



# Illinois Department of Transportation

2300 South Dirksen Parkway / Springfield, Illinois / 62764

October 24, 2006

SUBJECT: Pine and Eldorado Streets  
Project BHOS-D1(556)  
Section 00-00094-03BR (Winnetka)  
Cook County  
Contract No. 83850  
Item 042A  
November 17, 2006 Letting

## TO PROSPECTIVE BIDDERS:

To clarify information it is necessary to revise the following:

### SPECIAL PROVISIONS:

1. PAGE 2 OF LOCAL AGENCY INDEX OF SPECIAL PROVISIONS HAS ADDED THE "USE OF RAP (BMPR)" SPECIAL PROVISION.
2. PAGE 1 OF BDE SPECIAL PROVISIONS INDEX HAS CHANGED PAGE NUMBER 69 TO PAGE 62 FOR BDE 80029, "DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION".
3. PAGE 2 OF BDE SPECIAL PROVISIONS INDEX HAS REMOVED PAGE NUMBER 94 AND CHECK MARK FROM BDE 80011, "RAP FOR USE IN BITUMINOUS CONCRETE MIXTURES".
4. REMOVED EXISTING PAGES 94 – 97 AND REPLACED WITH ATTACHED PAGES 94-97A.

Prime contractors must utilize the enclosed material when preparing their bid and must include any Schedule of Prices changes in their bidding proposal. Bidders using computer-generated bids are cautioned to reflect any and all Schedule of Prices changes, if involved, into their computer programs.

Since the proposal sheets are printed back to back, bidders are cautioned to exercise care when inserting revised and/or added special provisions into their proposals.

Please call 217-782-7806 if any of the above-described material is not included in this transmittal.

Very truly yours,

Michael L. Hine  
Engineer of Design  
and Environment

A handwritten signature in black ink, appearing to read "Ted B. Walschleger" followed by a small "P.E." monogram.

By: Ted B. Walschleger, P. E.  
Engineer of Project Management

Pine Street and Eldorado Street  
 Bridge Rehabilitation  
 Over Union Pacific Railroad  
 Village of Winnetka  
 Section No.: 00-00094-03-BR

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Ciorba Group, Inc.  
 \* Revised 10-24-06

BDE SPECIAL PROVISIONS  
For The November 17, 2006 Letting

The following special provisions indicated by an "x" are applicable to this contract. An \* indicates a new or revised special provision for the letting.

