Fasteners shall be ASTM A325 Type $^{(1)}$, $\frac{mechanically}{mechanically}$ hot dip galvanized bolts, Bolts $^{7}\!\!/_{8}$ " \oslash , holes $^{15}\!\!/_{16}$ " \oslash , unless otherwise noted.

Calculated weight of Structural Steel = 42,750 lbs.

All structural steel shall be AASHTO M 270 Grade 50.

** All structural steel shall be galvanized per ASTM A123/A123M-13 and AASHTO M111. See Special Provisions for Hot-Dip Galvanizing for Structural Steel.

Painting of galvanized structural steel is $\underline{\textit{NOT}}$ specified for this project.

No field welding is permitted except as specified in the contract documents

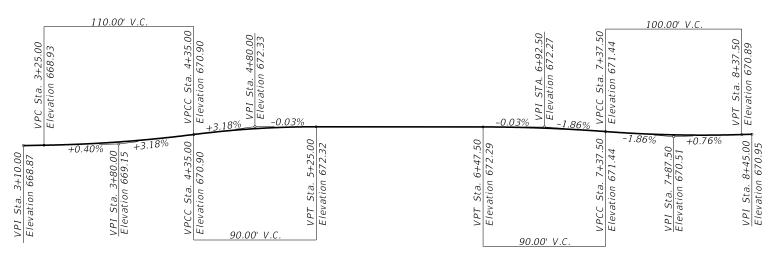
Reinforcement bars designated (E) shall be epoxy coated.

Layout of the slope protection system may be varied to suit ground conditions in the field as directed by the Engineer.

The finishing machine rails shall be placed on the top flange of the exterior beams within the deck pour. Beam blocks shall be placed between beams at all tie locations in each bay for the full width of the deck pour.

Plan dimensions and details relative to the existing structure have been taken from existing plans and are subject to nominal construction variations. The Contractor shall field verify existing dimensions and details affecting new construction and make necessary approved adjustments prior to construction or ordering materials. Such variations shall not be cause for additional compensation for a change in scope of the work, however, the Contractor will be paid for the quantity actually furnished at the unit price bid for the work.

The existing structural steel coating contains lead. The Contractor shall take appropriate precautions to address the presence of lead on this project.



VERTICAL PROFILE

GENERAL PLAN AND ELEVATION

C.H. 6 (270TH STREET) OVER

HENDERSON CREEK

SEC. 18-00113-00-BR

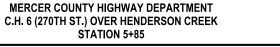
MERCER COUNTY

STATION 5+85.00

STRUCTURE NO. 066-3024

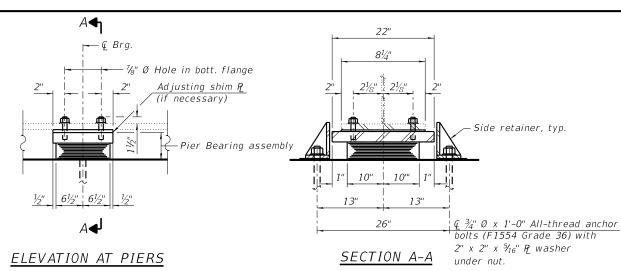
REVISION	DATE	BY	REMARKS	DESIGNED	ATK
1	12/14/23	ATK	HOT DIP GALVANIZED BOLTS	DRAWN	AIN
				DRAWN	DAN
				REVIEWED	ATK
				A DDD OVED	AIK
				APPROVED	MRI

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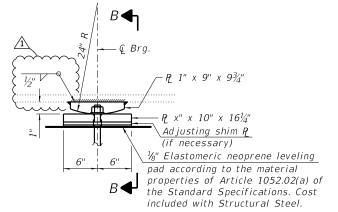
GENERAL PLAN AND LAYOUT		SECTION	COUNTY	TOTAL SHEETS	SHEET NO.	
		18-00113-00-BR	MERCER	42	13	
STRUCTURAL SHEET NO. 2 OF 21 SHEETS		WHA# 1338M18 CONTRACT NO.				
		ILLINOIS FED. AI	D PROJECT			



