engineers/Architects/Planners/Construction Managers
 200 W. Monroe St. Chicago, IL 60606-5015

ILLINOIS DEPARTMENT OF TRANSPORTATION
GENERAL PLAN & ELEVATION
 T.R. 17 OVER F.A.I. RT.55
 MONTGOMERY COUNTY
 S.N. 068-0036

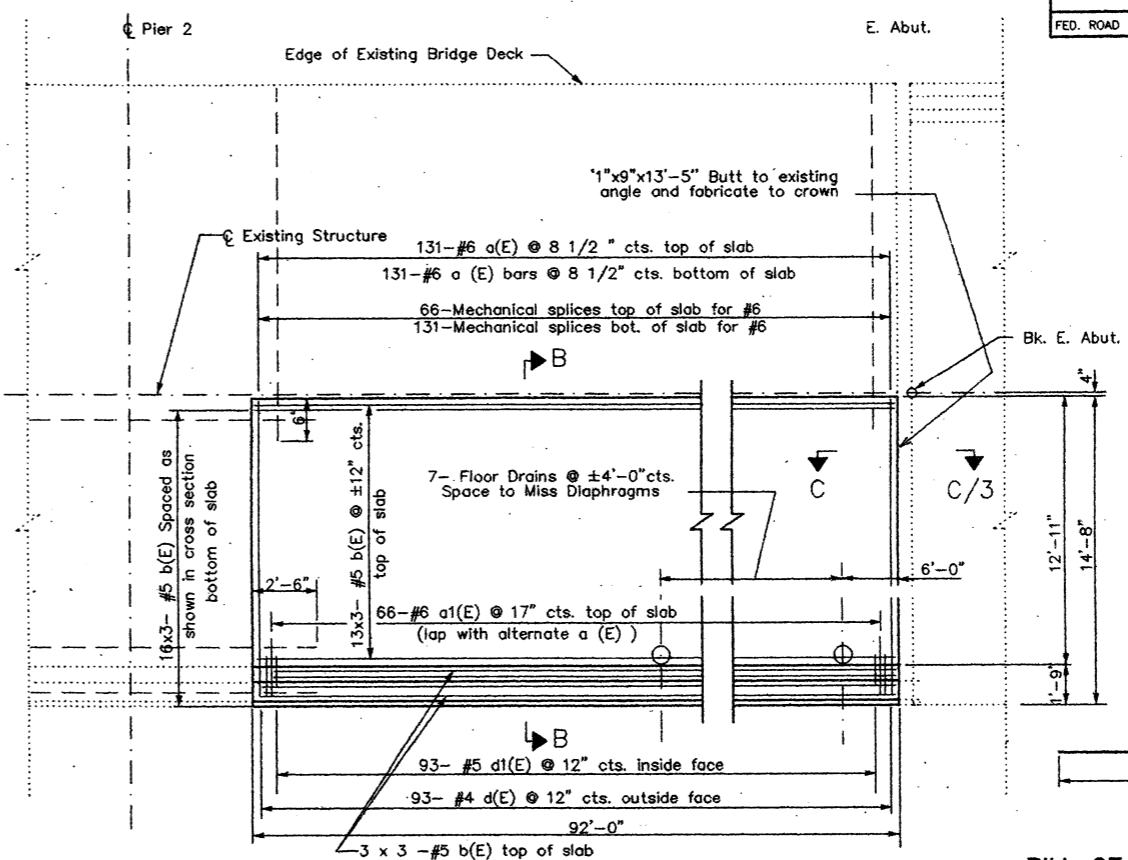
DESIGNED: R.J.L. DRAWN BY: R.M.
 DATE: 06/01/01 CHECKED BY: I.L.K. CHECKED BY: R.J.L.



ASPHALT AND CONCRETE REMOVAL

CONCRETE REMOVAL (INCLUDES BITUM. OVERLAY & MEMBRANE AND END DAM AT ABUTMENT)

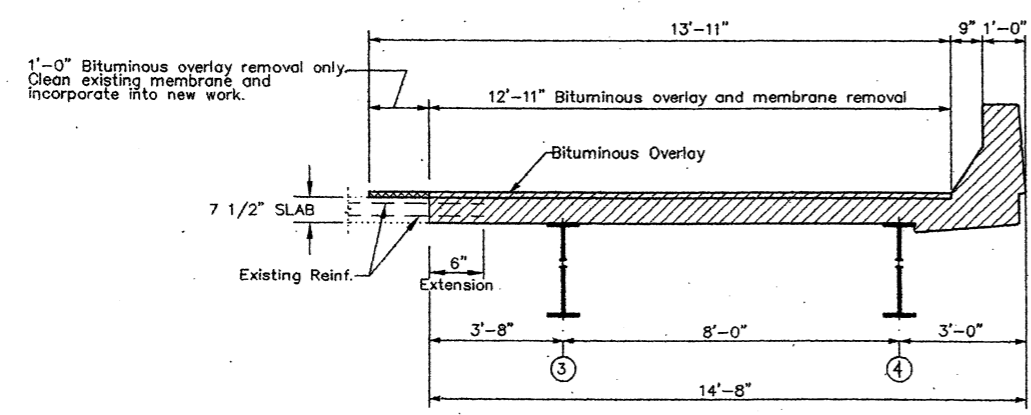
BITUMINOUS OVERLAY REMOVAL ONLY—PRESERVE MEMBRANE.



CONCRETE REPLACEMENT PLAN

BILL OF MATERIAL

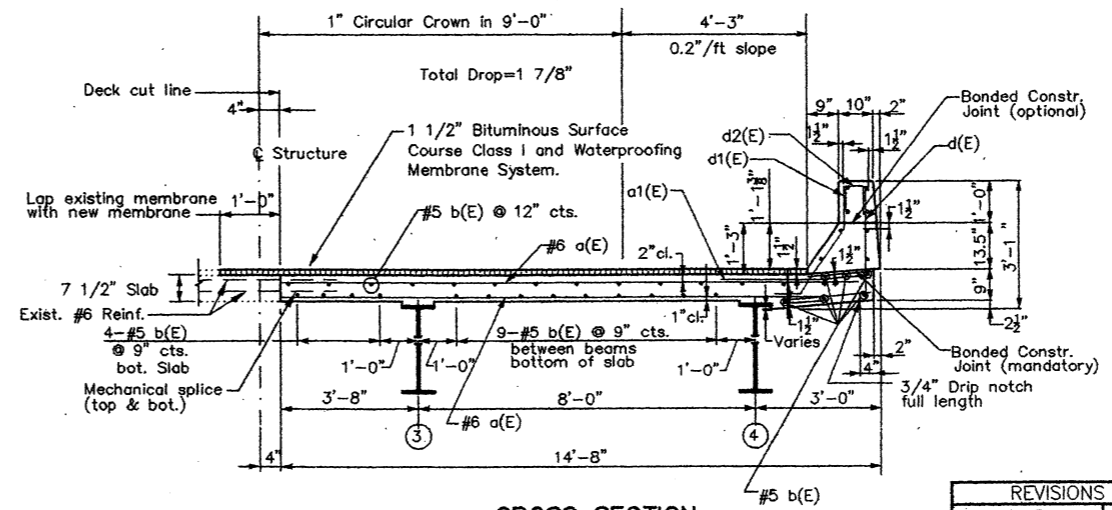
Bar No.	Size	Length	Shape
a(E)	262 #6	13'-10"	—
a1(E)	66 #6	4'-0"	—
b(E)	96 #5	32'-6"	—
b1(E)	6 #8	32'-6"	—
d(E)	93 #4	4'-6"	J
d1(E)	93 #5	3'-5"	J
d2(E)	20 #4	2'-1"	J
e(E)	20 #4	18'-2"	—
Reinforcement Bars Epoxy Coated			Lbs 10,500
Concrete Superstruct.			Cu.Yds. 41.3
Waterproof Memb. Sys.			Sq.Yds. 144
Bit. SC Super (C) N50			Tons. 14
Mechanical Splice			Each 197



CONCRETE REMOVAL SECTION A-A

Note: See General Notes Sheet 1 for existing reinforcement.

Min. Lap	#4	2'-0"
	#5	2'-5"
	#6	2'-7"
	#8	2'-9"



CROSS SECTION SECTION B-B

REVISIONS	
NAME	DATE

ILLINOIS DEPARTMENT OF TRANSPORTATION

DECK REMOVAL & REPLACEMENT

T.R. 17 OVER F.A.I. RT.55

MONTGOMERY COUNTY

S.N. 068-0036

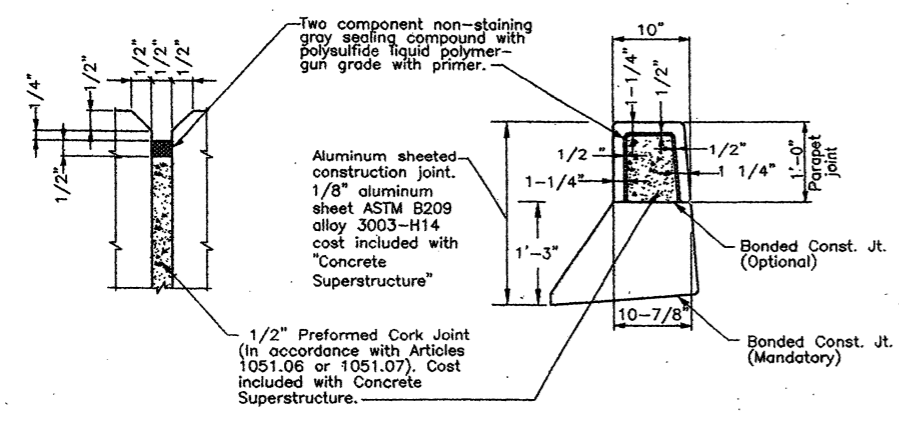
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DATE: 06/01/01 CHECKED BY: I.I.K. CHECKED BY: R.J.L.

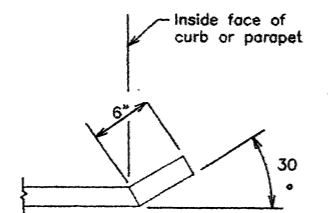
STV Incorporated

Engineers/Architects/Planners/Construction Managers

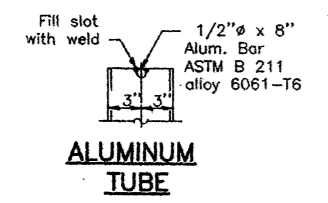
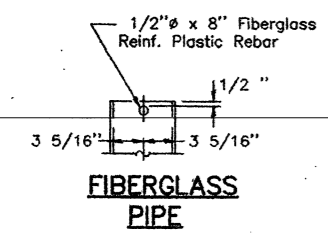
200 W. Monroe St. Chicago, IL 60606-5015



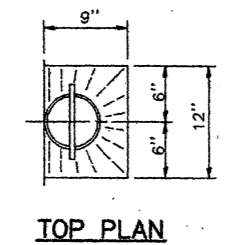
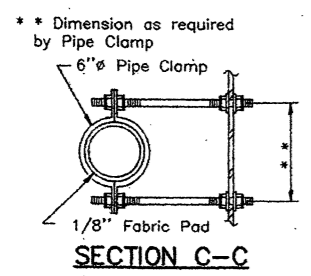
PARAPET JOINT DETAIL



END OF PLATE



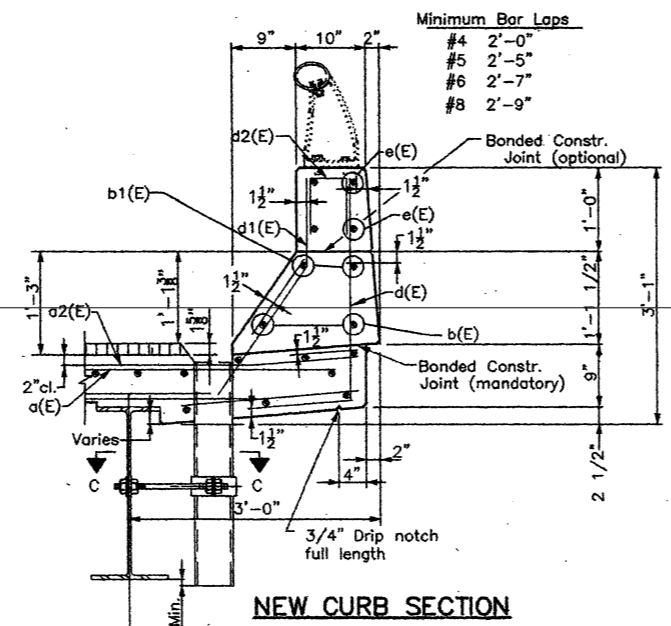
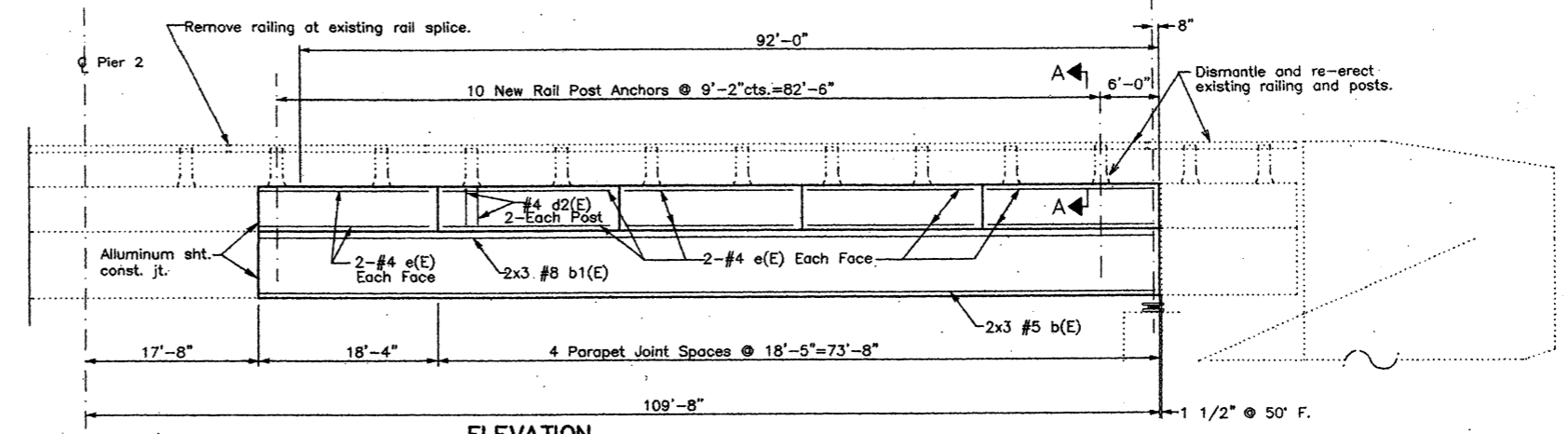
TOP PLAN (Showing Aluminum Tube)



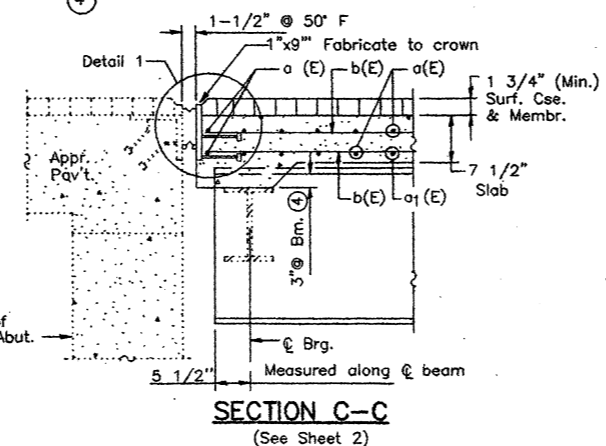
Notes:

The exterior surfaces of the floor drains shall be painted with the finish coat as specified in the special provisions for Cleaning and Painting New Metal Structures. The exterior surfaces of the drains shall be cleaned according to Steel Structures Painting Council's Spec. SSPC-SP-1 prior to painting.

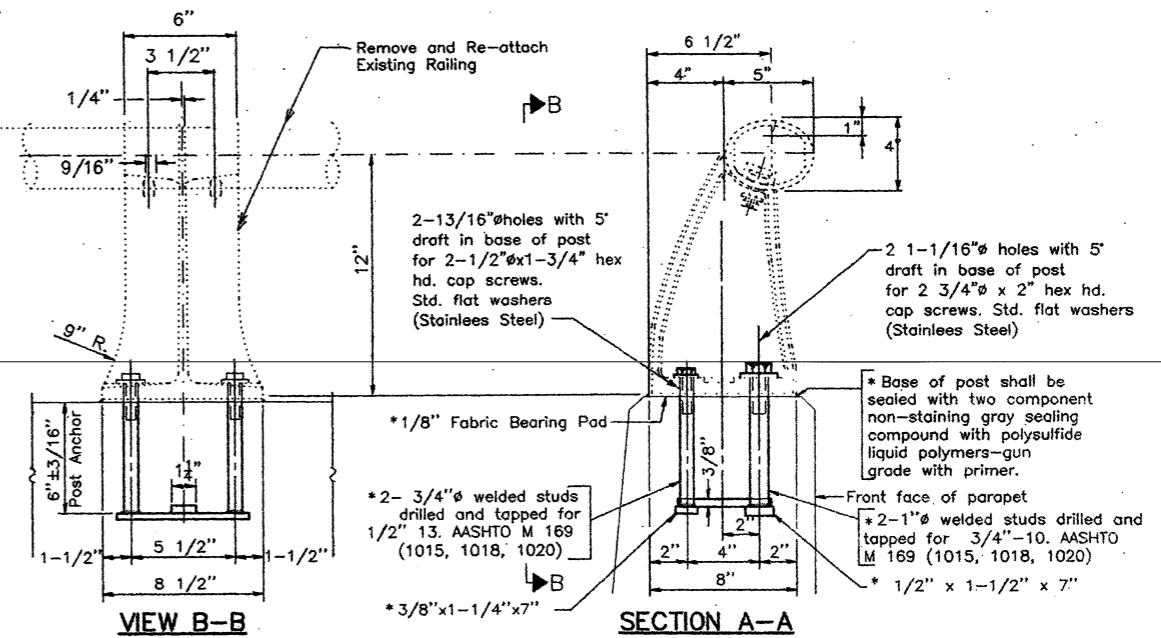
Fiberglass pipe shall conform to ASTM D 2996, with short-time rupture strength hoop tensile stress of 30,000 p.s.i. minimum.



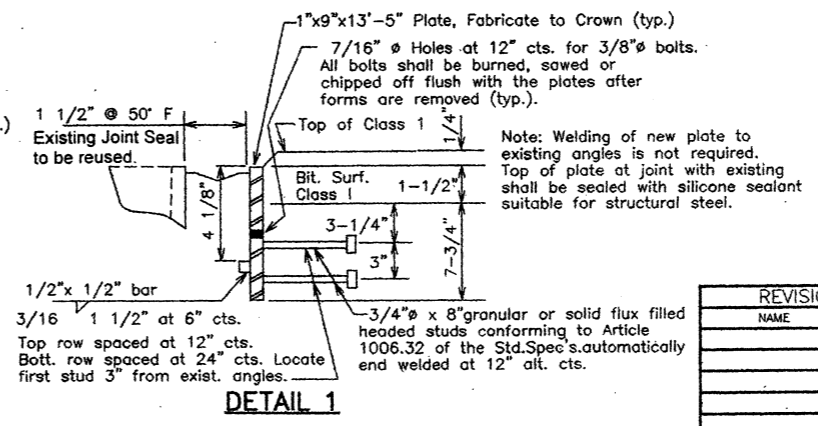
NEW CURB SECTION



SECTION C-C (See Sheet 2)



RAIL POST DETAILS



DETAIL 1

NOTES:

* New Rail Post anchorage device will be required at each location where posts are connected to new construction. Cost to be included with Removing and Re-erecting Existing Railing.

All Posts shall be normal to parapet. Provide 1-1/8" and 2-1/16" aluminum Shims. Rail elements shall be parallel to Grade-high spots will be ground and low spots shimmed. Horizontal rail element and rail posts shown are for information only.

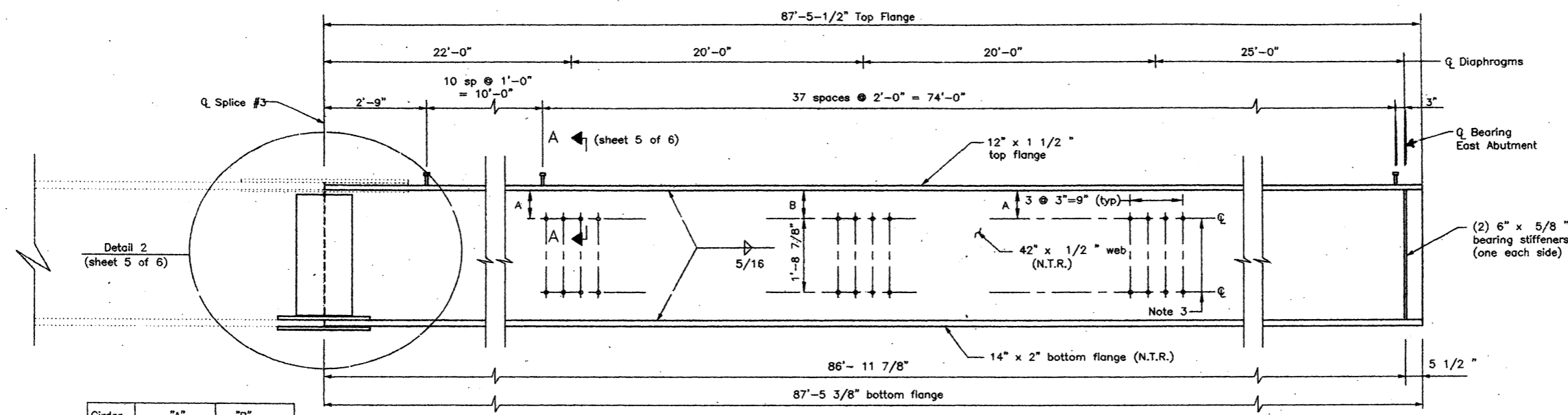
STV Incorporated
 Engineers/Architects/Planners/Construction Managers
 200 W. Monroe St. Chicago, IL 60606-5015

REVISIONS	
NAME	DATE

ILLINOIS DEPARTMENT OF TRANSPORTATION
 SUPERSTRUCTURE DETAILS
 T.R. 17 OVER F.A.I. RT.55
 MONTGOMERY COUNTY
 S.N. 068-0036

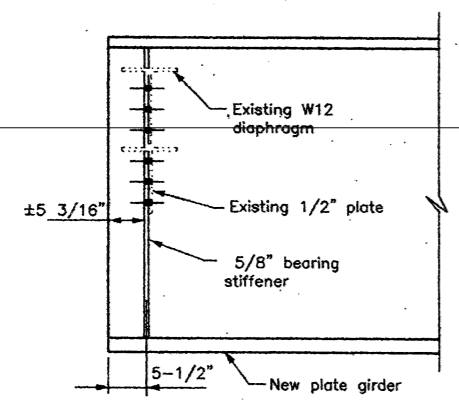
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 DATE: 06/01/01 CHECKED BY: I.L.K. CHECKED BY: R.J.L.

ROUTE NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
FH-55 (68-511-1) BR		MONTGOMERY	12	10
FED. ROAD DIST. NO.	ILLINOIS	FED. AID PROJECT:		
			SHEET NO. 4 OF 6	

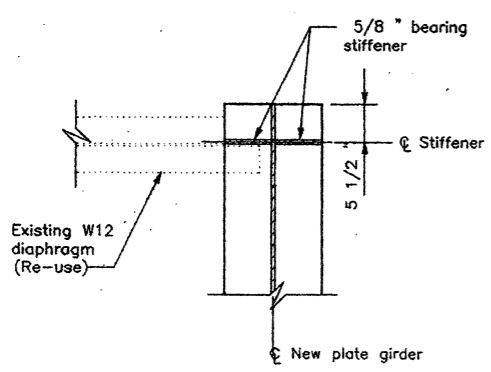


Girder	"A"	"B"
4	10 9/16"	10 9/16"
3	10 9/16"	9 15/16"

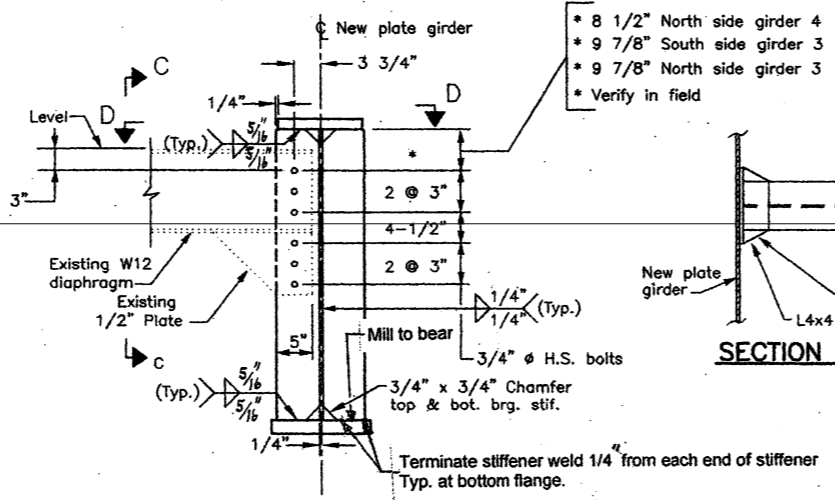
SPAN 3 ELEVATION - GIRDERS 3 and 4



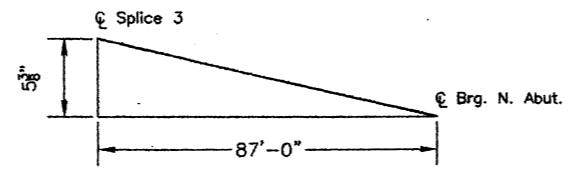
SECTION C-C



SECTION D-D

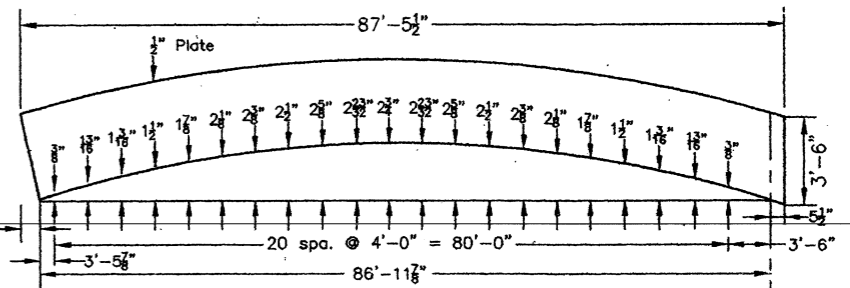


DIAPHRAGM D
(Existing)

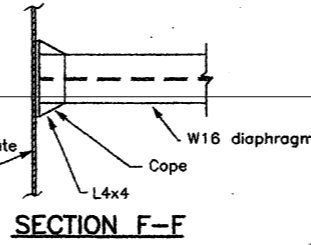


BLOCKING DIAGRAM

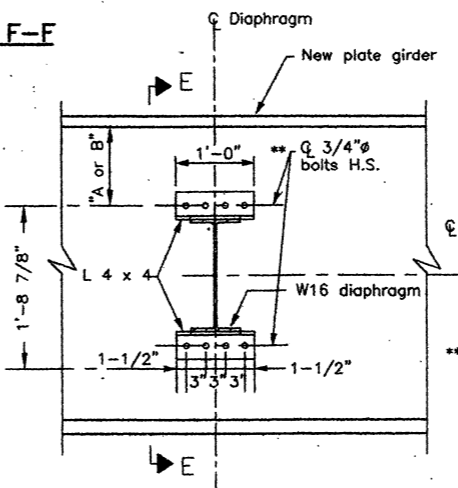
- Notes:**
- (N.T.R.) denotes Notch Toughness Requirements.
 - New holes for 7/8" bolts shall be 15/16"Ø
 - Holes for steel W diaphragms in girder web shall be 15/16"Ø for girder 4 and 15/16" x 2-3/4" vertical slotted holes for girder 3. Holes in diaphragm angles shall be 13/16"Ø. Provide two hardened washers at all diaphragm connections.
 - Exist. anchor bolts shall be cut off flush with exist. concrete and ground smooth and epoxy sealed.
 - Cost of field drilling included with Furnishing and Erecting Structural Steel.



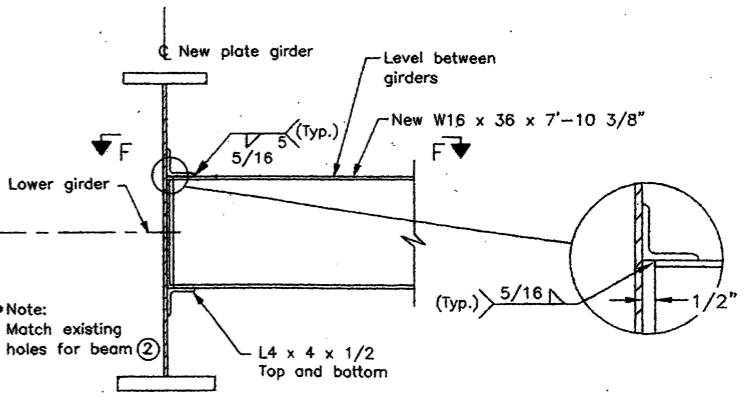
WEB ELEVATION - CUTTING DIAGRAM



SECTION F-F



INTERIOR DIAPHRAGM D1
(4 required)



SECTION E-E

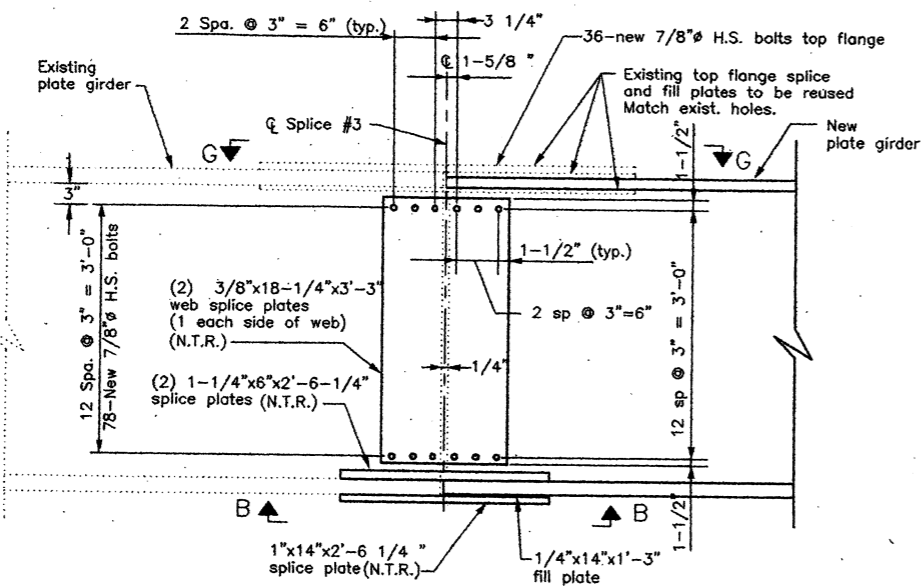
REVISIONS	
NAME	DATE

ILLINOIS DEPARTMENT OF TRANSPORTATION
STRUCTURAL STEEL
T.R. 17 OVER F.A.I. RT.55
MONTGOMERY COUNTY
S.N. 068-0036

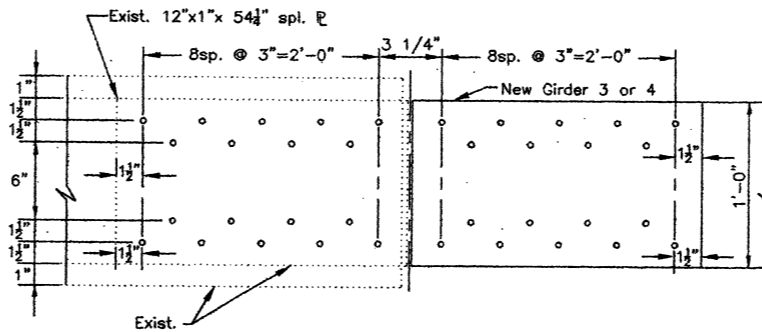
STV Incorporated
Engineers/Architects/Planners/Construction Managers
200 W. Monroe St. Chicago, IL 60606-5015

DESIGNED: R.J.L. DRAWN BY: R.M.
CHECKED BY: I.I.K. CHECKED BY: R.J.L.

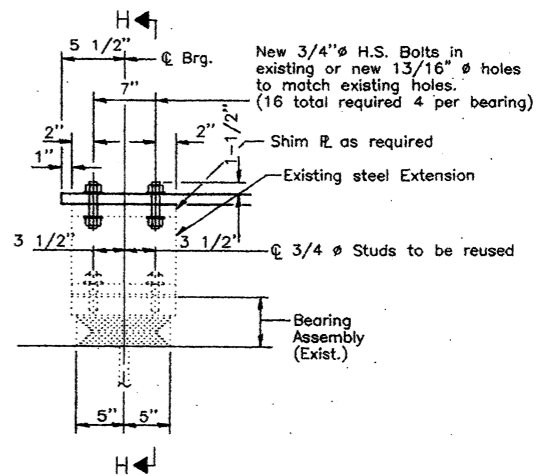
ROUTE NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
F.A. 17 OVER 54B-1/DK		MONTGOMERY	12	11
FED. ROAD DIST. NO.		ILLINOIS	FED. AID PROJECT:	
		SHEET NO. 5 OF 6		



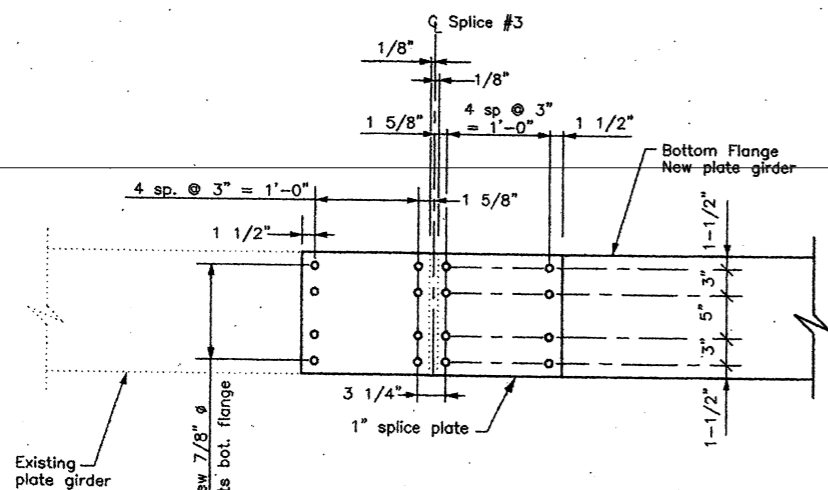
DETAIL 2
(See sheet 4)



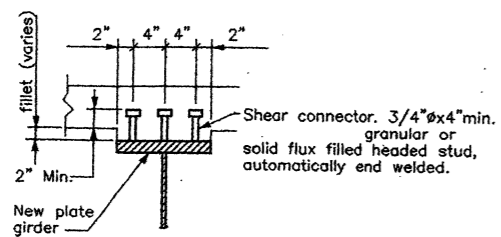
SECTION G-G
(@ Top Flange)



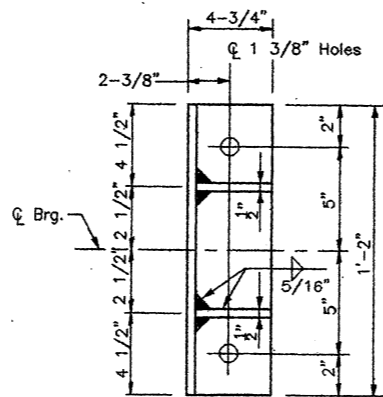
ELEVATION AT E. ABUT.
(Girders 1,2,3 & 4)



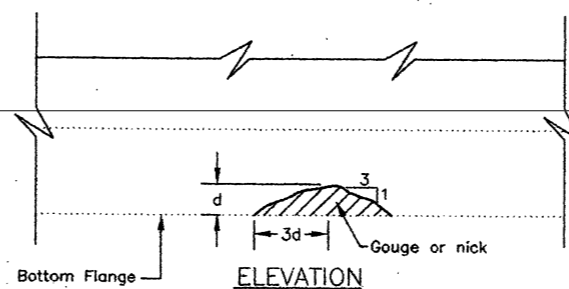
SECTION B-B
(@ Bottom Flange)



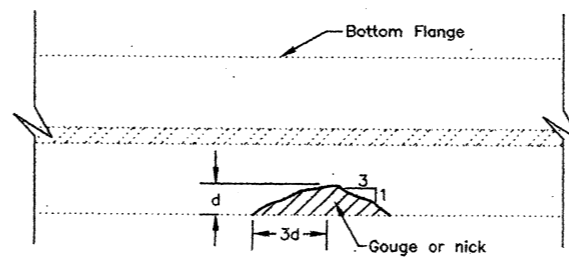
SECTION A-A



PLAN

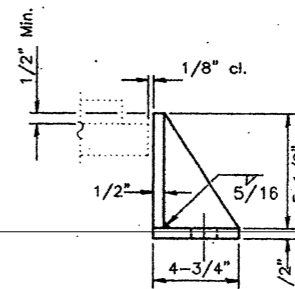


ELEVATION



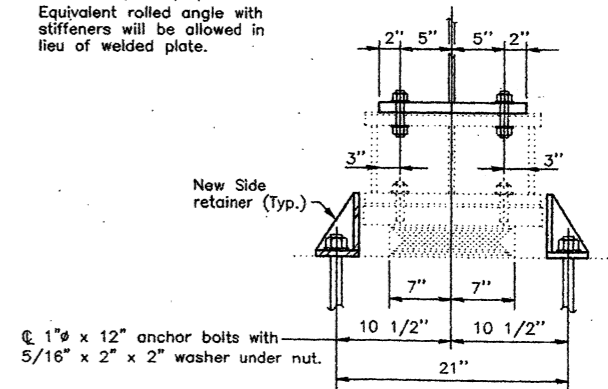
PLAN

GRINDING DETAIL
(For Beams 1 & 2)



SIDE RETAINER

(8 Req'd.)
Equivalent rolled angle with stiffeners will be allowed in lieu of welded plate.