| <u>File Name</u> | <u>PG #</u> | <u>Special Provision Title</u>   | <u>Effective</u> | <u>Revised</u> |
|------------------|-------------|--|------------------|----------------|
| 80099            |             | Accessible Pedestrian Signals (APS)  | April 1, 2003    |                |
| 80156            | 32          | X Aggregate Shipping Tickets   | Jan. 1, 2006     |                |
| 80108            |             | Asbestos Bearing Pad Removal   | Nov. 1, 2003     |                |
| 72541            |             | Asbestos Waterproofing Membrane and Asbestos Bituminous Concrete Surface Removal | June 1, 1989     | June 30, 1994  |
| 80128            | 33          | X Authority of Railroad Engineer   | July 1, 2004     |                |
| 80065            | 34          | X Bituminous Base Course/Widening Superpave                                      | April 1, 2002    | Aug. 1, 2005   |
| 80050            | 40          | X Bituminous Concrete Surface Course   | April 1, 2001    | April 1, 2003  |
| 80142            | 41          | X Bituminous Equipment, Spreading and Finishing Machine                          | Jan. 1, 2005     |                |
| 80066            | 42          | X Bridge Deck Construction   | April 1, 2002    | April 1, 2004  |
| 50261            |             | Building Removal-Case I (Non-Friable and Friable Asbestos)                       | Sept. 1, 1990    | Aug. 1, 2001   |
| 50481            |             | Building Removal-Case II (Non-Friable Asbestos)                                  | Sept. 1, 1990    | Aug. 1, 2001   |
| 50491            |             | Building Removal-Case III (Friable Asbestos)                                     | Sept. 1, 1990    | Aug. 1, 2001   |
| 50531            |             | Building Removal-Case IV (No Asbestos)   | Sept. 1, 1990    | Aug. 1, 2001   |
| 80118            |             | Butt Joints  | April 1, 2004    | April 1, 2005  |
| 80031            |             | Calcium Chloride Accelerator for Portland Cement Concrete Patching               | Jan. 1, 2001     |                |
| 80077            |             | Chair Supports   | Nov. 1, 2002     | Nov. 2, 2002   |
| 80051            |             | Coarse Aggregate for Trench Backfill, Backfill and Bedding                       | April 1, 2001    | Nov. 1, 2003   |
| 80094            | 44          | X Concrete Admixtures  | Jan. 1, 2003     | July 1, 2004   |
| 80112            | 49          | X Concrete Barrier   | Jan. 1, 2004     | April 2, 2004  |
| 80102            |             | Corrugated Metal Pipe Culverts   | Aug. 1, 2003     | July 1, 2004   |
| 80114            | 52          | X Curing and Protection of Concrete Construction                                 | Jan. 1, 2004     | Nov. 1, 2005   |
| 80146            | 60          | X Detectable Warnings  | Aug. 1, 2005     |                |
| 80029            | 62          | X Disadvantaged Business Enterprise Participation                                | Sept. 1, 2000    | June 22, 2005  |
| 80144            | 70          | X Elastomeric Bearings   | April 1, 2005    |                |
| 31578            |             | Epoxy Coating on Reinforcement   | April 1, 1997    | Jan. 1, 2003   |
| 80041            | 75          | X Epoxy Pavement Marking   | Jan. 1, 2001     | Aug. 1, 2003   |
| 80055            | 77          | X Erosion and Sediment Control Deficiency Deduction                              | Aug. 1, 2001     | Nov. 1, 2001   |
| 80103            | 78          | X Expansion Joints   | Aug. 1, 2003     |                |
| 80101            | 79          | X Flagger Vests  | April 1, 2003    | Jan. 1, 2006   |
| 80079            | 80          | X Freeze-Thaw Rating   | Nov. 1, 2002     |                |
| 80072            |             | Furnished Excavation   | Aug. 1, 2002     | Nov. 1, 2004   |
| 80054            | 81          | X Hand Vibrator  | Nov. 1, 2003     |                |
| 80147            |             | Illuminated Sign   | Aug. 1, 2005     |                |
| 80109            |             | Impact Attenuators   | Nov. 1, 2003     | Aug. 1, 2006   |
| 80110            |             | Impact Attenuators, Temporary  | Nov. 1, 2003     | Aug. 1, 2006   |
| 80104            | 82          | X Inlet Filters  | Aug. 1, 2003     |                |
| 80080            |             | Insertion Lining of Pipe Culverts  | Nov. 1, 2002     | Aug. 1, 2003   |
| 80150            |             | Light Emitting Diode (LED) Pedestrian Signal Head                                | Nov. 1, 2005     | April 1, 2006  |
| 80067            |             | Light Emitting Diode (LED) Signal Head   | April 1, 2002    | Nov. 1, 2005   |
| 80081            |             | Lime Gradation Requirements  | Nov. 1, 2002     |                |
| 80133            |             | Lime Stabilized Soil Mixture   | Nov. 1, 2004     | April 1, 2006  |
| 80158            |             | Manholes   | April 1, 2006    |                |
| * 80045          |             | Material Transfer Device   | June 15, 1999    | March 1, 2001  |
| 80137            |             | Minimum Lane Width with Lane Closure   | Jan. 1, 2005     |                |
| * 80165          |             | Moisture Cured Urethane Paint System   | Nov. 1, 2006     |                |
| 80138            |             | Mulching Seeded Areas  | Jan. 1, 2005     |                |
| 80082            |             | Multilane Pavement Patching  | Nov. 1, 2002     |                |
| 80129            |             | Notched Wedge Longitudinal Joint   | July 1, 2004     |                |
| 80069            | 83A         | X Organic Zinc-Rich Paint System   | Nov. 1, 2001     | Aug. 1, 2003   |

