

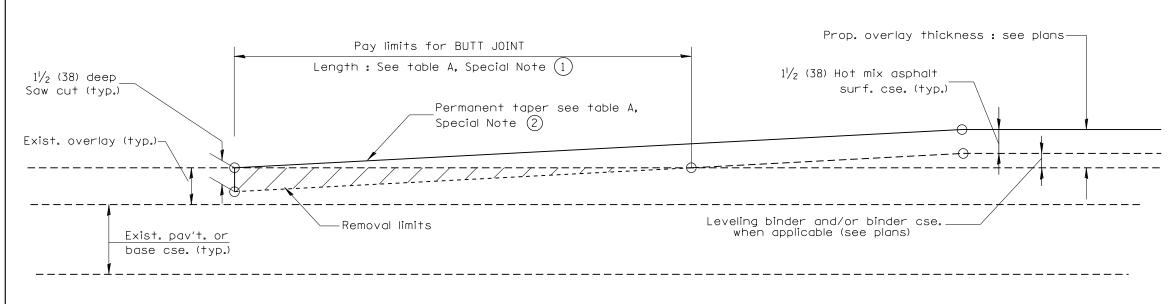
CASE 1: WITH HOT MIX ASPHALT SURFACE REMOVAL (COLD MILLING)

TABLE A
(LENGTHS AND TAPER RATES)

SPECIAL NOTE NUMBER	ELEMENT	MAINLINE INTERSTATES & 4-LANE EXPRESSWAYS	ALL OTHERS	
1	LENGTH OF BUTT JOINT	60′(18.0 m)	30′(9.0 m)	
2	PERMANENT TAPER RATE	1:480	1:240	
3	TEMPORARY RAMP TAPER RATE	1:80	1:40	
4	TEMPORARY RAMP LENGTH	10′(3 . 0 m)	5′(1.5 m)	
5	LENGTH OF BUTT JOINT	10′(3.0 m)	10′(3 . 0 m)	

GENERAL NOTES

- 1. The work shall be done in accordance with Article 406.08 and the Special Provision for Butt Joints.
- 2. The pavement surface to be removed may be either bituminous or P.C. concrete. The work shall be performed in accordance with Article 440.04 and the Special Provisions for Butt Joints.
- 3. The saw cut joints shall be primed just prior to the placing of bituminous material. The work will be in accordance with the applicable portions of Article 406.05.



CASE 2 : NO HOT MIX ASHALT SURFACE REMOVAL (COLD MILLING)

All dimensions are in inches (millimeters) unless otherwise noted.

01-	01-97 RENUM. C-23.01, NEW REVISION BOX	T.P.				RTE. SE	CTION COUNTY	SHEE	TS NO.
04-	D1-97 CORRECTION TO DEPTH	J.A.	STATE OF ILLINOIS	BUTT JOINTS		313 7-2	2 ; 6-1 HENDERSO	ON 976	5 547
09-	15-05 REVISED DESIGNER NOTE	M.M.A.	DEPARTMENT OF TRANSPORTATION		SHT. 1 OF 3	'	CONTRA	ACT NO.	68409
10-	6-06 REVISED TO 2007 SPEC.	M.A.		NOT TO SCALE	CADD STD. 406101-D4	FED. ROAD DIST. NO.	ILLINOIS FED. AID PROJECT		