SECTION H-H

REVISIONS	
NAME	DATE

ILLINOIS DEPARTMENT OF TRANSPORTATION
STRUCTURAL STEEL
T.R. 17 OVER F.A.I. RT.55
MONTGOMERY COUNTY
S.N. 068-0036
DESIGNED: R.J.L. DRAWN BY: R.M.
DATE: 06/01/01 CHECKED BY: I.I.K. CHECKED BY: R.J.L.

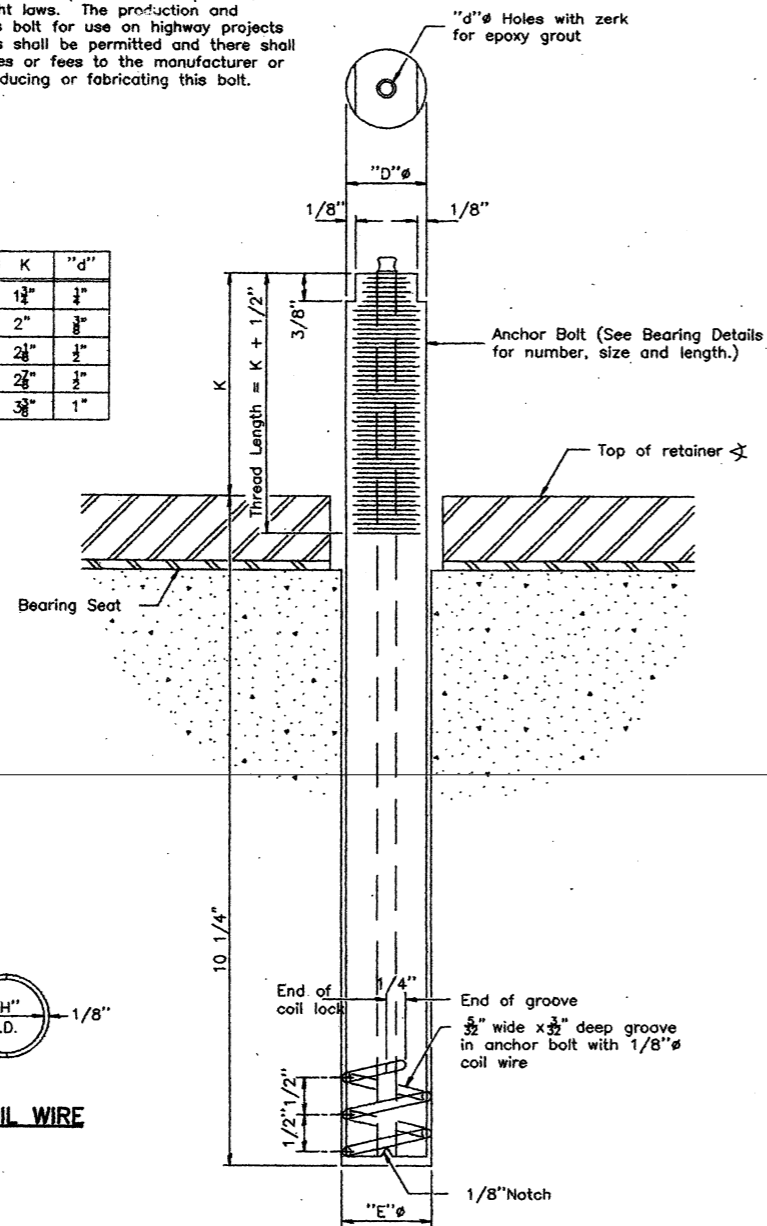
STV Incorporated
Engineers/Architects/Planners/Construction Managers
200 W. Monroe St. Chicago, IL 60606-5015

ROUTE NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
715 (68-518-1) 77		MONTGOMERY	12	12
FED. ROAD DIST. NO.	ILLINOIS	FED. AID PROJECT:		

SHEET NO. 6 OF 6

The Illinois Coil-Lock Anchor Bolt is a proprietary item which is the property of the Illinois Department of Transportation. Use, reproduction or disclosure without express written permission is prohibited and protected under Federal copyright laws. The production and the fabrication of this bolt for use on highway projects in the State of Illinois shall be permitted and there shall be no incurred charges or fees to the manufacturer or the fabricator for producing or fabricating this bolt.

D	E	H	K	"d"
1"	1 1/8"	1 1/8"	1 1/2"	1/4"
1 1/2"	1 3/8"	1 1/2"	2"	3/8"
1 3/4"	1 7/8"	1 3/4"	2 1/4"	1/2"
2"	2 1/8"	1 3/4"	2 1/2"	1/2"
2 1/2"	2 3/8"	2 1/8"	3"	1"



ILLINOIS COIL-LOCK ANCHOR BOLT

MATERIALS FOR ILLINOIS COIL-LOCK ANCHOR BOLT

The anchor bolt shall be fabricated from cold drawn or hot finished seamless carbon steel mechanical tubing conforming to ASTM A 519, Grade 1026, CW and supplied with hexagonal nuts and cut washers.
 The coil wire shall be made of any suitable soft steel wire.
 The finished anchor bolt shall be cleaned of rust and other foreign materials and wrapped or packaged to prevent contamination until they are installed.
 The epoxy grout shall be a two-component, epoxy resin bonding system conforming to ASTM C 881, Type I, Grade 1 and of a Class suitable for the temperature at installation.

INSTALLATION PROCEDURE for the ILLINOIS COIL-LOCK ANCHOR BOLT

1. With the coil wire in place, the bolt shall be inserted into the hole and turned clockwise to a snug fit in the hole. Nut and washer shall be placed on the bolt. The nut shall be tensioned until the steel base plates are held securely to the concrete bearing seat.
2. Epoxy grout shall be pumped through the zerk fitting with a pressure gun. Pumping shall continue until the epoxy overflows the hole around the bolt Shank. After pumping is discontinued, excess epoxy shall be immediately wiped off.

ALTERNATE ANCHOR BOLTS

The Contractor may use, at his option, the capsule or the adhesive cartridge type anchor rods that have been previously tested and given a prior approval by the Department. The Contractor shall install these anchor rods in pre-drilled holes according to the manufacturer's recommendations and procedures.
 The capsule or the adhesive cartridge type anchor rods shall be a two part system composed of:
 1. A threaded rod stud with nut and washer of the type specified.
 2. A sealed glass capsule or a sealed glass adhesive cartridge containing premeasured amounts of the adhesive chemical.

Location	Type
E. Abut.	A307

ASTM F 1554 Grade 105, ASTM A 449 and AASHTO M 314 Grade 105 anchor bolts may be substituted for the anchor bolts shown above.

GENERAL NOTES

Holes in the masonry for anchor bolts shall be drilled through the retainer to the diameter and depth shown or according to the manufacturer's recommendation after beams or girders have been erected and adjusted.
 Prior to setting the bolts, the holes shall be dry and all dust and loose particles shall be removed by the use of compressed air or vacuuming.
 The anchor bolts, furnished and installed and including the epoxy grout or capsules shall not be paid for separately but shall be included in the unit bid price for "Furnishing and Erecting Structural Steel".

REVISIONS		ILLINOIS DEPARTMENT OF TRANSPORTATION ANCHOR BOLTS T.R. 17 OVER F.A.I. RT.55 MONTGOMERY COUNTY S.N. 068-0036
NAME	DATE	
		DESIGNED: R.J.L. DRAWN BY: R.M. DATE: 06/01/01 CHECKED BY: L.I.K. CHECKED BY: R.J.L.

STV Incorporated
 Engineers/Architects/Planners/Construction Managers
 200 W. Monroe St. Chicago, IL 60606-5015

35

95.0%
9-13-97

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION
DIVISION OF HIGHWAYS

PLANS FOR PROPOSED
FEDERAL AID HIGHWAY

PLAN = 1:500
PROFILE HORIZ.
PROFILE VERT.
CROSS SECTIONS

F.A.I. ROUTE 55
SECTION 68-5RS
PROJECT STPI-55-2(112)71
MONTGOMERY COUNTY

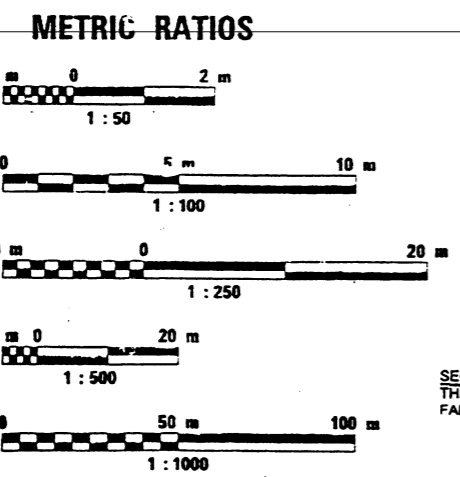
F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
55	68-5RS	MONTGOMERY	71	1
FED. ROAD DIST. NO.		ILLINOIS	FED. AID PROJECT	
* STPI-55-2(112)71				

INDEX OF SHEETS

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46	RAMP TERMINAL RESURFACING DETAILS
46	VARIABLE WIDTH GUTTER FLAG DETAIL
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49	TRAFFIC CONTROL AND PROTECTION RAMPS
50	TRAFFIC CONTROL AND PROTECTION SPECIAL
51 - 58	BRIDGE REPAIRS - SN 068-0037
59 - 62	BRIDGE REPAIRS - SN 068-0036
63 - 64	BRIDGE REPAIRS - SN 068-0035
65 - 71	BRIDGE REPAIRS - SN 068-0105

STANDARDS

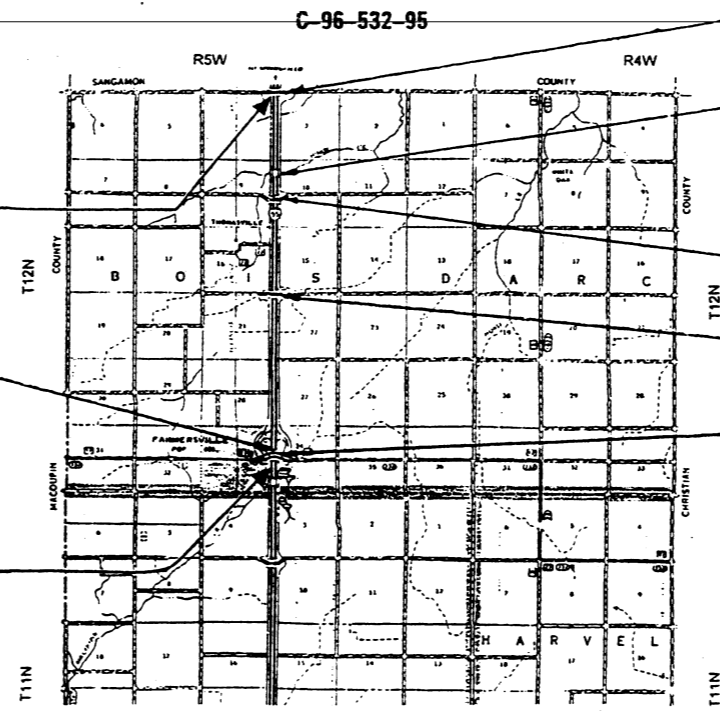
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BLR-23	482006	609001	701011	701401
000001	482101	609006	701101	701406
280001	542101	630001	701106	701411
420001	601001	631031	701201	702001
420601	601101	667101	701301	780001
420701	606001	701001	701311	781001
442001				



FULL SIZE PLANS HAVE BEEN PREPARED USING STANDARD ENGINEERING SCALES, REDUCED SIZED PLANS WILL NOT CONFORM TO STANDARD SCALES, IN MAKING MEASUREMENTS ON REDUCED PLANS, THE ABOVE SCALES MAY BE USED.

J.U.L.L.E.
JOINT UTILITY LOCATION INFORMATION FOR EXCAVATION
1-800-892-0123

CONTRACT NO. 92688
068-0036



FAI 55 SECTION 68-5RS
END STA 123+661.101

FAI 55 SECTION 68-5RS
BEGIN STA. 114+601.017

SECTION 68-5RS INCLUDES THE REHABILITATION OF STRUCTURE NO. 068-0105 CARRYING TR 1 OVER FAI 55

SECTION 68-5RS INCLUDES EXCAVATING THE UPSTREAM AND DOWNSTREAM CHANNEL AT STRUCTURE NO. 068-2102 CARRYING FAI 55 OVER HORSE CREEK

SECTION 68-5RS INCLUDES THE REHABILITATION OF STRUCTURE NO. 068-0035 CARRYING TR 7 OVER FAI 55

SECTION 68-5RS INCLUDES THE REHABILITATION OF STRUCTURE NO. 068-0036 CARRYING TR 17 OVER FAI 55

SECTION 68-5RS INCLUDES THE REHABILITATION OF STRUCTURE NO. 068-0037 CARRYING CH 17 OVER FAI 55

SECTION 68-5RS INCLUDES RESURFACING THE INTERCHANGE RAMPS AT THE FARMERSVILLE INTERCHANGE



LOCATION OF SECTION INDICATED THUS: -

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION
DIVISION OF HIGHWAYS

SUBMITTED Dec. 6, 1996

James P. Carter
DISTRICT ENGINEER

19

ENGINEER OF PROJECT DEVELOPMENT AND IMPLEMENTATION
January 31, 1997
Walter Schumler

ENGINEER OF DESIGN AND ENVIRONMENT
January 31, 1997
James P. Schumler
DIRECTOR, DIVISION OF HIGHWAYS

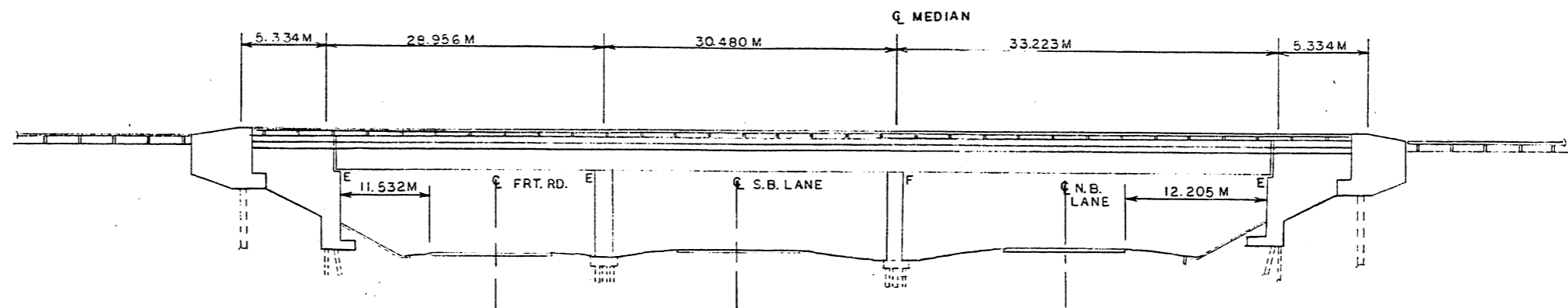
NET LENGTH OF PROJECT 9060.084 meters = 9.060 km

PRINTED BY THE AUTHORITY OF THE STATE OF ILLINOIS

6-224

usr/project/m05232/m05129200.dgn LV1-63
Wed Aug 21 15:00:36 1996
PROJECT ENGINEER: ROGER L. DRISKELL (217) 782-4761
SQUAD LEADER: NICK KETCHUM (217) 524-7940

SN 068-0036, BUILT IN 1970 AS FAI 55 SECTION 68-5HB-1, CONSISTS OF 3 SPAN CONTINUOUS STEEL WELDED STEEL PLATE BEAMS GIRDERS ON VAULTED ABUTMENTS AND TWO 2-COLUMN PIERS. TOTAL LENGTH 103.327m BK. TO BK. OF APPROACH BENTS. WIDTH 8.534m FACE TO FACE OF RAIL.



GENERAL NOTES

PLAN DIMENSIONS AND DETAILS OF THE EXISTING STRUCTURE ARE TAKEN FROM THE EXISTING PLANS AND ARE SUBJECT TO NOMINAL CONSTRUCTION VARIATIONS. IT SHALL BE THE CONTRACTOR'S RESPONSIBILITY TO VERIFY SUCH DIMENSIONS AND DETAILS IN THE FIELD PRIOR TO ORDERING MATERIALS.

SUCH VARIATIONS SHALL NOT BE CAUSE FOR ADDITIONAL COMPENSATION FOR A CHANGE IN THE SCOPE OF THE WORK, HOWEVER, THE CONTRACTOR WILL BE PAID FOR THE QUANTITY ACTUALLY FURNISHED AT THE UNIT PRICE BID FOR THE WORK.

TOTAL BILL OF MATERIAL

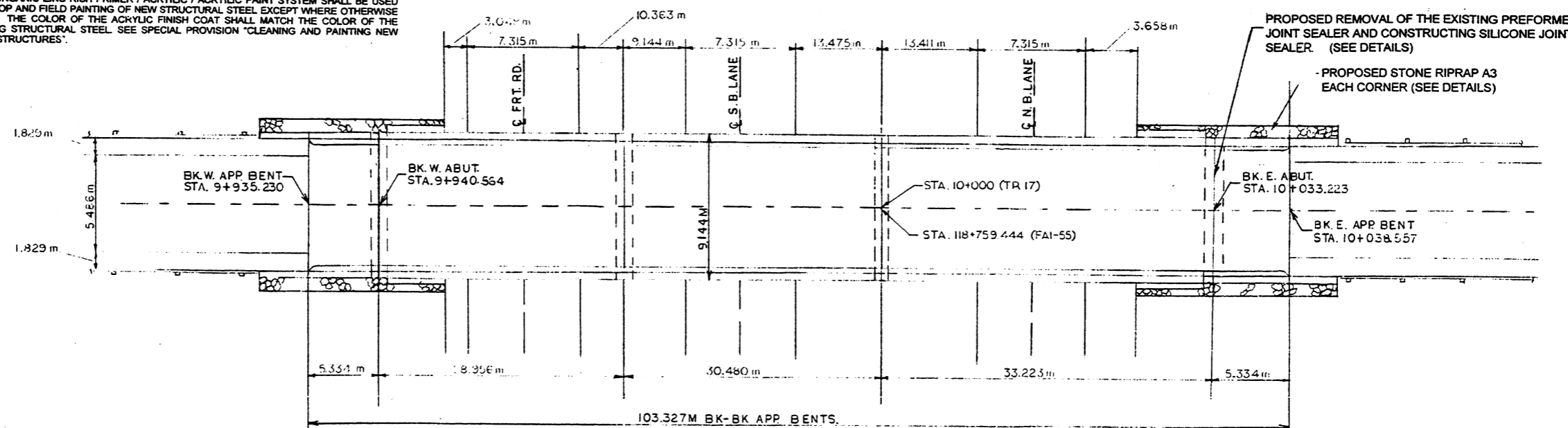
PAY ITEM	UNITS	QUANTITY
SILICONE JOINT SEALER	METER	9.1
STONE RIPRAP A-3	SQ.M.	113
FILTER FABRIC FOR USE WITH RIPRAP	SQ.M.	113
ELASTOMERIC BEARING ASSEMBLY TYPE I	EACH	4
ELASTOMERIC BEARING ASSEMBLY TYPE II	EACH	4
JACK AND REMOVE EXISTING BEARINGS	EACH	8
FURNISHING AND ERECTING STRUCTURAL STEEL	KG	750

ALL NEW STRUCTURAL STEEL SHALL CONFORM TO AASHTO CLASSIFICATION M270 GR. 38.

ALL NEW FASTENERS SHALL BE HIGH STRENGTH BOLTS. HOLES SHALL BE SUBPUNCHED OR SUBDRILLED 11/16" DIAMETER AND REAMED IN THE FIELD TO 13/16" DIAMETER FOR 3/4" DIAMETER HIGH STRENGTH BOLTS (EXCEPT AS NOTED ON THE PLANS) AFTER NEW STRUCTURAL STEEL SECTIONS ARE PROPERLY FITTED INTO POSITION.

EXISTING STRUCTURAL STEEL SHALL ONLY BE CLEANED AND PAINTED AS REQUIRED BY THE SPECIAL PROVISION "CLEANING AND PAINTING ADJACENT AREAS OF EXISTING STEEL STRUCTURES".

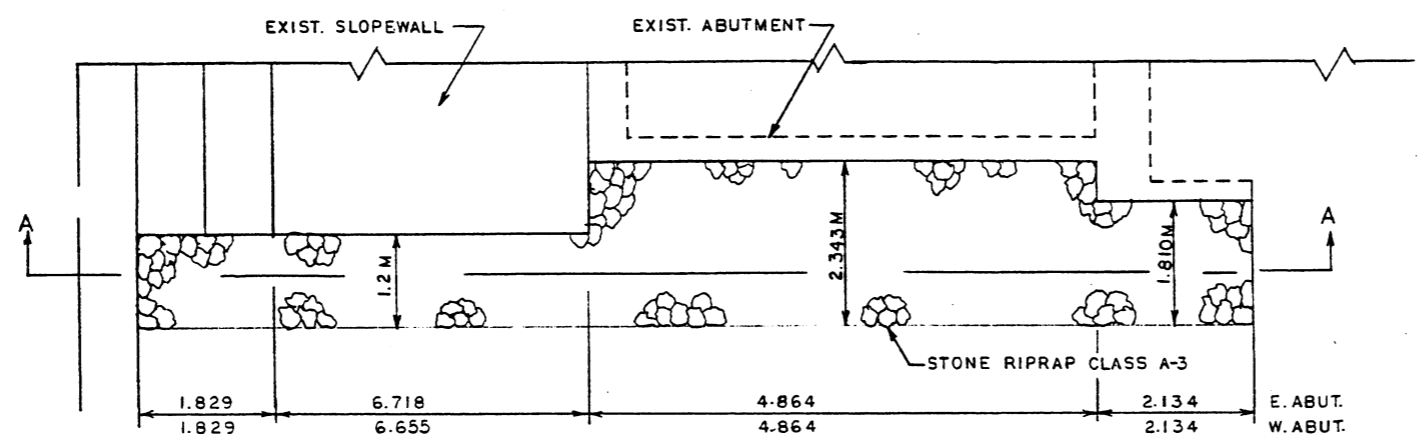
THE INORGANIC ZINC RICH PRIMER / ACRYLIC / ACRYLIC PAINT SYSTEM SHALL BE USED FOR SHOP AND FIELD PAINTING OF NEW STRUCTURAL STEEL EXCEPT WHERE OTHERWISE NOTED. THE COLOR OF THE ACRYLIC FINISH COAT SHALL MATCH THE COLOR OF THE EXISTING STRUCTURAL STEEL. SEE SPECIAL PROVISION "CLEANING AND PAINTING NEW METAL STRUCTURES".



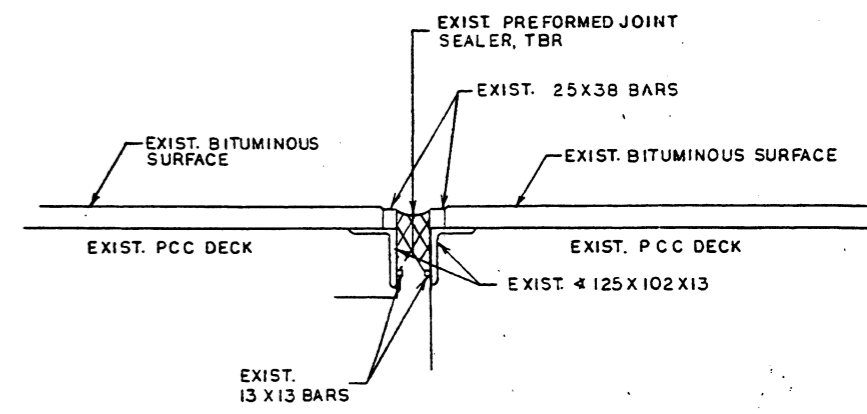
BRIDGE REHABILITATION
DETAILS
FAI-55
SECTION 68-5RS
MONTGOMERY COUNTY
SN 068-0036

ROUTE	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
55	68-5RS	MONTGOMERY	71	60
SHEET NO.		TO STA.		
FED. ROAD DIST. NO. 1		FED. AID PROJECT		

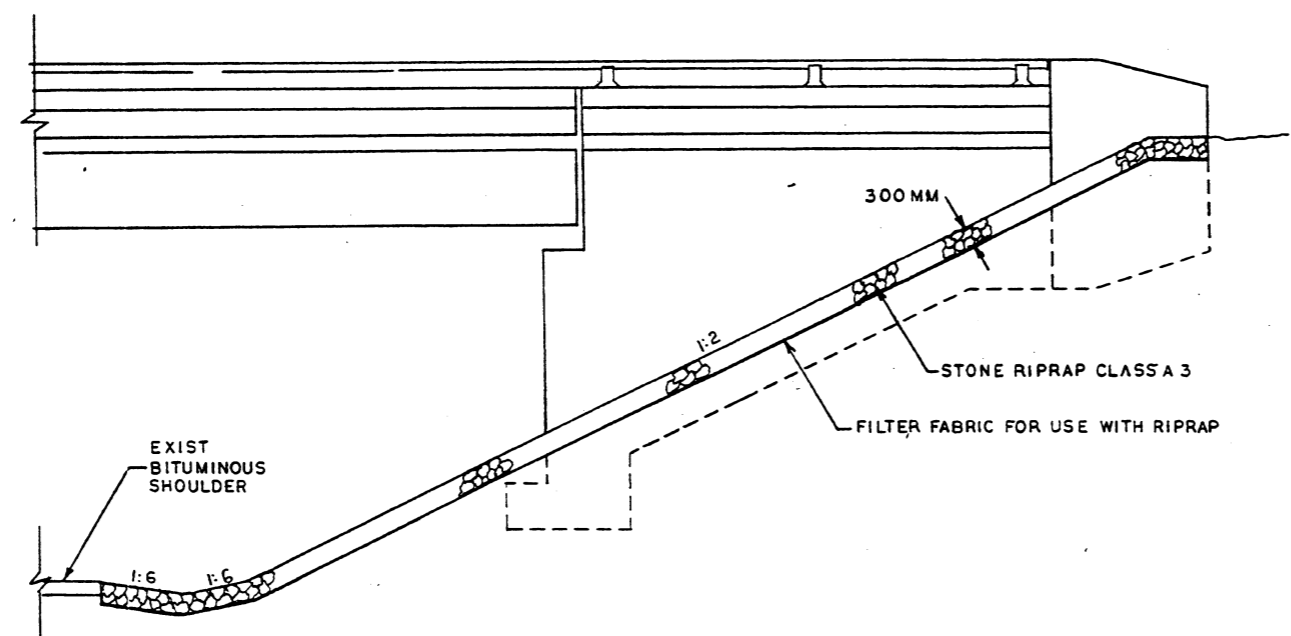
Sheet 2 of 4



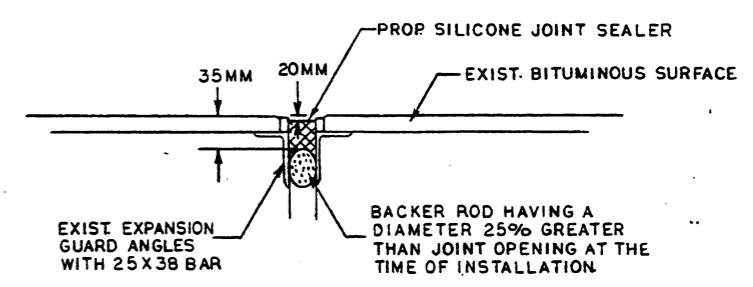
PLAN VIEW



DETAIL OF EXISTING EXPANSION JOINT



SECTION A-A



PROPOSED SILICONE JOINT SEAL

- 1 SILICONE JOINT SEAL SHALL BE INSTALLED FROM OUTSIDE OF DECK TO OUTSIDE OF DECK.
- 2 REMOVAL AND SATISFACTORY DISPOSAL OF THE EXISTING PREFORMED JOINT SEALER WILL NOT PAID FOR SEPARATELY BUT SHALL BE INCLUDED IN THE COST FOR SILICONE JOINT SEALER.
- 3 ALL WORK SHALL BE DONE WITH THE ROAD OPEN TO TRAFFIC. TRAFFIC CONTROL AND PROTECTION FOR OPERATIONS REQUIRING A LANE CLOSURE SHALL BE AS SHOWN ON STANDARD 701201

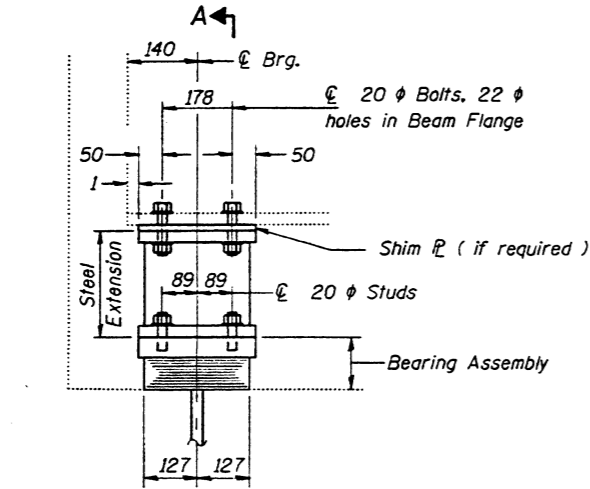
BRIDGE REHABILITATION DETAILS
 FAI 55
 SECTION 68-5RS
 MONTGOMERY COUNTY
 SN 068-0036

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
55	68-SRS	MONT.	71	61
STA.	TO STA.			
FED. ROAD DIST. NO.	ILLINOIS FED. AID PROJECT			

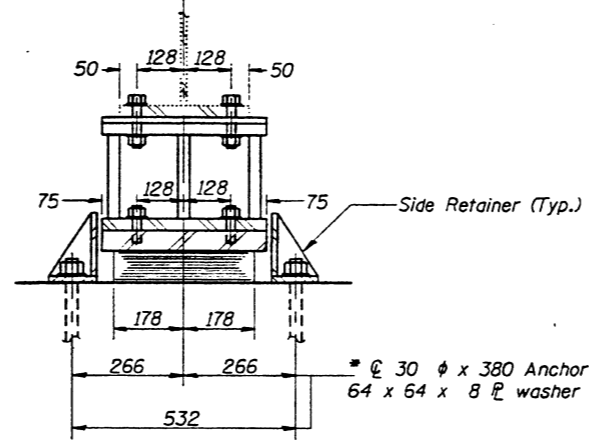
SHEET 3 OF 4

GIRDER REACTIONS

R _L	(KN)	277.57
R _R	(KN)	157.47
Imp.	(KN)	33.36
R (Total)	(KN)	468.40

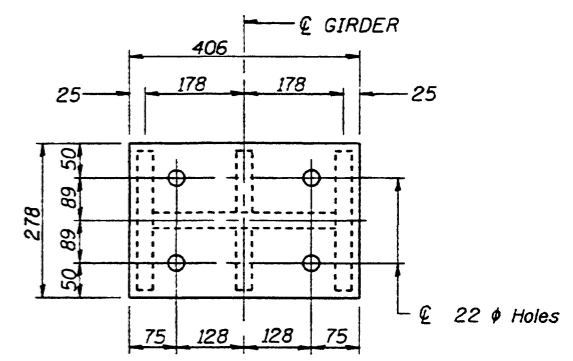


ELEVATION AT E. ABUTMENT



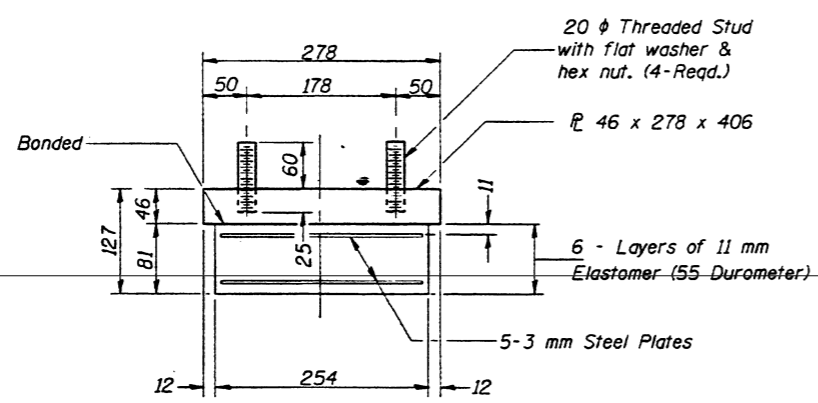
SECTION A-A

Notes: Diaphragm removal and replacement may be required to facilitate drilling holes. Cost is incidental to "Furnishing and Erecting Structural Steel".
New steel extensions, side retainers, connection bolts, and anchor bolts are included in "Furnishing and Erecting Structural Steel". See sheet 8 OF 8 for structure no.068-0037 for Anchor Bolt installation.
Prior to ordering any material, the Contractor shall verify in the field all bearing height and shim thickness dimensions.



PLAN TOP AND BOTTOM PLATE

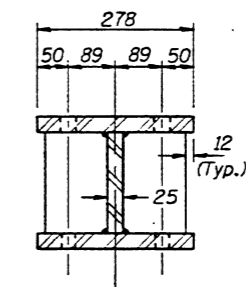
TYPE I ELASTOMERIC EXP. BRG.



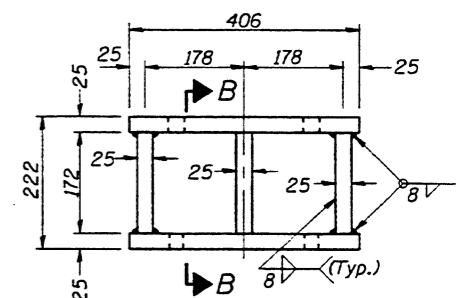
BEARING ASSEMBLY

Note: Shim plates shall not be placed under Bearing Assembly.