*Revised 10-24-06*

| <u>File Name</u> | <u>PG</u>      |              | <u>Special Provision Title</u>   | <u>Effective</u>        | <u>Revised</u>          |
|------------------|----------------|--------------|--|-------------------------|-------------------------|
| 80116            | 84             | X            | Partial Payments   | Sept. 1, 2003           |                         |
| 80013            |                |              | Pavement and Shoulder Resurfacing  | Feb. 1, 2000            | July 1, 2004            |
| 53600            |                |              | Pavement Thickness Determination for Payment                                 | April 1, 1999           | Jan. 1, 2004            |
| 80022            | 85             | X            | Payments to Subcontractors   | June 1, 2000            | Jan. 1, 2006            |
| 80155            | 87             | X            | Payrolls and Payroll Records   | Aug. 10, 2005           |                         |
| 80130            | 89             | X            | Personal Protective Equipment  | July 1, 2004            |                         |
| 80148            |                |              | Planting Woody Plants  | Jan. 1, 2006            |                         |
| 80134            |                |              | Plastic Blockouts for Guardrail  | Nov. 1, 2004            |                         |
| 80073            |                |              | Polymer Modified Emulsified Asphalt  | Nov. 1, 2002            |                         |
| 80119            |                |              | Polyurea Pavement Marking  | April 1, 2004           |                         |
| 80124            |                |              | Portable Changeable Message Signs  | Nov. 1, 1993            | April 2, 2004           |
| 80139            | 90             | X            | Portland Cement  | Jan. 1, 2005            | Nov. 1, 2005            |
| 80083            | 91             | X            | Portland Cement Concrete   | Nov. 1, 2002            |                         |
| 80036            |                |              | Portland Cement Concrete Patching  | Jan. 1, 2001            | Jan. 1, 2004            |
| 419              |                |              | Precast Concrete Products  | July 1, 1999            | Nov. 1, 2004            |
| 80120            |                |              | Precast, Prestressed Concrete Members  | April 1, 2004           |                         |
| 80084            |                |              | Preformed Recycled Rubber Joint Filler                                       | Nov. 1, 2002            |                         |
| 80015            |                |              | Public Convenience and Safety  | Jan. 1, 2000            |                         |
| 80121            |                |              | PVC Pipeliner  | April 1, 2004           | April 1, 2005           |
| 80159            |                |              | Railroad Flaggers  | April 1, 2006           |                         |
| 80122            |                |              | Railroad, Full-Actuated Controller and Cabinet                               | April 1, 2004           |                         |
| 34261            |                |              | Railroad Protective Liability Insurance                                      | Dec. 1, 1986            | Jan. 1, 2006            |
| 80157            | 92             | X            | Railroad Protective Liability Insurance (5 and 10)                           | Jan. 1, 2006            |                         |
| 80105            |                |              | Raised Reflective Pavement Markers (Bridge)                                  | Aug. 1, 2003            |                         |
| 80011            |                |              | RAP for Use in Bituminous Concrete Mixtures                                  | Jan. 1, 2000            | April 1, 2002           |
| 80160            |                |              | Reflective Crack Control Treatment   | April 1, 2006           | Aug. 1, 2006            |
