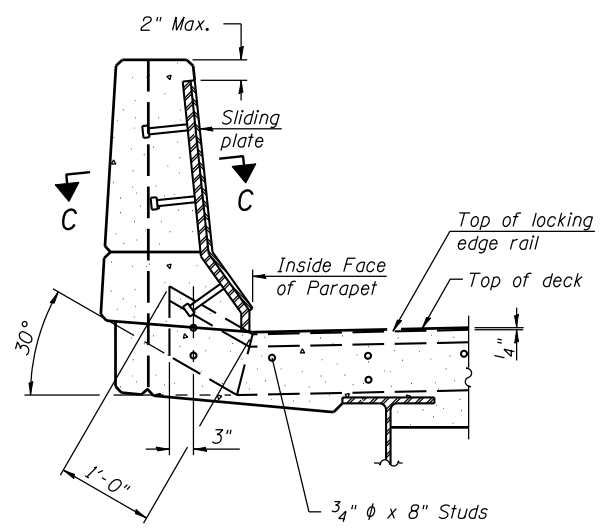
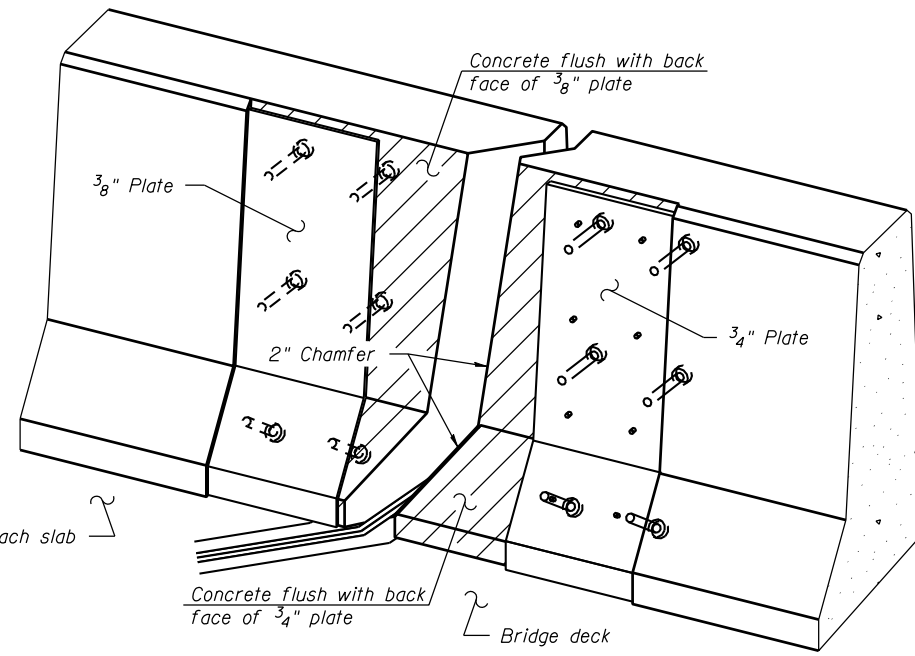