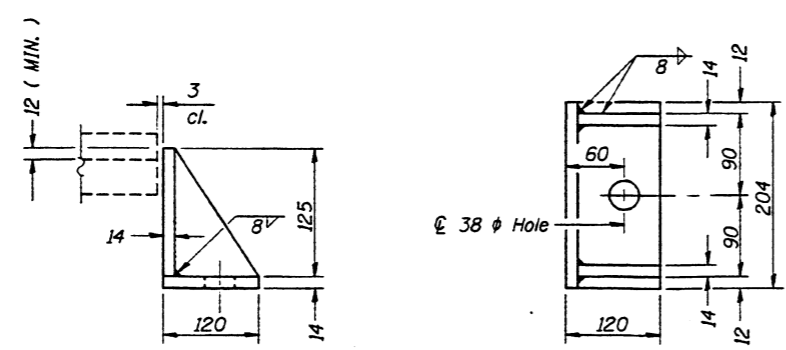
This sheet for bearing replacement at east abutment.



SECTION B-B

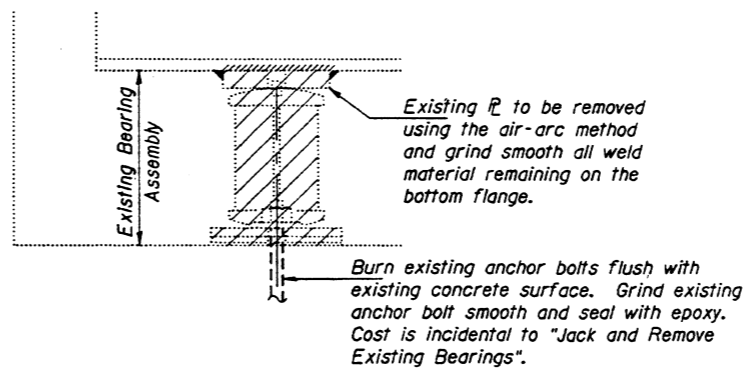


STEEL EXTENSION DETAIL



SIDE RETAINER

Equivalent rolled angle with stiffeners will be allowed in lieu of welded plates.



EXISTING BEARING REMOVAL DETAIL

BILL OF MATERIAL

Item	Unit	Total
Elastomeric Bearing Assembly Type I	Each	4

REVISIONS	
NAME	DATE
CMS	11-21

ILLINOIS DEPARTMENT OF TRANSPORTATION
BEARING REPLACEMENT DETAILS
S.N. 068-0036
SECTION 68-SRS
T.R. 17 OVER F.A.I.-55
MONTGOMERY COUNTY
DRAWN BY
CHECKED BY

NOTE: UNLESS OTHERWISE SHOWN ALL DIMENSIONS ARE IN MILLIMETERS.

DATE PLOTTED: 11/21/2011 10:51:22 AM PLOT NO: 1111028 1016

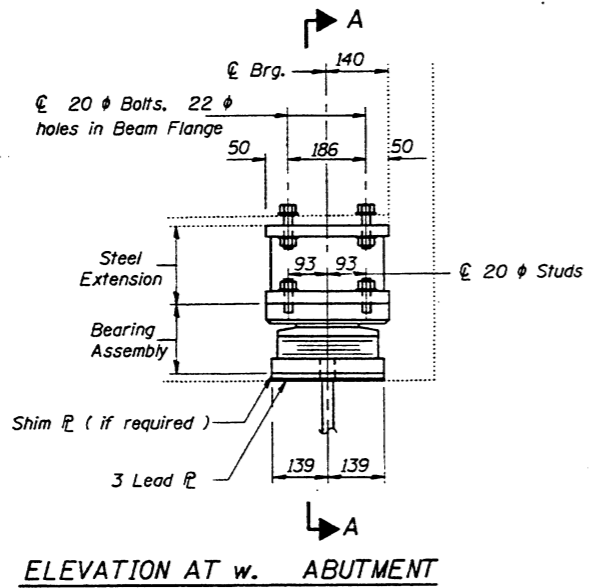
F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
55	68-5RS	MONT.	71	62
STA.		TO STA.		
FED. ROAD DIST. NO.		ILLINOIS FED. AID PROJECT		

SHEET 4 OF 4

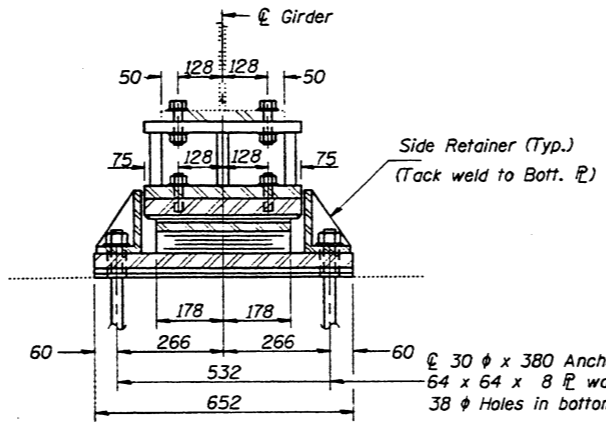
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

GIRDER REACTIONS

RP	(KN)	230.42
Rt	(KN)	154.80
Imp.	(KN)	35.14
R (Total)	(KN)	420.36

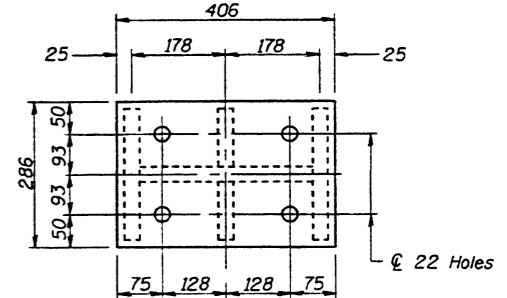


ELEVATION AT w. ABUTMENT



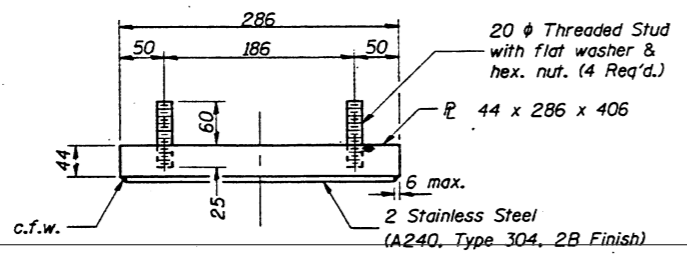
SECTION A-A

Notes: Diaphragm removal and replacement may be required to facilitate drilling holes. Cost is incidental to "Furnishing and Erecting Structural Steel".
New steel extensions, side retainers, connection bolts, and anchor bolts are included in "Furnishing and Erecting Structural Steel". See sheet 8 OF 8 for structure no.068-0037 for Anchor Bolt installation.
Prior to ordering any material, the Contractor shall verify in the field all bearing height and shim thickness dimensions.

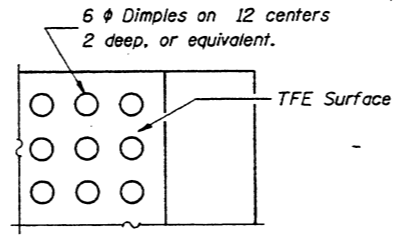


PLAN TOP AND BOTTOM PLATE

TYPE II TFE ELASTOMERIC EXP. BRG.

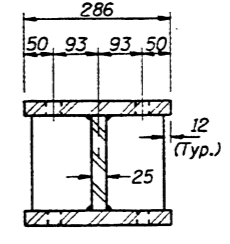


TOP BEARING ASSEMBLY

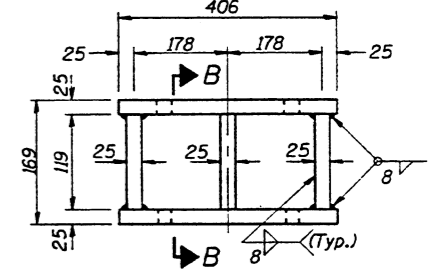


PLAN-TFE SURFACE

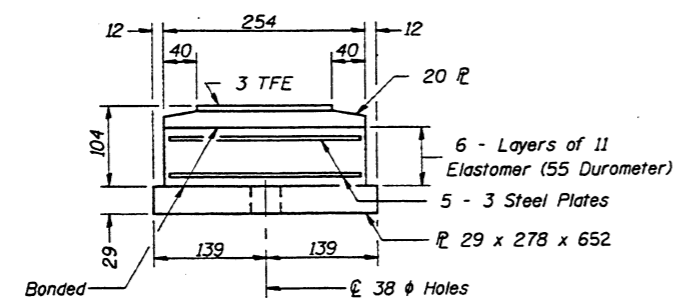
This sheet for bearing replacement at west abutment.



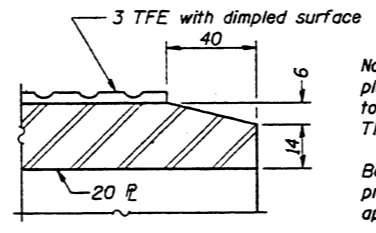
SECTION B-B



STEEL EXTENSION DETAIL



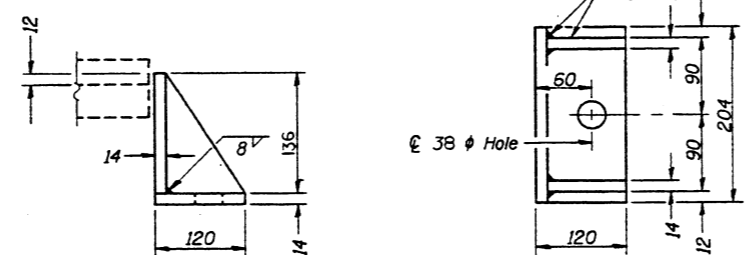
BOTTOM BEARING ASSEMBLY



SECTION THRU TFE

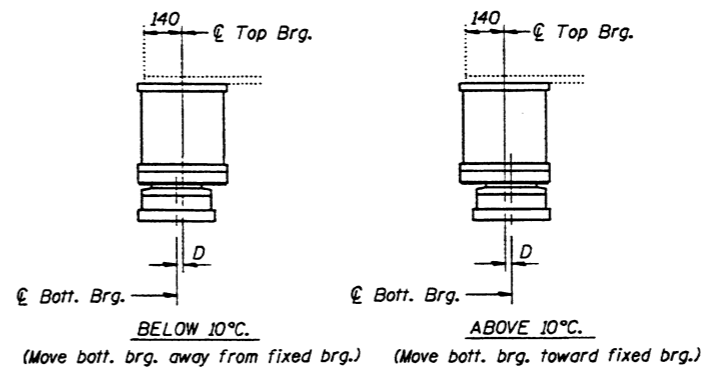
Note: The 3 TFE sheet shall be bonded directly to the top steel plate with a two-component, medium viscosity epoxy resin, conforming to the requirements of the Federal Specification MMM-A-134, Type I. The bond agent shall be applied on the full area of the contact surfaces.

Bonding of 3 TFE sheet during vulcanizing process will be permitted provided the process and method of adjusting assembly height is approved by the Engineer.



SIDE RETAINER

Equivalent rolled angle with stiffeners will be allowed in lieu of welded plates.



SETTING ANCHOR BOLTS AT EXP. BRG.

D = 3 mm per each 30.5 m of expansion for every 8°C temp. change from the normal temp. of 10°C.

BILL OF MATERIAL

Item	Unit	Total
Elastomeric Bearing Assembly Type II	Each	4

NOTE: UNLESS OTHERWISE SHOWN ALL DIMENSIONS ARE IN MILLIMETERS.

REVISIONS	
NAME	DATE
CMS	11-21

ILLINOIS DEPARTMENT OF TRANSPORTATION
BEARING REPLACEMENT DETAILS
S.N. 068-0036
T.R. 17 OVER F.A.I. - 55
SECTION 68-5RS
MONTGOMERY COUNTY
DRAWN BY CAD
CHECKED BY
DATE: OCTOBER 1, 1996

C:\p\p06801\m01212\681212a.dwg 11/1/95 11/1/95 11/1/95

DESIGNED	
CHECKED	
DRAWN	
CHECKED	

EXAMINED	
PASSED	

ENGINEER OF STRUCTURAL SERVICES
ENGINEER OF BRIDGES AND STRUCTURES

STATE OF ILLINOIS
 DEPARTMENT OF TRANSPORTATION
 DIVISION OF HIGHWAYS
**PLANS FOR PROPOSED
 FEDERAL AID INTERSTATE HIGHWAY**

P96-004-85

ROUTE	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
FAI-55	#	MONT.	11	1


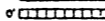
* DISTRICT 6 BRIDGE DECK
 WATERPROOFING 1985-1

INDEX OF SHEETS

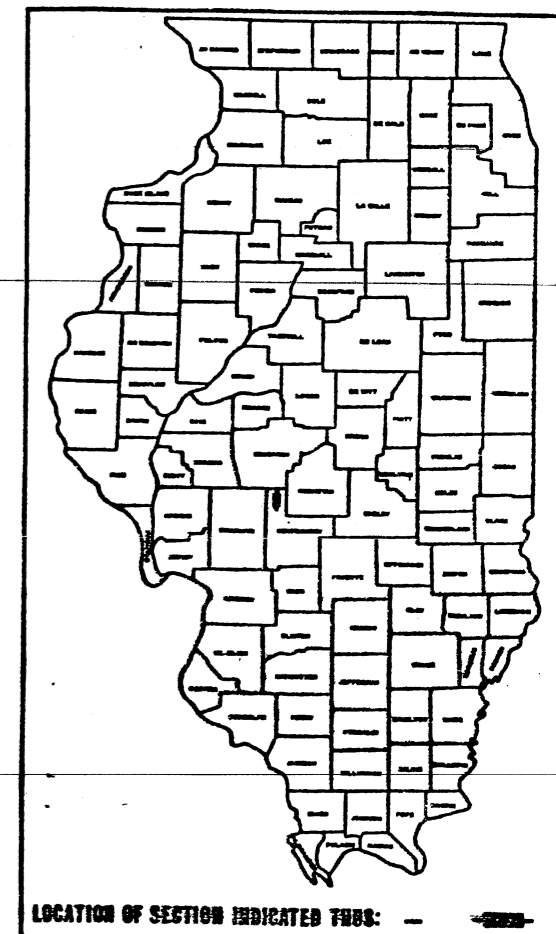
SHEET NO.	DESCRIPTION
1	COVERSHEET
2	TYPICAL SECTIONS
3	SUMMARY OF QUANTITIES
4	BRIDGE ELEVATIONS
5-6	BRIDGE CONDITION DETAILS
7	DELAMINATION SCHEDULE
8	DETAILS
9-10	EXPANSION JOINT DETAILS
11	TRAFFIC CONTROL & PROTECTION PLAN

STANDARDS

- 2298-7
- 2299-10
- 2300-3
- 2344-1
- BLR 21-1

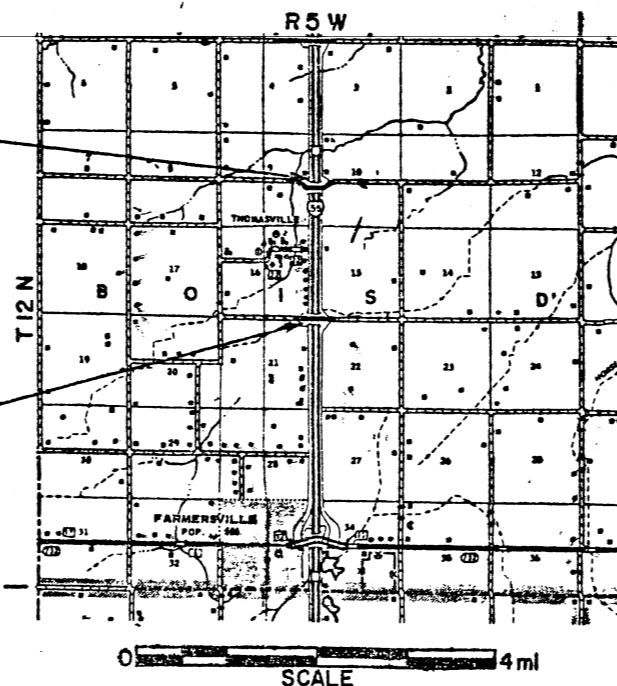
PLAN
 PROFILE HORIZ. 
 PROFILE VERT. 
 CROSS SECTIONS HORIZ. 
 CROSS SECTIONS VERT. 

FAI ROUTE 55
 SECTION DISTRICT 6 BRIDGE DECK
 WATERPROOFING 1985-1
 PROJECT ACIR-55-2(104)73
 MONTGOMERY COUNTY
 C96-III-85



SN-068-0035 (TR-7)
 SECTION 68-5HB-2
 STA. 839+39.00 (FAI-55)

SN-068-0036 (TR-17)
 SECTION 68-5HB-1
 STA. 916+44.59 (FAI-55)



SECTION DISTRICT 6 BRIDGE DECK
 WATERPROOFING 1985-1 CONSISTS OF
 DECK REPAIR, APPLICATION OF A
 WATERPROOFING MEMBRANE SYSTEM,
 BITUMINOUS CONCRETE RESURFACING,
 EXPANSION JOINT INSTALLATION AND
 GUARDRAIL MODIFICATION ON TWO
 STRUCTURES (068-0035 & 068-0036)
 IN MONTGOMERY COUNTY.

STATE OF ILLINOIS
 DEPARTMENT OF TRANSPORTATION
 DIVISION OF HIGHWAYS

SUBMITTED: January 16, 1986
 EXAMINED: 2/13/86
 PASSED: 2/13/86
 APPROVED: [Signature]

SN-068-0035 SECTION 68-5HB-2 NET LENGTH=420.33'*.080mi
 SN-068-0036 SECTION 68-5HB-1 NET LENGTH=422.00'*.080mi

JOINT UTILITY LOCATING INFORMATION FOR
 EXCAVATIONS PHONE: 800-892-0123

U.S. DEPARTMENT OF TRANSPORTATION
 FEDERAL HIGHWAY ADMINISTRATION

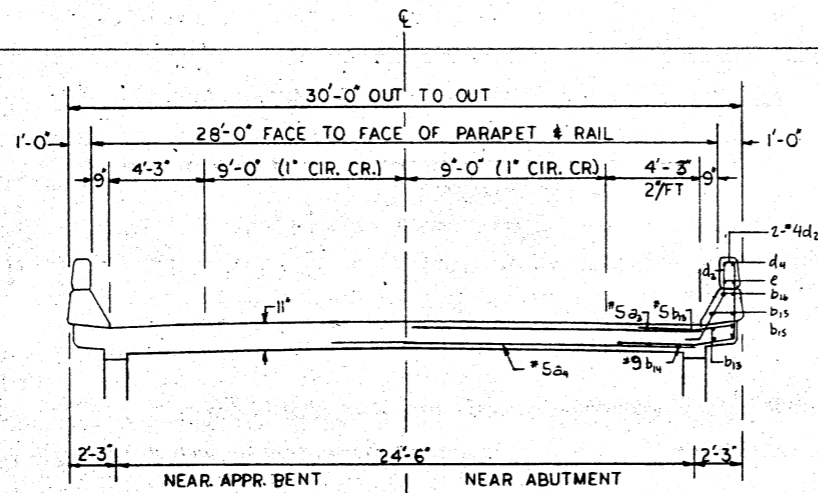
APPROVED _____
 DIVISION ADMINISTRATOR DATE

068-0036
 CONTRACT NO. 40637

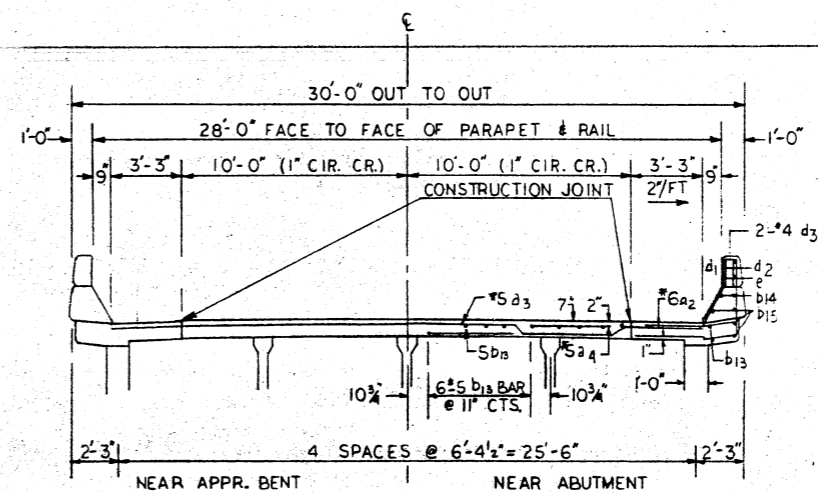
6-148

ROUTE	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
FAI-55	*	MONT.	11	2
STA. TO STA.		F.H.W.A. REG. NO. 5 ILLINOIS FED. AID PROJECT		

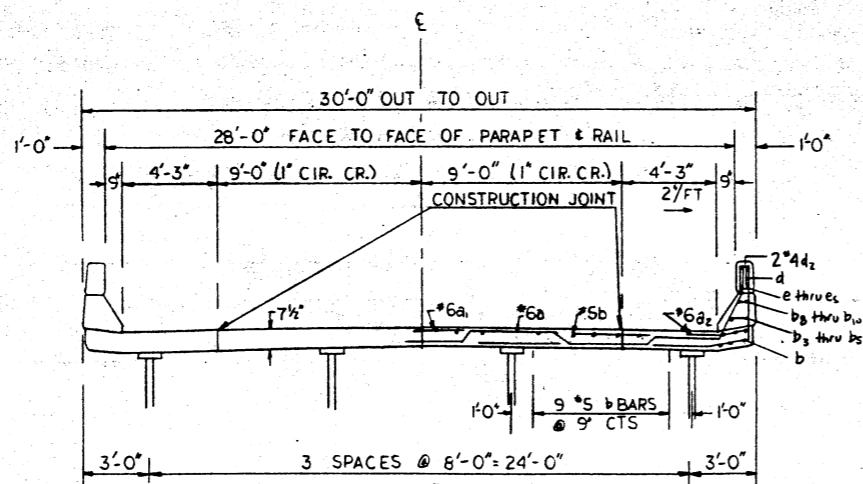
*DISTRICT 6 BRIDGE DECK WATERPROOFING 1985-1



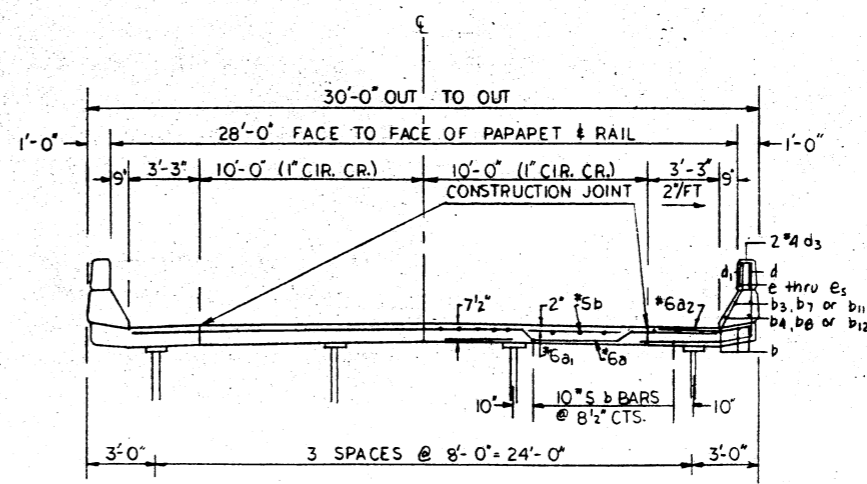
EAST & WEST APPROACH CROSS SECTION
SN: 068-0036 AS BUILT SECTION: 68-5HB-1



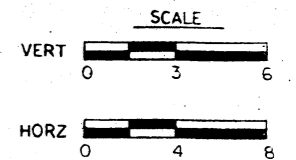
EAST & WEST APPROACH CROSS SECTION
SN: 068-0035 AS BUILT SECTION: 68-5HB-2



MAIN SPAN CROSS SECTION
SN: 068-0036 AS BUILT SECTION: 68-5HB-1



MAIN SPAN CROSS SECTION
SN: 068-0035 AS BUILT SECTION: 68-5HB-2



EXAMINED	November 15, 1985
DISTRICT TRAFFIC ENGINEER	NO. [Signature]
EXAMINED	December 23, 1985
DISTRICT MAINTENANCE ENGINEER	[Signature]
EXAMINED	December 23, 1985
DISTRICT CONSTRUCTION ENGINEER	[Signature]
EXAMINED	December 23, 1985
DISTRICT MATERIALS ENGINEER	[Signature]
EXAMINED	January 16, 1986
DISTRICT DISTRICT ENGINEER	[Signature]

TYPICAL SECTIONS
FAI-55
SECTION: DIST. 6 BRIDGE DECK WATERPROOFING 1985-1 MONT. CO.

SUMMARY OF QUANTITIES

*DISTRICT 6 BRIDGE DECK
WATERPROOFING 1985-1

SECTION	COUNTY	TOTAL QUANTITY	QUANTITY
FAI-55	MONTGOMERY	11	3
TO STA.			
CON. DISTRICT NO. 1 ALIGNED P.C. AND P.O. POINTS			

CONSTRUCTION SAFETY CODE 2D

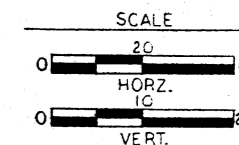
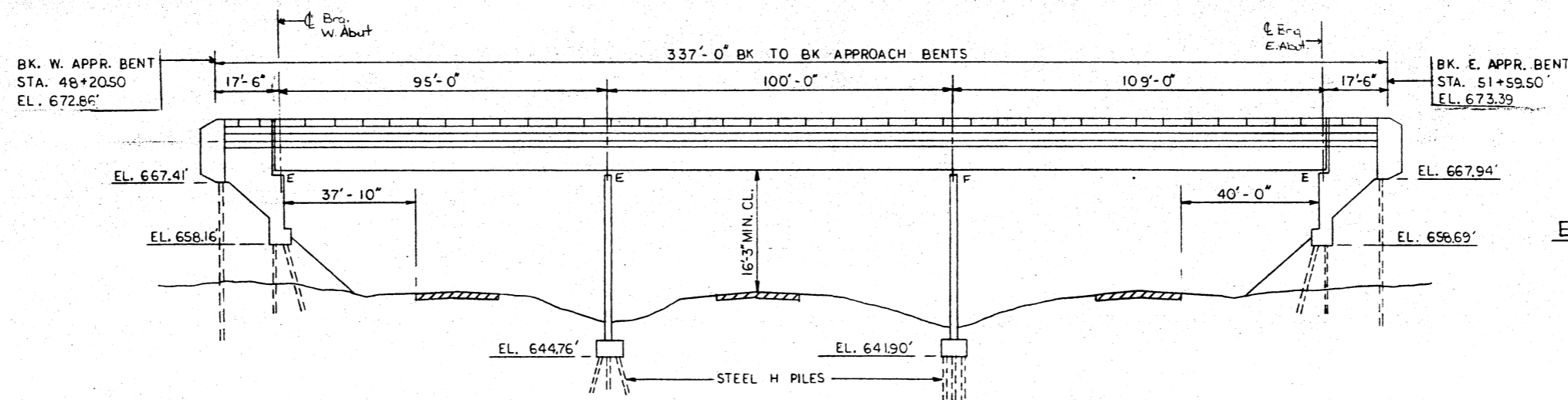
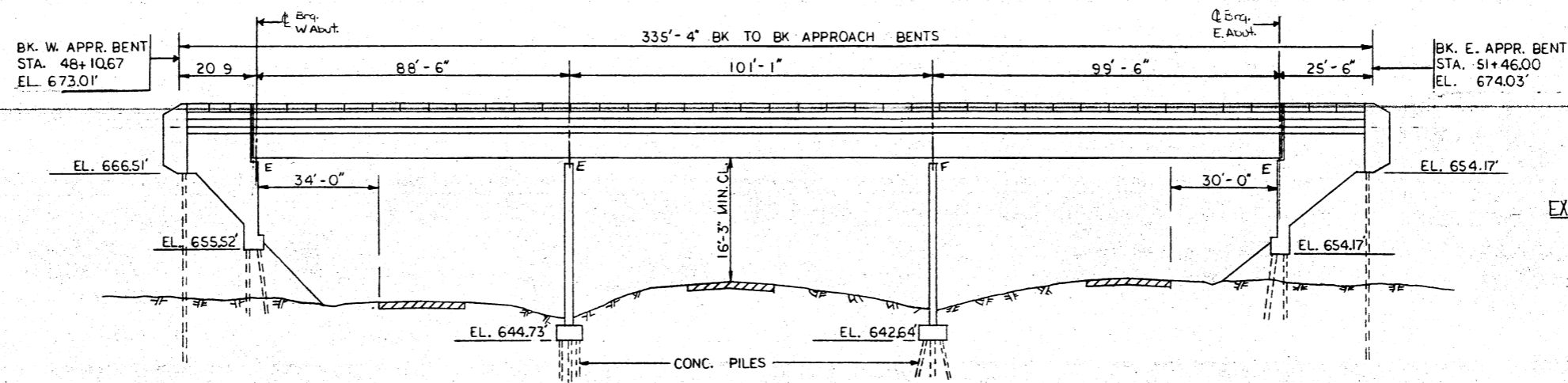
SN:068-0035

SN:068-0036

CODE NO.	ITEM	UNIT	TOTAL	CONSTRUCTION SAFETY CODE 2D	
				SN:068-0035	SN:068-0036
202001	EARTH EXCAVATION	CU. YD.	18	9	9
215012	AGGREGATE SHOULDERS, TYPE B	TON	20	10	10
406002	BITUMINOUS MATERIALS (PRIME COAT)	TON	0.2	0.1	0.1
406003	AGGREGATE (PRIME COAT)	TON	1.0	0.5	0.5
406012	BITUMINOUS CONCRETE SURFACE COURSE, MIXTURE C, CLASS I	TON	198	99	99
501024	CONCRETE REMOVAL	CU. YD.	10.4	5.2	5.2
504003	CLASS X CONCRETE	CU. YD.	10.4	5.2	5.2
507004	FURNISHING & ERECTING STRUCTURAL STEEL	POUND	4886	2433	2433
512001	REINFORCEMENT BARS	POUND	356	178	178
617010	BITUMINOUS CONCRETE SURFACE REMOVAL	SQ. YD.	378	189	189
633003	STEEL PLATE BEAM GUARD RAIL REMOVAL	LIN. FT.	200	100	100
648018	TRAFFIC CONTROL & PROTECTION (SPECIAL)	LUMP SUM	0.5	0.5	0.5
X50319	PREFORMED JOINT SEAL 3 1/2"	LIN. FT.	64	32	32
X50323	PREFORMED JOINT SEAL 5"	LIN. FT.	64	32	32
X62845	TRAFFIC BARRIER TERMINAL, TYPE 7	EACH	8	4	4
Z10181	DECK SLAB REPAIR (PARTIAL)	SQ. YD.	166.9	83.4	83.5
* Z10340	PRESSURE GROUTING ANGLES	LIN. FT.	80	40	40
Z10630	WATERPROOFING MEMBRANE SYSTEM	SQ. YD.	1982	991	991
650001	MOBILIZATION	L. SUM	1	0.5	0.5
X50320	FLOOR DRAIN EXTENSIONS	EACH	24	8	16
	* NON-PARTICIPATING				

ROUTE	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
FAI-55	*	MONT.	11	4

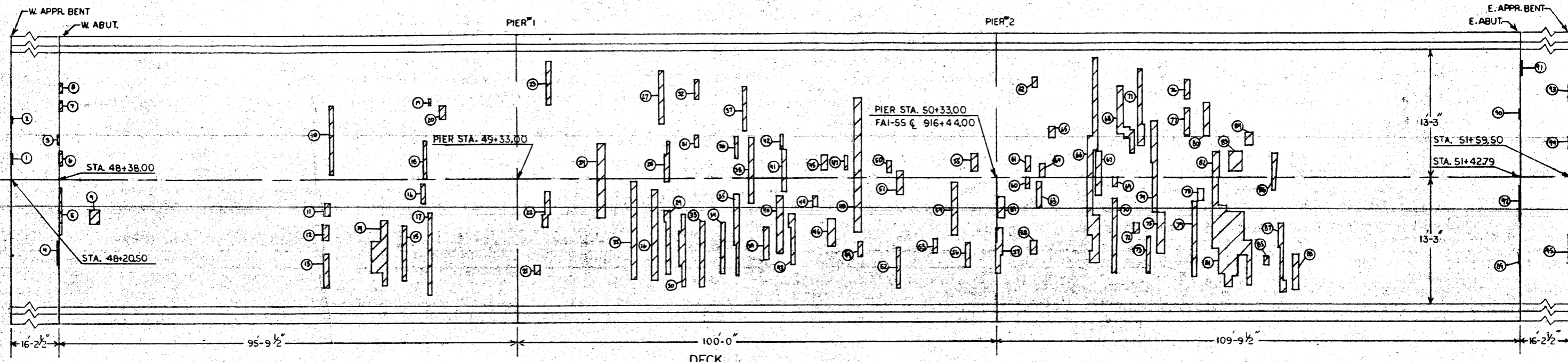
*DISTRICT 6 BRIDGE DECK WATERPROOFING 1985-1



BRIDGE ELEVATIONS
FAI-55
SECTION: DIST. 6 BRIDGE
DECK WATERPROOFING
1985-1 MONT. CO.

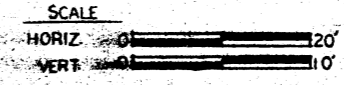
* DIST. 6 BRIDGE DECK
WATERPROOFING 1985-1

PROJECT	SECTION	QUANTITY	TOTAL	UNIT
FAI 55	* MONTGOMERY	11	6	
STA.	TO STA.			
FAI 55	916+44.00			

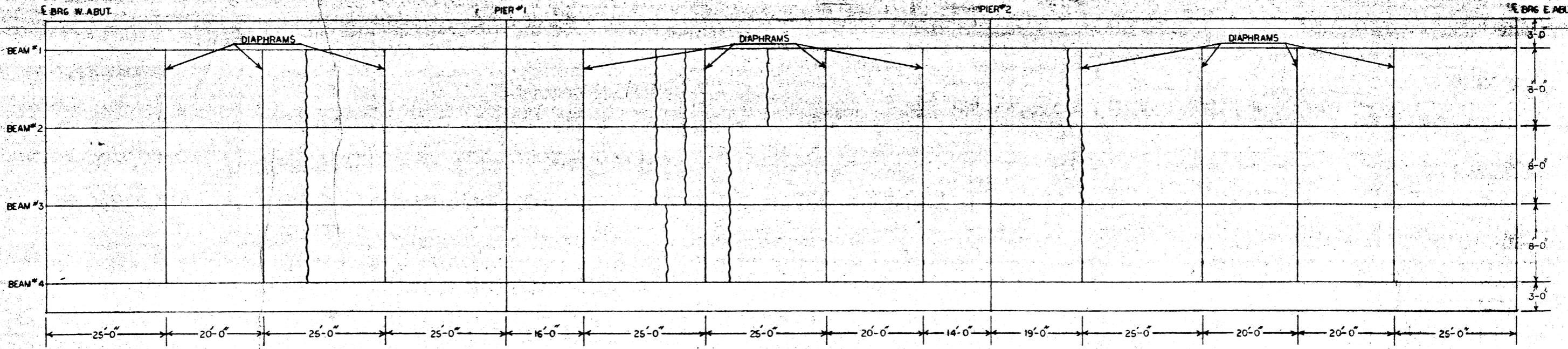


- NOTES
1. THE DECK HAS 48.2 SQ. YDS/4.8% OF DELAMINATION
 2. THE DECK HAS SEVERAL SCATTERED VERY SMALL SPALLS.
 3. NO PREDOMINATE CRACKS WERE FOUND IN THE DECK.

