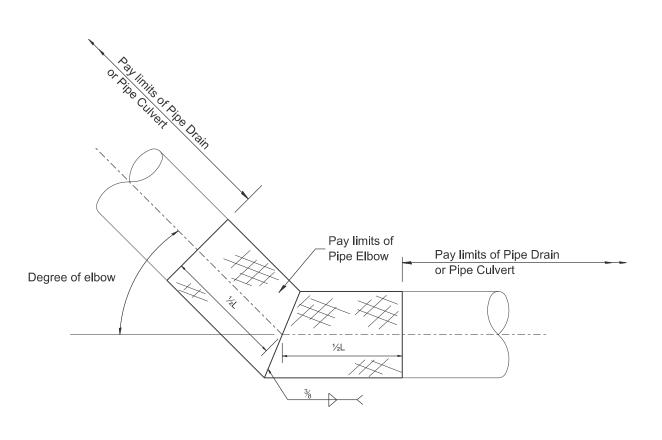


TABLE B							
ELBOW DESIGN CONTROLS							
EARTH SLOPE (V:H)	DEGREE OF ELBOW						
1:6	9°						
1:4	14°						
1:3	18°						
1:2	26°						
1:1	33°						

^{*} Approximate - based upon 0.5% inlet and outlet flowlines.

TABLE A							
ELBOW DESIGN CONTROLS							
PIPE DIAMETER	L = Pay limits of Pipe Elbow and minimum length of pipe required for fabrication						
PIPE DIAMETER	DEGREE OF ELBOW ≤ 45°	DEGREE OF ELBOW ≥ 46°					
12	24	4'					
15	24	4'					
18	24	4'					
21	24	4'					
24	4'	4'					
30	4'	6'					
36	4'	6'					



All dimensions are in inches unless otherwise noted.

USER NAME = thomas.cox	DESIGNED -	REVISED -	STATE OF ILLINOIS	PIPE ELBOW						F.A.	SECTION	COUNTY	SHEETS	HEET
	DRAWN -	REVISED -								1112			OFFICE	0
	CHECKED -	REVISED -	DEPARTMENT OF TRANSPORTATION							DISTRIC	CT 4 DETAIL NO. 601301	CONTRACT	NO.	$\overline{}$
PLOT DATE = 9/23/2025	DATE -	REVISED -		SHEET 000	OF	SHEETS	STA.	TO STA.		ILLINOIS FED. AI	D PROJECT			
	USER NAME = thomas.cox PLOT DATE = 9/23/2025	DESIGNED DRAWN DESIGNED DRAWN DESIGNED DRAWN DESIGNED DRAWN DESIGNED DESIGNED	DRAWN - REVISED - CHECKED - REVISED -	DRAWN - REVISED - STATE OF ILLINOIS CHECKED - REVISED - DEPARTMENT OF TRANSPORTATION	DRAWN - REVISED - STATE OF ILLINOIS CHECKED - REVISED - DEPARTMENT OF TRANSPORTATION	DRAWN - REVISED - STATE OF ILLINOIS CHECKED - REVISED - DEPARTMENT OF TRANSPORTATION	DRAWN - REVISED - STATE OF ILLINOIS CHECKED - REVISED - DEPARTMENT OF TRANSPORTATION	DRAWN - REVISED - STATE OF ILLINOIS PIPE ELBO CHECKED - REVISED - DEPARTMENT OF TRANSPORTATION	DRAWN - REVISED - STATE OF ILLINOIS PIPE ELBOW CHECKED - REVISED - DEPARTMENT OF TRANSPORTATION	DRAWN - REVISED - STATE OF ILLINOIS CHECKED - REVISED - DEPARTMENT OF TRANSPORTATION STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	DRAWN - REVISED - STATE OF ILLINOIS PIPE ELBOW CHECKED - REVISED - DEPARTMENT OF TRANSPORTATION STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION DISTRIC	DRAWN - REVISED - STATE OF ILLINOIS CHECKED - REVISED - DEPARTMENT OF TRANSPORTATION STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION DISTRICT 4 DETAIL NO. 601301	DRAWN - REVISED - STATE OF ILLINOIS PIPE ELBOW CHECKED - REVISED - DEPARTMENT OF TRANSPORTATION STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION DISTRICT 4 DETAIL NO. 601301 CONTRACT	DRAWN - REVISED - STATE OF ILLINOIS CHECKED - REVISED - DEPARTMENT OF TRANSPORTATION STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION DISTRICT 4 DETAIL NO. 601301 CONTRACT NO.