

## STANDARD BAR SPLICER ASSEMBLY

Minimum Lap Lengths								
Bar size to be spliced	Table 1	Table 2	Table 3	Table 4	Table 5	Table 6		
3, 4	1'-5''	1'-11''	2'-1''	2'-4''	2'-7''	2'-11''		
5	1'-9''	2'-5"	2'-7''	2'-11''	3'-3''	3′-8′′		
6	2'-1''	2'-11''	3'-1''	3′-6′′	3′-10′′	4'-5''		
7	2'-9''	3′-10′′	4'-2"	4'-8''	5′-2′′	5′-10′′		
8	3′-8′′	5′-1′′	5′-5′′	6'-2''	6'-9''	7′-8′′		
9	4'-7''	6′-5′′	6′-10′′	7′-9′′	8'-7''	9′-8′′		

Table 1: Black bar, 0.8 Class C

Table 2: Black bar, Top bar lap, 0.8 Class C

Table 3: Epoxy bar, 0.8 Class C

Table 4: Epoxy bar, Top bar lap, 0.8 Class C

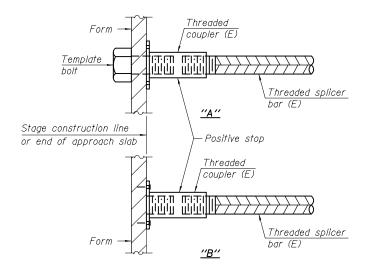
Table 5: Epoxy bar, Class C

Table 6: Epoxy bar, Top bar top, Class C

Threaded splicer bar length = min. lap length +  $1_2^{l}$ " + thread length

\* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

Table for minimum lap length	
angin	
ŝ	
5	
4	
3	
4	
3	
3	
4	
3	



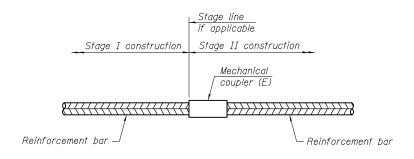
## INSTALLATION AND SETTING METHODS

"A": Set bar splicer assembly by means of a template bolt.
"B": Set bar splicer assembly by nailing to wood forms or cementing to steel forms.

(E): Indicates epoxy coating.

STATE OF ILLINOIS

**DEPARTMENT OF TRANSPORTATION** 



## STANDARD MECHANICAL SPLICER

Location	Bar size	No. assemblies required

## NOTES

Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi yield strength.

All reinforcement shall be lapped and tied to the splicer bars.

Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications. See approved list of bar splicer assemblies and mechanical splicers for alternatives.

					1 1		
DESIGNED	-	Paul S. Johnson	EXAMINED	Journe F.	All	DATE -	OCTOBER 16, 2014
CHECKED	-	Zachary T. Bulva		ACTING ENGINEER OF B	RIDGE	_	
DRAWN	-	h.t. duong	PASSED	I Carl 1		REVISED	
CHECKED	-	PSJ/ZTB		ACTING ENGINEER OF BRIDGE	S AND STRUCTURES	REVISED	

F.A.S. RTE.	SECT	TION			COUNTY	TOTAL SHEETS	SHEET NO.
370	(102BR)BR			LIVINGSTON	65	37	
CONTRACT NO. 66A1							66A18
		ILLINOIS	FED.	A]	D PROJECT		