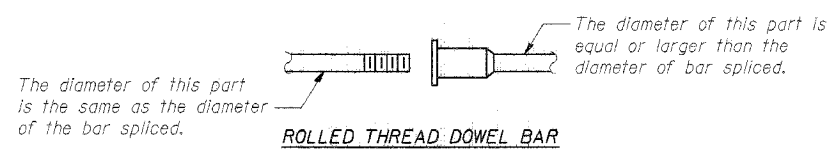


**BAR SPLICER ASSEMBLY DETAIL**

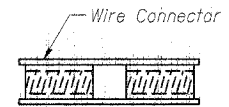
Bar Size	No. Assemblies Required	Location
#22	10	Top Slab
#19	25	Bottom Slab
#16	24	Walls



**ROLLED THREAD DOWEL BAR**



**\*\* ONE PIECE**



**WELDED SECTIONS**

**BAR SPLICER ASSEMBLY ALTERNATIVES**

\*\* Heavy Hex Nuts conforming to ASTM A 563M, Grade C, D or DH may be used.

**NOTES**

Bar splicer assemblies shall be of an approved type and shall develop in tension at least 125 percent of the yield strength of the lapped reinforcement bars. Splicer rods shall be of minimum 400 MPa yield strength, threaded or coiled full length. All reinforcement bars shall be lapped and tied to the splicer rods or dowel bars. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars.

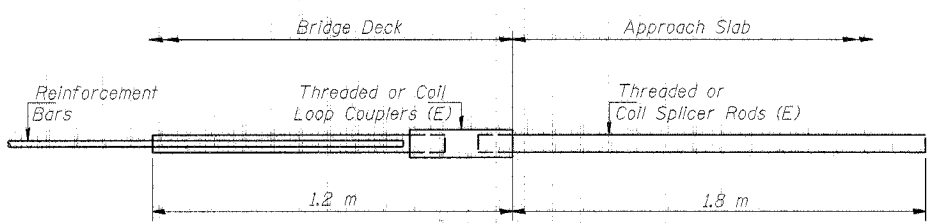
Other systems of similar design may be submitted to the Engineer for approval. Approval shall be based on certified test results from an approved testing laboratory that the proposed bar splicer assembly satisfies the following requirements:

- ① Minimum Capacity =  $1.25 \times 10^{-3} \times f_y \times A_t$  (Tension in kN)
- ② Minimum \*Pull-out Strength =  $1.25 \times 10^{-3} \times f_{s\text{ allow}} \times A_t$  (Tension in kN)

Where  $f_y$  = Yield strength of lapped reinforcement bars in MPa.  
 $f_{s\text{ allow}}$  = Allowable tensile stress in lapped reinforcement bars in MPa (Service Load)  
 $A_t$  = Tensile stress area of lapped reinforcement bars ( $\text{mm}^2$ ).  
 \* = 28 day concrete

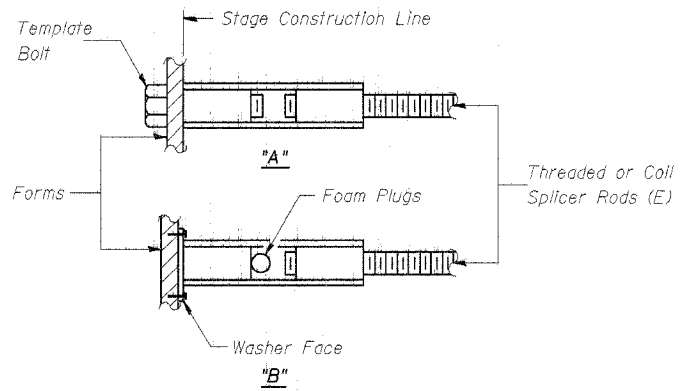
Bar Size to be Spliced	Splicer Rod or Dowel Bar Length	Strength Requirements	
		Min. Capacity kN - tension	Min. Pull-Out Strength kN - tension
#16	610 mm	100	40
#19	790 mm	150	60
#22	1.04 m	250	100
#30	1.37 m	350	140

Bar splicer assemblies shall be according to Section 508 of the Standard Specifications, except as noted. The furnishing and installation of bar splicer assemblies will be measured and paid for at the contract unit price each for "BAR SPLICERS."  
 All dimensions are in millimeters (mm) except as noted.



**INTEGRAL ABUTMENT  
BAR SPLICER ASSEMBLY DETAIL  
FOR #15 BAR**

Min. Capacity = 100 kN - tension
Min. Pull-out Strength = 40 kN - tension
No. Required =



**INSTALLATION AND SETTING METHODS**

"A" : Set bar splicer assembly by means of a template bolt.  
 "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms.  
 (E) : Indicates epoxy coating.

DESIGNED	PMM
CHECKED	LAS
DRAWN	SAW
CHECKED	LAS

BSD-1 (M) 4-30-97

ILLINOIS DEPARTMENT OF TRANSPORTATION  
 FAI ROUTE 80 (INTERSTATE 80/94)  
 INTERSTATE 294 TO US ROUTE 41  
**BAR SPLICER ASSEMBLY DETAILS**  
 F.A.I. 94 BOX CULVERT  
 SECTION (0203.1 & 0312-708W) R-3  
 COOK COUNTY  
 STA. 18+934.000  
 STRUCTURE NO. 016-C012  
 DATE JULY 18, 2005  
 SCALE

**BRANCO & ZROKA**  
 ENGINEERING, P.C.