LEGEND
 DELAMINATION - [Symbol]
 FOR DELAMINATION SCHEDULE
 SEE SHEET NO. 7



EXPANSION JOINT SCHEDULE
 EAST ABUT. CASE II A & B
 WEST ABUT. CASE III A & B
 SEE SHEET NO. 9 & 10



- NOTES:
1. ALL CRACKS SHOWN IN THE DECK SOFFIT ARE HAIRLINE CRACKS WITH LEACHING.
 2. NO SPALLS OR DELAMINATIONS WERE FOUND IN THE DECK SOFFIT.

SPBGR REMOVAL
 STA. 47+95.50 TO STA. 48+20.50 RT. & LT. 50 LF
 STA. 51+59.50 TO STA. 51+84.50 RT. & LT. 50 LF
 TOTAL 100 LF

TRAFFIC BARRIER TERMINAL, TYPE 7
 STA. 47+95.50 TO STA. 48+35.31 RT. & LT. 2 EA.
 STA. 51+44.69 TO STA. 51+64.50 RT. & LT. 2 EA.

BRIDGE DECK
 CONDITION DETAIL
 F.A.I. ROUTE 55 SEC. 68-5HB-1
 MONTGOMERY COUNTY
 STA. 916+44.59 (068-0036)

ROUTE	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
FAI 55	*	MONT.	11	7
STA.	TO STA.			
F.H.W.A. PROJ. NO. 5		ILLINOIS	FED. AID PROJECT -	

* DISTRICT 6 BRIDGE DECK
WATERPROOFING 1985-1

DELAMINATION SCHEDULE SN 068-0035								
NO.	SIZE	S.F.	NO.	SIZE	S.F.	NO.	SIZE	S.F.
1	1.2x0.4	.48	52	2.1x4.9	7.21	103	3.0x1.6	4.80
2	1.4x0.4	.56	53	1.5x1.4	2.10	104	1.0x1.0	1.00
3	1.4x0.4	.56	54	1.0x1.0	1.00	105	3.3x1.4	4.62
4	1.4x0.5	.70	55	1.3x7.3	7.29	106	2.0x2.6	5.20
5	1.5x0.5	.75	56	24.0x15.0	162.54	107	2.7x1.6	3.72
6	1.6x0.5	.80	57	2.4x1.2	2.88	108	3.7x2.0	4.98
7	0.4x0.7	.28	58	1.0x1.4	1.40	109	1.2x1.4	1.68
8	0.4x2.1	.84	59	1.1x1.2	1.32	110	1.3x1.7	2.21
9	0.6x1.3	.78	60	1.1x1.1	1.21	111	8.1x3.3	20.05
10	1.3x1.3	1.69	61	2.6x1.5	3.90	112	7.2x2.2	13.14
11	1.1x1.1	1.21	62	6.8x1.0	6.80	113	4.2x1.4	5.88
12	1.4x1.2	1.68	63	1.1x1.2	1.32	114	1.6x3.4	5.44
13	1.5x1.0	1.50	64	0.9x7.0	6.30	115	2.6x3.0	4.94
14	1.4x0.5	.70	65	16.5x2.1	23.17	116	1.9x1.3	2.47
15	6.0x1.7	10.20	66	1.5x2.3	3.45	117	1.7x1.3	2.21
16	4.8x1.6	6.43	67	3.1x1.1	3.41	118	3.9x1.8	5.50
17	1.4x5.1	7.14	68	1.0x3.0	3.00	119	1.5x1.6	2.40
18	1.3x1.2	1.56	69	1.2x3.2	3.84	120	2.0x7.5	11.55
19	1.6x4.2	6.72	70	1.2x7.0	8.40	121	2.0x14.5	29.00
20	7.8x1.3	10.14	71	9.3x2.5	15.48	122	9.1x1.6	14.56
21	1.3x1.0	1.30	72	6.5x1.3	7.01	123	6.0x1.3	8.24
22	1.4x1.6	2.24	73	2.4x1.4	3.36	124	1.5x3.1	4.65
23	1.8x10.5	18.90	74	7.1x0.9	6.39	125	3.1x1.5	4.65
24	0.9x2.9	2.61	75	2.4x14.8	18.50	126	1.0x1.0	1.00
25	3.7x1.5	5.55	76	1.4x2.0	2.80	127	1.5x1.0	1.50
26	1.9x1.2	2.28	77	1.4x10.7	11.08	128	2.0x6.0	9.53
27	1.6x1.2	1.92	78	9.8x3.0	16.08	129	2.7x4.1	11.07
28	6.3x1.3	6.57	79	1.0x3.0	3.00	130	4.7x1.5	7.05
29	1.3x0.9	1.17	80	5.0x1.7	6.90	131	6.5x3.2	9.36
30	7.1x1.6	11.36	81	6.0x3.3	11.28	132	0.9x1.0	.90
31	10.7x1.7	14.25	82	5.3x3.2	7.97	133	1.0x0.9	.90
32	11.1x11.5	70.76	83	4.8x1.3	6.24	134	6.6x1.4	8.24
33	4.2x2.3	6.96	84	6.4x6.0	23.70	135	1.6x4.8	7.68
34	4.4x0.8	3.52	85	1.4x1.2	1.68	136	5.3x2.6	8.26
35	1.9x1.6	3.04	86	1.4x1.7	2.38	137	1.4x1.6	2.24
36	3.1x2.3	7.13	87	1.5x2.0	3.00	138	1.2x1.6	1.92
37	6.7x6.4	17.41	88	1.9x1.3	2.47	139	1.5x1.2	1.80
38	2.5x1.5	3.75	89	2.0x1.1	2.20	140	3.0x1.8	5.40
39	0.8x0.5	.40	90	1.5x1.5	2.25	141	1.7x1.5	2.55
40	5.1x6.3	15.04	91	1.0x1.2	1.20	142	1.2x1.8	2.16
41	1.2x2.9	3.48	92	3.2x7.6	15.20	143	1.1x1.2	1.32
42	0.7x1.1	.77	93	1.1x0.9	.99	144	0.5x1.5	.75
43	2.0x1.5	3.00	94	3.0x2.6	6.37	145	0.5x2.2	1.10
44	1.4x2.5	3.50	95	2.0x1.6	3.20	146	0.5x1.6	.80
45	1.5x1.1	1.65	96	2.5x1.3	3.25	147	0.5x1.2	.60
46	2.4x1.2	2.88	97	1.5x1.3	1.95	148	8.7x0.5	4.35
47	1.0x1.3	1.30	98	0.8x0.8	.64	149	0.4x1.7	.68
48	3.2x1.1	3.52	99	2.2x8.1	10.91	150	0.4x1.6	.64
49	1.0x1.0	1.00	100	1.4x3.5	4.90	151	0.4x0.8	.32
50	2.1x1.7	3.57	101	2.9x7.0	13.52			
51	2.0x9.9	13.57	102	2.4x1.4	3.36			
						TOTAL	1041.18 S.F.	
						PAY AREA	115.5 S.Y.	

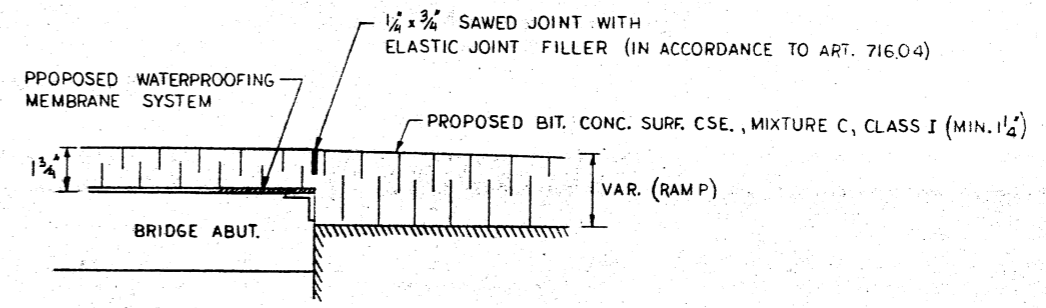
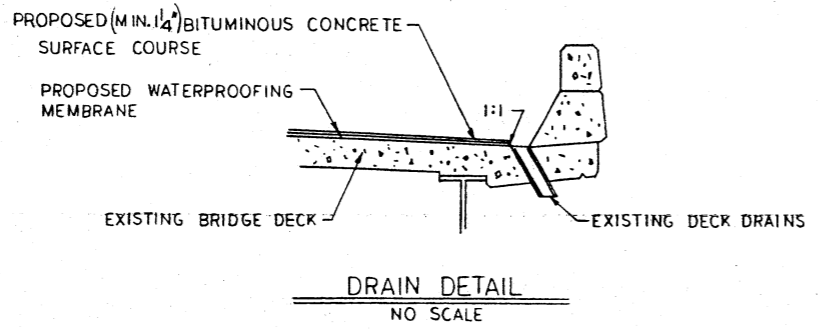
DELAMINATION SCHEDULE SN 068-0036								
NO.	SIZE	S.F.	NO.	SIZE	S.F.	NO.	SIZE	S.F.
1	0.5x1.0	.50	33	6.9x1.0	6.90	65	1.2x1.3	1.56
2	0.4x0.7	.28	34	0.9x5.4	4.86	66	1.9x18.4	32.29
3	0.5x1.0	.50	35	8.5x1.1	8.07	67	1.1x4.6	5.06
4	0.4x2.4	.96	36	2.0x0.8	1.60	68	3.5x6.9	11.13
5	0.4x5.9	2.36	37	4.6x0.8	3.68	69	1.0x1.0	1.00
6	1.6x0.5	.80	38	6.8x1.1	7.48	70	7.8x0.9	7.02
7	1.2x0.5	.60	39	1.2x3.4	4.08	71	1.6x8.0	10.48
8	1.1x0.5	.55	40	1.3x5.9	7.67	72	1.0x1.0	1.00
9	2.0x1.5	3.00	41	1.0x4.3	4.30	73	0.8x3.8	3.04
10	7.1x0.7	4.97	42	1.5x0.6	.90	74	9.4x1.3	10.69
11	1.1x1.3	1.43	43	5.2x1.3	5.20	75	1.5x4.3	6.45
12	1.3x1.6	2.08	44	1.1x1.1	1.21	76	2.0x1.3	2.60
13	1.0x3.5	3.50	45	1.5x1.4	2.10	77	1.1x2.8	3.08
14	3.0x6.7	13.93	46	1.5x2.9	4.35	78	1.1x1.7	1.32
15	5.7x0.9	5.13	47	1.5x0.8	1.20	79	1.0x8.9	8.90
16	0.9x2.0	1.80	48	13.9x1.5	20.85	80	3.3x1.4	4.62
17	8.7x0.8	6.96	49	0.9x1.4	1.26	81	10.7x8.5	56.07
18	4.0x0.7	2.80	50	1.3x0.9	1.17	82	3.2x1.5	4.80
19	0.7x0.6	.42	51	2.4x1.4	3.36	83	2.1x2.7	5.67
20	1.4x1.3	1.82	52	4.2x0.8	3.36	84	1.4x1.8	2.52
21	1.2x0.9	1.08	53	0.8x1.5	1.20	85	1.1x1.0	1.10
22	1.6x3.7	4.09	54	1.3x5.5	7.15	86	3.9x1.0	3.90
23	4.5x1.0	4.50	55	1.9x1.4	2.66	87	7.2x1.5	6.65
24	1.5x7.7	11.55	56	1.1x2.5	2.75	88	1.3x3.7	4.81
25	1.1x10.2	11.22	57	4.7x1.5	6.29	89	0.5x0.8	.40
26	1.2x9.5	11.40	58	1.4x1.4	1.96	90	0.5x1.0	.50
27	5.6x1.1	6.16	59	2.2x1.7	3.74	91	0.5x1.5	.75
28	4.1x0.9	3.17	60	1.0x1.1	1.10	92	0.5x3.7	1.85
29	6.7x1.3	7.12	61	1.6x1.1	1.76	93	0.4x1.8	.72
30	7.5x1.3	7.97	62	1.0x0.9	.90	94	0.4x1.2	.48
31	1.3x0.8	1.04	63	1.3x2.7	3.51	95	0.5x3.0	1.50
32	2.0x0.9	1.80	64	1.5x1.1	1.65			
						TOTAL	433.34 S.F.	
						PAY AREA	48.2 S.Y.	

DELAMINATION SCHEDULE
FAI-55
SECTION: DIST. 6 BRIDGE
DECK WATERPROOFING
1985-1 MONT. CO

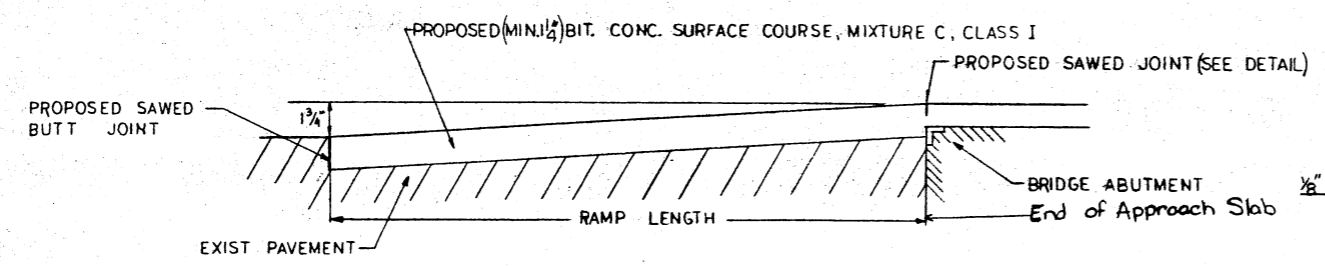
ROUTE	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
FAI 55	*	MONT.	11	8
STA. TO STA.		F.H.W.A. REG. NO. 5 ILLINOIS FED. AID PROJECT		

*DISTRICT 6 BRIDGE DECK WATERPROOFING 1985-1

PAINT NOTE: The exterior surfaces of the aluminum drains shall be cleaned and given a washcoat pretreatment in accordance with the Steel Painting Council's Spec. SSPC-SPI and SSPC-Point 27 prior to painting. The basic lead silico chromate paint system shall be used for the shop and field painting of the deck drains and bracket assemblies. All costs associated with painting shall be incidental to the cost of FLOOR DRAIN EXTENSIONS.



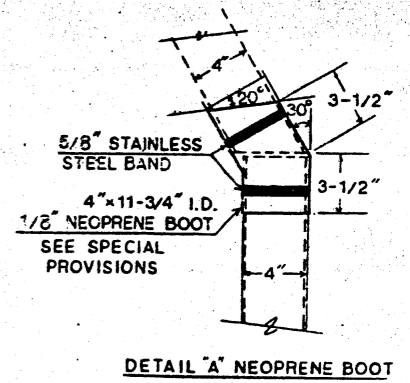
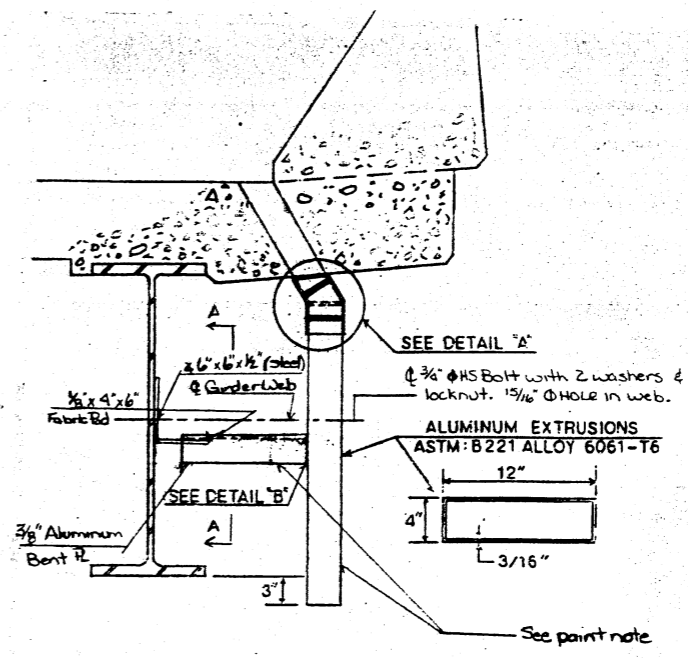
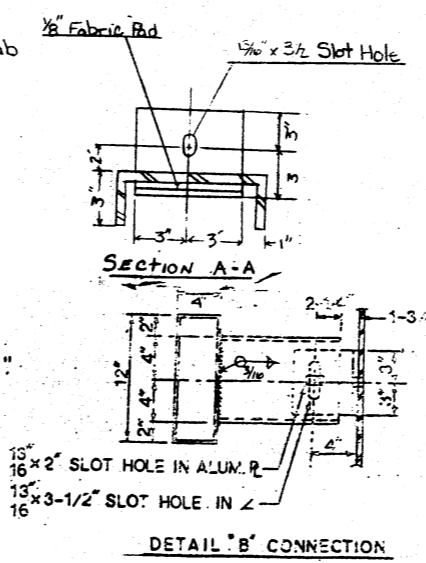
NOTE: SAWED JOINT & ELASTIC JOINT FILLER ARE INCIDENTAL TO BITUMINOUS CONCRETE SURFACE COURSE, MIXTURE C, CLASS I.



BRIDGE NO.	SECTION	RAMP LENGTH
068-0035	68-SHB-2	35' EAST ABUT. 50' WEST ABUT.
068-0036	68-SHB-1	50' EAST ABUT. 35' WEST ABUT.

RAMP LENGTH
NO SCALE

NOTE: DECK drain extensions shall be paid for at the contract unit price for "FLOOR DRAIN EXTENSIONS, EACH"



DETAIL SHEET
FAI-55
SECTION: DIST. 6 BRIDGE DECK WATERPROOFING
1985-1 MONT. CO.

(SN 068-0035, 8 Req'd)
(SN 068-0036, 16 Req'd)

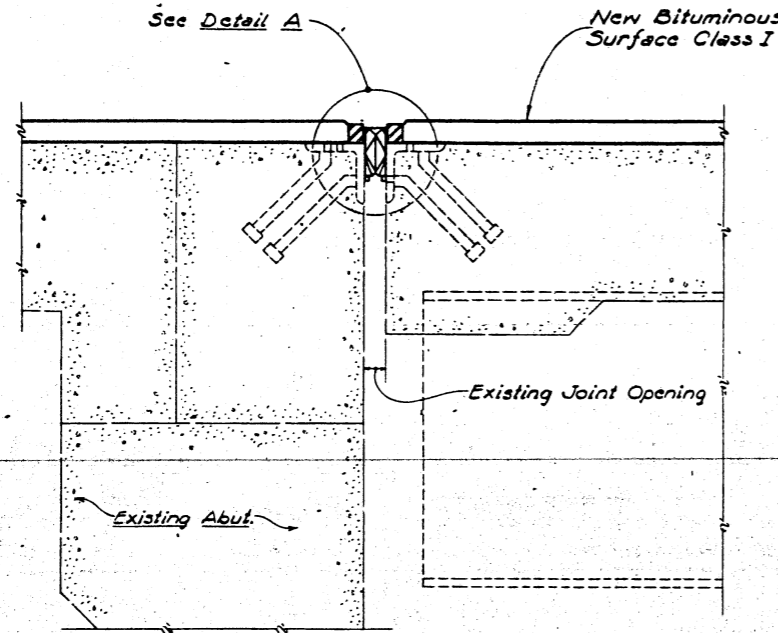
REVISED

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

*DISTRICT 6 BRIDGE DECK
WATERPROOFING 1985-1

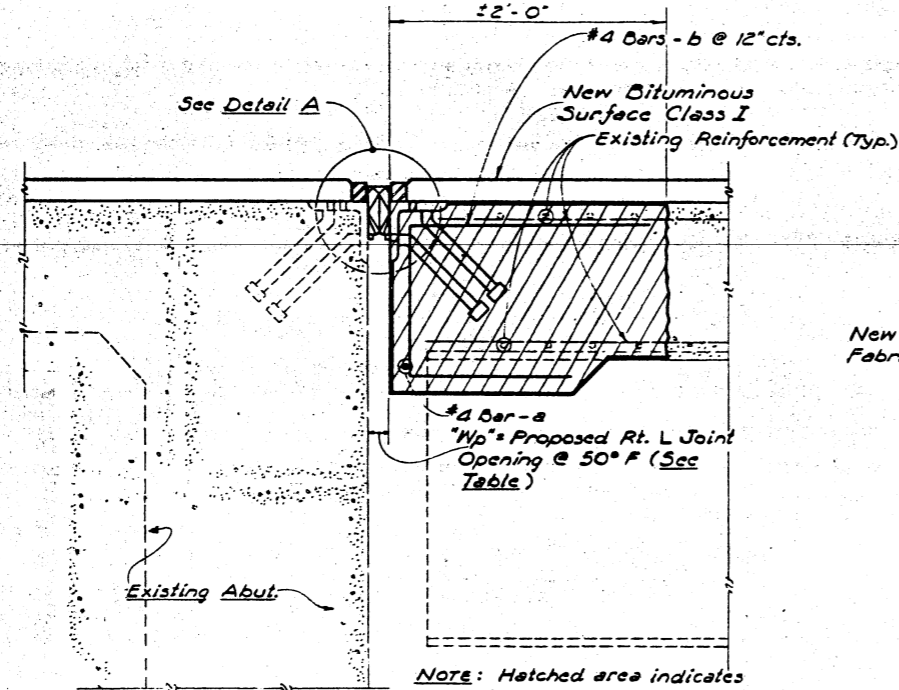
ROUTE NO.	SECTION	QUANTITY	TOTAL SHEETS	SHEET NO.
55	*	MONT	11	9
<small>ILLINOIS PROJECT</small>				

SHEET NO.
SHEETS



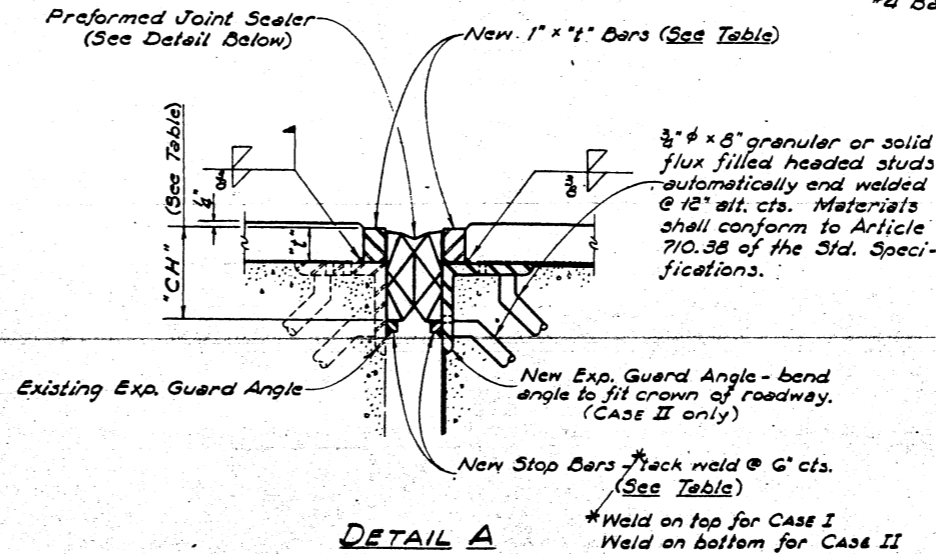
SEC. AT JOINT (CASE Ia)

Where the existing opening and L's are adequate for the specified P.J.S.



SEC. AT JOINT (CASE IIa)

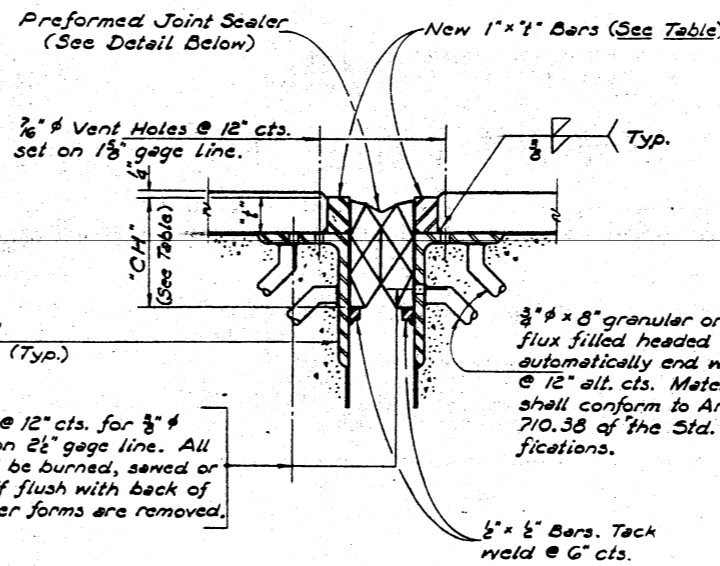
Where a wider opening must be constructed for the required P.J.S.



DETAIL A

New L - 6" x 4" x 1/2"
Fabricate to crown (Typ.)

3/8" ϕ Holes @ 12" cts. for 3/8" ϕ bolts set on 2 1/2" gage line. All bolts shall be burned, sawed or clipped off flush with back of angles after forms are removed.

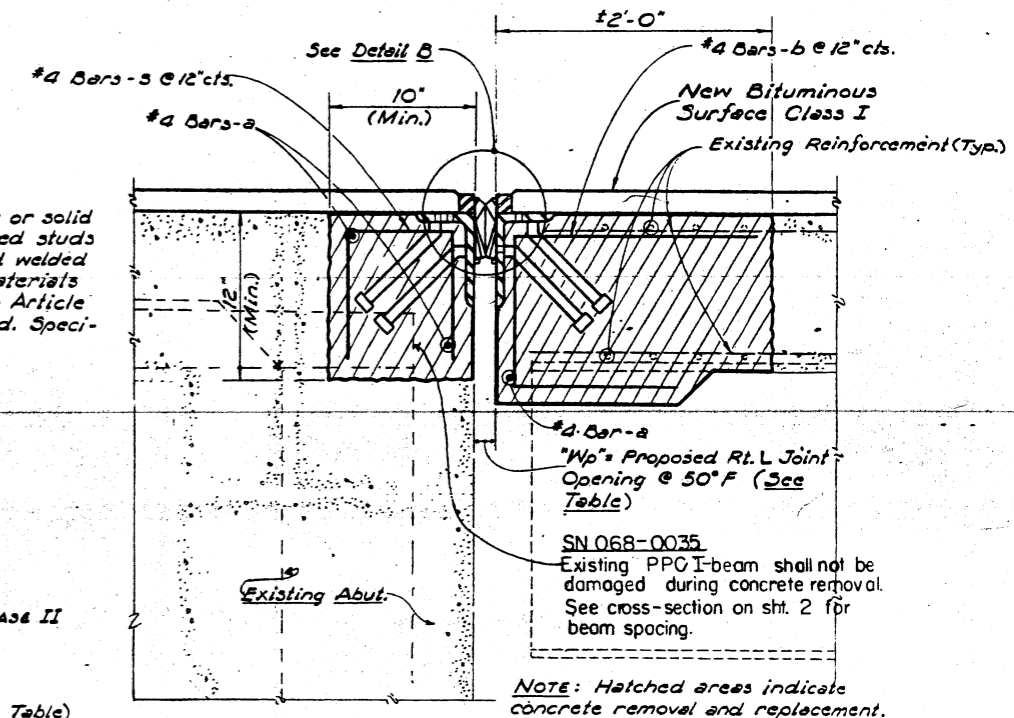


DETAIL B

"W" = Nominal size of P.J.S.



PREFORMED JOINT SEALER



SEC. AT JOINT (CASE IIIa)

Where new 6" x 4" Expansion Guard L's are required for the specified P.J.S.

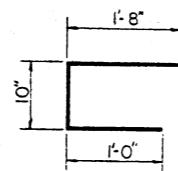
PROPOSED JOINT SEAL DIMENSIONS

Structure Number	Location	Size of P.J.S. "W"	Plan Detail (Case)	Compr. Height "CH"	1" Bar Height "t"	Stop Bar Size	Prop. Open. "Wp"
068-0035	EAST ABUT.	3 1/2"	IIA + IV	4 1/8"	1 1/2"	1/2" x 1/2"	2 1/4"
068-0035	WEST ABUT.	5"	III + IV	6 1/8"	1 1/2"	1/2" x 1/2"	3 1/4"
068-0036	EAST ABUT.	3 1/2"	IIA + IV	4 1/8"	1 1/2"	1/2" x 1/2"	2 1/4"
068-0036	WEST ABUT.	5"	III + IV	6 1/8"	1 1/2"	1/2" x 1/2"	3 1/4"

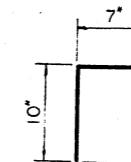
New expansion joint angles and attached bars shall be shop painted with one coat of dull orange primer in accordance with Article 71228 of the Standard Specifications.

DESIGNED	19
CHECKED	
DRAWN <i>r. b. carbonell</i>	
CHECKED	

EXAMINED	ENGINEER OF STRUCTURAL SERVICES
PASSED	
APPROVED	ENGINEER OF BRIDGES AND STRUCTURES
	DIRECTOR OF HIGHWAYS



BAR-b



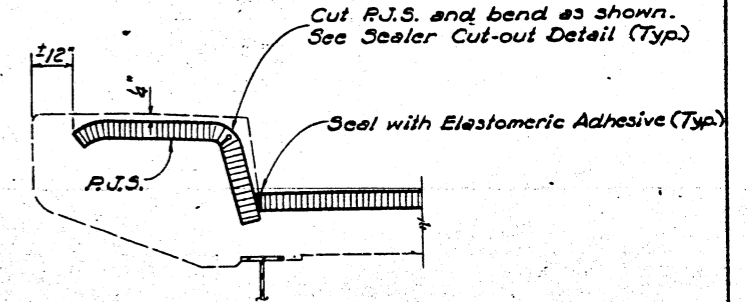
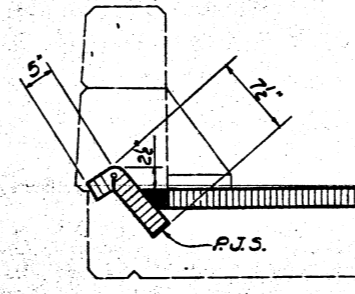
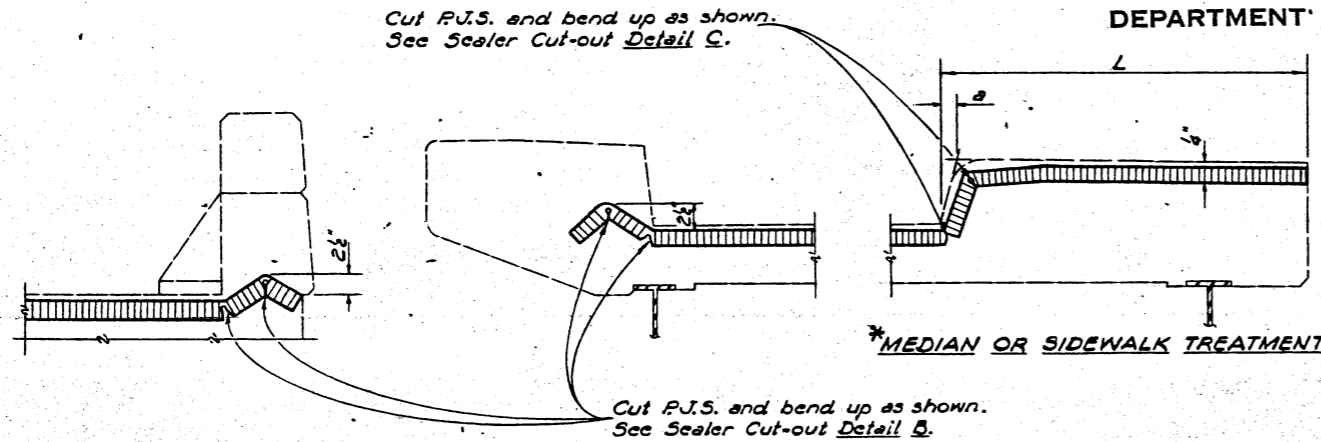
BAR-s

**JOINT SEALING AT ABUTMENTS
FOR EXISTING BRIDGE DECKS
(With Bituminous Wearing Surface)**

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

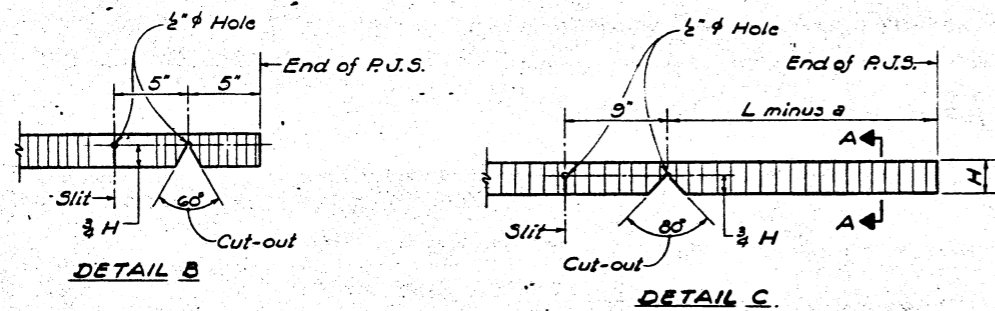
ROUTE NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.	SHEET NO.
S.A. 55	*	MONT.	11	10	
FED. ROAD DIST. NO. 7	BLINDEN	FED. AID PROJECT			

*DISTRICT 6 BRIDGE DECK WATERPROOFING
1985-1



*CURB SEALER TREATMENTS

*Use when the skew angle is $\leq 15^\circ$



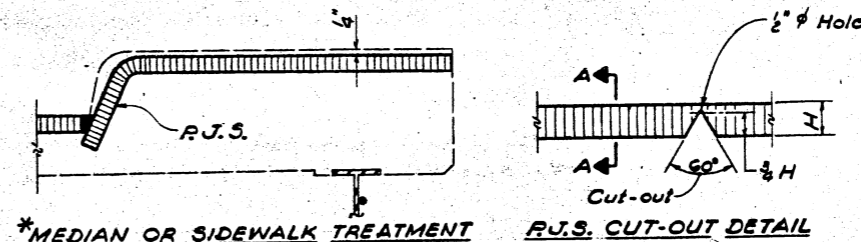
PREFORMED JOINT SEALER
(SECTION A-A)

R.J.S. CUT-OUT DETAILS

(CASE IV)

*CURB SEALER TREATMENTS

*Use when the skew angle is $> 15^\circ$



PREFORMED JOINT SEALER
(SECTION A-A)

(CASE V)

NOTE:
Remove concrete in curb as necessary to provide opening for R.J.S. as directed by the Engineer.