| 80151            | 98             | X            | Reinforcement Bars   | Nov. 1, 2005            | Nov. 2, 2005            |
| 80164            |                |              | Removal and Disposal of Regulated Substances                                 | Aug. 1, 2006            |                         |
| 80032            |                |              | Remove and Re-Erect Steel Plate Beam Guardrail and Traffic Barrier Terminals | Jan. 1, 2001            | Jan. 1, 2005            |
| 80085            |                |              | Sealing Abandoned Water Wells  | Nov. 1, 2002            |                         |
| <del>80131</del> | <del>100</del> | <del>X</del> | <del>Seeding and Sodding</del>   | <del>July 1, 2004</del> | <del>Nov. 1, 2006</del> |
| 80152            | 103            | X            | Self-Consolidating Concrete for Cast-In-Place Construction                   | Nov. 1, 2005            |                         |
| 80132            |                |              | Self-Consolidating Concrete for Precast Products                             | July 1, 2004            | Nov. 1, 2005            |
| 80096            |                |              | Shoulder Rumble Strips   | Jan. 1, 2003            |                         |
| 80140            |                |              | Shoulder Stabilization at Guardrail  | Jan. 1, 2005            |                         |
| 80135            |                |              | Soil Modification  | Nov. 1, 2004            | April 1, 2006           |
| 80070            |                |              | Stabilized Subbase and Bituminous Shoulders Superpave                        | April 1, 2002           | Aug. 1, 2005            |
| 80127            |                |              | Steel Cost Adjustment  | April 2, 2004           | July 1, 2004            |
| 80153            |                |              | Steel Plate Beam Guardrail   | Nov. 1, 2005            | Aug. 1, 2006            |
| 80143            | 109            | X            | Subcontractor Mobilization Payments  | April 2, 2005           |                         |
| 80086            | 110            | X            | Subgrade Preparation   | Nov. 1, 2002            |                         |
| 80136            |                |              | Superpave Bituminous Concrete Mixture IL-4.75                                | Nov. 1, 2004            |                         |
| 80010            | 111            | X            | Superpave Bituminous Concrete Mixtures                                       | Jan. 1, 2000            | April 1, 2004           |
| 80039            |                |              | Superpave Bituminous Concrete Mixtures (Low ESAL)                            | Jan. 1, 2001            | April 1, 2004           |
| 80075            |                |              | Surface Testing of Pavements   | April 1, 2002           | Nov. 1, 2005            |
| 80145            |                |              | Suspension of Slipformed Parapets  | June 11, 2004           |                         |
| 80092            |                |              | Temporary Concrete Barrier   | Oct. 1, 2002            | Nov. 1, 2003            |
| 80087            | 118            | X            | Temporary Erosion Control  | Nov. 1, 2002            |                         |
| 80008            |                |              | Temporary Module Glare Screen System   | Jan. 1, 2000            |                         |
| 80106            |                |              | Temporary Portable Bridge Traffic Signals                                    | Aug. 1, 2003            |                         |
| 80098            |                |              | Traffic Barrier Terminals  | Jan. 1, 2003            |                         |
| 57291            | 120            | X            | Traffic Control Deficiency Deduction   | April 1, 1992           | Jan. 1, 2005            |
| 80161            |                |              | Traffic Signal Grounding   | April 1, 2006           |                         |
| 20338            | 121            | X            | Training Special Provisions  | Oct. 15, 1975           |                         |

