

January 12, 2012

SUBJECT: FAP Route 577 (IL 171) Project ACF-0577 (293) Section D-T Will County Contract No. 60B10 Item No. 64, January 20, 2012 Letting Addendum B

## NOTICE TO PROSPECTIVE BIDDERS:

Attached is an addendum to the plans or proposal. This addendum involves revised and/or added material.

- 1. Replaced the Schedule of Prices.
- 2. Revised the Table of Contents to the Special Provisions.
- 3. Revised pages 9 20 of the Special Provisions.
- 4. Added pages 174 182 to the Special Provisions.
- 5. Revised sheets 2, 4 & 13 of the Plans.

Prime contractors must utilize the enclosed material when preparing their bid and must include any Schedule of Prices changes in their bidding proposal.

Bidders using computer-generated bids are cautioned to reflect any and all Schedule of Prices changes, if involved, into their computer programs.

Very truly yours,

Scott E. Stitt, P.E. Acting Engineer of Design and Environment

Jette abechly P.E.

By: Ted B. Walschleger, P. E. Engineer of Project Management

cc: Diane O'Keefe, Region 1, District 1; Mike Renner; D.Carl Puzey; Estimates

TBW:MS:jc

C-91-265-06 State Job # -PPS NBR -1-76471-0100 County Name -WILL--Code -197 - -1 - -District -

Project Number ACF-0577/293/

Route

FAP 577

\*REVISED: JANUARY 10, 2012

Section Number -D-T

Item		Unit of					
Number	Pay Item Description	Measure	Quantity	x	Unit Price	=	Total Price
X0322918	PRO MAN/CB CON OV SS	EACH	6.000				
X0325003	REM EX VALVE & VAULT	EACH	1.000				
X0327357	CONSTRN VBRN MONITRNG	L SUM	1.000				
X0327365	RIVETED CORR STL PIPE	L SUM	1.000				
X0502600	TEMP LIGHTING	L SUM	1.000				
X2090210	POROUS GRAN BACK SPEC	CU YD	1,680.000				
X4022000	TEMP ACCESS- COM ENT	EACH	2.000				
X5430110	COR STEEL ARCH LINER	FOOT	48.000				
X5538200	SS CLEANED 24	FOOT	216.000				
X6022830	MAN SAN 6 DIA T1F CL	EACH	1.000				
X6026054	SAN MAN REMOVED	EACH	1.000				
X7010216	TRAF CONT & PROT SPL	L SUM	1.000				
X8163090	UD 3#4#6GXLPUSE 1 1/2	FOOT	419.000				
X8360310	LIGHT POLE FDN 30D SP	FOOT	8.000				
X8440120	REM RE-E EX LGT UNIT	EACH	1.000				

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 State Job # C-91-265-06

 PPS NBR 1-76471-0100

 County Name WILL- 

 Code 197 - 

 District 1 -

Project Number ACF-0577/293/ Route

FAP 577

\*REVISED: JANUARY 10, 2012

Section Number - D-T

Item		Unit of					
Number	Pay Item Description	Measure	Quantity	X	Unit Price	=	Total Price
Z0001050	AGG SUBGRADE 12	SQ YD	353.000				
Z0013798	CONSTRUCTION LAYOUT	L SUM	1.000				
Z0018500	DRAINAGE STR CLEANED	EACH	9.000				
Z0030850	TEMP INFO SIGNING	SQ FT	200.000				
Z0033024	MAINT EX LTG SYS	L SUM	1.000				
Z0038135	3-SIDED PCC STR 20X10	FOOT	48.000				
Z0048665	RR PROT LIABILITY INS	L SUM	1.000				
Z0073002	TEMP SOIL RETEN SYSTM	SQ FT	67.000				
Z0073510	TEMP TR SIGNAL TIMING	EACH	10.000				
20100110	TREE REMOV 6-15	UNIT	74.000				
20100210	TREE REMOV OVER 15	UNIT	60.000				
20101000	TEMPORARY FENCE	FOOT	193.000				
20200100	EARTH EXCAVATION	CU YD	2,773.000				
20201200	REM & DISP UNS MATL	CU YD	156.000				
21101815	COMPOST F & P 4	SQ YD	836.000				

