

SEQUENCE OF CONSTRUCTION (PATCHING FIRST)	SEQUENC
• REMOVE THE EXISTING HMA MATERIAL OVER THE AREA TO BE PATCHED.	1. MILL HMA F or more o pavement
2. REMOVE AND REPLACE WITH CLASS C OR D PATCH.	A MINIMUM Place afte
B. REPLACE HMA MATERIAL OVER THE AREA TO BE PATCHED.	2.REMOVE AN to top of

A. ABBAS 04-27-98 R. BORO 01-01-07 R. BORO 09-04-07	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION		PAVEMENT PATCHING FOR HMA SURFACED PAVEMENT				F.A. · SECTION BD400-04 (BD-22)		TOTAL SHEETS 206	SHEET NO. 109
K. ENG 10-27-08		SCALE: NONE	SHEET NO. 1 OF 1 SHEETS	STA.	TO STA.	FED. R	ROAD DIST. NO. 1 ILLINOIS FED.	CONTRACT NO. ID PROJECT		

OVERLAY, TYPICAL (INCLUDED IN THE COST OF HMA REMOVAL OVER PATCHES FOR PATCHING FIRST CONSTRUCTION OR IN THE COST OF PAVEMENT PATCHING FOR MILL FIRST CONSTRUCTION).

## - PROPOSED UNSUITABLE SUBGRADE REMOVAL AND REPLACEMENT

## ICE OF CONSTRUCTION (MILLING FIRST)

FIRST IF THERE IS AT LEAST  $4\frac{1}{2}$  inches OF HMA MATERIAL ON TOP OF THE EXISTING OR IF THE PAVEMENT IS FULL DEPTH HMA. OF 2 INCHES OF HMA MATERIAL SHALL BE IN FER MILLING.

ND REPLACE WITH FULL DEPTH CLASS D PATCHES MILLED SURFACE.

> ALL DIMENSIONS ARE IN INCHES (MILLIMETERS) UNLESS OTHERWISE SHOWN.