*Revised 10-24-06*

## USE OF RAP (BMPR)

Effective: January 1, 2000

Revised: July 1, 2006

Revise Article 1004.07 to read:

**"1004.07 RAP Materials.** RAP is reclaimed asphalt pavement resulting from cold milling or crushing of an existing dense graded hot-mix asphalt pavement. RAP must originate from routes or airfields under federal, state or local agency jurisdiction. The Contractor shall supply documentation that the RAP meets these requirements.

- (a) Stockpiles. The Contractor shall construct individual, sealed RAP stockpiles meeting one of the following definitions. No additional RAP will be allowed on top of the pile after the pile has been sealed. All stockpiles shall be free from contaminants listed in Article 1004.07(b).
- (1) Homogeneous. Homogeneous RAP stockpiles shall consist of RAP from Class I/ Superpave, or equivalent mixtures only and represent the same aggregate quality, but shall be at least C quality or better, the same type of crushed aggregate (either crushed natural aggregate, ACBF slag, or steel slag), similar gradation and similar AC content. If approved by the Engineer, combined single pass surface/binder millings may be considered "homogenous", with a quality rating dictated by the lowest coarse aggregate quality present in the mixture. Homogenous stockpiles shall meet the requirements of Article 1004.07(c)(1). Homogeneous RAP stockpiles not meeting these requirements may be processed (crushing and screening) and retested.
- (2) Conglomerate 5/8. Conglomerate 5/8 RAP stockpiles shall consist of RAP from Class I/ Superpave, or equivalent mixtures only. The coarse aggregate in this RAP shall be crushed aggregate only and may represent more than one aggregate type and/or quality but shall be at least C quality or better. This RAP may have an inconsistent gradation and/or asphalt cement content prior to processing. All conglomerate 5/8 RAP shall be processed prior to testing by crushing to where all RAP shall pass the 16 mm (5/8 in.) or smaller screen. Conglomerate 5/8 RAP stockpiles shall not contain steel slag or other expansive material as determined by the Department. Conglomerate 5/8 RAP stockpiles shall meet the requirements of Article 1004.07(c)(1).
- (3) Conglomerate "D" Quality (DQ). Conglomerate DQ RAP stockpiles shall consist of RAP containing coarse aggregate (crushed or round) that is at least D quality or better. This RAP may have an inconsistent gradation and/or asphalt content. Conglomerate DQ RAP stockpiles shall not contain steel slag or other expansive material as determined by the Department. Conglomerate DQ RAP shall meet the requirements of Article 1004.07(c)(1).

Reclaimed Superpave Low ESAL IL-9.5L surface mixtures shall only be placed in conglomerate DQ RAP stockpiles due to the potential for rounded aggregate.

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Revised 10-24-06

- (4) Conglomerate 3/8. Conglomerate 3/8 RAP stockpiles shall consist of RAP from Class I/ Superpave, or equivalent mixtures only. The coarse aggregate in this RAP shall be crushed aggregate only and may represent more than one aggregate type and/or quality but shall be at least B quality or better. This RAP may have an inconsistent gradation and/or asphalt cement content prior to processing. All conglomerate 3/8 RAP shall be processed prior to testing by crushing to where all RAP shall pass the 9.5 mm (3/8 in.) or smaller screen. Conglomerate 3/8 RAP stockpiles shall not contain steel slag or other expansive material as determined by the Department. Conglomerate 3/8 RAP stockpiles shall meet the requirements of Article 1004.07(c)(1).
- (5) Other. RAP stockpiles that do not meet the requirements of the stockpile categories listed above shall be classified as "Other". "Other" RAP stockpiles shall not be used in any of the Department's bituminous mixtures.
- (b) Contaminants. RAP containing contaminants, such as earth, brick, sand, concrete, sheet asphalt, bituminous surface treatment (i.e. chip seal), pavement fabric, etc., will be unacceptable unless the contaminants are removed to the satisfaction of the Engineer. Sheet asphalt shall be stockpiled separately.
- (c) RAP in Bituminous Concrete Mixtures. The allowable use of a RAP stockpile shall be set by the lowest quality of coarse aggregate in the RAP stockpile. Class I/Superpave surface mixtures are designated as containing Class B quality coarse aggregate only. Superpave Low ESAL IL-19.0L binder and IL-9.5L surface mixtures are designated as Class C quality coarse aggregate only. Class I/Superpave binder mixtures, bituminous base course mixtures, and bituminous base course widening mixtures are designated as containing Class C quality coarse aggregate only. Bituminous stabilized subbase and BAM shoulders are designated as containing Class D quality coarse aggregate only. Any mixture not listed above shall have the designated quality determined by the Department.

