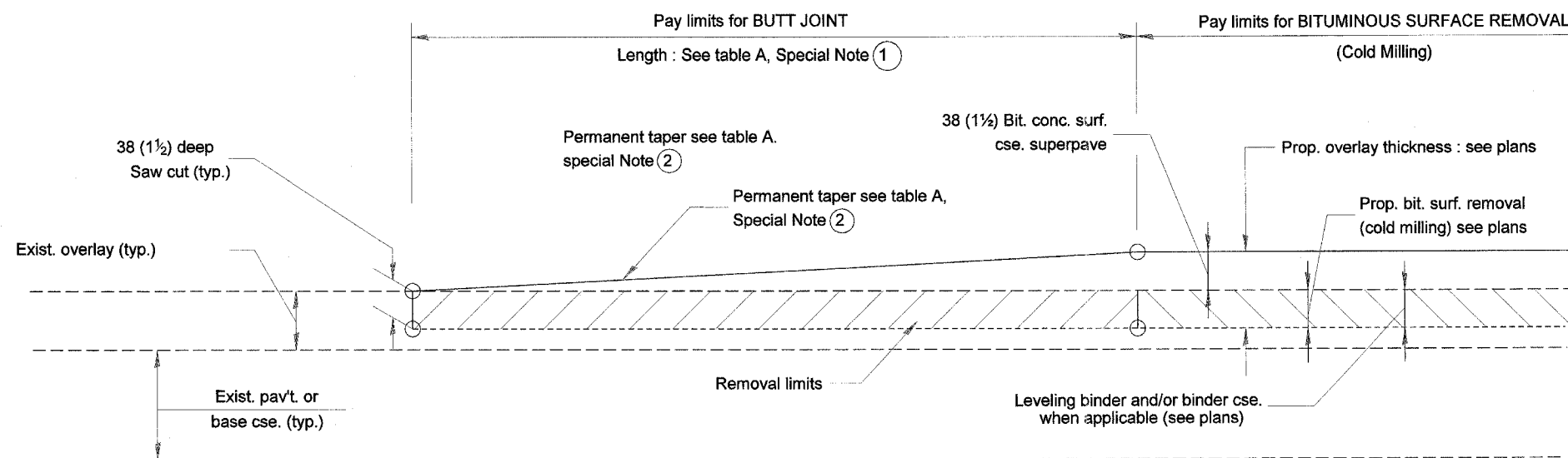


| F.A.U. RTE. | SECTION | COUNTY | TOTAL SHEETS | SHEET NO. |
|-----------------------|-----------|----------------|------------------|-----------|
| 6789 | (8B) BR-4 | TAZEWELL | 102 | 62 |
| STA. 308+58 | | TO STA. 328+21 | | |
| FED. ROAD DIST. NO. 4 | | ILLINOIS | FED. AID PROJECT | |



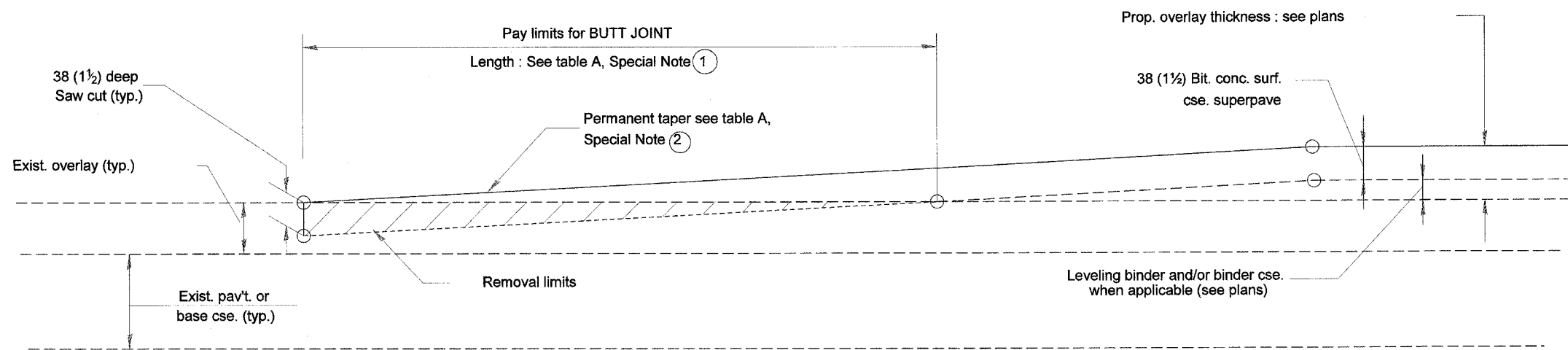
CASE 1 : WITH BITUMINOUS SURFACE REMOVAL (COLD MILLING)

**TABLE A
(LENGTHS AND TAPER RATES)**

| SPECIAL NOTE NUMBER | ELEMENT | MAINLINE INTERSTATES & 4-LANE EXPRESSWAYS | ALL OTHERS |
|---------------------|---------------------------|---|------------|
| ① | LENGTH OF BUTT JOINT | 18.0 m(60') | 9.0 m(30') |
| ② | PERMANENT TAPER RATE | 1:480 | 1:240 |
| ③ | TEMPORARY RAMP TAPER RATE | 1:80 | 1:40 |
| ④ | TEMPORARY RAMP LENGTH | 3.0 m(10') | 1.5 m(5') |
| ⑤ | LENGTH OF BUTT JOINT | 3.0 m(10') | 3.0 m(10') |

GENERAL NOTES

1. The work shall be done in accordance with Article 406.18 and the Special Provision for Butt Joints.
2. The pavement surface to be removed may be either bituminous or P.C. concrete. The work shall be performed in accordance with Article 440.03 and the Special Provisions for Butt Joints.
3. The saw cut joints shall be primed just prior to the placing of bituminous material. The work will be in accordance with the applicable portions of Article 406.06.



CASE 2 : NO BITUMINOUS SURFACE REMOVAL (COLD MILLING)

All dimensions are in millimeters (inches) unless otherwise noted.

ILLINOIS DEPARTMENT OF TRANSPORTATION
DISTRICT CADD STANDARD

BUTT JOINTS

CADD STD NO. 406101-D4 SHEET 1 OF 3
SCALE: NOT DRAWN TO SCALE DRAWN BY CADD
DATE \$\$DATE\$\$ CHECKED BY

| DATE | REVISIONS | BY |
|---------|----------------------------------|--------|
| 1-1-97 | RENUM. C-23.01, NEW REVISION BOX | T.P. |
| 4-1-97 | CORRECTION TO DEPTH | J.A. |
| 9-15-05 | REVISED DESIGNER NOTE | M.M.A. |
| | | |
| | | |

406101-D4 (1)

DESIGNER NOTES:
1. Include District Special Provision for Butt Joints & for Bituminous Surface Removal (Cold Milling).
2. The butt joints pay item includes the saw cut & temporary ramp. Payment for the Butt Joint applies whether or not the project features Bituminous Surface Removal (Cold Milling).

\$DATE\$\$