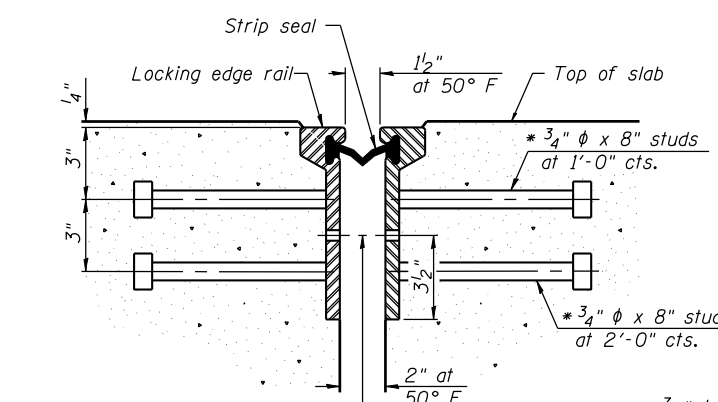
SECTION A-A



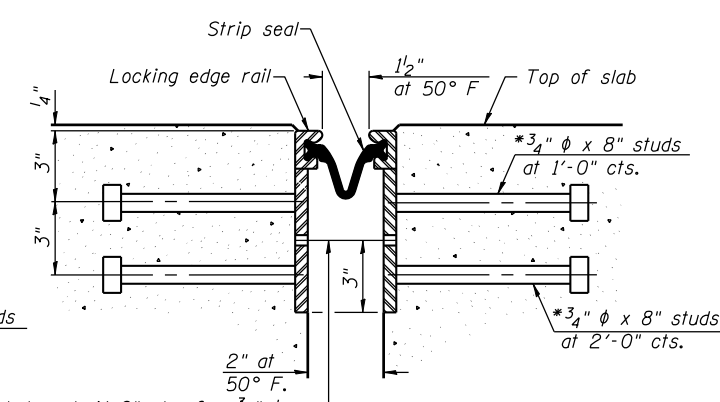
SECTION B-B



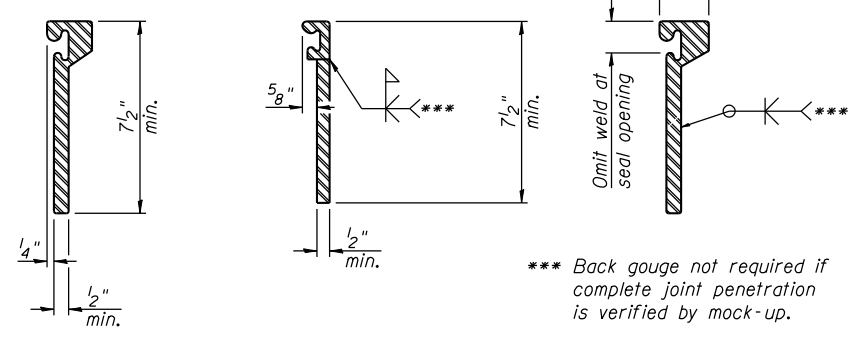
TRIMETRIC VIEW (Showing back plates only)



SECTION THRU ROLLED RAIL JOINT



SECTION THRU WELDED RAIL JOINT



ROLED EXTRUDED RAIL WELDED RAIL

LOCKING EDGE RAIL SPLICE

The inside of the locking edge rail groove shall be free of weld residue.  
Rolled rail shown, welded rail similar.

LOCKING EDGE RAILS

TYPICAL END TREATMENT AT SIDEWALK OR MEDIAN

Shorter plates with a single row of studs at 12 inch cts. may be necessary on medians which are shallower than 9 inch. See manufacturer's recommendation.

Notes:  
The strip seal shall be made continuous and shall have a minimum thickness of 1/4 inch. The configuration of the strip seal shall match the configuration of the Locking Edge Rails. Open or "webbed" strip seal gland configurations are not permitted. The gland shall be sized for a maximum rated movement of 4 inches.  
The Locking Edge Rails depicted are conceptual only, except for the minimum dimensions shown. The actual configuration of the Locking Edge Rails and matching strip seal may vary from manufacturer to manufacturer. Flanged edge rails will not be allowed. Locking Edge Rails may be spliced at slope discontinuities.  
The manufacturer's recommended installation methods shall be followed.

The joint opening and deck dimensions detailed on the superstructure are based on a rolled rail expansion joint. If the Contractor elects to use the welded rail expansion joint, the opening and deck dimensions shall be modified according to the dimensions detailed on this sheet. Required modifications shall be made at no additional cost to the State.  
All steel components shall be galvanized after fabrication according to Article 520.03 of the Standard Specifications. Maximum space between rail segments shall be 3/16 inch, sealed with a suitable sealant. Joints in rails within 10 feet of curbs shall be welded.  
Parapet plates and anchorage studs for skews > 30 degrees included in the cost of Preformed Joint Strip Seal.

BILL OF MATERIAL

Item	Unit	Total
Preformed Joint Strip Seal	Foot	220

FILE NAME = s:\p1\6380--6395\6346\025\micro\cadd sheets\structural\plans\089-0007-64E76-014-JOINT.dgn

EJ-SSJ

1-27-12



USER NAME = briantf	DESIGNED KDH	REVISED -
PLOT SCALE =	CHECKED AJS	REVISED -
PLOT DATE = 8/6/2012	DRAWN BJF	REVISED -
	CHECKED RRD	REVISED -

\* Granular or solid flux filled headed studs conforming to Article 1006.32 of the Std. Specs., automatically end welded.

STATE OF ILLINOIS  
DEPARTMENT OF TRANSPORTATION

PREFORMED JOINT STRIP SEAL  
STRUCTURE NO. 089-0007

SHEET NO. 14 OF 27 SHEETS

F.A.P. RTE. 5	SECTION (19VB-1D)	COUNTY STEPHENSON	TOTAL SHEETS 73	SHEET NO. 45
ILLINOIS FED. AID PROJECT				CONTRACT NO. 64E76