

LOT SCALE = 40.0000 '/ IN

PLOT DATE = 10/21/2009

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## <u>General Notes</u>

Build tops of headwalls parallel to the grade lines.

All construction joints shall be bonded according to Article 503.09 of the Standard Specifications.

Reinforcement bars shall conform to the requirements of ASTM A706 Gr. (IL Modified). See Special Provisions.

When lapping sheets of welded wire fabric, the overlap measured between the outermost cross wires of each fabric sheet shall not be less than  $8^{\prime\prime}$ 

End Sections will be paid for at the contract unit price per each for BOX CULVERT END SECTIONS, as outlined in Section 540 of the Standard Specifications.

Class SI Concrete shall be used throughout.

Concrete, Rebar, and Welded Wire Fabric quantities and lengths calculated for the cast-in-place End Sections may vary based on the precast box culverts supplied.

Drain holes shall be provided in accordance with Article 503.11 of the Standard Specifications. One drain hole on exterior culvert walls shall be provided for each precast box culvert section.

The box culvert end section shall be built in the field and a precast option is not allowed except the cut-off wall may be precast. If the contractor elects to use a precast cut-off wall, shop drawings and a proposed construction sequence shall be submitted to the Engineer for approval.

The ends of the precast box sections adjacent to the end section shall be formed without the male and female shapes specified in Article 8.1 of AASHTO M273. See Sections B-B,D-D,E-E, and F-F on Sheet 2.

The design fill height for this box is less than 2 feet. The Precast Concrete Box Culvert Sections shall conform to the requirements of AASHTO M 273. The design reinforcement areas shall conform to those found in Table 1 of the AASHTO M273 specification for a 10'x5' box section.

The joints between precast box sections shall be sealed, all voids filled with a mastic joint sealer. In addition, the joints shall be externally sealed on all four sides with a 13 inch wide external sealing band. The seal shall be centered over the joint, secured in place and protected during the backfilling process.

All dimensions are in FEET (') - INCHES (") unless otherwise noted.

Drawings not to scale.

## TOTAL BILL OF MATERIAL

Item	Unit	Total
Removal of Existing Structures	Each	1
Precast Concrete Box Culverts 10'x4'	Foot	90
Box Culvert End Sections	Each	2
Name Plates	Each	1
Stone Riprap, Class A1	Ton	158
Filter Fabric	Sq Yd	175

## DESIGN SCOUR ELEVATION TABLE

Design Scour Elevation (ft.)	N. Cut-Off Wall	S. Cut-Off Wall
Design Scour Lievanon (II.)	694.66	695.06

## GENERAL PLAN AND ELEVATION DOUBLE 10'x4' PRECAST BOX CULVERT F.A.P. ROUTE 697 - SECTION 46BR VERMILION COUNTY STATION 1304+66.00, S.N. 092-2042

			F.A.P. RTE.	SECTION		COUNTY	TOTAL SHEETS	SHEET NO.
ND ELEVATION			697	46BR		Vermilion	31	12
						CONTRACT	NO. 7	0594
TS	STA.	TO STA.	ILLINOIS FED. AID PROJECT					