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Section Number -D-T

Item		Unit of					
Number	Pay Item Description	Measure	Quantity	x	Unit Price	=	Total Price
25000310	SEEDING CL 4	ACRE	0.200				
25000400	NITROGEN FERT NUTR	POUND	18.000				
25000500	PHOSPHORUS FERT NUTR	POUND	18.000				
25000600	POTASSIUM FERT NUTR	POUND	18.000				
25100630	EROSION CONTR BLANKET	SQ YD	836.000				
28000250	TEMP EROS CONTR SEED	POUND	20.000				
28000305	TEMP DITCH CHECKS	FOOT	82.000				
28000400	PERIMETER EROS BAR	FOOT	899.000				
28000500	INLET & PIPE PROTECT	EACH	6.000				
28000510	INLET FILTERS	EACH	4.000				
40600200	BIT MATLS PR CT	TON	2.000				
40600400	MIX CR JTS FLANGEWYS	TON	3.000				
40600635	LEV BIND MM N70	TON	49.000				
40600982	HMA SURF REM BUTT JT	SQ YD	45.000				
40601005	HMA REPL OVER PATCH	TON	13.000				

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\*REVISED: JANUARY 10, 2012

Section Number -D-T

Item		Unit of					
Number	Pay Item Description	Measure	Quantity	X	Unit Price	=	Total Price
40603085	HMA BC IL-19.0 N70	TON	324.000				
40603340	HMA SC "D" N70	TON	184.000				
42300400	PCC DRIVEWAY PAVT 8	SQ YD	128.000				
42400200	PC CONC SIDEWALK 5	SQ FT	1,496.000				
44000100	PAVEMENT REM	SQ YD	567.000				
44000159	HMA SURF REM 2 1/2	SQ YD	874.000				
44000200	DRIVE PAVEMENT REM	SQ YD	128.000				
44000500	COMB CURB GUTTER REM	FOOT	216.000				
44000600	SIDEWALK REM	SQ FT	1,496.000				
44002210	HMA RM OV PATCH 2 1/2	SQ YD	100.000				
44201749	CL D PATCH T1 9	SQ YD	50.000				
44201753	CL D PATCH T2 9	SQ YD	50.000				
44300200	STRIP REF CR CON TR	FOOT	984.000				
50100100	REM EXIST STRUCT	EACH	1.000				
50200100	STRUCTURE EXCAVATION	CU YD	621.900				

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\*REVISED: JANUARY 10, 2012

Section Number -D-T

ltem Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
50200400	ROCK EXC STRUCT	CU YD	4.000				
50300225	CONC STRUCT	CU YD	45.000				
50300300	PROTECTIVE COAT	SQ YD	315.000				
50500405	F & E STRUCT STEEL	POUND	1,780.000				
50800205	REINF BARS, EPOXY CTD	POUND	11,460.000				
50800515	BAR SPLICERS	EACH	86.000				
51500100	NAME PLATES	EACH	1.000				
54003000	CONC BOX CUL	CU YD	19.800				
60200205	CB TA 4 DIA T1F CL	EACH	1.000				
60221000	MAN TA 5 DIA T1F OL	EACH	4.000				
60234200	INLETS TA T1F OL	EACH	1.000				
60237470	INLETS TA T24F&G	EACH	3.000				
60248900	VV TA 5 DIA T1F CL	EACH	1.000				
60266600	VALVE BOX ADJ	EACH	2.000				
60500040	REMOV MANHOLES	EACH	5.000				

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Project Number ACF-0577/293/

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FAP 577

\*REVISED: JANUARY 10, 2012

Section Number -D-T

Item		Unit of					
Number	Pay Item Description	Measure	Quantity	х	Unit Price	=	Total Price
60500050	REMOV CATCH BAS	EACH	1.000				
60500060	REMOV INLETS	EACH	4.000				
60605000	COMB CC&G TB6.24	FOOT	216.000				
66700205	PERM SURV MKRS T1	EACH	2.000				
*ADD 66900200	NON SPL WASTE DISPOSL	CU YD	1,140.000				
*ADD 66900450	SPL WASTE PLNS/REPORT	L SUM	1.000				
*ADD 66900530	SOIL DISPOSAL ANALY	EACH	1.000				
67000400	ENGR FIELD OFFICE A	CAL MO	8.000				
67100100	MOBILIZATION	L SUM	1.000				
70103815	TR CONT SURVEILLANCE	CAL DA	30.000				
70106800	CHANGEABLE MESSAGE SN	CAL MO	10.000				
78000200	THPL PVT MK LINE 4	FOOT	816.000				
78100100	RAISED REFL PAVT MKR	EACH	32.000				
78300200	RAISED REF PVT MK REM	EACH	32.000				
81028360	UNDRGRD C PVC 2 1/2	FOOT	139.000				

