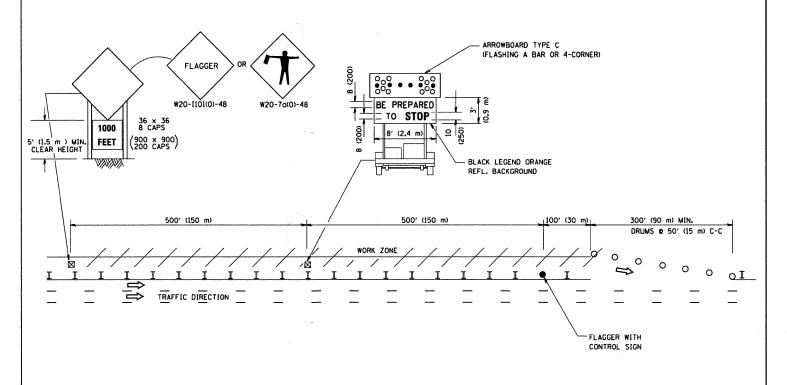
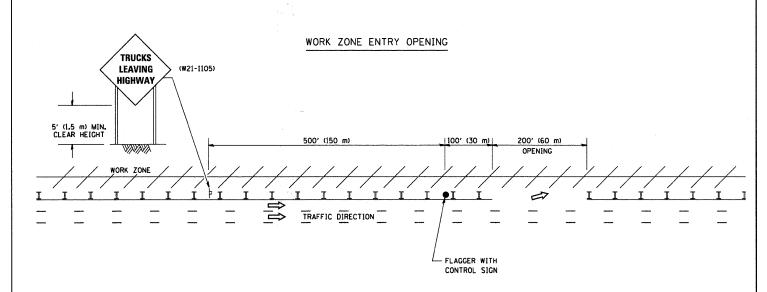
## SIGNING FOR FLAGGING OPERATIONS AT WORK ZONE OPENINGS

## WORK ZONE EXIT OPENING





## NOTES:

- The Arrowboard, the Flagger Ahead trailer mounted sign, and the Trucks Leaving Highway sign shall be removed or turned away from traffic and the exit and entry openings shall be closed when the flagging operation ceases.
- 2. Work Zone Exit Openings should be a minimum of one half mile apart.
- 3. Exiting the work zone at any place other than at a Work Zone Exit Opening will be prohibited.
- 4. All vehicles shall enter the work zone at entry openings, using their turn signals to warn motorists

ALL DIMENSIONS ARE IN INCHES (MILLIMETERS)
UNLESS OTHERWISE SHOWN

FILE NAME =	USER NAME = geglienobt	DESIGNED -	REVISED - D.W.S. 08-98		SIGNING FOR FLAGGING OPERATIONS	F.A.U. SECTIO	ON COUNTY TOTAL SHEET
W:\diststd\22x34\tc18.dgn		DRAWN -	REVISED - J.A.F. 04-03	STATE OF ILLINOIS		2769 09-00083-0	0-RS LAKE 17 16
1	PLOT SCALE = 50.000 '/ IN.	CHECKED -	REVISED - J.A.F. 02-06	DEPARTMENT OF TRANSPORTATION	AT WORK ZONE OPENINGS	TC-18	CONTRACT NO. 63336
	PLOT DATE = 1/4/2008	DATE ~	REVISED - S.P.B. 01-07		SCALE: NONE SHEET NO. 1 OF 1 SHEETS STA. TO STA.	FED. ROAD DIST. NO. 1 ILL	LINOIS FED. AID PROJECT ARA-9003 (442)