



# Illinois Department of Transportation

2300 South Dirksen Parkway / Springfield, Illinois / 62764

December 21, 2006

SUBJECT: FAU 1321 (IL Route 19)  
Project M-8003(697)  
Section 0711 N-1 / 06-00055-00-CH (Itasca)  
DuPage County  
Contract No. 83876  
Item 109  
January 19, 2007 Letting  
Addendum (A)

TO PROSPECTIVE BIDDERS:

Due to clarify information necessary to revise the following:

**Proposal – Deleted Special Provision “HMA FIELD VMA (DISTRICT ONE)”, pages 50 & 51. Revised Table of Contents to reflect deleted Special Provision.**

Prime contractors must utilize the enclosed material when preparing their bid and must include any Schedule of Prices changes in their bidding proposal.

Bidders using computer-generated bids are cautioned to reflect any and all Schedule of Prices changes, if involved, into their computer programs.

Very truly yours,

Eric Harm  
Interim Engineer of Design and Environment

A handwritten signature in cursive script, appearing to read 'Ted B. Walschleger', followed by the initials 'AE'.

By: Ted B. Walschleger  
Engineer of Project Development  
and Implementation

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Revised 12-21-06

~~HMA FIELD VMA (DISTRICT ONE)  
Effective: January 1, 2007~~

*Deleted 12-21-06*

Add the following to the table in Article 1030.05(d)(2)(a):

"Parameter"	Frequency of Tests		Test Method See Manual of Test Procedures for Materials
	High ESAL Mixture Low ESAL Mixture	All Other Mixtures	
Field VMA	1 per half day of production for first 2 days and 1 per day thereafter (first sample of the day)	1 per day	Illinois-Modified AASHTO R35"
Note 5			

Note 5. The  $G_{sb}$  used in the Field VMA calculation shall be the same average  $G_{sb}$  value listed in the mix design.

Add the following to the "Control Limits" table in Article 1030.05(d)(4):

"CONTROL LIMITS"			
Parameter	High ESAL Low ESAL	High ESAL Low ESAL	All Other
	Individual Test	Moving Avg. of 4	Individual Test
Field VMA	$\pm 0.7\%$ <sup>2/</sup>	$\pm 0.5\%$ <sup>2/</sup>	N/A

<sup>2/</sup> Allowable limit below minimum design VMA requirement"

Revise Article 1030.05(d)(6)a.1. to read:

"1. Voids, Field VMA and Asphalt Binder Content."

Revise the second sentence in Article 1030.05(d)(6)a.1.(a) to read:

"If the retest for voids, field VMA or asphalt binder content exceeds control limits, HMA production shall cease and immediate corrective action shall be instituted by the Contractor."

Add the following to the table in Article 1030.05(d)(5):

"CONTROL CHART REQUIREMENTS	High ESAL Low ESAL Field VMA"	All Other
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Revise the table in 1030.05(e) to read as follows:

"Test Parameter	Acceptable Limits of Precision
% Passing: <sup>1/</sup>	
1/2 in. (12.5 mm)	5.0 %
No. 4 (4.75 mm)	5.0 %
No. 8 (2.36 mm)	3.0 %
No. 30 (600 μm)	2.0 %
Total Dust Content No. 200 (75 μm) <sup>1/</sup>	2.2 %
Asphalt Binder Content	0.3 %
Maximum Specific Gravity of Mixture	0.026
Bulk Specific Gravity	0.030
Field VMA	1.4%
Density (% Compaction)	1.0 % (Correlated)"

Deleted 12-21-06