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C-91-265-06 State Job # -PPS NBR -1-76471-0100 **Project Number** Route ACF-0577/293/ FAP 577 County Name -WILL--Code -197 - -District -1 - -\*REVISED: JANUARY 10, 2012 Section Number -D-T

ltem Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
81400100	HANDHOLE	EACH	1.000				
84200804	REM POLE FDN	EACH	1.000				
85000200	MAIN EX TR SIG INSTAL	EACH	10.000				
89502380	REMOV EX HANDHOLE	EACH	1.000				

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	Revised 01/12/12

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	Revised 01/12/12

Revised: January 1, 2012

Revised: July 20, 2010

"603.06 Replacement of Existing Rigid Pavement. After the castings have been adjusted, the pavement and HMA that was removed, shall be replaced with Class PP-1 concrete, unless otherwise noted in the plans, not less than 9 in. (225 mm) thick. The pavement may be opened to traffic according to Article 701.17(e)(3)b.

The surface of the Class PP concrete shall be constructed flush with the adjacent surface."

Revise the first sentence of Article 603.07 to read:

"603.07 Protection Under Traffic. After the casting has been adjusted and the Class PP concrete has been placed, the work shall be protected by a barricade and two lights according to Article 701.17(e)(3)b."

## **EPOXY COATING ON REINFORCEMENT (DISTRICT ONE)**

Effective: January 1, 2007

For work outside the limits of bridge approach pavement, all references in the Highway Standards and Standard Specifications for reinforcement, dowel bars and tie bars in pavement, shoulders, curb, gutter, combination curb and gutter and median, and chair supports for CRC pavement, shall be epoxy coated, unless noted on the plan.

#### BITUMINOUS PRIME COAT FOR HOT-MIX ASPHALT PAVEMENT (FULL DEPTH) (D-1) Effective: May 1, 2007

Revise Article 407.06(b) of the Standard Specifications to read:

"A bituminous prime coat shall be applied between each lift of HMA according to Article 406.05(b) at a rate of 0.02 to 0.05 gal/sq yd (0.1 to 0.2 L/sq m), the exact rate to be determined by the Engineer."

Revise the second paragraph of Article 407.12 of the Standard Specifications to read:

"Prime Coat will be paid for at the contract unit price per gallon (liter) or per ton (metric ton) for BITUMINOUS MATERIALS (PRIME COAT)."

## FINE AGGREGATE FOR HOT- MIX ASPHALT (HMA) (D-1)

Effective: May 1, 2007

Revise Article 1003.03 (c) of the Standard Specifications to read:

"(c) Gradation. The fine aggregate gradation for all HMA shall be FA1, FA 2, FA 20, FA 21 or FA 22. When Reclaimed Asphalt Pavement (RAP) is incorporated in the HMA design, the use of FA 21 Gradation will not be permitted.

Revised 01/12/12

FAP 577 (IL 171) Project ACF-0577 (293) Section D-T Will County Contract 60B10

## RECLAIMED ASPHALT PAVEMENT AND SHINGLES (D-1)

Effective: January 1, 2012

Revise Section 1031 of the Standard Specifications to read:

## "SECTION 1031. RECLAIMED ASPHALT PAVEMENT AND SHINGLES

**1031.01 Description.** RAP is reclaimed asphalt pavement resulting from cold milling and crushing of an existing hot-mix asphalt (HMA) pavement. RAP will be considered processed FRAP after completion of both crushing and screening to size. The Contractor shall supply written documentation that the RAP originated from routes or airfields under federal, state, or local agency jurisdiction.

RAS is reclaimed asphalt shingles resulting from the processing and grinding of either preconsumer or post consumer shingles.

RAS shall be a clean and uniform material with a maximum of 0.5 percent unacceptable materials, as defined in Bureau of Materials and Physical Research Policy (BMPR) Memorandom *Reclaimed Asphalt Shingle (RAS) Sources*, by weight of RAS. All RAS used shall come from a BMPR approved processing facility.

RAS shall meet either Type 1 or Type 2 requirements as specified herein.

- (a) Type 1. Type 1 RAS shall be processed, preconsumer asphalt shingles salvaged from the manufacture of residential asphalt roofing shingles.
- (b) Type 2. Type 2 RAS shall be processed post-consumer shingles only, salvaged from residential, or four unit or less dwellings not subject to the National Emission Standards for Hazardous Air Pollutants (NESHAP).

**1031.02 Stockpiles.** The Contractor shall construct individual, sealed RAP or RAS stockpiles meeting one of the following definitions. No additional RAP or RAS shall be added to the pile after the pile has been sealed. Stockpiles shall be sufficiently separated to prevent intermingling at the base. All stockpiles (including unprocessed RAP and Processed FRAP) shall be identified by signs indicating the type as listed below (i.e. "crushed natural aggregate, ACBF and steel slag, crystalline structure or Type 2 RAS", etc...).