BILL OF MATERIAL

Bar	No.	Size	Length	Shape
a	8	*4	26.5'	
b	108	*4	3.5'	
s	108	*4	2.25'	
Concrete Removal				Cu. Yds. 10.4
Class X Concrete				Cu. Yds. 10.4
Reinforcement Bars				Lbs. 556
Structural Steel				Lbs. 4866
Preformed Joint Seal (3/4")				Lin. Ft. 64
Preformed Joint Seal (5")				Lin. Ft. 64

JOINT SEALING
FOR EXISTING BRIDGE DECKS
(Median, Curb and Sidewalk Details)

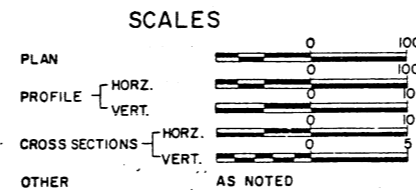
DESIGNED	EXAMINED	19
CHECKED	PASSED	ENGINEER OF STRUCTURAL SERVICES
DRAWN r. b. carbonell	APPROVED	ENGINEER OF BRIDGES AND STRUCTURES
CHECKED		DIRECTOR OF HIGHWAYS

INDEX OF SHEETS

- 1 TITLE SHEET
- 2 - 4 TYPICAL SECTIONS
- 5 SUMMARY & SCHEDULE OF QUANTITIES
- 6 PLAN & PROFILE SHEET - T.R. 17
- 7 PLAN & PROFILE SHEET - F.A.I. 55
- 8 - 20 BRIDGE PLANS
- 21 - 29 CROSS SECTIONS - T.R. 17 AND CONNECTOR
- 30 - 31 CROSS SECTIONS - F.A.I. 55
- STANDARDS 1744-2 AND 2113-1
- STANDARDS 1686-3 AND 2153-7
- STANDARD 2228-1
- STANDARD 2230-4
- STANDARD 2231-3
- STANDARD 2262
- STANDARD 2298-1
- STANDARD 2299-1
- STANDARD 2300
- STANDARD 2302-1
- STANDARD 2303-2
- STANDARD 2314-1
- STANDARD 2315-2
- STANDARD 2235-3

STATE OF ILLINOIS DEPARTMENT OF PUBLIC WORKS AND BUILDINGS DIVISION OF HIGHWAYS PLANS FOR PROPOSED FEDERAL AID INTERSTATE HIGHWAY ROUTE 55

PROJECT I-55-2(30)73
SECTION 68-5HB-1



MONTGOMERY COUNTY
ROADWAY CONSTRUCTION
C-96-038-70

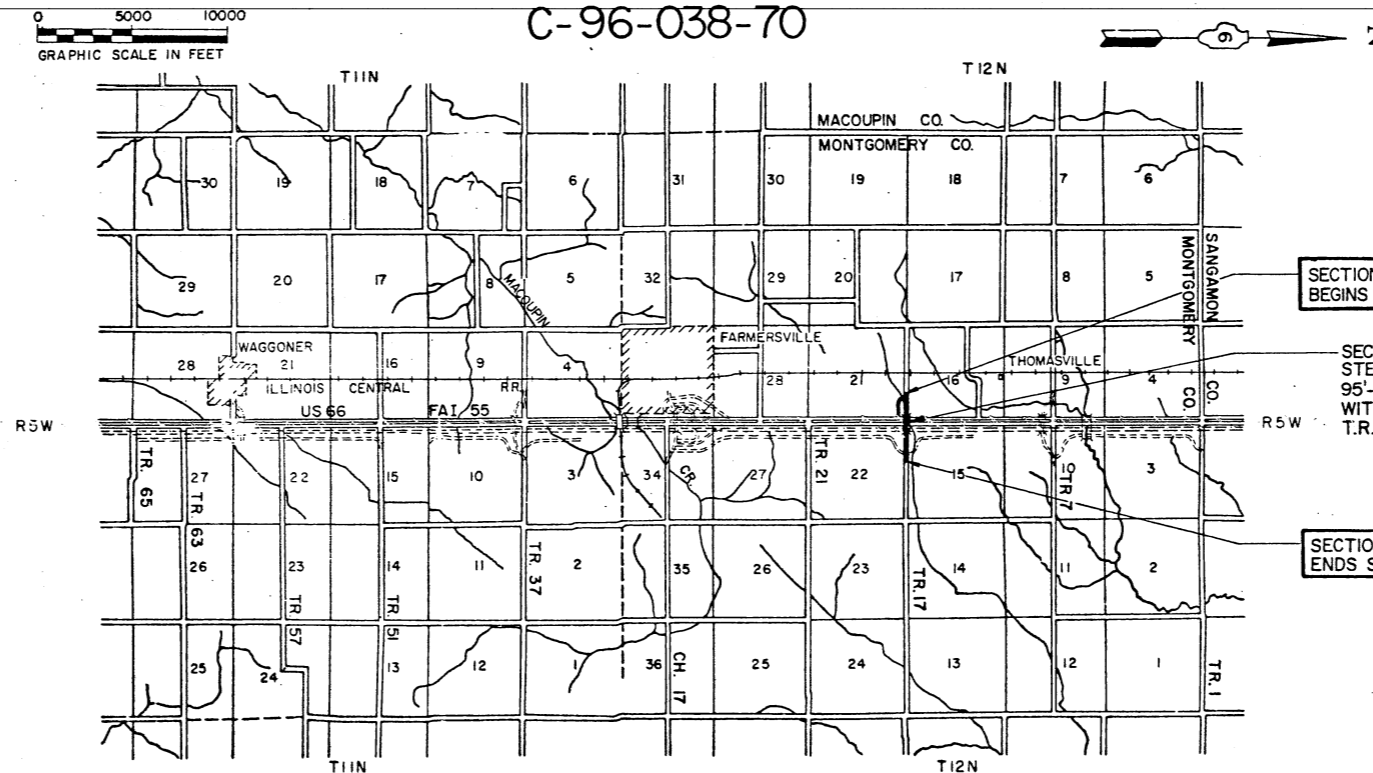
CET SET
113
9-4-70

FEDERAL AID ROUTE NO.	SEC.	COUNTY	TOTAL SHEETS
FAI-55	68-5HB-1	MONT.	31
S. P. R. REG. NO. 4	ILLINOIS	PROJECT	I-55-2(30)73

P-98-004-66



LOCATION OF SECTION INDICATED THUS: —



SECTION 68-5HB-1
BEGINS STA. 39+50

SECTION 68-5HB-1 INCLUDES THE CONSTRUCTION OF A STEEL PLATE GIRDER BRIDGE CONSISTING OF 3 SPANS @ 95'-0", 100'-0", 109'-0" WITH VAULTED APPROACH ABUTMENTS WITH SPANS OF 17'-6" AND LOCATED AT STA. 916+44.59 T.R. 17 TOTAL BRIDGE OMISSION IS 338 FT.

SECTION 68-5HB-1
ENDS STA. 62+50

NET LENGTH OF SECTION 68-5HB-1 = 2300.00 FT. = 0.436 MILES
NET LENGTH OF PROJECT I-55-2(30)73 = 0 FT. = 0 MILES
NET LENGTH OF F.A.I. 55 = 0 FT. = 0 MILES

DESIGN DESIGNATION

T.R. 17
87(79)-G-0.00243 (B-15)
MAXIMUM GRADE = -5.00%
LENGTH OF MAXIMUM GRADE = 100 FT.
MINIMUM HORIZONTAL RADIUS = INFINITE LENGTH
MINIMUM STOPPING SIGHT DISTANCE = 455 FT.

F.A.I. 55
336(90)-A-1 TRUNK-15.56 (C.R.C.-20)
MAXIMUM GRADE ADJACENT TO STRUCTURE = +0.422 %
LENGTH OF MAXIMUM GRADE = 830 FT.
MINIMUM HORIZONTAL RADIUS = INFINITE LENGTH
MINIMUM STOPPING SIGHT DISTANCE = 850 FT.

STATE OF ILLINOIS
DEPARTMENT OF PUBLIC WORKS AND BUILDINGS
DIVISION OF HIGHWAYS

SUBMITTED: 6-25-70

EXAMINED: 6-25-70
Allyn Purdell
CHIEF OF ROAD PLANS AND CONSTRUCTION

PASSED: 6-25-70
W.C. Baumann
ENGINEER OF HIGHWAYS

APPROVED: 6-25-70
Richard S. Gorman
CHIEF HIGHWAY ENGINEER

APPROVED: 6-25-70
Wm F. Collins
DISTRICT ENGINEER

DEPARTMENT OF TRANSPORTATION
BUREAU OF PUBLIC ROADS

APPROVED

DIVISION ENGINEER

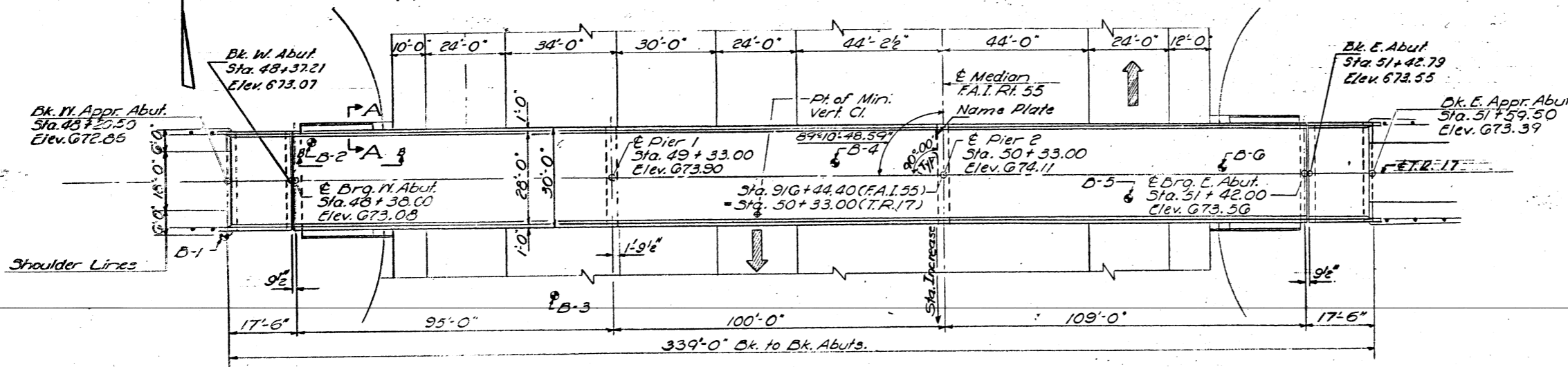
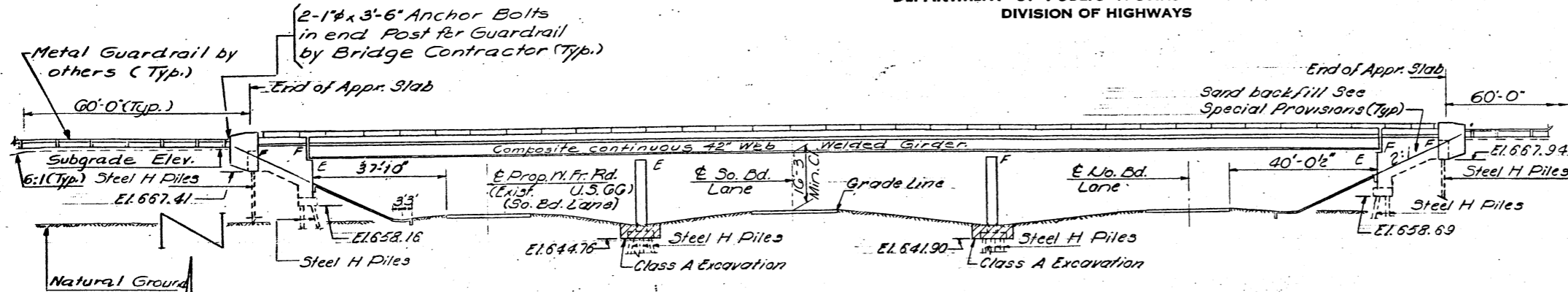
ROADWAY PLANS PREPARED BY
WESTENHOFF AND NOVICK, INC.
CONSULTING ENGINEERS
CHICAGO, ILLINOIS

SUBMITTED *Edward S. Newman*
ILLINOIS PE # 19417

B.M. #12 a Cut on West Headwall
Sta. 913+70 Elev. 649.14

STATE OF ILLINOIS
DEPARTMENT OF PUBLIC WORKS & BUILDINGS
DIVISION OF HIGHWAYS

ROUTE NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.	SHEET NO. 1 13 SHEETS
F.A.T. 55	68-5HB-1	Montgomery	31	8	
FED. ROAD DIST. NO. 7	ILLINOIS	FED. AID PROJECT			



GENERAL NOTES:

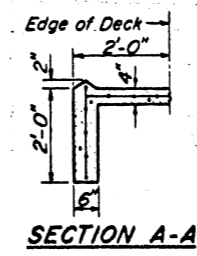
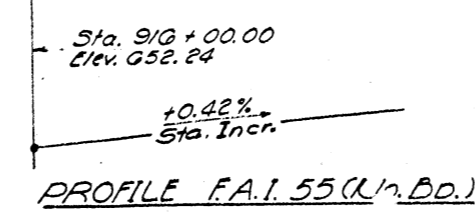
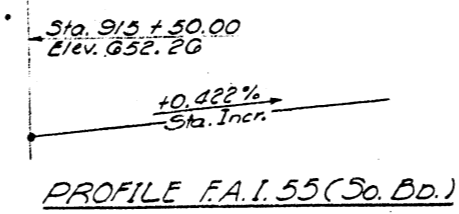
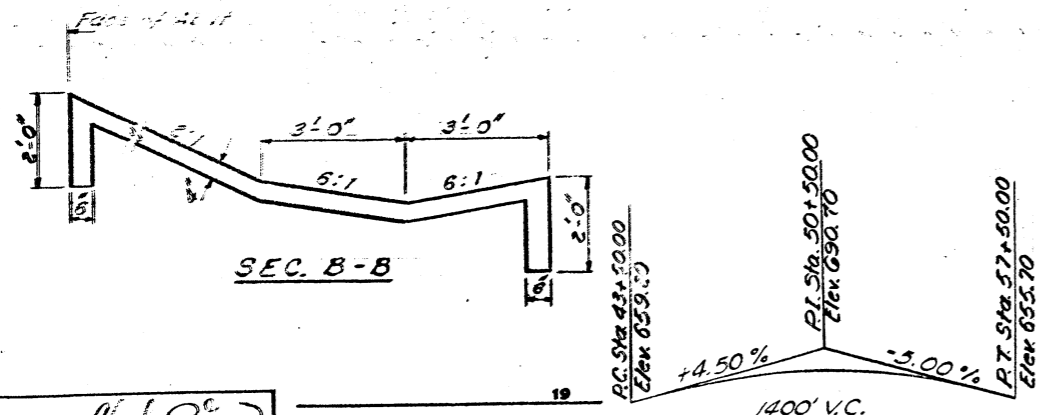
- All reinforcement bars shall be lapped 24 diameters unless otherwise shown.
- Fasteners shall be high strength bolts. Bolts 3/8" dia, open holes 5/16" dia, unless otherwise noted.
- Calculated weight of Structural Steel - 290,600 Lbs.
- The basic Lead Silico Chromate paint system shall be used for shop and field painting of structural steel.
- Field welding of construction accessories will not be permitted to the bottom flange of bms or girders nor to the top flange for a distance equal to one-fourth the span length each way from the pier supports. Field welding in other areas will be permitted only when approved by the Engineer.
- Anchor bolts shall be set before bolting diaphragms over supports.
- Slope wall shall be reinforced with welded wire fabric 6"x6" mesh, weighing 58 lb per 100 sq. ft.
- The Contractor shall drive 2 steel (A0BP42) test piles in permanent locations at Pier 1 & East Abutment as directed by the Engineer.
- The concrete rail section above the mandatory const. joint at the top of the slab shall be constructed of Class X concrete, except the aggregates shall conform to the requirements of Handrail Concrete.
- Class A Excavation for structures include excavation for slope wall.
- The embankment configuration shown shall be the minimum embankment that must be constructed prior to construction of the abutments.

TOTAL BILL OF MATERIAL

Item	Unit	Super	Sub	Total
Sand Backfill	Cu. Yd.		122	122
Class A Excavation for Structures	Cu. Yd.		120	120
Protective Coat	Sq. Yd.	1250		1250
Class X Concrete	Cu. Yd.	317.3	203.9	521.2
Structural Steel	L.S.	1		1
Stud Shear Connectors	Ea.	1164		1164
Aluminum Railing	Lin. Ft.		558	558
Reinforcement Bars	Lbs.	22950	28770	111720
Steel Piles (A0BP42)	Lin. Ft.			1535
Test Piles Steel (A0BP42)	Ea.			2
Name Plates	Ea.			1
Slope Wall (4")	Sq. Yd.			290
* Bridge Seat Sealant	L.S.			1

STATION 916+44.59
BUILT 19... BY
STATE OF ILLINOIS
F.A.I. RT. 55 SEC. 68-5HB-1
F.A. PROJ. 1-55-2(30)
LOADING HS15-44

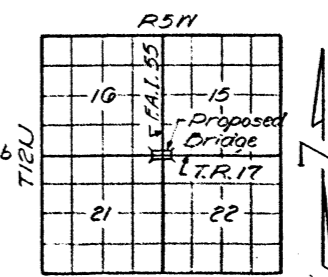
NAME PLATE
(See Std. 2113-1)



DESIGN STRESSES

fc = 1200 p.s.i. (Deck Slab)
fc = 1400 p.s.i. (Sub, Par & Curb) & Appr. Slab
fs = 20000 p.s.i. (Reinf.)
fs = 20000 p.s.i. (Struct.)
Vc = 75 p.s.i. (Flgs.)
n = 10
Allow 25 % for future P.S.
L = 4" / 1200 Composite

LOADING HS15-44

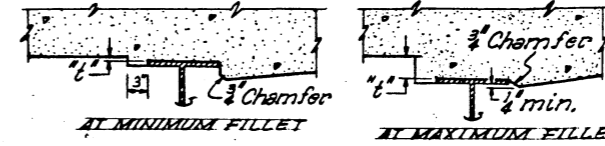


GENERAL PLAN & ELEVATION
PROJ. 1-55-2(30) 73
T.R. 17 OVER F.A.I. RT. 55
F.A.I. RT. 55 SEC. 68-5HB-1
MONTGOMERY COUNTY
STA. 916+44.59 (F.A.I. 55)

DESIGNED M. P. [Signature]	EXAMINED [Signature]
CHECKED SHEV, T. RAIFA	PASSED W. E. [Signature]
DRAWN J. Keesler	APPROVED Richard H. [Signature]
CHECKED SHEV, T. RAIFA	

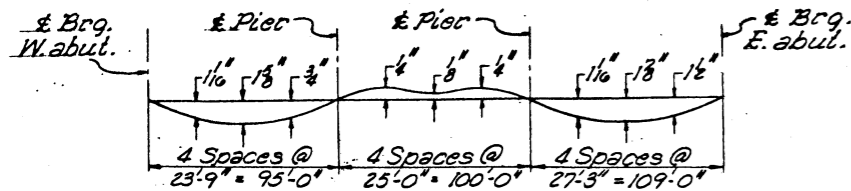
PROFILE T.R. 17

STATE OF ILLINOIS
 DEPARTMENT OF PUBLIC WORKS & BUILDINGS
 DIVISION OF HIGHWAYS



To determine "t": After all steel has been erected, elevations of the top flanges of the beams shall be taken at intervals shown below. These elevations subtracted from the "Theoretical Grade Elevations Adjusted for Dead Load Deflection" shown below, minus slab thickness, equals the fillet heights "t" above top flanges of beams.

FILLET HEIGHTS



DEAD LOAD DEFLECTION DIAGRAM

(Includes weight of concrete only)

Note: The above deflections are not to be used in the field if the engineer is working from the grade elevations adjusted for dead load deflections as shown below.
 Dead load of approach spans = 0.

GIRDERS 1 & 4

Location	Station	Offset	Theoretical Grade Elevations	Theoretical Grade Elevations Adjusted For Dead Load Deflection
± Brq. W.abut.	4838.000	12.000	672.947	672.947
(B)	4848.000	12.000	673.062	673.100
(C)	4858.000	12.000	673.171	673.247
(D)	4868.000	12.000	673.273	673.359
(E)	4878.000	12.000	673.368	673.473
(F)	4888.000	12.000	673.456	673.563
(G)	4898.000	12.000	673.538	673.624
(H)	4908.000	12.000	673.612	673.678
(I)	4918.000	12.000	673.680	673.720
(J)	4928.000	12.000	673.742	673.755
± Pier #1	4933.000	12.000	673.770	673.770
(K)	4943.000	12.000	673.821	673.813
(L)	4953.000	12.000	673.865	673.849
(M)	4963.000	12.000	673.902	673.884
(N)	4973.000	12.000	673.933	673.917
(O)	4983.000	12.000	673.957	673.944
(P)	4993.000	12.000	673.974	673.957
(Q)	5003.000	12.000	673.984	673.964
(R)	5013.000	12.000	673.988	673.970
(S)	5023.000	12.000	673.984	673.975
± Pier #2	5033.000	12.000	673.974	673.974
(T)	5043.000	12.000	673.957	673.990
(U)	5053.000	12.000	673.934	673.999
(V)	5063.000	12.000	673.903	674.000
(W)	5073.000	12.000	673.866	673.987
(X)	5083.000	12.000	673.822	673.968
(Y)	5093.000	12.000	673.771	673.922
(Z)	5103.000	12.000	673.714	673.852
(a)	5113.000	12.000	673.649	673.775
(b)	5123.000	12.000	673.578	673.665
(c)	5133.000	12.000	673.500	673.541
± Brq. E.abut.	5142.000	12.000	673.424	673.424

GIRDERS 2 & 3

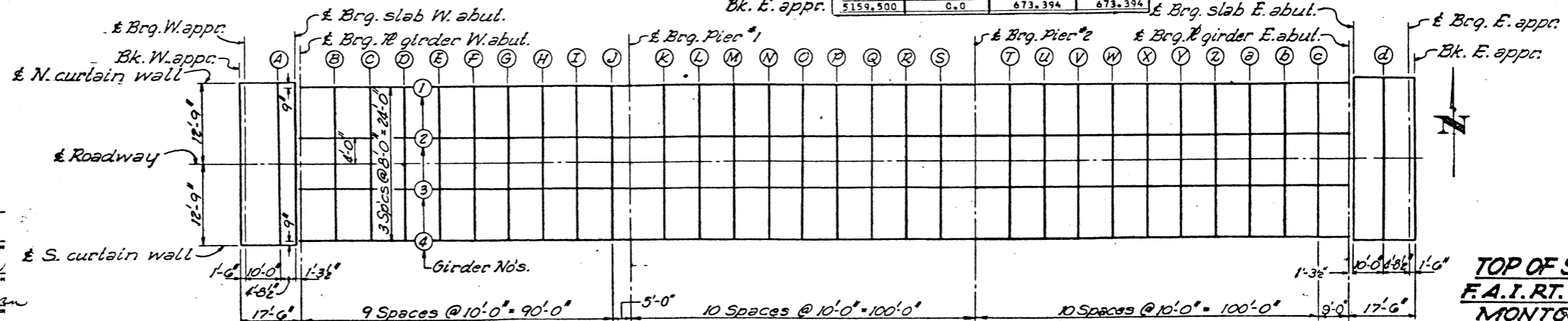
Location	Station	Offset	Theoretical Grade Elevations	Theoretical Grade Elevations Adjusted For Dead Load Deflection
± Brq. W.abut.	4838.000	4.000	673.064	673.064
(B)	4848.000	4.000	673.179	673.217
(C)	4858.000	4.000	673.288	673.364
(D)	4868.000	4.000	673.390	673.486
(E)	4878.000	4.000	673.485	673.590
(F)	4888.000	4.000	673.573	673.690
(G)	4898.000	4.000	673.655	673.741
(H)	4908.000	4.000	673.729	673.795
(I)	4918.000	4.000	673.797	673.837
(J)	4928.000	4.000	673.859	673.872
± Pier #1	4933.000	4.000	673.887	673.887
(K)	4943.000	4.000	673.938	673.930
(L)	4953.000	4.000	673.982	673.966
(M)	4963.000	4.000	674.019	674.001
(N)	4973.000	4.000	674.050	674.034
(O)	4983.000	4.000	674.074	674.061
(P)	4993.000	4.000	674.091	674.074
(Q)	5003.000	4.000	674.101	674.081
(R)	5013.000	4.000	674.105	674.087
(S)	5023.000	4.000	674.101	674.092
± Pier #2	5033.000	4.000	674.091	674.091
(T)	5043.000	4.000	674.074	674.107
(U)	5053.000	4.000	674.051	674.116
(V)	5063.000	4.000	674.020	674.116
(W)	5073.000	4.000	673.983	674.104
(X)	5083.000	4.000	673.939	674.085
(Y)	5093.000	4.000	673.888	674.038
(Z)	5103.000	4.000	673.831	673.969
(a)	5113.000	4.000	673.766	673.892
(b)	5123.000	4.000	673.695	673.782
(c)	5133.000	4.000	673.617	673.658
± Brq. E.abut.	5142.000	4.000	673.541	673.541

± ROADWAY APPR. SPANS

Location	Station	Offset	Theoretical Grade Elevations	Theoretical Grade Elevations Adjusted For Dead Load Deflection
Bk. W.appr.	4820.500	0.0	672.862	672.862
± Brq. W.appr.	4822.000	0.0	672.881	672.881
(A)	4832.000	0.0	673.008	673.008
± Brq. slab W.abut.	4836.708	0.0	673.065	673.065
± Brq. E.abut.	4838.000	0.0	673.080	673.080
(B)	4848.000	0.0	673.196	673.233
(C)	4858.000	0.0	673.304	673.380
(D)	4868.000	0.0	673.406	673.502
(E)	4878.000	0.0	673.501	673.607
(F)	4888.000	0.0	673.590	673.697
(G)	4898.000	0.0	673.671	673.758
(H)	4908.000	0.0	673.746	673.812
(I)	4918.000	0.0	673.814	673.854
(J)	4928.000	0.0	673.875	673.888
± Pier #1	4933.000	0.0	673.903	673.903
(K)	4943.000	0.0	673.954	673.946
(L)	4953.000	0.0	673.998	673.982
(M)	4963.000	0.0	674.036	674.017
(N)	4973.000	0.0	674.066	674.051
(O)	4983.000	0.0	674.090	674.078
(P)	4993.000	0.0	674.107	674.091
(Q)	5003.000	0.0	674.118	674.097
(R)	5013.000	0.0	674.121	674.103
(S)	5023.000	0.0	674.118	674.109
± Pier #2	5033.000	0.0	674.108	674.108
(T)	5043.000	0.0	674.091	674.124
(U)	5053.000	0.0	674.067	674.133
(V)	5063.000	0.0	674.037	674.133
(W)	5073.000	0.0	674.000	674.120
(X)	5083.000	0.0	673.959	674.101
(Y)	5093.000	0.0	673.905	674.055
(Z)	5103.000	0.0	673.847	673.985
(a)	5113.000	0.0	673.783	673.909
(b)	5123.000	0.0	673.712	673.798
(c)	5133.000	0.0	673.634	673.673
± Brq. E.abut.	5142.000	0.0	673.558	673.558
± Brq. slab E.abut.	5143.292	0.0	673.546	673.546
(d)	5153.292	0.0	673.455	673.455
± Brq. E.appr.	5158.000	0.0	673.409	673.409
Bk. E.appr.	5159.500	0.0	673.394	673.394

CURTAIN WALLS

Location	Station	Offset	Theoretical Grade Elevations	Theoretical Grade Elevations Adjusted For Dead Load Deflection
Bk. W.appr.	4820.500	12.750	672.716	672.716
± Brq. W.appr.	4822.000	12.750	672.735	672.735
(A)	4832.000	12.750	672.862	672.862
± Brq. slab W.abut.	4836.708	12.750	672.919	672.919
± Brq. slab E.abut.	5143.292	12.750	673.401	673.401
(d)	5153.292	12.750	673.309	673.309
± Brq. E.appr.	5158.000	12.750	673.263	673.263
Bk. E.appr.	5159.500	12.750	673.249	673.249



DESIGNED Charles P. Shen
 CHECKED SHEN, T.P.A. FA
 DRAWN J.M.
 CHECKED SHEN, T.P.A. FA

EXAMINED 19
 PASSED W.B. Berman
 APPROVED Richard A. Natterman

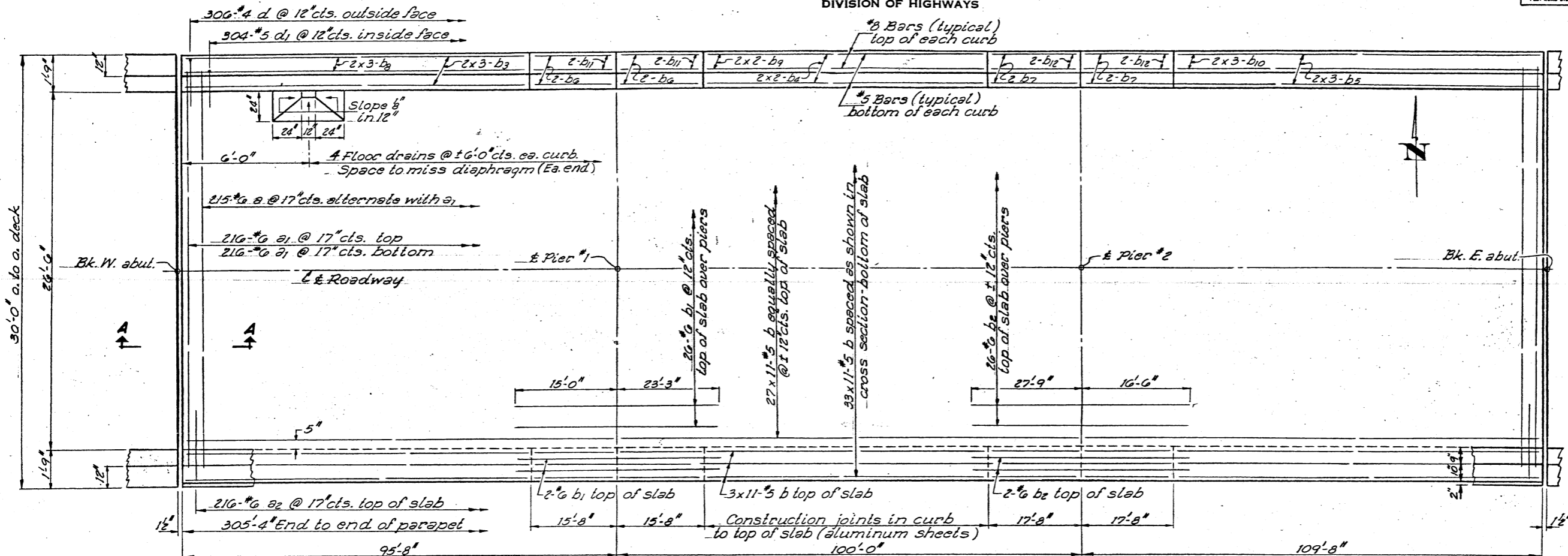
TOP OF SLAB ELEVATIONS
 F.A.I. RT. 55 SEC. G-B-5HB-1
 MONTGOMERY COUNTY
 STATION 916 + 44.59

PLAN

Note: Bars designated thus 20 x 3 etc., indicates 20 lines of bars with 3 lengths per line. Min. bar laps = 24 dia.

STATE OF ILLINOIS
DEPARTMENT OF PUBLIC WORKS & BUILDINGS
DIVISION OF HIGHWAYS

ROUTE NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.	SHEET NO. 3
P.A.I. 55	68-5HB-1	Montgomery	31	10	13 SHEETS
FED. ROAD DIST. NO. 7	ILLINOIS	FED. AID PROJECT			

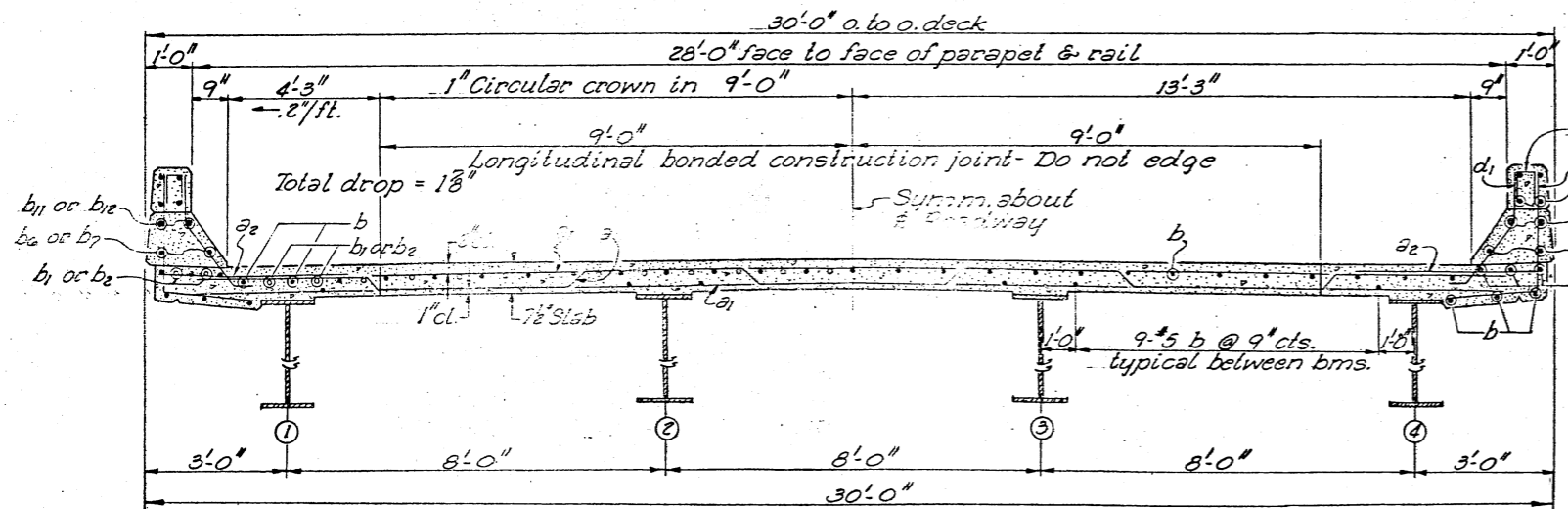


BILL OF MATERIAL

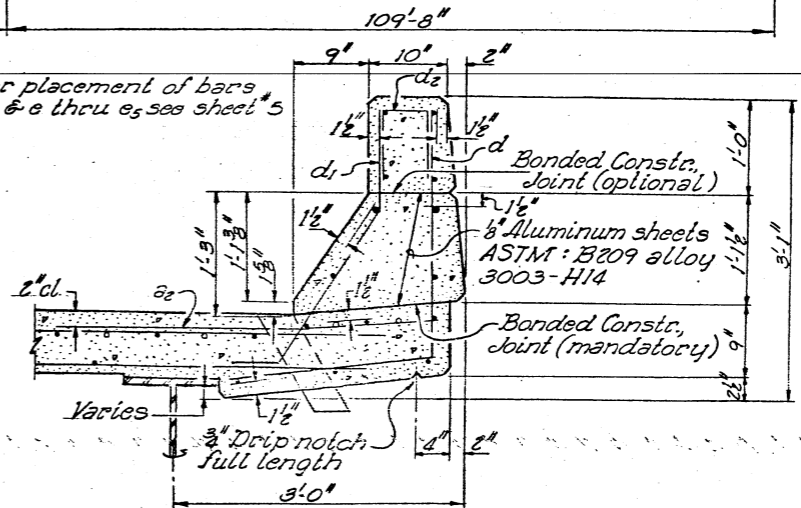
Bar	No.	Size	Length	Shape
a	215	#6	29'-0"	~
a ₁	432	#6	28'-0"	~
a ₂	432	#6	4'-0"	~
b	720	#5	29'-0"	~
b ₁	30	#6	38'-3"	~
b ₂	30	#6	44'-3"	~
b ₃	12	#5	29'-6"	~
b ₄	8	#5	34'-0"	~
b ₅	12	#5	31'-5"	~
b ₆	8	#5	15'-5"	~
b ₇	8	#5	17'-5"	~
b ₈	12	#8	28'-0"	~
b ₉	8	#8	34'-6"	~
b ₁₀	12	#8	32'-0"	~
b ₁₁	8	#8	15'-5"	~
b ₁₂	8	#8	17'-5"	~
d	612	#4	4'-6"	┘
d ₁	608	#5	3'-5"	┘
d ₂	148	#4	2'-7"	┘
Reinforcement Bars				Lbs. 64670
Structural Steel				Lbs. 290600
Class X Concrete				Cu. yds. 254.1

PLAN

Note: For placement of bars d₂ & e thru e₅ see sheet #5



CROSS SECTION (Looking East)

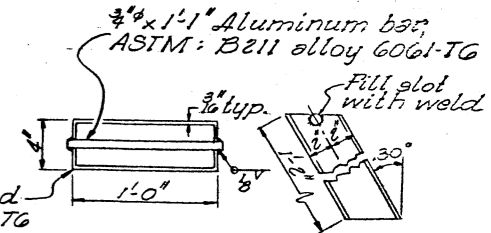


CURB SECTION

Cost of aluminum drains and sheets incidental to Class X Concrete

Weight of bearing assemblies with lead plates & anchor bolts are included as structural steel. Est. wt. = 6390

The lengths & quantities of longitudinal reinforcement & Class X Concrete in parapets are not included in the above quantities. See sheet #5

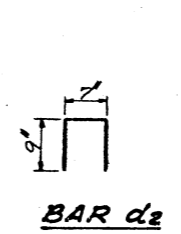
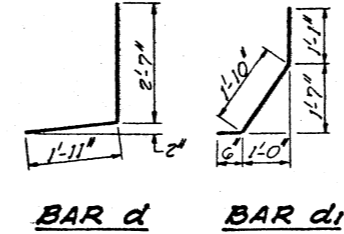
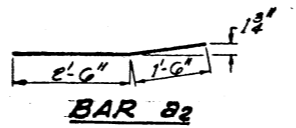
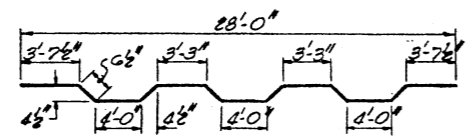


FLOOR DRAIN

Aluminum Sheets Welded
ASTM: B209 alloy 6061-T6
or Aluminum Extrusions
ASTM: B221 alloy 6061-T6.