¾" Ø Threaded stud with flat washer & hex nut. (4-reqd.) R 11/3" x 14" x 22" Bonded -3 - Layers of %" elastomer 2- 3/6" Steel plates 1/2" 13"

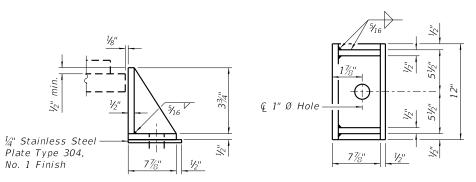






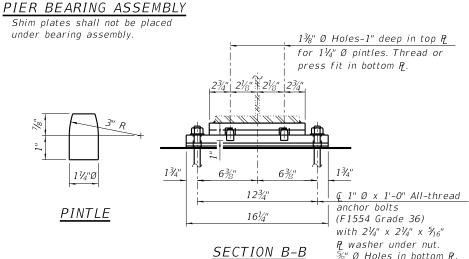
ELEVATION AT PIER

TYPE I ELASTOMERIC EXP. BRG. - PIER #2 (NORTH PIER)



SIDE RETAINER - PIER #2 (NORTH PIER)

Equivalent rolled angle with stiffeners will be allowed in lieu of welded plates.



FIXED BEARING - PIER #1 (SOUTH PIER)

BILL OF MATERIAL

	Item	Unit	Total
*	Furnishing and Erecting Structural Steel	Pound	660
	Elastomeric Bearing Assembly Type I	Each	15
	Anchor Bolts, ¾"	Each	30
	Anchor Bolts, 1"	Each	10

*For information only. Weight of fixed bearings included in calculated weight of structural steel on Structural sheet 2 of 21.

Two 1/8 in. adjusting shims shall be provided for each

included in the cost of Elastomeric Bearing Assembly,

Anchor bolts shall be ASTM F1554 all-thread (or an

Engineer-approved alternate material) of the grade(s) and diameter(s) specified. The corresponding specified grade of AASHTO M314 anchor bolts may be used

bearing in addition to all other plates or shims and

Side retainers and stainless steel plates shall be

placed as shown on bearing details.

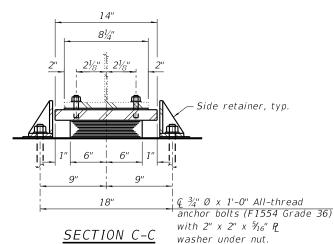
in lieu of ASTM F1554.

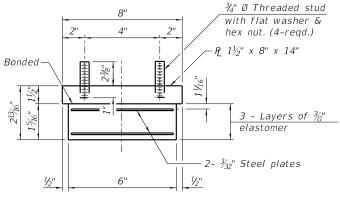
7/8" Ø Hole in bott. flange Adjusting shim P (if necessary) Ů Abut. Bearing assembly $\mathbf{I}^{\dagger}\mathbf{I}$ $C \blacktriangleleft$ ELEVATION AT ABUT.

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Shim plates shall not be placed

under bearing assembly.

TYPE I ELASTOMERIC EXP. BRG. - SOUTH ABUT.

ABUTMENT BEARING ASSEMBLY

Beams shall be braced for stability during erection and remain braced until deck is poured and cured.

(0.01 ft.). Adjustment shall be made by either grinding

the surface or by shimming the bearings.

Bearing seat surfaces shall be constructed or adjusted to the designated elevations within a tolerance of $\frac{1}{8}$ in.

Anchor bolts and side retainers at all supports shall be installed as each member is erected unless an equivalent temporary means of lateral restraint is used.

All (embedded and separate) bearing plates, side retainers, anchor bolts, nuts, washers and pintles shall be galvanized according to AASHT M111 or M232 as applicable.

REMOVED FIELD WELD REVIEWED ATK APPROVED

MERCER COUNTY HIGHWAY DEPARTMENT C.H. 6 (270TH ST.) OVER HENDERSON CREEK STATION 5+85



BEARING DETAILS	CO. HWY.	SE
STRUCTURE NO. 066-3024	6	18-001
STRUCTURAL SHEET NO. 11 OF 21 SHEETS	├	WHA# 133

NOTES:

Type I.

ECTION COUNTY 0113-00-BR MERCER 42 22 CONTRACT NO. 338M18