RAP containing steel slag or other expansive material, as determined by the Department, shall be homogeneous and will be approved for use in Class I/Superpave (including Low ESAL) surface mixtures only. RAP stockpiles for use in Class I/Superpave mixtures (including Low ESAL), base course, base course widening and Class B mixtures shall be either homogeneous, conglomerate 5/8, or conglomerate 3/8 RAP stockpiles. Conglomerate 5/8 RAP stockpiles shall not be used in Superpave surface mixture Ndesign 50 or greater. RAP for use in bituminous aggregate mixtures (BAM) shoulders and BAM stabilized subbase shall be from homogeneous, conglomerate 5/8, conglomerate 3/8 or conglomerate DQ stockpiles.

Additionally, RAP used in Class I/Superpave surface mixtures shall originate from milled or crushed mixtures only, in which the coarse aggregate is of Class B quality or better. RAP stockpiles for use in Class I/Superpave (including Low ESAL) binder mixes as well as base course, base course widening and Class B mixtures shall originate from milled or processed surface mixture, binder mixture, or a combination of both mixtures

uniformly blended to the satisfaction of the Engineer, in which the coarse aggregate is of Class C quality or better.

(1) Testing. All RAP shall be sampled and tested either during or after stockpiling.

a. General Testing Requirements for all RAP

For testing during stockpiling, washed extraction samples shall be run at the minimum frequency of one sample per 450 metric tons (500 tons) for the first 1800 metric tons (2,000 tons) and one sample per 1800 metric tons (2,000 tons) thereafter. A minimum of five tests shall be required for stockpiles less than 3600 metric tons (4,000 tons).

For testing existing stockpiles, the Contractor shall submit a plan for approval to the District proposing a satisfactory method of sampling and testing the RAP pile either in-situ or by restockpiling. The sampling plan shall meet the minimum frequency required above and detail the procedure used to extract representative samples throughout the pile for testing.

Before extraction, each field sample shall be split to test sample size. One of the two test samples from the final split shall be labeled and stored for Department use. The Contractor shall extract the other test sample according to Department procedure. The Engineer reserves the right to test any sample (split or Department-taken) to verify Contractor test results.

b. Additional Testing Requirements for Conglomerate 3/8

The Contractor shall test Conglomerate 3/8 RAP for Maximum Theoretical Specific Gravity ( $G_{mm}$ ) at a frequency of one sample per 450 metric tons (500 tons) for the first 1800 metric tons (2,000 tons) and one sample per 1800 metric tons (2,000 tons) thereafter. A minimum of five tests shall be required for stockpiles less than 3600 metric tons (4,000 tons).

c. Evaluation of Test Results

All of the test results shall be compiled and averaged for asphalt content, gradation and, when applicable,  $G_{mm}$ . Individual test results, when compared to the averages, will be accepted if within the tolerances listed below.

| Parameter         | Homogeneous / Conglomerate | Conglomerate "D" Quality |
|-------------------|----------------------------|--------------------------|
| 25 mm (1 in.)     |                            | ± 5%                     |
| 12.5 mm (1/2 in.) | ± 8%                       | ± 15%                    |
| 4.75 mm (No. 4)   | ± 6%                       | ± 13%                    |
| 2.36 mm (No. 8)   | ± 5%                       |                          |
| 1.18 mm (No. 16)  |                            | ± 15%                    |
| 600 μm (No. 30)   | ± 5%                       |                          |
| 75 μm (No. 200)   | ± 2.0%                     | ± 4.0%                   |
| AC                | ± 0.4% <sup>1</sup>        | ± 0.5%                   |
| G <sub>mm</sub>   | ± 0.02 <sup>2</sup>        | N/A                      |

Note 1 – Tolerance for Conglomerate 3/8 is ±0.3%

Note 2 – Applies only to Conglomerate 3/8. If variation of the G<sub>mm</sub> exceeds the ± 0.02 tolerance, a new stockpile of Conglomerate 3/8 shall be created which will also require an additional mix design.