DESIGNED	Charles P. Green
CHECKED	JHEN, T ₉ AIFA
DRAWN	J. Mullerix
CHECKED	JHEN, T ₉ AIFA

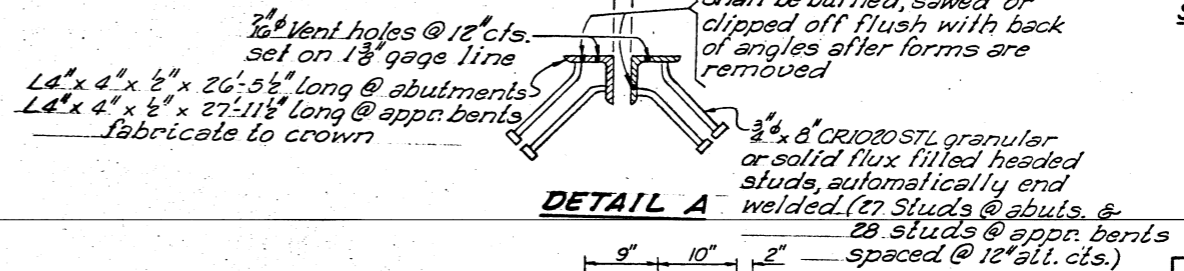
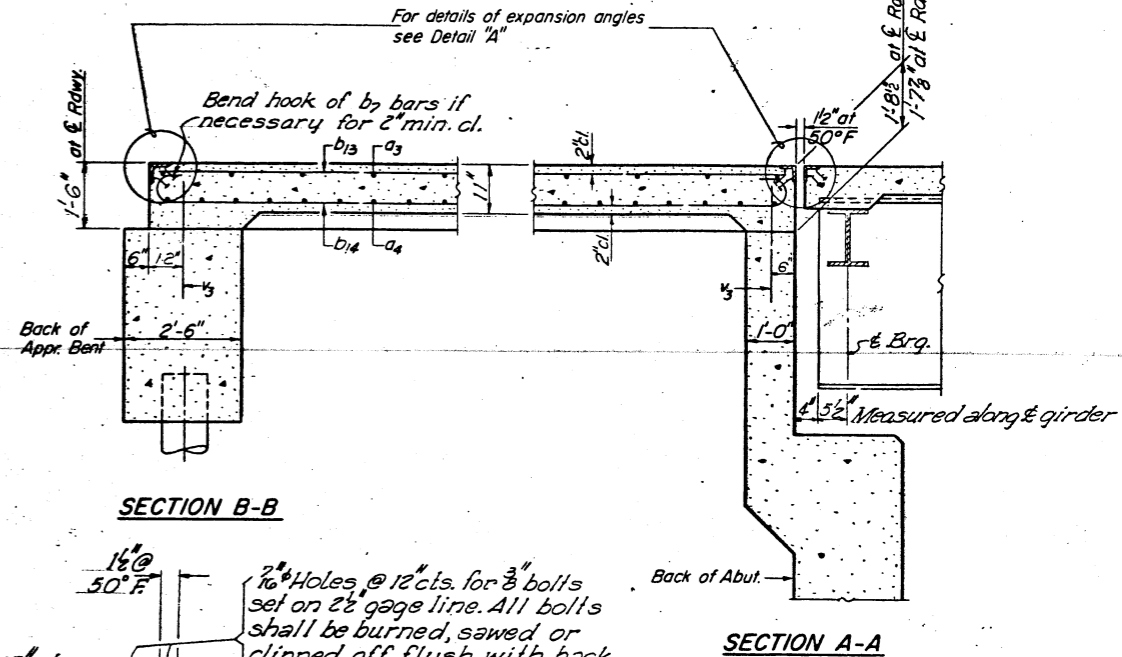
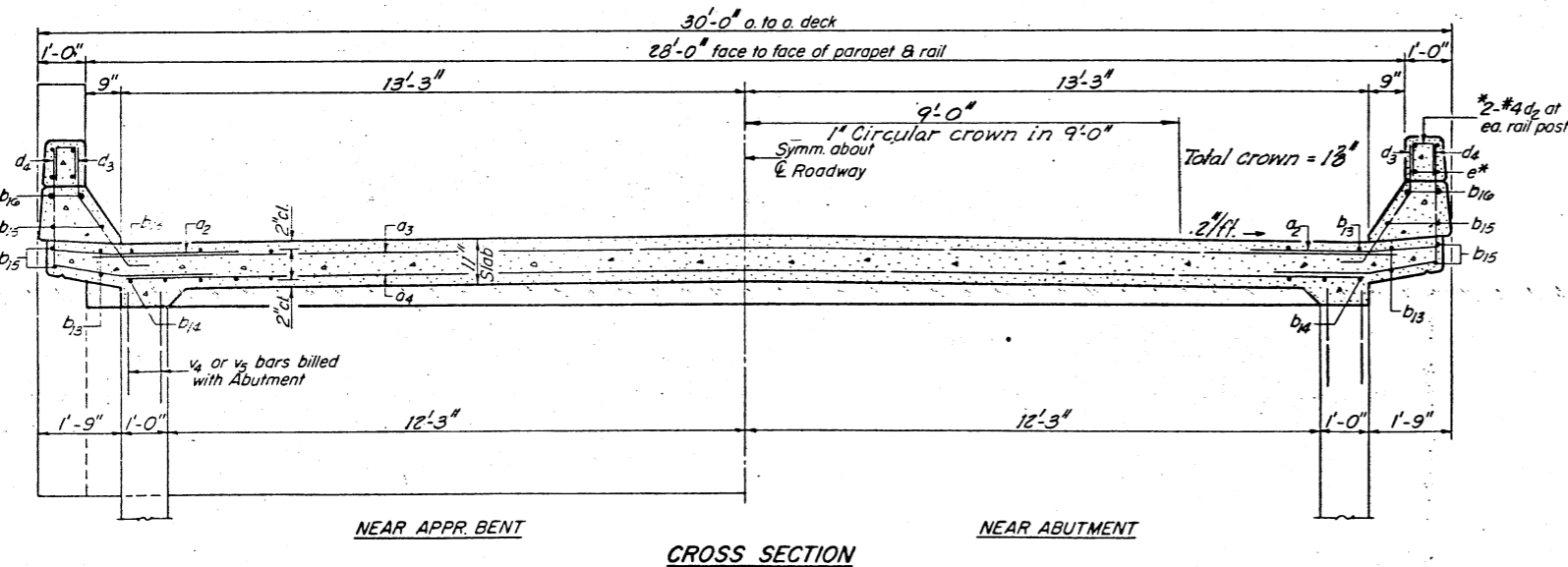
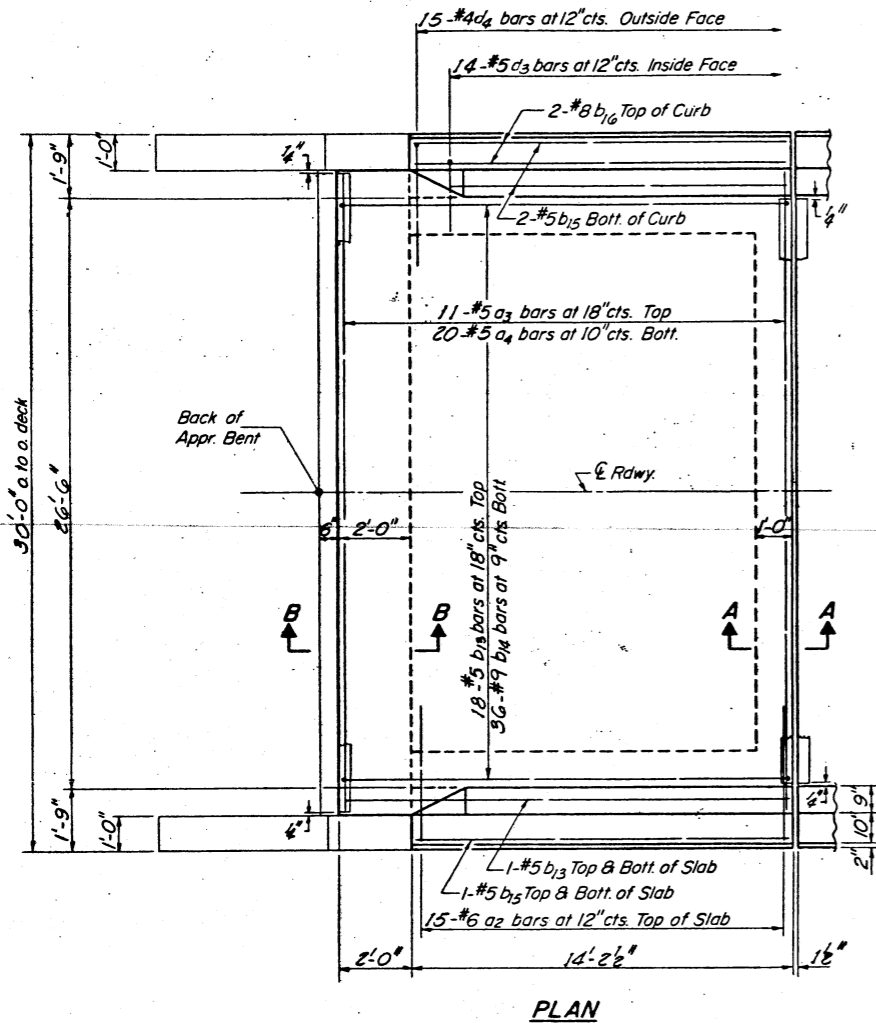
EXAMINED	April 12 1970
PASSED	Richard H. Holterman
APPROVED	Richard H. Holterman



SUPERSTRUCTURE DETAILS
F.A.I. RT. 55 SEC. 68-5HB-1
MONTGOMERY COUNTY
STATION 916 + 44.59

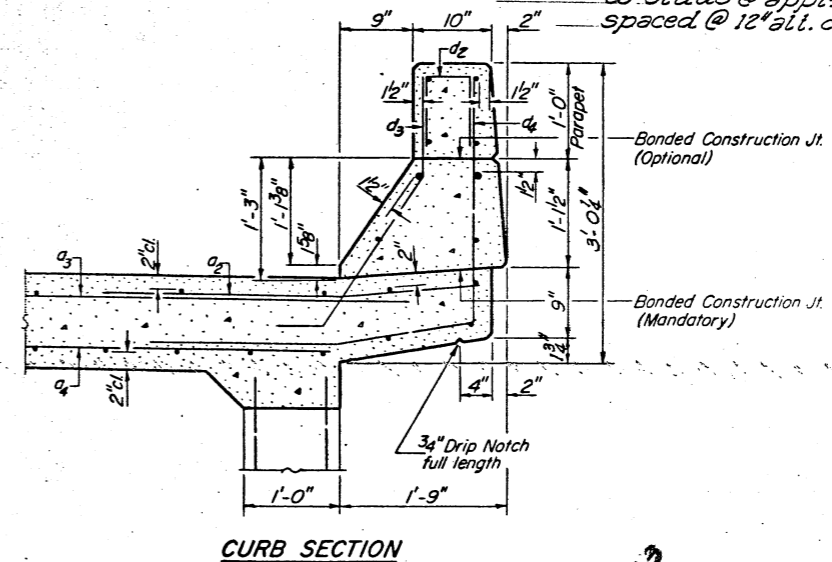
STATE OF ILLINOIS
DEPARTMENT OF PUBLIC WORKS & BUILDINGS
DIVISION OF HIGHWAYS

ROUTE NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
F.A.I. 55	68-5HB-1	Montgomery	31	11
SHEET NO. 4 13 SHEETS				



**TWO APPR. SLABS
BILL OF MATERIAL**

Bar	No.	Size	Length	Shape
a ₂	60	#6	4'-0"	—
a ₃	22	#5	27'-9"	—
a ₄	40	#5	26'-3"	—
b ₁₃	44	#5	15'-10"	—
b ₁₄	72	#9	18'-2"	—
b ₁₅	16	#5	13'-10"	—
b ₁₆	8	#8	13'-10"	—
d ₃	56	#5	3'-3"	—
d ₄	60	#4	5'-11"	—
Reinforcement Bars			Lbs.	16,520
Class X Concrete			Cu. Yds.	41.6

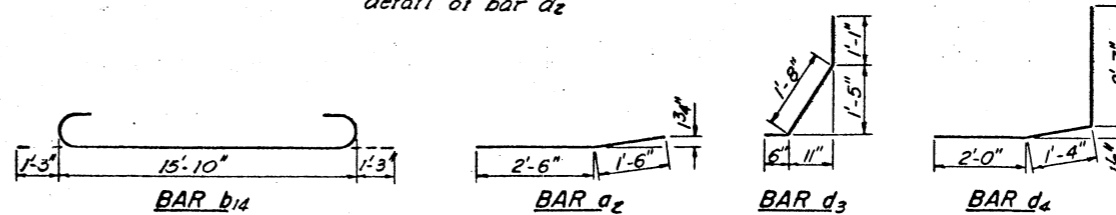


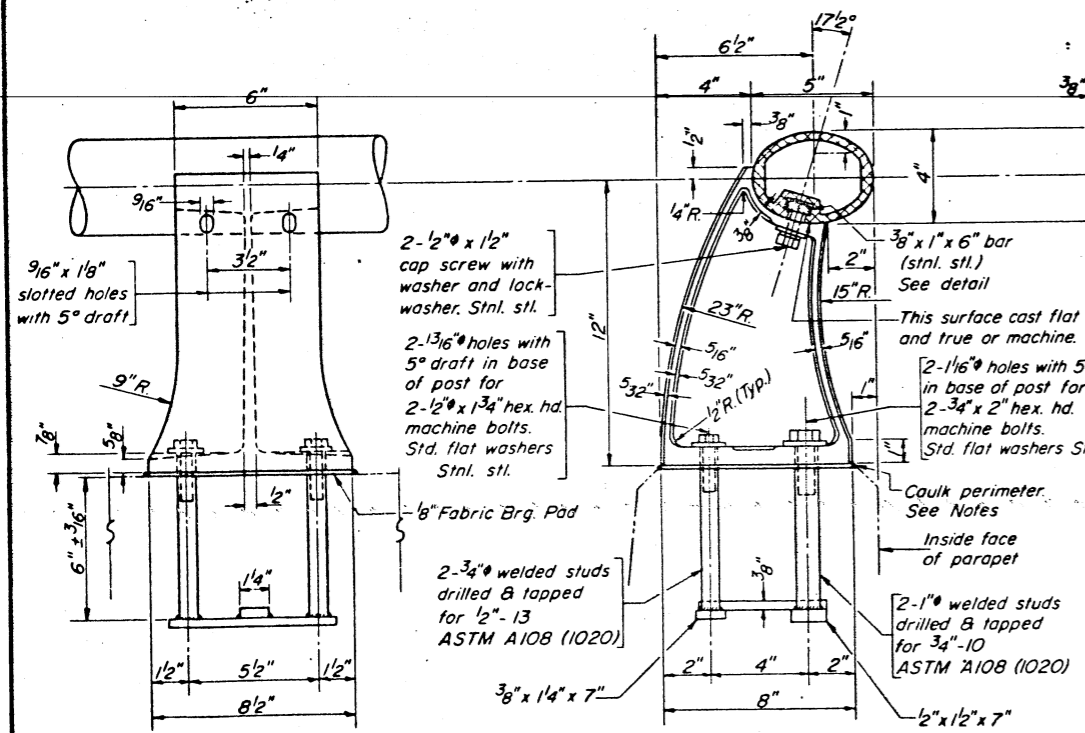
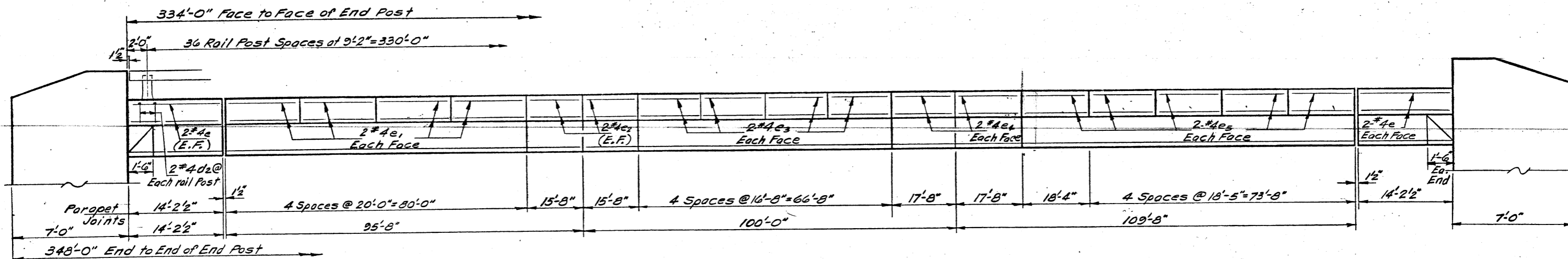
*Longitudinal parapet reinforcement & class x concrete are billed on sh. #5. The length & quantity of d₂ bars in the approach span are included with those of the main spans sh. #3

DESIGNED	Charles P. Shen
CHECKED	SHEN, T ₂ AIFA
DRAWN	J. Mullerix
CHECKED	SHEN, T ₂ AIFA

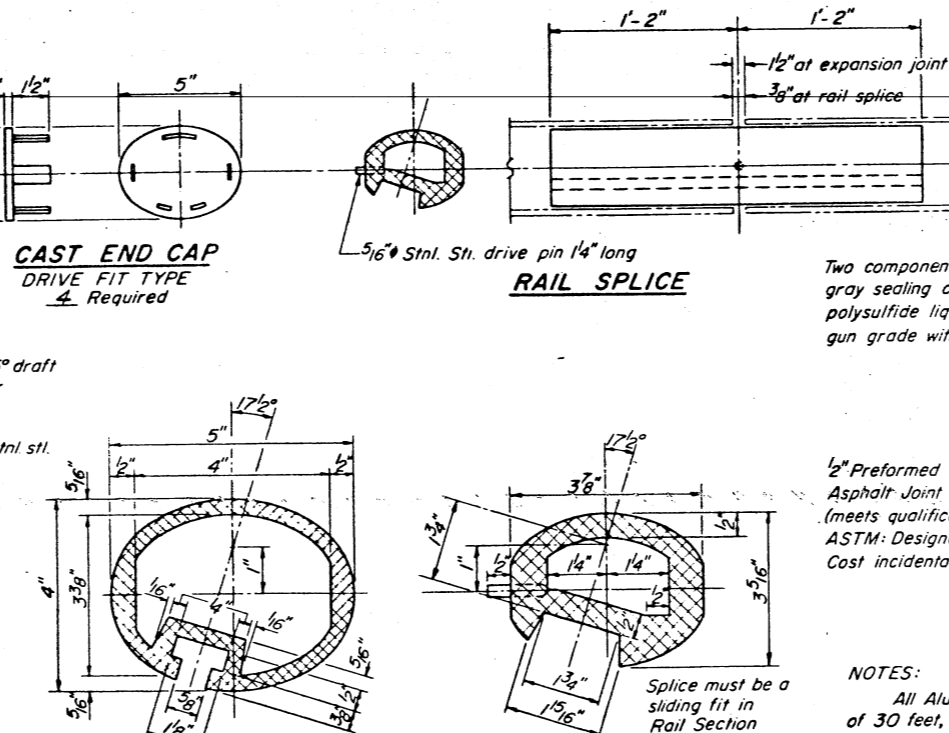
EXAMINED	April 10 1970 John S. Dammann
PASSED	W. Baumann
APPROVED	Richard H. Goltzman

Note: See sheet #3 for detail of bar d₂



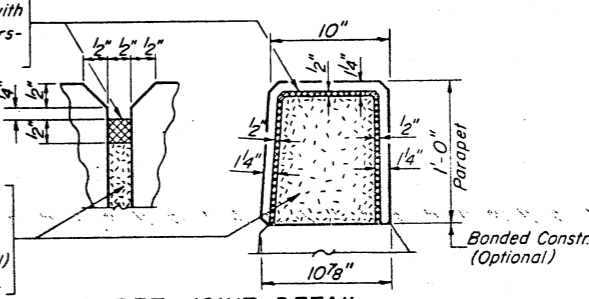


RAIL POST DETAILS



SEC. THRU ELLIPTICAL RAIL SECTION

SEC. THRU SPLICE



PARAPET JOINT DETAIL

NOTES:

All Aluminum Alloy Extruded Rail shall be supplied in modular lengths of 30 feet, except at the end of bridge or over open joints in bridge deck where the rail shall be attached to a minimum of 2 posts. If the rail is on a horizontal curve of 2300 foot radius or less, the modular lengths may be reduced but shall be attached to a minimum of 2 posts.
All joints in rail shall be spliced per detail.
Provide 1-1/8" and 2-1/16" Aluminum Shimms for 25% of the Posts. Rail element shall be parallel to Grade - high spots shall be ground and low spots shimmed.
Seal perimeter of base of post to parapet with two component non-staining gray sealing compound with polysulfide liquid polymers, gun grade with primer. Fabric Bearing Pad shall have same dimensions as base of post.
Aluminum alloy rail shall conform to ASTM B221 alloy 6061-T6 or 6351-T5 with min yield 35 ksi, min tensile 38 ksi, and elongation of 10% in 2 inches.

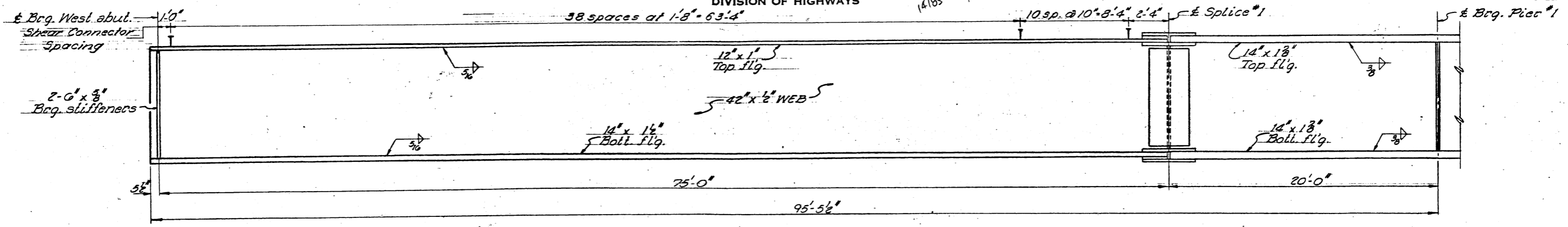
PARAPETS & RAILS BILL OF MATERIAL

Bar	No.	Size	Length	Shape
e	16	#4	13'-11"	
e1	32	#4	13'-9"	
e2	16	#4	15'-5"	
e3	32	#4	16'-5"	
e4	16	#4	17'-5"	
e5	40	#4	18'-2"	
Reinforcement Bars		Lbs.	1760	
Class X Concrete		Cu. Yds.	21.6	
Aluminum Railing		Lin. Ft.	668	

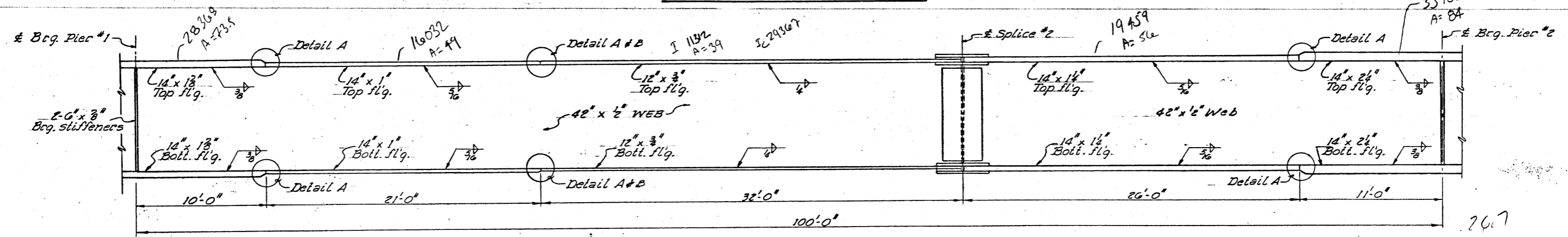
ALUMINUM RAILING
FRI RT 55 SEC. 68-5HB-1
MONTGOMERY COUNTY
STATION 916+44.59

DESIGNED Charles O. Green
CHECKED SHEN, T. J. A. F. A.
DRAWN Leona Heeren
CHECKED SHEN, T. J. A. F. A.
EXAMINED [Signature]
PASSED [Signature]
APPROVED [Signature]

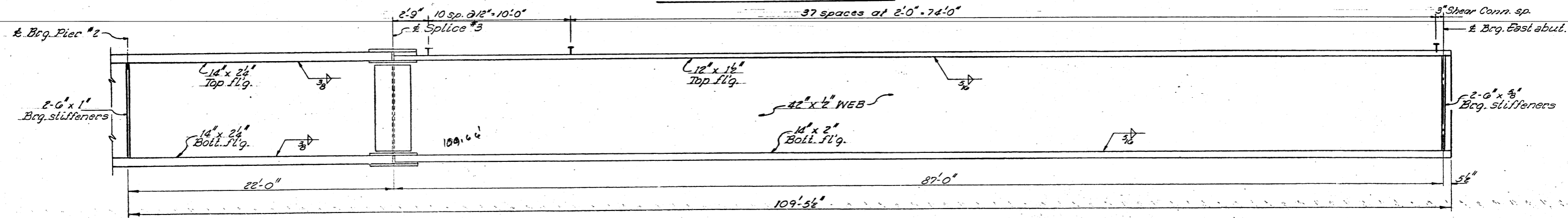
STATE OF ILLINOIS
DEPARTMENT OF PUBLIC WORKS & BUILDINGS
DIVISION OF HIGHWAYS



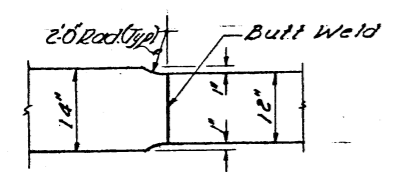
SPAN 1 GIRDER ELEVATION



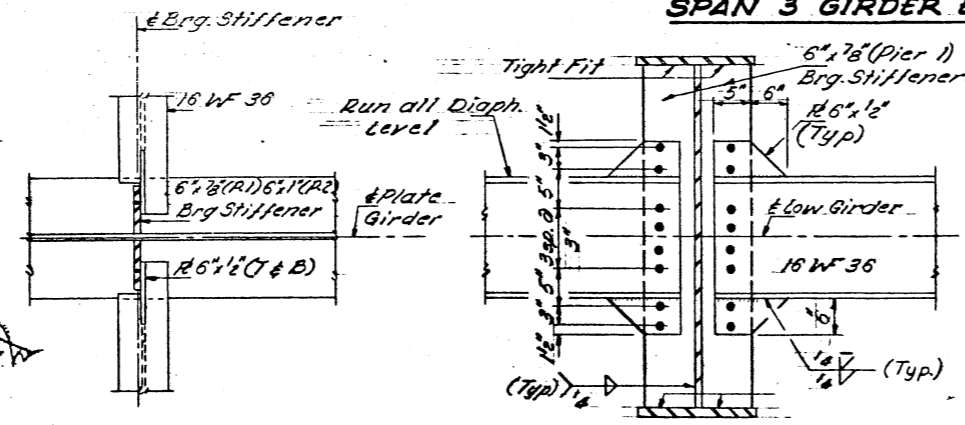
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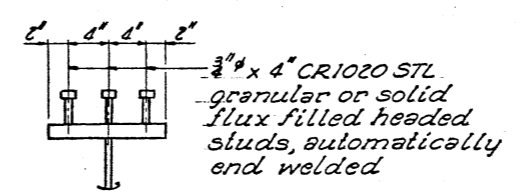
SPAN 3 GIRDER ELEVATION



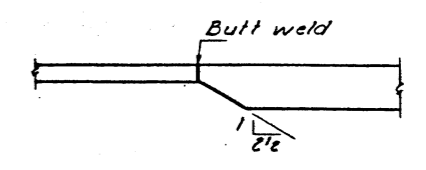
DETAIL B



DIAPHRAGM D2
No. Req'd 6



SHEAR CONNECTORS



DETAIL A

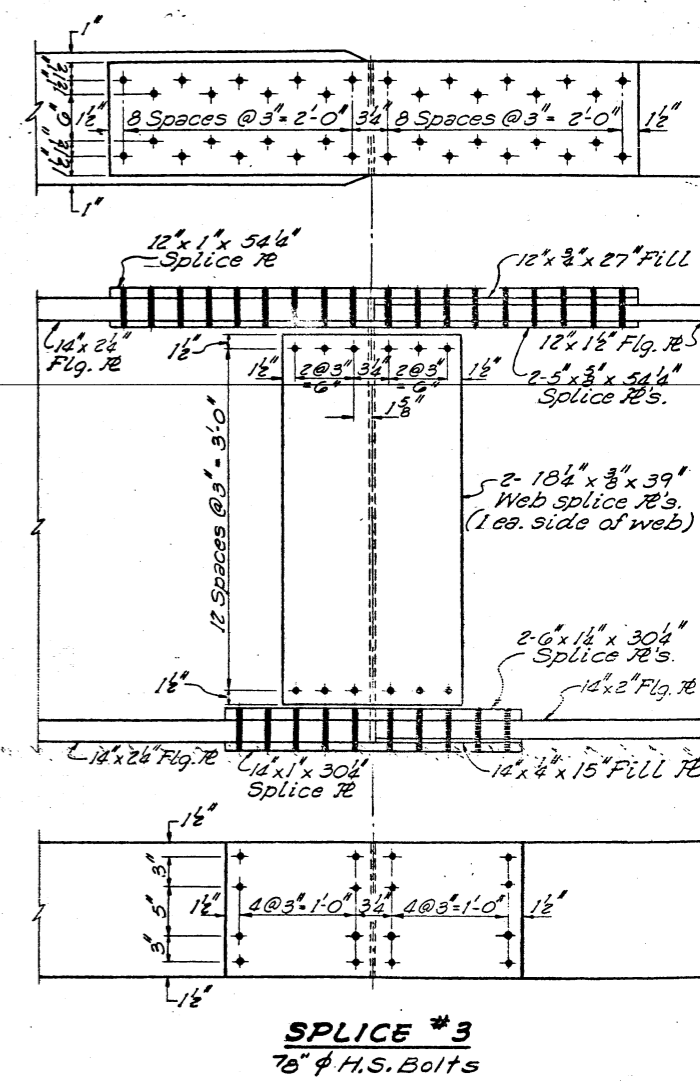
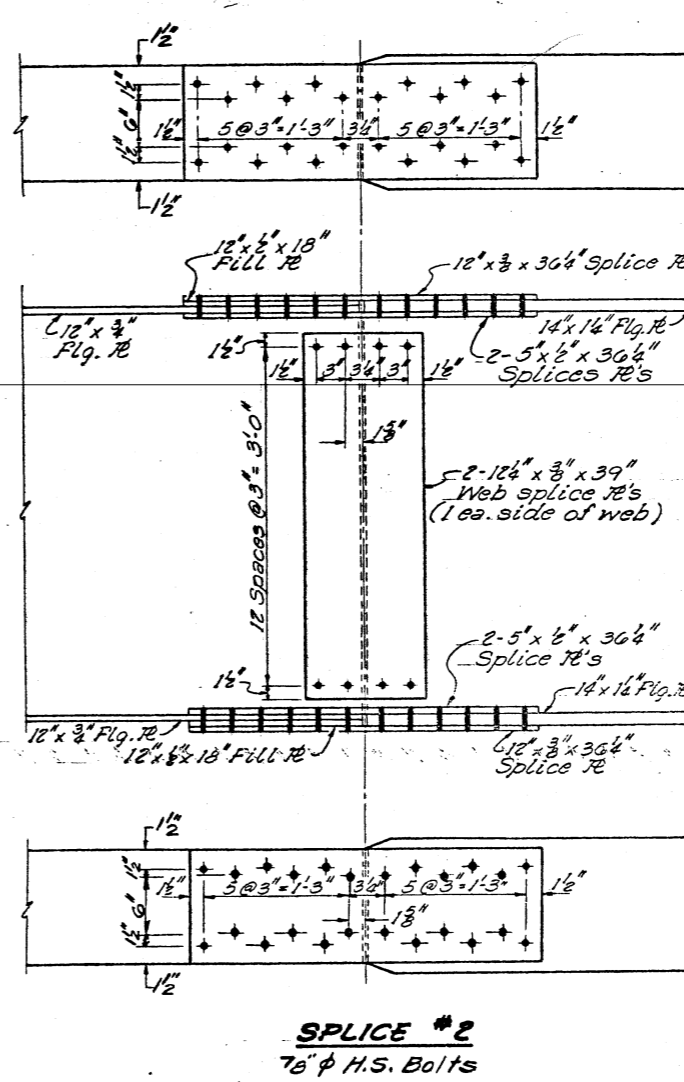
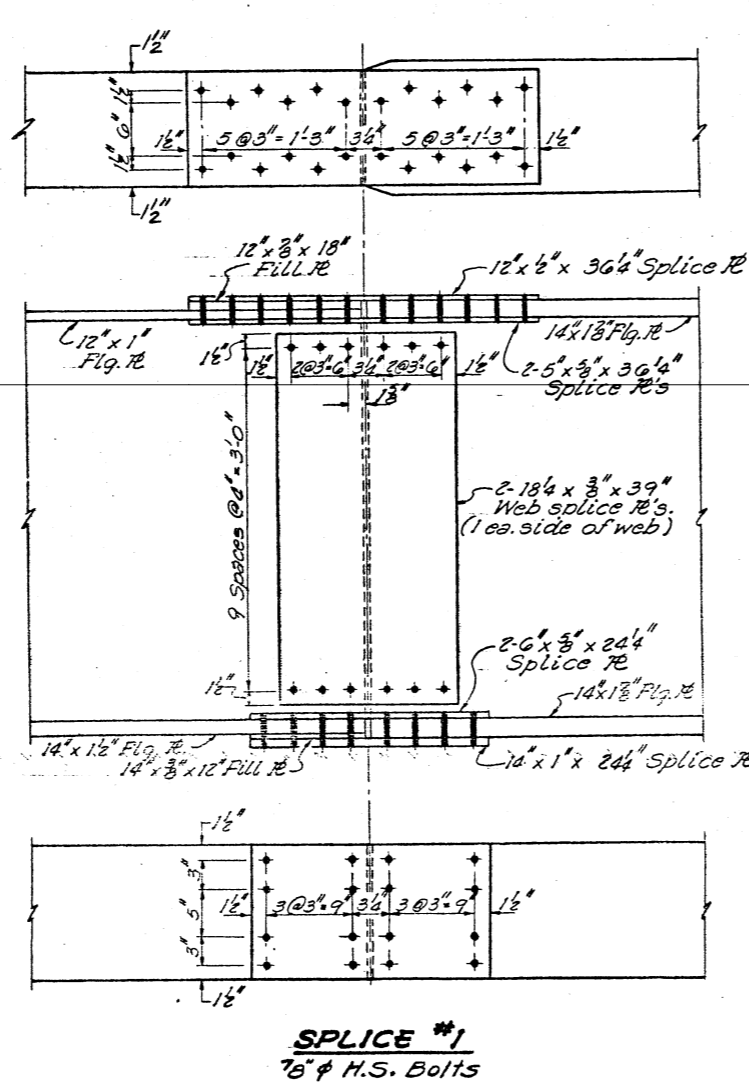
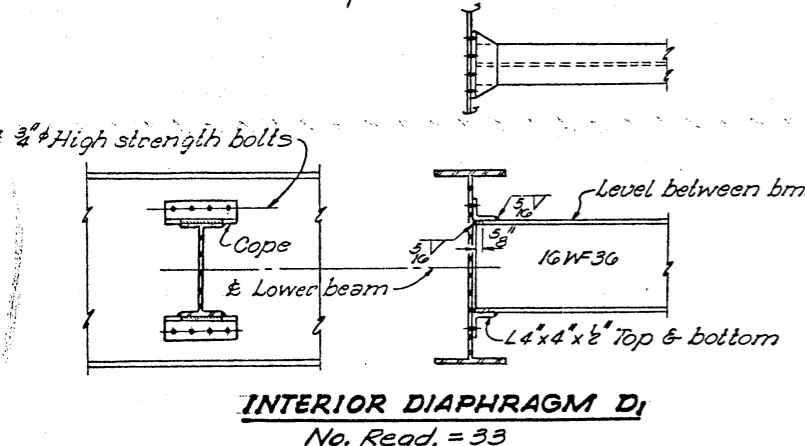
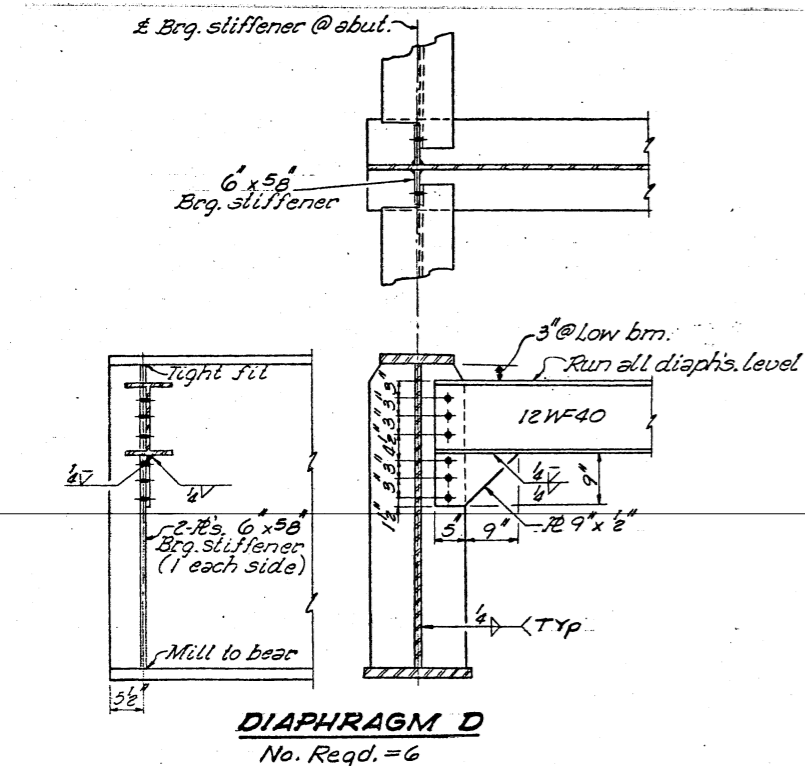
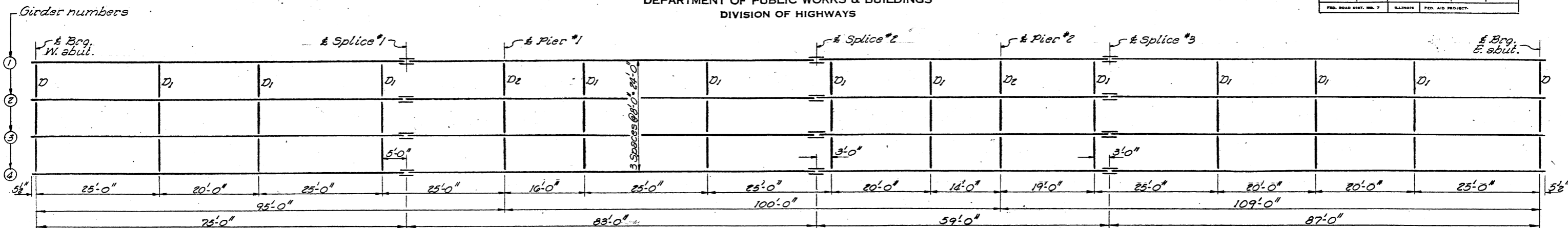
DESIGNED *Charles P. [Signature]*
CHECKED SHEN, T₂ AFA
DRAWN J. Mullerix
CHECKED SHEN, T₂ AFA

