STANDARD BAR SPLICER ASSEMBLY

Minimum Lap Lengths						
Bar size to be spliced	Table 1	Table 2	Table 3	Table 4	Table 5	
3, 4	1'-5''	1'-11''	2'-1''	2'-4''	2'-3"	
5	1'-9''	2'-5"	2'-7''	2'-11''	2'-10''	
6	2'-1''	2'-11''	3'-1''	3′-6′′	3'-4''	
7	2'-9''	3'-10''	4'-2''	4'-8''	4'-6''	
8	3′-8′′	5′-1′′	5′-5′′	6'-2''	5′-10′′	
9	4'-7''	6′-5′′	6′-10′′	7′-9′′	7′-5′′	

Table 1: Black bar, 0.8 Class C

Table 2: Black bar, Top bar lap, 0.8 Class C

Table 3: Epoxy bar, 0.8 Class C

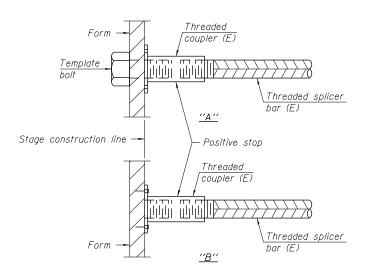
Table 4: Epoxy bar, Top bar lap, 0.8 Class C

Table 5: Epoxy bar, Top bar lap, Class B

Threaded splicer bar length = min. lap length + 1^{l_2} " + thread length

* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

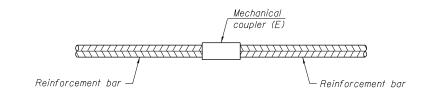
Location	Bar	No. assemblies	Table for minimum
	size	required	lap length
Deck	5	26	3
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INSTALLATION AND SETTING METHODS

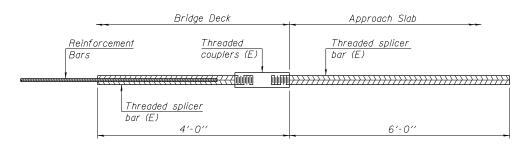
"A": Set bar splicer assembly by means of a template bolt.
"B": Set bar splicer assembly by nailing to wood forms or cementing to steel forms.

(E) : Indicates epoxy coating.



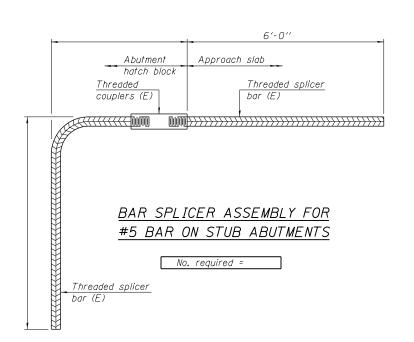
STANDARD MECHANICAL SPLICER

Location	Bar size	No. assemblies required



BAR SPLICER ASSEMBLY FOR #5 BAR ON INTEGRAL OR SEMI-INTEGRAL ABUTMENTS

No, required =



NOTES

Splicer bars shall be deformed $\overline{\text{with threaded}}$ ends and have a minimum 60 ksi yield strength.

All reinforcement shall be lapped and tied to the splicer bars.

Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications. See special provision for Mechanical Splicers.

See approved list of bar splicer assemblies and mechanical splicers for alternatives.

BSD - 1 LE NAME = 0600224-76F10-10-Bar_Splicer.dgn 7-1-10



C	cer.dgn					
	USER NAME = gehowley	Х	DESIGNED - SDG	REVISED -		
		Х	CHECKED - FAS	REVISED -		
	PLOT SCALE = 0:2.0000 ':" / in.	Х	DRAWN - DMG	REVISED -		
	PLOT DATE = 3/25/2013	Х	CHECKED - SDG	REVISED -		

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

 				LY DET 0224N	
SHEET	NO.	10 OF	13	SHEETS	

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
255	60-(8,9) RS-1	MADISON	206	193
		CONTRACT	NO.	76F10
	TILL INDIS EED. A	IN PROJECT		