



Illinois Department of Transportation

2300 South Dirksen Parkway / Springfield, Illinois / 62764

November 7, 2007

SUBJECT: FAP Route 533
Project ACBRF-0533 (009)
Section 119R-2-I-1
McHenry County
Contract No. 60D58
Item No. 72, November 16, 2007 Letting
Addendum A

NOTICE TO PROSPECTIVE BIDDERS:

Attached is an addendum to the plans or proposal. This addendum involves revised and/or added material.

1. Revised page i of the Table of Contents to the Special Provisions.
2. Revised page 3 of the Special Provisions.
3. Added page 21 to the Special Provisions.

Prime contractors must utilize the enclosed material when preparing their bid and must include any Schedule of Prices changes in their bidding proposal.

Bidders using computer-generated bids are cautioned to reflect any and all Schedule of Prices changes, if involved, into their computer programs.

Very truly yours,

Eric E. Harm
Interim Bureau Chief
Bureau of Design and Environment

A handwritten signature in black ink, appearing to read 'Ted B. Walschleger' with a small 'P.E.' to the right.

By: Ted B. Walschleger, P. E.
Engineer of Project Management

cc: Diane O'Keefe, Region 1, District 1; Roger Driskell; R. E. Anderson;
Estimates

TBW:MS:jc

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Revised 11/07/2007

Delivery of structural steel and elastomeric bearings to the jobsite shall be coordinated with the Erection Contractor to permit the erection of the steel without delaying the progress of the Erection Contractor. It shall be the Fabrication Contractor's responsibility to deliver the structural steel and elastomeric bearings on time in accordance with Article 505.09 of the Standard Specifications.

The Erection Contractor will provide the Fabrication Contractor with a working schedule for shipping the structural steel to the jobsite within 30 calendar days after the execution of the erection contract. The Erection Contractor will notify the Fabrication Contractor of any changes in the scheduled delivery date(s) a minimum of three calendar weeks in advance of his/her steel erection date for the bridge. If necessary, the Erection Contractor will be allowed up to and including the Fabrication Contractor's contract completion date to make such changes. Any changes to the working or shipping schedule requested by either Contractor after the Fabrication Contractor's completion date shall require the Engineer's written approval and shall be agreed upon in writing by both Contractors. No additional compensation shall be allowed nor will an extension of time be considered because of the above requirements.

Storage of Structural Steel and Elastomeric Bearings: The Erection Contractor will be responsible for receiving, unloading, storing, and protecting all fabricated materials from the time of delivery, as required by Article 505.09 of the Standard Specifications. The Fabrication Contractor shall be responsible for the storage and care of fabricated materials until delivery in accordance with the special provision for Storage of Structural Steel and Bearings.

Shop Painting: Structural steel shall be painted as specified in Articles 506.03 and 506.04 of the Standard Specifications and the Special Provisions for "Surface Preparation and Painting Requirements for Weathering Steel".

The Organic Zinc Rich Primer/Epoxy/Urethane Paint system shall be used for painting of new structural steel where noted on the plans. No field painting will be required.

Drawings: Shop drawings shall be prepared in accordance with Article 505.03 of the Standard Specifications and as modified herein. Each bearing assembly or shipping piece shall be detailed with an erection mark. The erection marks shall be shown on the shop drawings and also on the Individual shipping piece so they can be located in the field.

In addition to the drawings required by Article 505.03 of the Standard Specifications, the Fabrication Contractor shall provide two (2) approved copies and one (1) reproducible copy of all fabrication shop drawings to the Erection Contractor for use during erection of the structural steel. Shop drawings shall include a field bolt list and location of the field bolts required. No extra compensation will be allowed for furnishing shop drawings for the Erection Contractor's use.

Basis of Payment: This work shall be paid for at the contract lump sum price for FURNISHING STRUCTURAL STEEL, the contract unit price each for FURNISHING ELASTOMERIC BEARING ASSEMBLY of the type designated, which price shall be payment in full for all materials, fabrication, shop coats of paint, shop assembly, delivery FOB to the specified unloading point and any required storage to 90 calendar days after the specified contract completion date.

Revised 11/07/2007

SURFACE PREPARATION AND PAINTING REQUIREMENTS FOR WEATHERING STEEL

Effective: November 21, 1997

Revised: February 2, 2007

Description: This work consists of surface preparation of structural steel on bridges built with AASHTO Grade 50W (AASHTO M270M Grade 345W) weathering steel. Also included is the protection and cleaning of the substructure.

Paint systems: When painting of the structural steel or portions thereof is specified on the plans, unless noted otherwise the Contractor shall have the option of using a shop and field applied paint system or a full shop applied system. Cleaning and painting shall be according to the Special Provision for "Cleaning and Painting New Metal Structures" except as modified herein.

- a) Shop and Field Applied Paint System. When the primer is to be shop applied and the intermediate and top coats field applied the Inorganic Zinc Rich/ Acrylic/ Acrylic Paint System shall be used.
- b) Shop Applied Paint System. When the primer, intermediate and top coats are all to be shop applied the Organic Zinc Rich/ Epoxy/ Urethane Paint System shall be used.
- c) The galvanizing requirement of Article 506.04(j) of the Standard Specifications shall not apply to AASHTO M164 (M164M) Type 3 bolts.
- d) All materials for the paint system used shall be supplied by the same paint manufacturer. The color of the finish coat supplied shall match the Federal Color Standard 595a 20045.

Construction Requirements

Surface Preparation: All steel shall be cleaned of any surface contamination according to SSPC-SP1 (Solvent Cleaning) and then given a blast cleaning according to SSPC-SP6 (Commercial Blast Cleaning) except areas to be painted shall be given a blast cleaning according to SSPC-SP10 (Near-White Blast Cleaning).

Water Washing: After blasting and painting, all areas of the steel to remain unpainted shall be sprayed with a stream of potable water to ensure uniform weathering.

Protection and Cleaning of Substructure: The piers and abutments shall be protected during construction to prevent rust staining of the concrete. This can be accomplished by temporarily wrapping the piers and abutments with polyethylene covering. Any rust staining of the piers or abutments shall be cleaned to satisfaction of the Engineer after the bridge deck is complete.

Basis of Payment: Surface preparation of structural steel, protection and cleaning of the substructure and painting of structural steel when specified will be considered as included in the cost for fabrication and erection of structural steel and will not be paid for separately.

Added 11/07/2007