EXAMINED *[Signature]* 1978
PASSED *W. Baumann*
APPROVED *Richard H. Motterman*
CHIEF HIGHWAY ENGINEER

GIRDER ELEVATIONS
F.A.I. RT. 55 SEC. 68-51B-1
MONTGOMERY COUNTY
STATION 916 + 44.59

STATE OF ILLINOIS
DEPARTMENT OF PUBLIC WORKS & BUILDINGS
DIVISION OF HIGHWAYS

ROUTE NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.	SHEET NO. 7
S.A.L. 55	68-54B-1	Montgomery	31	14	13 SHEETS
FED. ROAD DIST. NO. 7	ILLINOIS	FED. AID PROJECT			



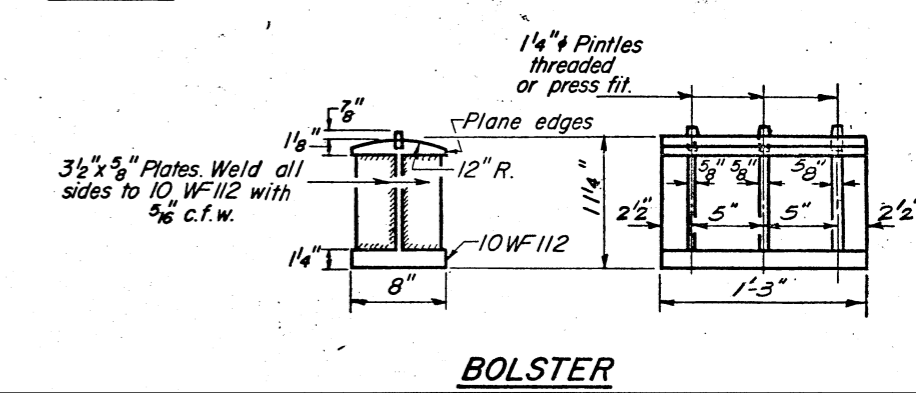
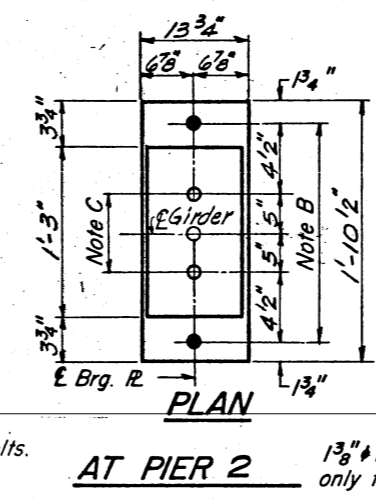
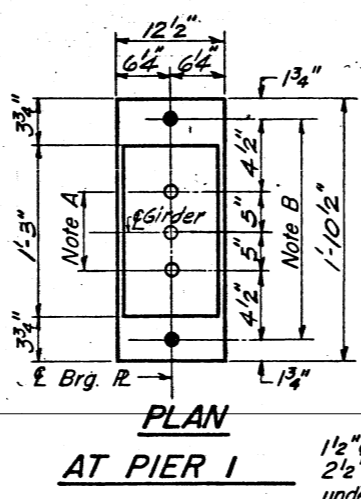
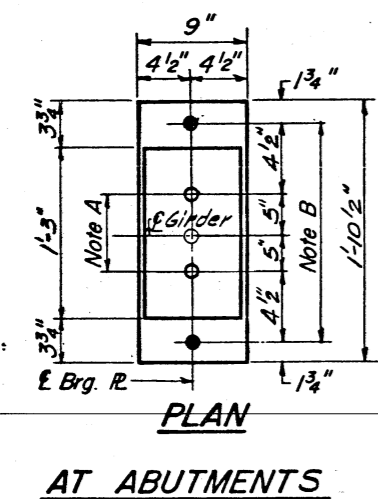
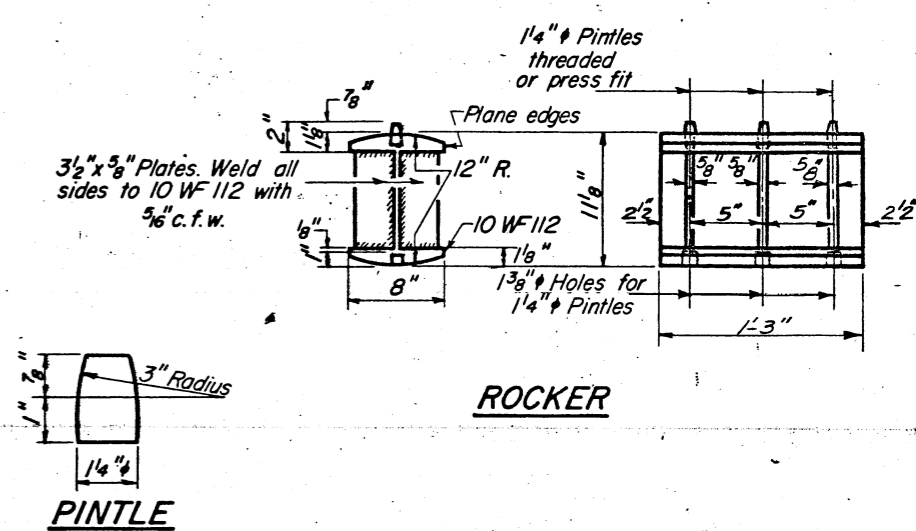
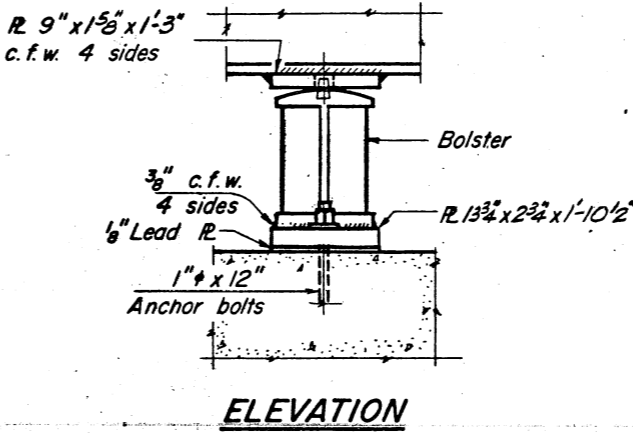
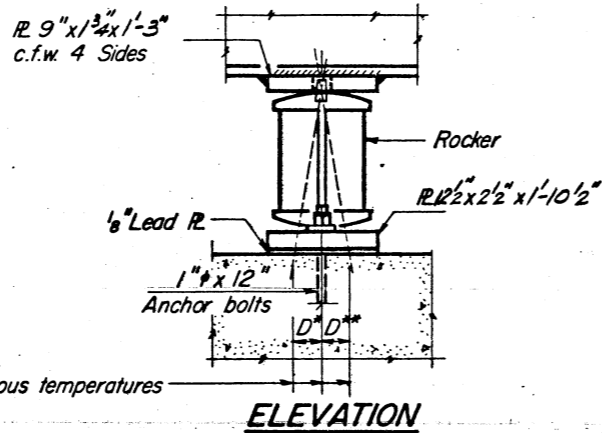
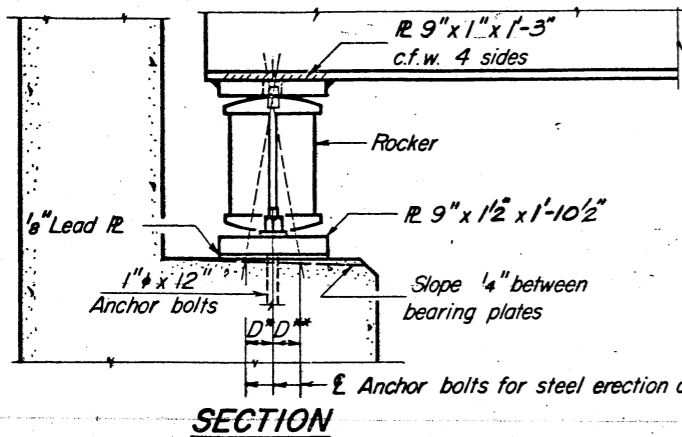
Note: For diaphragm D2 detail, see sheet #6

DESIGNED	Charles O'Brien	EXAMINED	April 10 1970
CHECKED	SHEN, T, AIFA	PASSED	Richard H. Holtzman
DRAWN	J. Mullerix R.H.	APPROVED	Richard H. Holtzman
CHECKED	SHEN, T, AIFA		

DIAPHRAGM LAYOUT & SPLICE DETAILS
F.A.I. RT. 55 SEC. 68-54B-1
MONTGOMERY COUNTY
STATION 916 + 44.59

STATE OF ILLINOIS
DEPARTMENT OF PUBLIC WORKS & BUILDINGS
DIVISION OF HIGHWAYS

ROUTE NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.	SHEET NO. 8 13 SHEETS
R. 55	8-5HB-1	Montgomery	31	15	
FED. ROAD DIST. NO. 7	ILLINOIS	FED. AID PROJECT			



NOTE A
1 3/8" Holes - 1" deep in top R. for pintles. Thread or press fit pintles into bottom R.

NOTE B
1 1/2" Holes for 1" anchor bolts. 2 1/2" x 2 1/2" x 5/16" R. Washers under nut.

NOTE C
1 3/8" Holes 1" deep in top R. only for 1/4" pintles.

NOTES ON SETTING OF ANCHOR BOLTS AT EXP. BRGS.

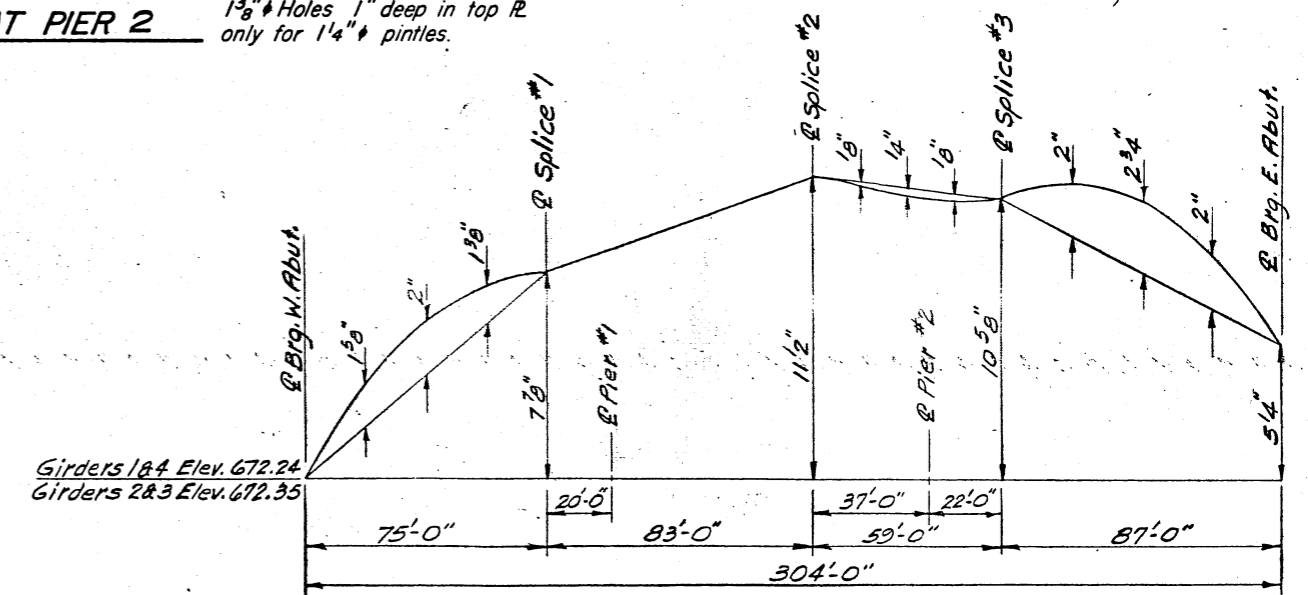
- a) D* (Side of brg. away from fixed brg.)
D* = 1/8" per each 100' of expansion for every 15° fall below the normal temp. of 50°F
- D** (Side of brg. toward fixed brg.)
D** = 1/8" per each 100' of expansion for every 15° rise above the normal temp. of 50°F

b) After beams have been erected and dimensions D* or D** determined, holes shall be drilled and anchor bolts shall be grouted in place. All fixed anchor bolts may be built into the masonry.

BEARING ASSEMBLY DETAILS

MOMENT TABLE

	0.4 Span 1	Pier 1	0.5 Span 2	Pier 2	0.6 Span 3
I _s (in ⁴)	17842	28368	11312	33953	24415
I _c (in ⁴)	42050				51631
S _s (in ³)	348.0	1240.1	520.1	1460.4	1242.5
S _c (in ³)	1235.7				1547.2
R (ft)	1.018		0.998		1.063
M _D (k)	712.0	976.3	127.5	1263.8	1010.0
I _s R (ksi)	9.01	9.45	2.94	10.38	9.76
S _D (in)	0.36		0.36		0.36
M _s (k)	261.6	320.6	94.7	390.1	357.2
M _E (k)	618.2	556.2	416.6	621.0	792.3
M _{imp} (k)	154.0	126.3	92.5	137.9	168.8
Total (k)	1093.8	1003.1	603.8	1149.0	1318.3
f _s (ksi)	10.62	9.71	13.93	9.44	10.22
f _s Total (ksi)	19.63	19.16	16.87	19.82	19.98
VR (k)	39.4		38.9		40.4



REACTION TABLE

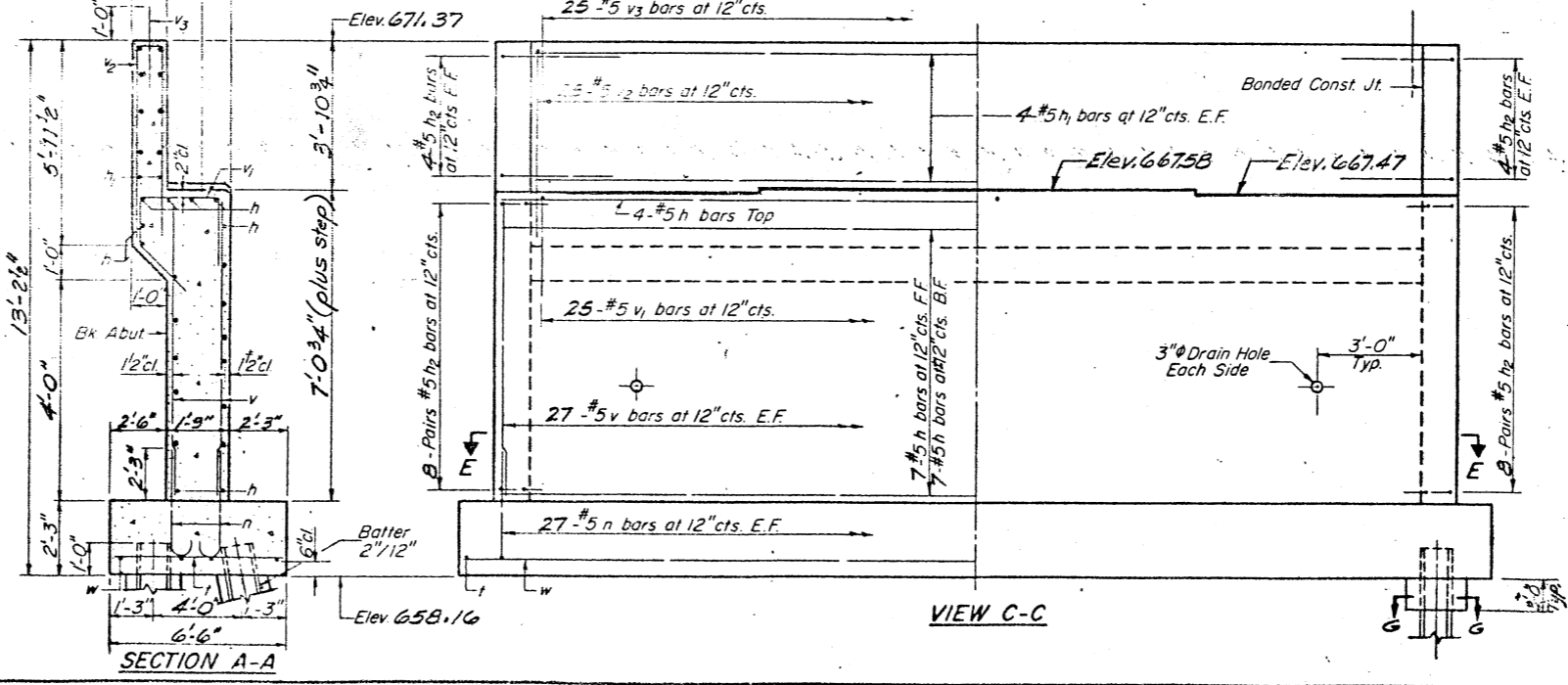
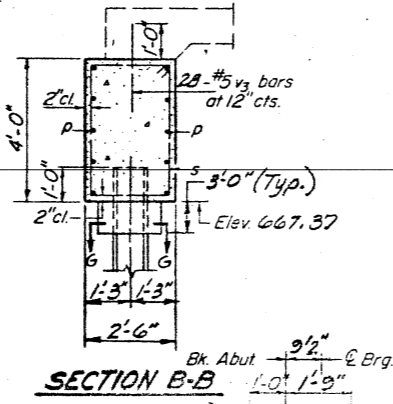
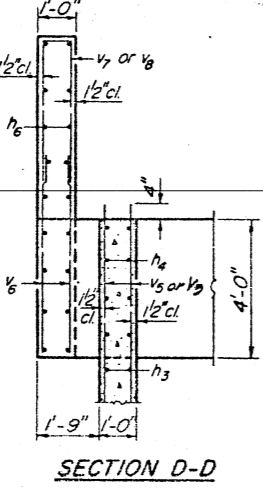
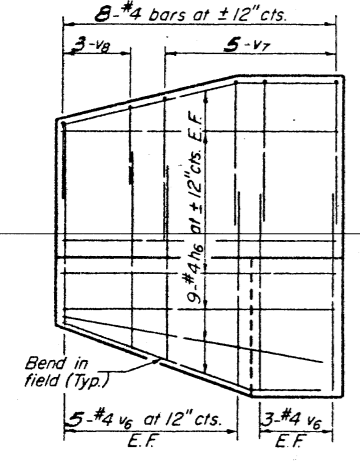
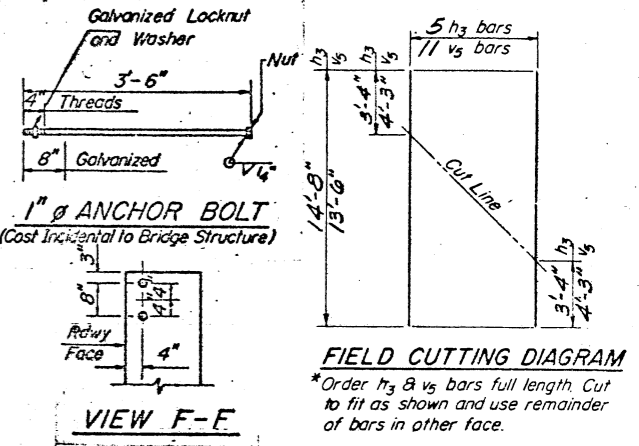
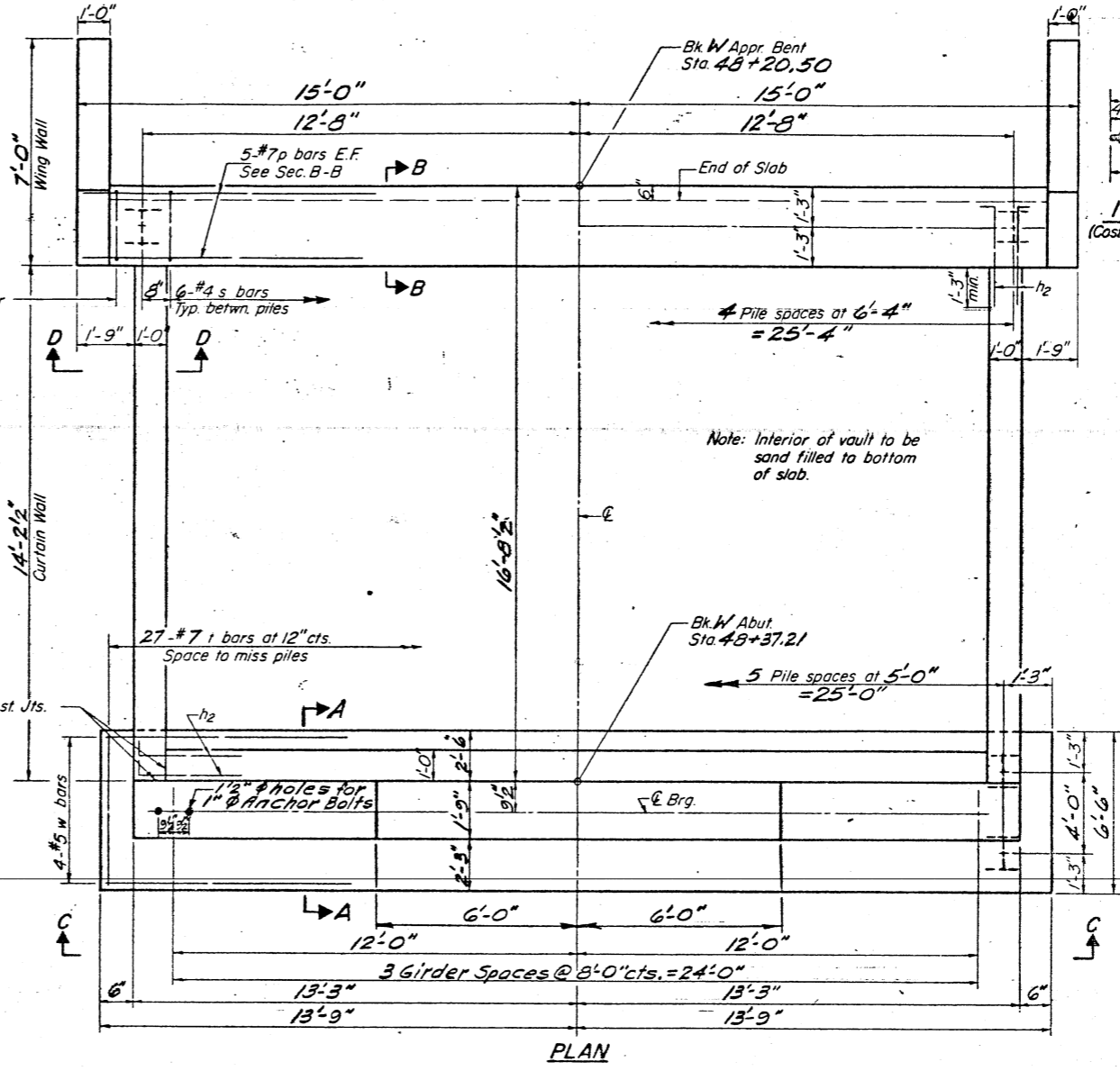
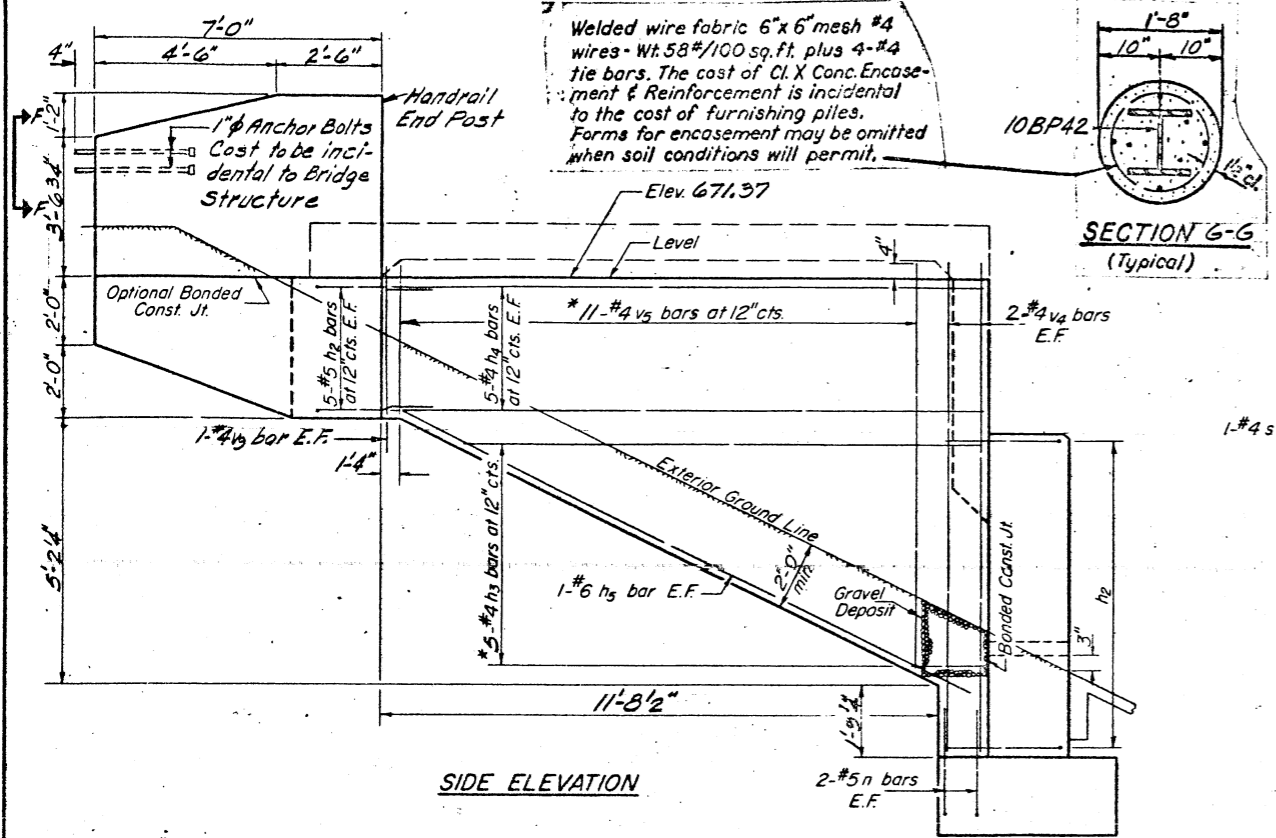
	W. Abut.	Pier 1	Pier 2	E. Abut.
R _{R+S} (k)	51.8	143.4	164.2	62.4
R _E (k)	34.8	54.0	57.2	35.4
Imp. (k)	7.9	12.3	12.7	7.5
R _{TOTAL} (k)	94.5	209.7	234.1	105.3

BEARING DETAILS
F.A.I. RT. 55 SEC. 68-5HB-1
MONTGOMERY COUNTY
STA. 916+44.59

DESIGNED	Charles P. Green	EXAMINED	Richard H. Goller
CHECKED	SHEN, T. A. I. F. A.	PASSED	Richard H. Goller
DRAWN	P. G. Barnett L.H.	APPROVED	Richard H. Goller
CHECKED	SHEN, T. A. I. F. A.		