If more than 20 percent of the individual sieves are out of the gradation tolerances, or if more than 20 percent of the asphalt content test results fall outside the appropriate tolerances, the RAP will not be allowed to be used in the Department's bituminous concrete mixtures unless the RAP representing the failing tests is removed from the stockpile to the satisfaction of the Engineer. All test data and acceptance ranges shall be sent to the District for evaluation.

With the approval of the Engineer, the ignition oven may be substituted for extractions according to the Illinois Test Procedure, "Calibration of the Ignition Oven for the Purpose of Characterizing Reclaimed Asphalt Pavement (RAP)".

- (2) Designs. At the Contractor's option, bituminous concrete mixtures may be constructed utilizing RAP material meeting the above detailed requirements. The amount of RAP included in the mixture shall not exceed the percentages specified in the plans.

RAP designs shall be submitted for volumetric verification. If additional RAP stockpiles are tested and found that no more than 20 percent of the results, as defined under "Testing" herein, are outside of the control tolerances set for the original RAP stockpile and design, and meets all of the requirements herein, the additional RAP stockpiles may be used in the original mix design at the percent previously verified.

- (3) Production. The coarse aggregate in all RAP used shall be equal to or less than the nominal maximum size requirement for the bituminous mixture being produced.



To remove or reduce agglomerated material, a scalping screen, crushing unit or comparable sizing device approved by the Engineer shall be used in the RAP feed system to remove or reduce oversized material. If material passing the sizing device adversely affects the mix production or quality of the mix, the sizing device shall be set at a size specified by the Engineer.

If the RAP control tolerances or QC/QA test results require corrective action, the Contractor shall cease production of the mixture containing RAP and either switch to the virgin aggregate design or submit a new RAP design. When producing mixtures containing conglomerate 3/8 RAP, a positive dust control system shall be utilized.

- (4) Recording Proportions. HMA plants utilizing RAP shall be capable of automatically recording and printing the mixture proportions and asphalt cement content. The asphalt cement content as a percentage of the total mix shall be printed as well as the individual percentages of virgin asphalt cement and residual asphalt cement from the RAP.
- (d) RAP in Aggregate Surface Course and Aggregate Shoulders. The use of RAP in Aggregate Surface Course and Aggregate Shoulders shall be as follows.
- (1) Stockpiles. RAP stockpiles may be any of those listed in Article 1004.07(a), except "Other".
  - (2) Gradation. One hundred percent of the RAP material shall pass the 1 1/2 in. (37.5 mm) sieve. The RAP material shall be reasonably well graded from coarse to fine. RAP material that is gap-graded or single sized will not be accepted.
- (e) RAP in Porous Granular Embankment (PGE). The use of RAP in PGE shall be as follows.
- (1) Percent of RAP. The amount of RAP used in PGE shall be limited to a maximum of 40 percent blended with 60 percent gravel, crushed gravel, crushed stone, crushed concrete, crushed slag, chats, crushed sandstone, or wet-bottom boiler slag. Crushed steel slag or other expansive materials shall be limited to a maximum of 10 percent. Prior to blending, the RAP shall be tested by the Department to determine the percent of steel slag in the RAP. Any blending shall be by interlocked mechanical feeders as approved by the Engineer prior to beginning production. RAP for use in Porous Granular Embankment
  - (2) Stockpiles. RAP stockpiles may be any of those listed in Article 1004.07(a).
  - (3) Gradation. The gradation of the RAP material shall be determined by the Engineer. If a gradation is specified, the gradation shall be tested according to the AGCS, Category 3, using Illinois Modified AASHTO T 27, with the following exceptions.
    - a. The sample shall be air dried to prevent the material from clumping.
    - b. No washed minus #200 will be calculated.

97A. Revised 10-24-06