

### STANDARD BAR SPLICER ASSEMBLY

Minimum Lap Lengths						
Bar size to be spliced	Table 1	Table 2	Table 3	Table 4	Table 5	Table 6
3, 4	1'-5''	1'-11''	2'-1''	2'-4''	2'-7''	2'-11''
5	1'-9''	2'-5"	2'-7''	2'-11''	3'-3''	3′-8′′
6	2'-1''	2'-11''	3'-1''	3′-6′′	3′-10′′	4'-5''
7	2'-9''	3'-10''	4'-2"	4'-8''	5′-2′′	5′-10′′
8	3′-8′′	5′-1′′	5′-5′′	6'-2''	6′-9′′	7′-8′′
9	4'-7''	6′-5′′	6′-10′′	7′-9′′	8'-7''	9'-8''

Table 1: Black bar, 0.8 Class C

Table 2: Black bar, Top bar lap, 0.8 Class C

Table 3: Epoxy bar, 0.8 Class C

Table 4: Epoxy bar, Top bar lap, 0.8 Class C

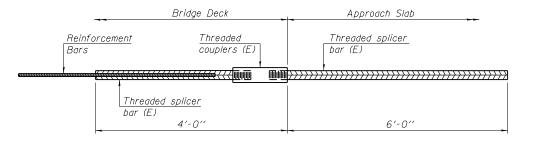
Table 5: Epoxy bar, Class C

Table 6: Epoxy bar, Top bar top, Class C

Threaded splicer bar length = min. lap length +  $1^{l_2}$ " + thread length

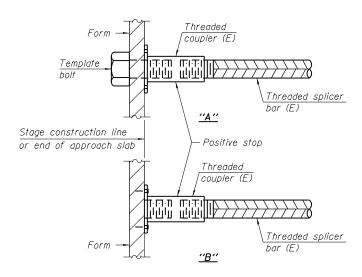
\* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

Location	Bar	No. assemblies	Table for minimum
Location	size	required	lap length
Deck	#5	243	Table 3
Diaphragm	#6	16	Table 5
Appr. Slab	#4	52	Table 3
Appr. Slab	#5	96	Table 3
Appr. Slab Foot.	#5	80	Table 3
North Abut.	#7	8	Table 4
South Abut.	#7	8	Table 4



# BAR SPLICER ASSEMBLY FOR #5 BAR ON INTEGRAL OR SEMI-INTEGRAL ABUTMENTS

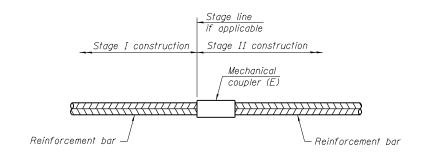
No, required = 92



#### INSTALLATION AND SETTING METHODS

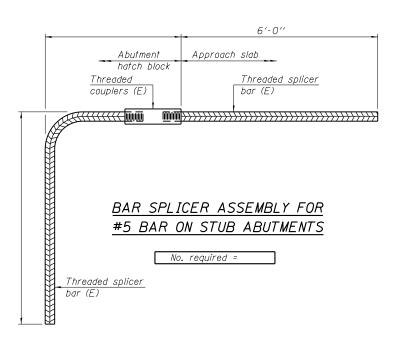
"A": Set bar splicer assembly by means of a template bolt.
"B": Set bar splicer assembly by nailing to wood forms or cementing to steel forms.

(E): Indicates epoxy coating.



## STANDARD MECHANICAL SPLICER

Location	Bar size	No. assemblies required



#### NOTES

Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi yield strength.

All reinforcement shall be lapped and tied to the splicer bars.

Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications.

See approved list of bar splicer assemblies and mechanical splicers for alternatives.

BSD-1

1-27-12



USER NAME =	DESIGNED - RJP	REVISED
	CHECKED - MJT	REVISED
PLOT SCALE =	DRAWN - JTF	REVISED
PLOT DATE =	CHECKED - MJT	REVISED

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

BAR	SPLICER	ASSEMBLY STRUC			HANICAL 15–0078	SPLICER	DETAILS
		SHEET N	10. 18	OF 22	SHEETS		

F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEE1
326	106X-B	KANE	87	56
		CONTRACT	NO. 6	50N13
	TILINOIS FED AT	D PROJECT		