STATE OF ILLINOIS
DEPARTMENT OF PUBLIC WORKS & BUILDINGS
DIVISION OF HIGHWAYS

ROUTE NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.	SHEET NO. 9
R. T. 55	48-5HB-1	Montgomery	31	16	13 SHEETS
FED. ROAD DIST. NO. 7	ILLINOIS	FED. AID PROJECT			



BILL OF MATERIAL

Bar	No	Size	Length	Shape
h	18	#5	26'-3"	
h1	8	#5	24'-3"	
h2	68	#5	3'-3"	J
h3	10	#4	14'-8"	
h4	20	#4	14'-0"	
h5	4	#6	14'-6"	
h6	36	#4	6'-9"	
n	62	#5	4'-7"	U
p	10	#7	29'-8"	
s	26	#4	12'-5"	D
t	27	#7	6'-3"	
v	54	#5	6'-9"	
v1	25	#5	8'-0"	U
v2	25	#5	11'-9"	U
v3	53	#5	2'-6"	
v4	8	#4	11'-3"	
v5	22	#4	13'-6"	
v6	32	#4	5'-3"	
v7	10	#4	8'-9"	U
v8	6	#4	5'-9"	U
v9	4	#4	4'-3"	
w	4	#5	21'-3"	

Reinforcement Bars Lbs. 4370
Class X Concrete Cu. Yds. 34.8
Steel Piles (10BP42) Lin. Ft. 560

ABUT - PILE DATA
Type - Steel (10BP42)
Capacity - Drive to refusal
Est Length 30'
No. Req'd. 12

APPR. BENT - PILE DATA
Type - Steel (10BP42)
Capacity - Drive to refusal
Est Length 40'
No. Req'd. 5

DESIGNED *Charles P. Brown*
CHECKED *JHEN, T.A.I.F.A.*
DRAWN *Leona Heeren*
CHECKED *JHEN, T.A.I.F.A.*

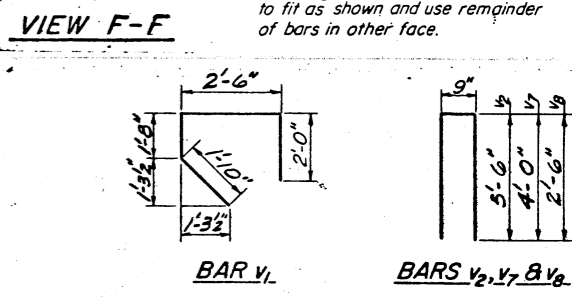
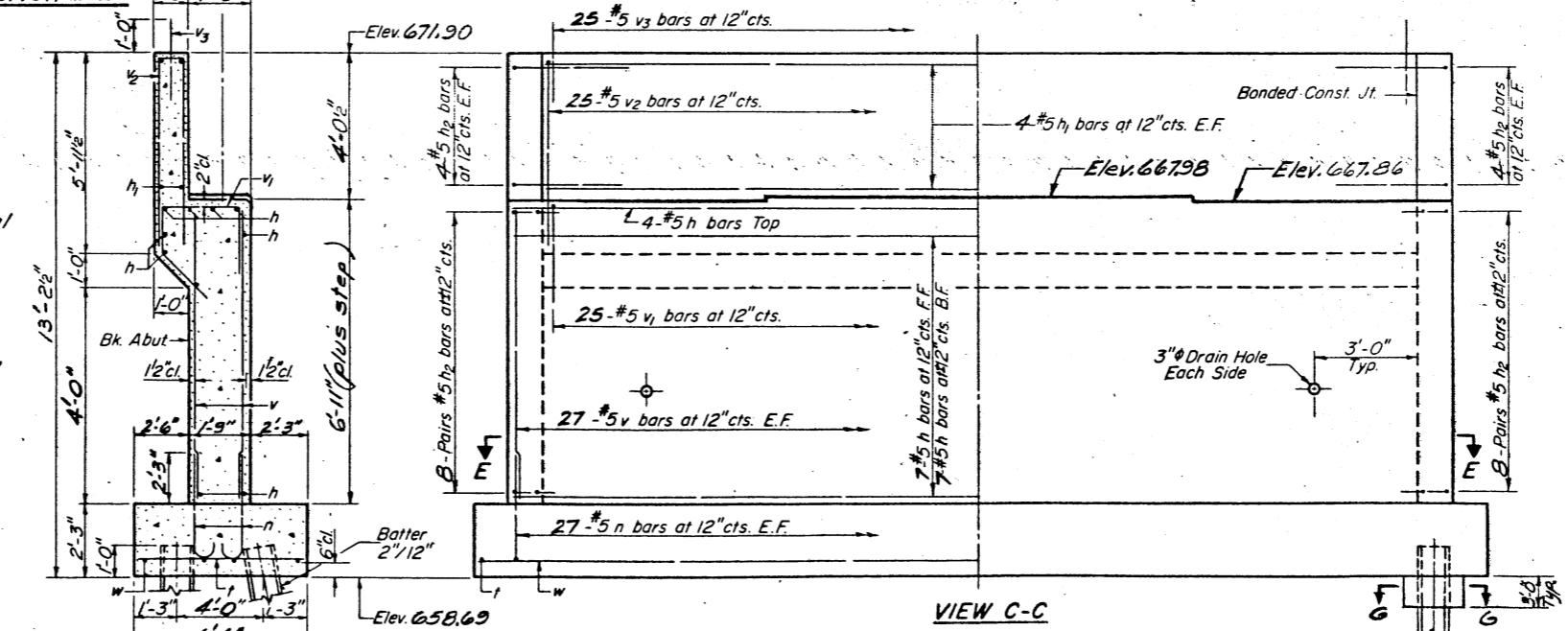
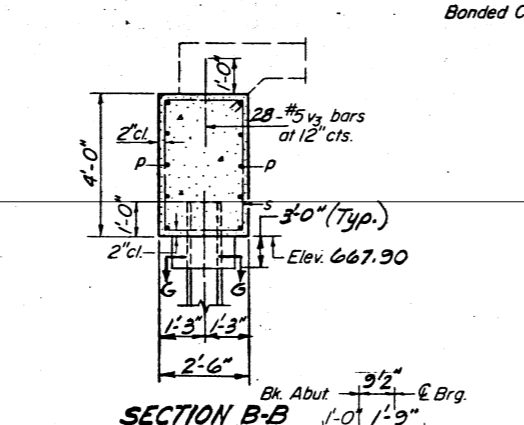
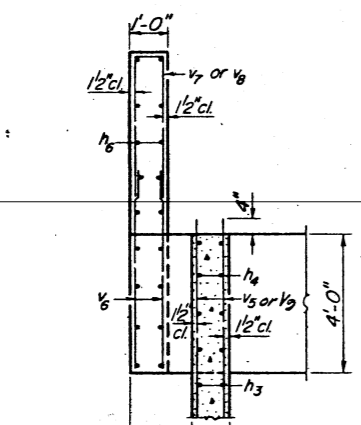
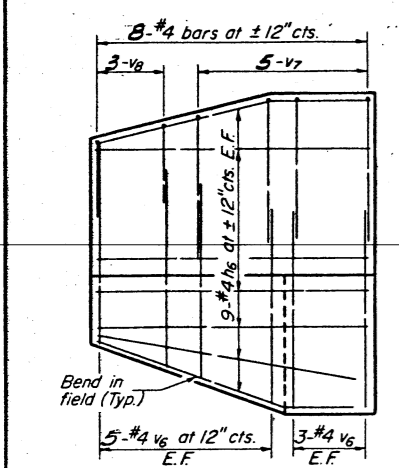
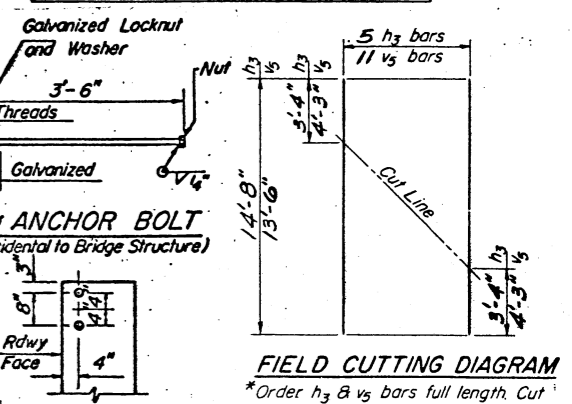
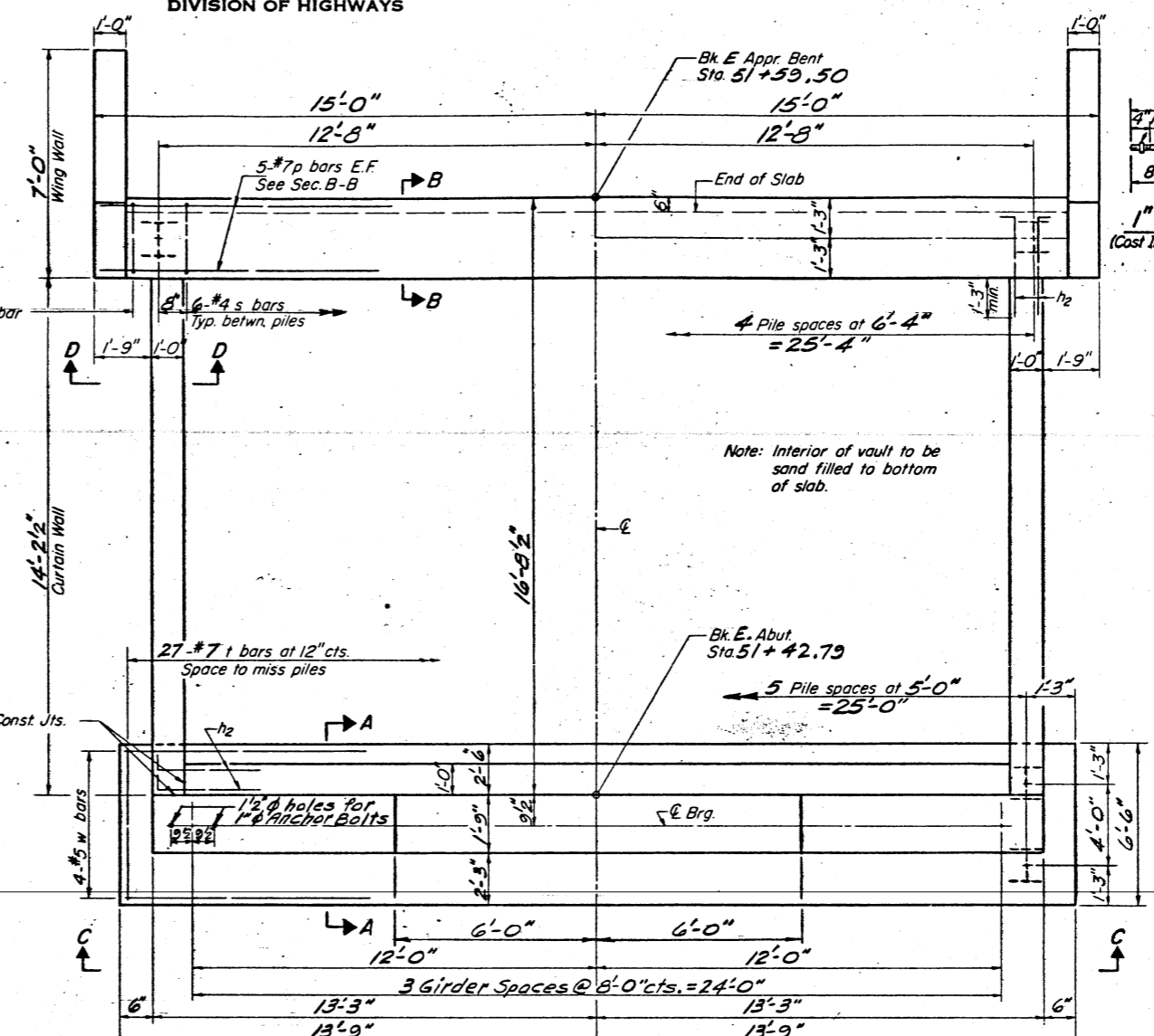
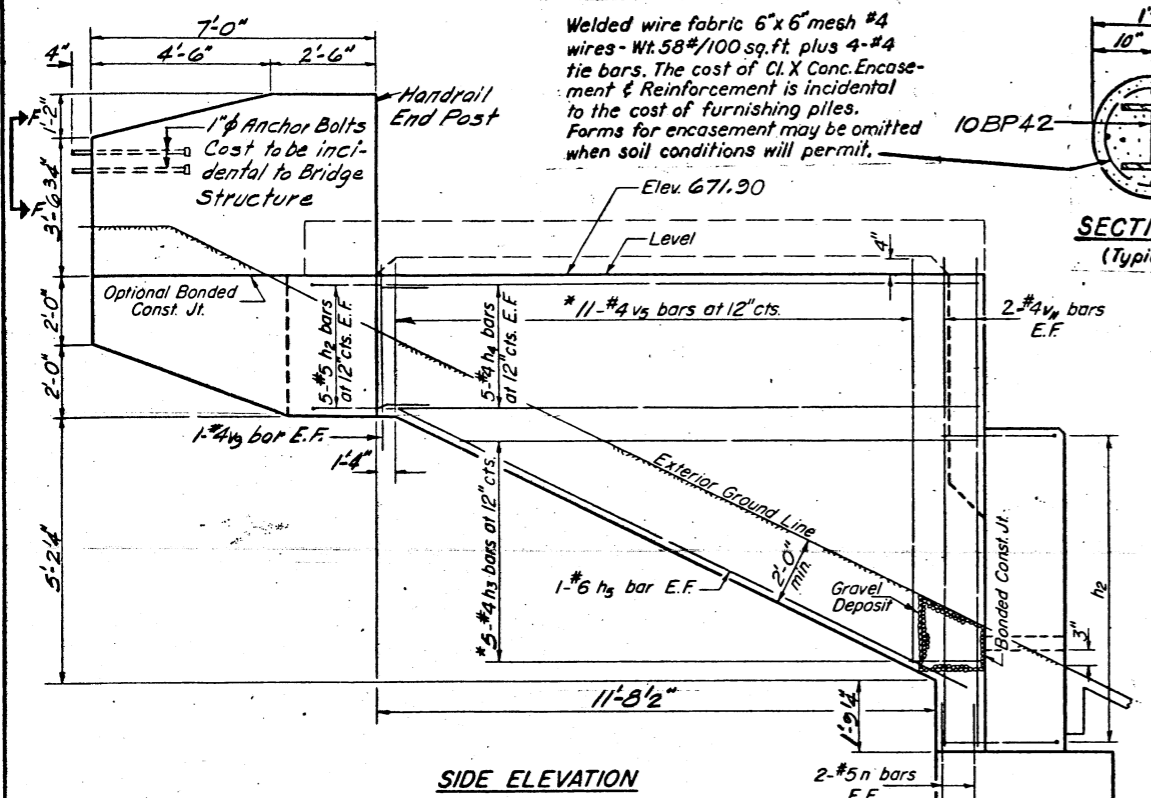
EXAMINED *W.E. Baumann*
PASSED *W.E. Baumann*
APPROVED *Richard H. Galtman*

**WEST ABUTMENT
F.A.I. RT. 55 SEC. 68-5HB-1
MONTGOMERY COUNTY
STATION 916+44.59**

STATE OF ILLINOIS
DEPARTMENT OF PUBLIC WORKS & BUILDINGS
DIVISION OF HIGHWAYS

ROUTE NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
55	68-5HB-1	Montgomery	31	17

SHEET NO. 10
13 SHEETS

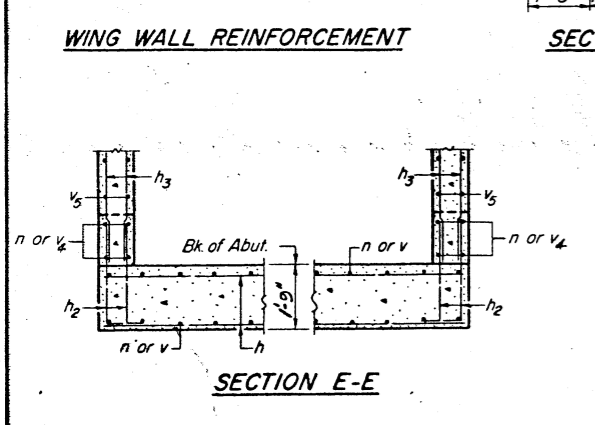


BILL OF MATERIAL

Bar	No	Size	Length	Shape
h	18	#5	26'-3"	
h ₁	8	#5	24'-3"	
h ₂	68	#5	3'-9"	J
h ₃	10	#4	14'-8"	
h ₄	20	#4	14'-0"	
h ₅	4	#6	14'-6"	
h ₆	36	#4	6'-9"	
n	62	#5	4'-7"	U
p	10	#7	29'-8"	
s	26	#4	12'-5"	□
t	27	#7	6'-3"	
v	54	#5	6'-7"	
v ₁	25	#5	8'-0"	U
v ₂	25	#5	11'-9"	n
v ₃	53	#5	2'-6"	
v ₄	8	#4	11'-3"	
v ₅	22	#4	13'-6"	
v ₆	32	#4	5'-3"	
v ₇	10	#4	8'-9"	n
v ₈	6	#4	5'-9"	n
v ₉	4	#4	4'-3"	
w	4	#5	27'-3"	

ABUT-PILE DATA
Type-Steel (10BP42)
Capacity-Drive to refusal
Est. Length 30'
No. Reqd. 11+1 test pile

APPR. BENT-PILE DATA
Type-Steel (10BP42)
Capacity-Drive to refusal
Est. Length 40'
No. Reqd. 5



DESIGNED *Charles P. Green*

CHECKED SHEN, T₂ AIFA

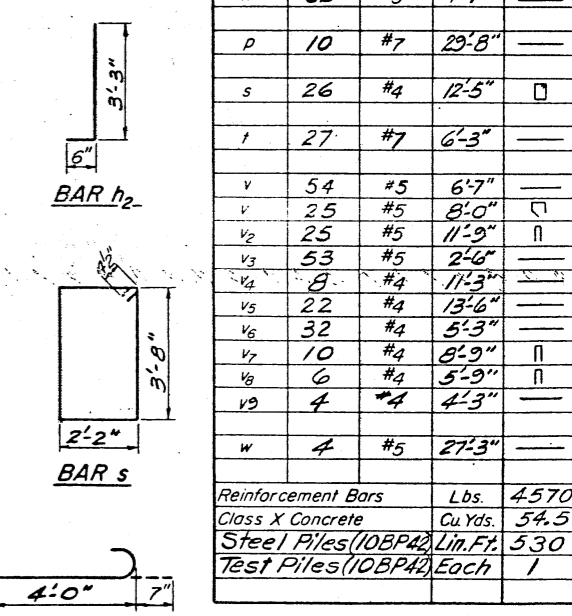
DRAWN *Leon Heeren*

CHECKED SHEN, T₂ AIFA

EXAMINED *Robert J. ...*

PASSED *W. B. ...*

APPROVED *Richard H. ...*



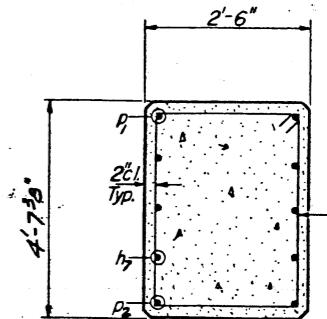
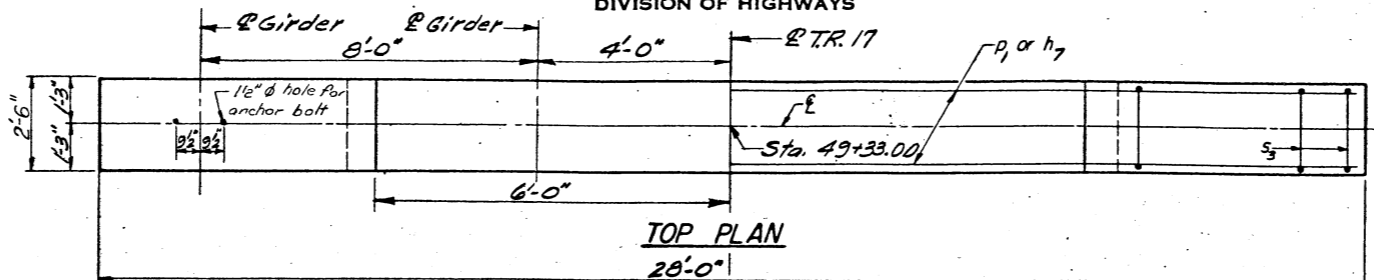
EAST ABUTMENT
F.A.I. RT. 55 SEC. 68-5HB-1
MONTGOMERY COUNTY
STATION 916+44.59

STATE OF ILLINOIS
DEPARTMENT OF PUBLIC WORKS & BUILDINGS
DIVISION OF HIGHWAYS

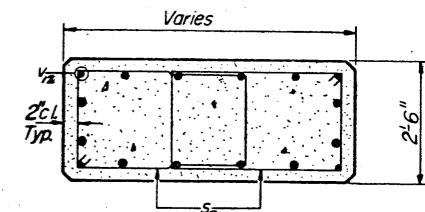
ROUTE NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
P.A. 1.55	6B-5HB-1	Montgomery	31	18
FED. ROAD DIST. NO. 7	ILLINOIS	FED. AID PROJECT		

SHEET NO. 11
13 SHEETS

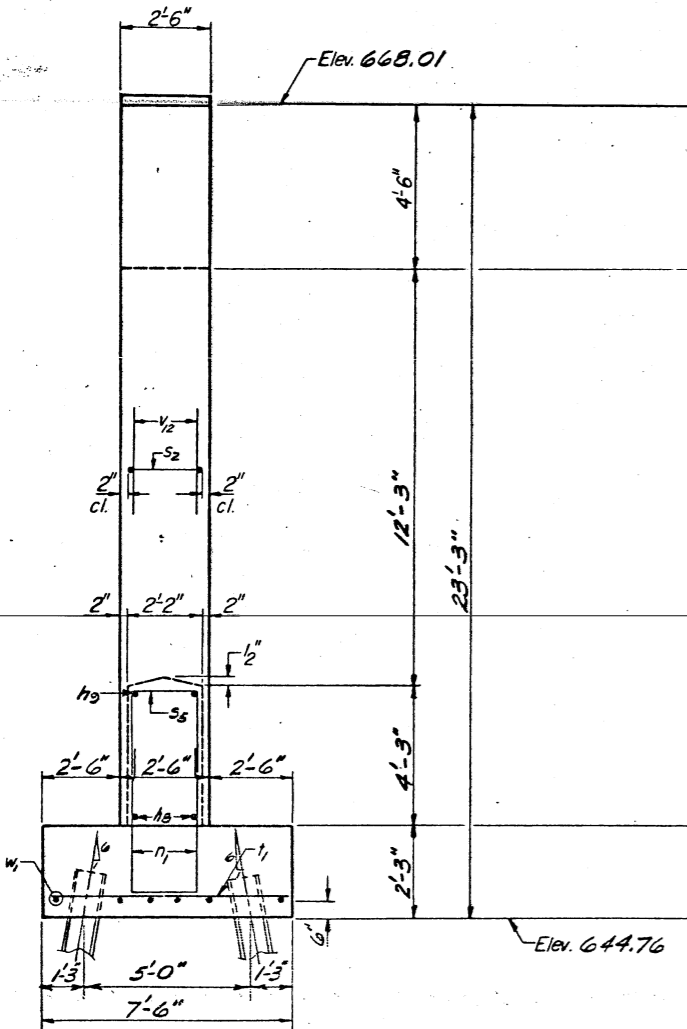
NOTES:
Space reinforcement in cap to miss anchor bolts.
All edges shall have standard $\frac{3}{4}$ chamfers
except as noted.
Four steps monolithically with cap.



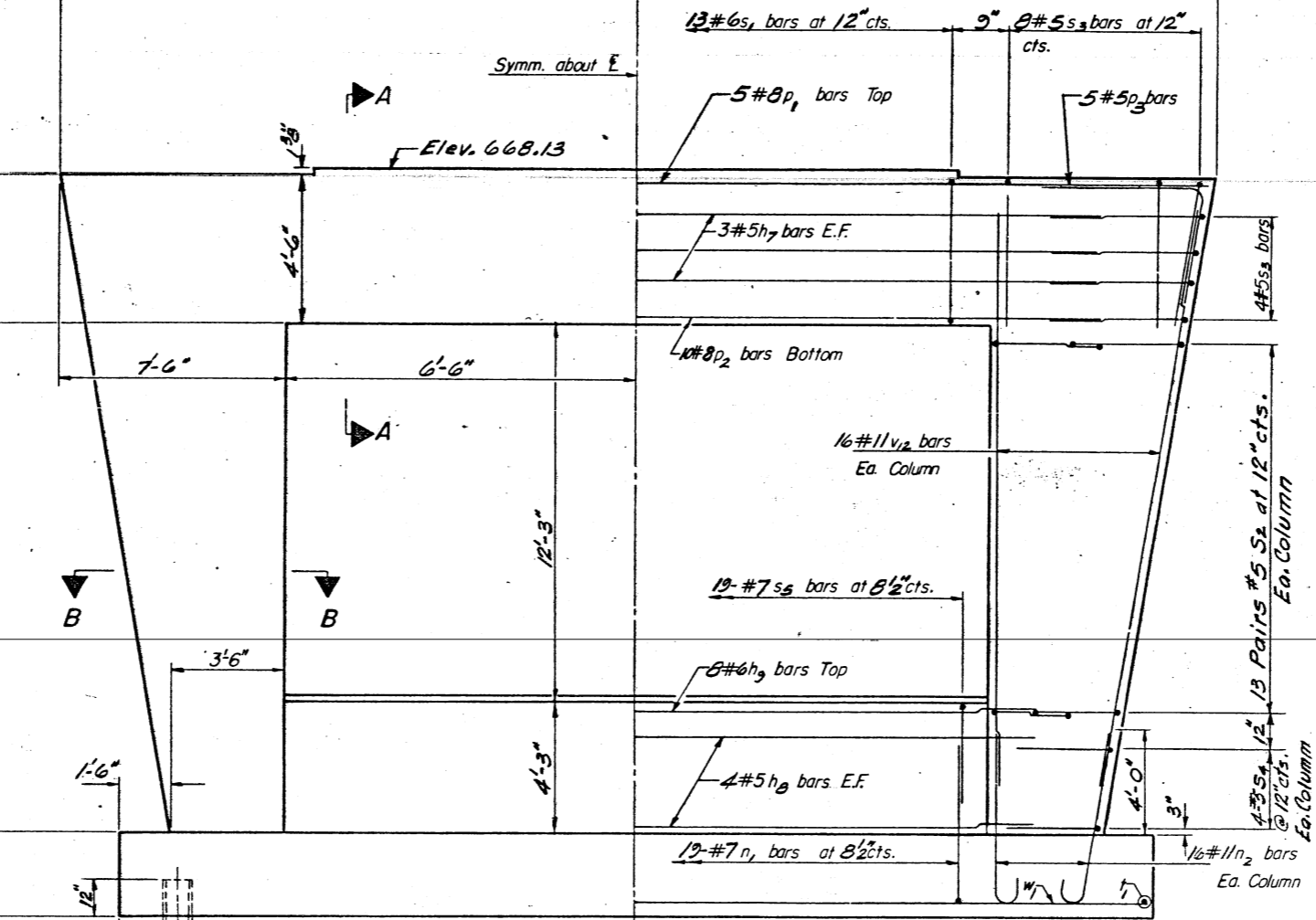
SECTION A-A



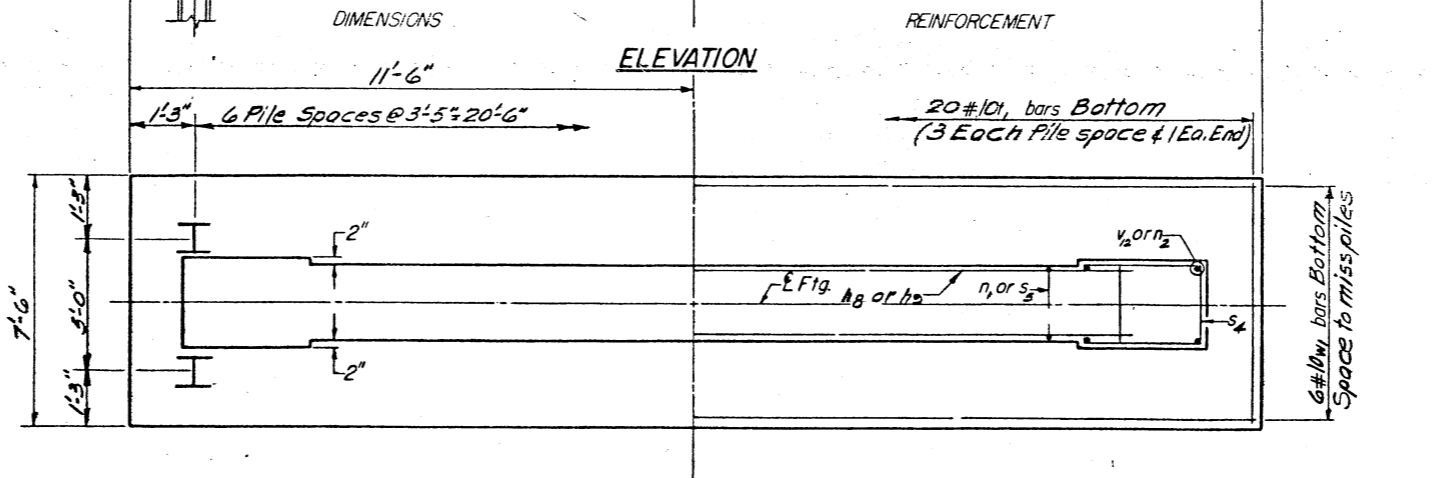
SECTION B-B



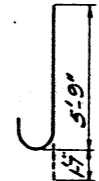
END VIEW



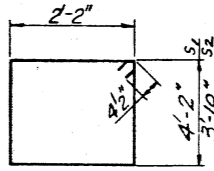
ELEVATION



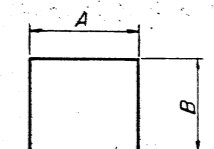
FOOTING PLAN



BAR n2



BARS s1 & s2



BARS n1, s3, s4 & s5

BILL OF MATERIAL

Bar	No.	Size	Length	Shape
h7	6	#5	22'-0"	—
h8	8	#5	16'-6"	—
h9	8	#6	16'-0"	—
n1	19	#7	9'-10"	U
n2	32	#11	7'-4"	—
p1	5	#8	27'-3"	—
p2	10	#8	25'-6"	—
p3	10	#5	8'-0"	7
s1	13	#6	13'-5"	□
s2	52	#5	12'-9"	□
s3	24	#5	10'-6"	□
s4	8	#5	10'-6"	□
s5	19	#7	9'-6"	□
l1	20	#10	7'-2"	—
v12	32	#11	20'-0"	—
w1	6	#10	22'-8"	—
			Class X Concrete	Cu. Yds. 45.8
			Reinforcement Bars	Lbs. 3480
			Steel Piles (10BP42)	Lin Ft. 221
			Test Pile Steel (10BP42)	Each 1

A&B DIMENSIONS

Bar	A	B
n1	1'-10"	4'-0"
s3	2'-2"	4'-2"
s4	2'-2"	3'-2"
s5	1'-10"	3'-10"

PILE DATA
Type - Steel (10BP42)
Capacity - Drive to refusal
Est. Length 17'
No. Required 13 plus 1 test pile

DESIGNED Charles Green
CHECKED SHEN, T.J. FA
DRAWN Leona Heeren
CHECKED SHEN, T.J. FA

EXAMINED [Signature] 10 19 72
PASSED [Signature]
APPROVED [Signature]

PILE LAYOUT & DIMENSIONS

REINFORCEMENT

PIER I
FA.I. RT. 55 SEC. 6B-5HB-1
MONTGOMERY COUNTY
STATION 916+44.59

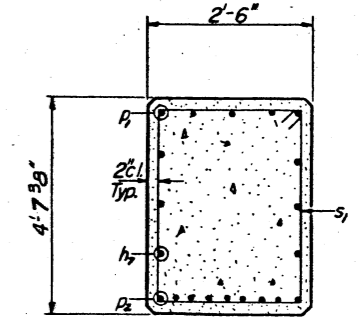
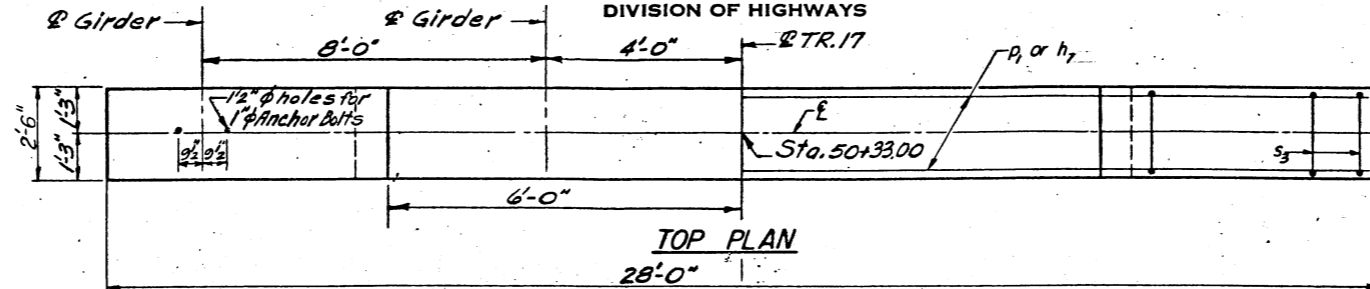
NOTES:

Space reinforcement in cap to miss anchor bolts.
All edges shall have standard 3/4 chamfers
except as noted.
Pour steps monolithically with cap.

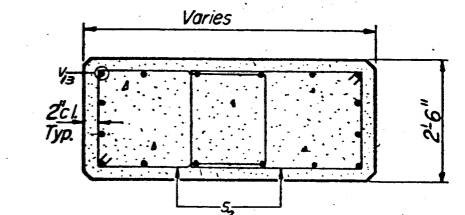
STATE OF ILLINOIS
DEPARTMENT OF PUBLIC WORKS & BUILDINGS
DIVISION OF HIGHWAYS

ROUTE NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
P. A. I. 55	85HB-1	Montgomery	31	19
FED. ROAD DIST. NO. 7	ILLINOIS	FED. AID PROJECT		

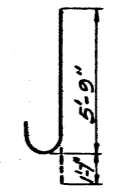
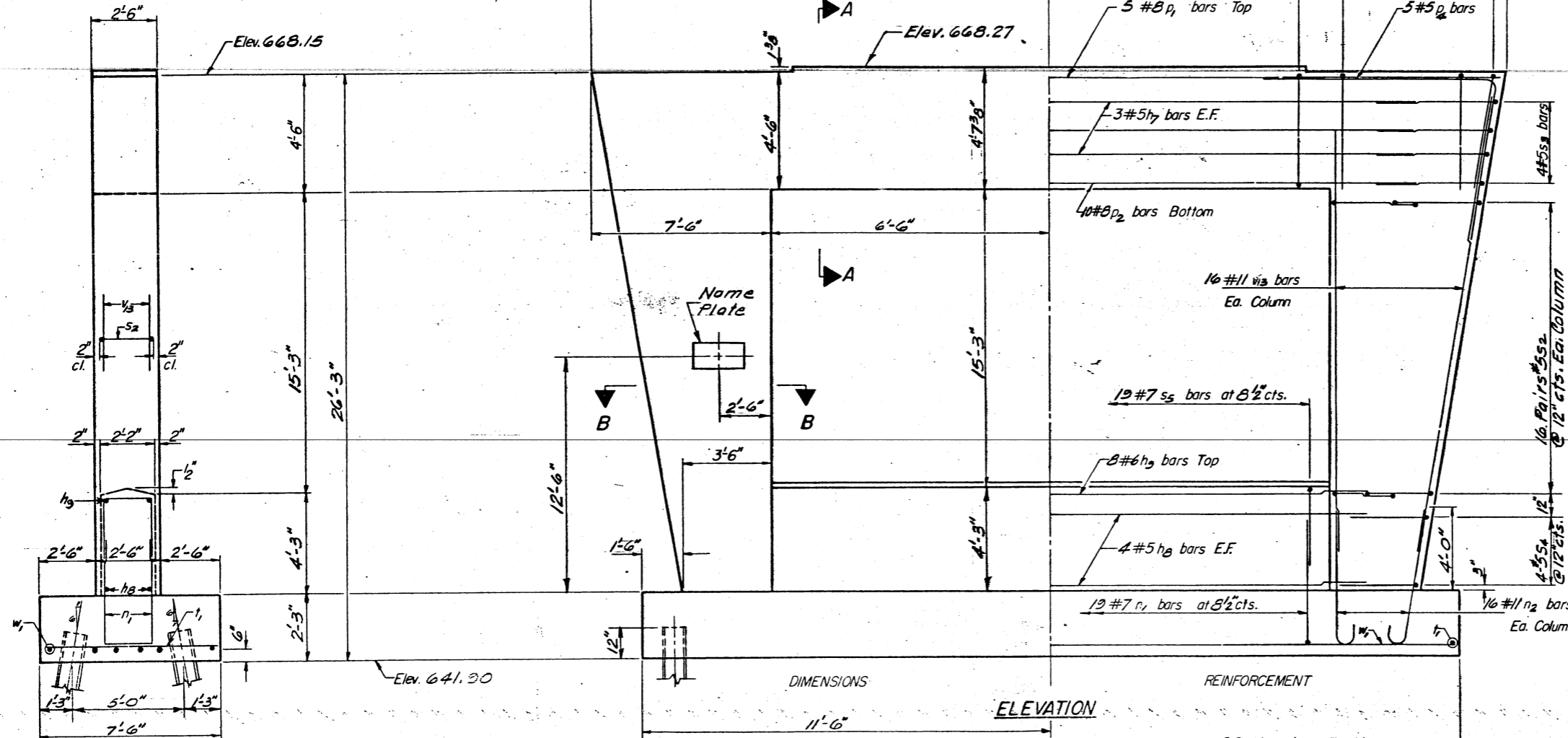
SHEET NO. 12
13 SHEETS



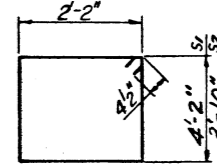
SECTION A-A



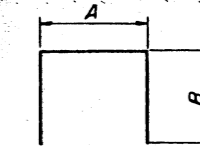
SECTION B-B



BAR n2



BARS s1, s2



BARS n1, s3, s4 & s5

BILL OF MATERIAL

Bar	No.	Size	Length	Shape
h7	6	#5	22'-0"	—
h8	8	#5	16'-6"	—
h9	8	#6	16'-0"	—
n1	19	#7	9'-10"	U
n2	32	#11	7'-4"	—
p1	5	#8	27'-3"	—
p2	10	#8	25'-6"	—
p4	10	#5	8'-0"	7
s1	13	#6	13'-5"	□
s2	64	#5	12'-9"	□
s3	24	#5	10'-6"	□
s4	8	#5	8'-6"	□
s5	19	#7	9'-6"	□
v3	32	#11	23'-0"	—
w1	6	#10	22'-8"	—
		Class X Concrete	Cu. Yds.	48.8
		Reinforcement Bars	Lbs.	10150
		Steel Piles (10BP42)	Lin. Ft.	224

ABB DIMENSIONS

Bar	A	B
n1	1'-10"	4'-0"
s3	2'-2"	4'-2"
s4	2'-2"	3'-2"
s5	1'-10"	3'-10"

PILE DATA

Type Steel (10BP42)
Capacity - Drive to refusal
Est. Length - 16'
No. Required - 14

DESIGNED	Charles P. Heeren
CHECKED	SHEN, TJA/FA
DRAWN	Leona Heeren
CHECKED	SHEN, TJA/FA

EXAMINED	Richard H. Holterman
PASSED	Richard H. Holterman
APPROVED	Richard H. Holterman

P-11 11-18-69

PILE LAYOUT & DIMENSIONS

REINFORCEMENT

FOOTING PLAN

PIER 2
F.A.I. RT. 55 SEC. 6B-5HB-1
MONTGOMERY COUNTY
STATION 916+44.59