- (a) Fractionated RAP (FRAP). FRAP shall consist of RAP from Class I, Superpave (High ESAL), HMA (High ESAL), or equivalent mixtures. The coarse aggregate in FRAP shall be crushed aggregate and may represent more than one aggregate type and/or quality but shall be at least C quality. All FRAP shall be processed prior to testing and sized into fractions with the separation occurring on or between the #4 (4.75mm) and ½ in. (12.5mm) sieves. Agglomerations shall be minimized such that 100 percent of the RAP in the coarse fraction shall pass the maximum sieve size specified for the mix the RAP will be used in.
- (b) Restricted FRAP (B quality) stockpiles shall consist of RAP from Class I, Superpave (High ESAL), or HMA (High ESAL).

If approved by the Engineer, the aggregate from a maximum 3.0 inch single combined pass of surface/binder milling will be classified as B quality. All millings from this application will be processed into FRAP as described previously.

- (c) Conglomerate. Conglomerate RAP stockpiles shall consist of RAP from Class I, Superpave (High ESAL), HMA (High ESAL), or equivalent mixtures. The coarse aggregate in this RAP shall be crushed aggregate and may represent more than one aggregate type and/or quality but shall be at least C quality. This RAP may have an inconsistent gradation and/or asphalt binder content prior to processing. All conglomerate RAP shall be processed (FRAP) prior to testing. Conglomerate RAP stockpiles shall not contain steel slag or other expansive material as determined by the Department.
- (d) Conglomerate "D" Quality (DQ). Conglomerate DQ RAP stockpiles shall consist of RAP from HMA shoulders, bituminous stabilized subbases or Superpave (Low ESAL)/HMA (Low ESAL) IL-19.0L binder mixture. The coarse aggregate in this RAP may be crushed or processed (FRAP DQ) but shall be at least D quality. This RAP may have an inconsistent gradation and/or asphalt binder content. Conglomerate DQ RAP stockpiles shall not contain steel slag or other expansive material as determined by the Department.
- (e) Non-Quality. RAP stockpiles that do not meet the requirements of the stockpile categories listed above shall be classified as "Non-Quality".

RAP/FRAP containing contaminants, such as earth, brick, sand, concrete, sheet asphalt, bituminous surface treatment (i.e. chip seal), pavement fabric, joint sealants, plant cleanout etc., will be unacceptable unless the contaminants are removed to the satisfaction of the Engineer. Sheet asphalt shall be stockpiled separately.

Type 1 and Type 2 RAS shall be stockpiled separately and shall not be intermingled. Each stockpile shall be signed indicating what type of RAS is present. However, a RAS source may submit a written request to the Department for approval to blend mechanically a specified ratio of type 1 RAS with type 2 RAS. The source will not be permitted to change the ratio of the blend without the Department prior written approval.

The Engineer's written approval will be required, to mechanically blend RAS with any fine aggregate produced under the AGCS, up to an equal weight of RAS, to improve workability. The fine aggregate shall be "B Quality" or better from an approved Aggregate Gradation Control System source. The fine aggregate shall be one that is approved for use in the HMA mixture and shall be accounted for in the mix design and during HMA production.

> Records identifying the shingle processing facility supplying the RAS, RAS type and lot number shall be maintained by project contract number and kept for a minimum of 3 years.

**1031.03 Testing.** When used in HMA, the RAS/RAP/FRAP shall be sampled and tested either during processing or after stockpiling.

(a) RAS shall be sampled and tested as follows:

During stockpiling, washed extraction, and testing for unacceptable materials shall be run at the minimum frequency of one sample per 200 tons (180 metric tons) for the first 1000 tons (900 metric tons) and one sample per 1000 ton (900 metric ton) thereafter. A minimum of five tests are required for stockpiles less than 1000 ton (900 metric ton). Once  $a \le 1000$  ton, five-test stockpile has been established it shall be sealed. Additional incoming RAS shall be stockpiled in a separate working pile as designated in the Quality Control plan and only added to the sealed stockpile when the test results of the working pile are complete and are found to meet the tolerances specified herein for the original sealed RAS stockpile.

All of the test results, with the exception of percent unacceptable materials, shall be compiled and averaged for asphalt binder content, and gradation. Individual test results, when compared to the averages, will be accepted if within the tolerances listed below.

Parameter	RAS
No. 8 (2.36 mm)	± 5 %
No. 16 (1.18 mm)	± 5 %
No. 30 (600 μm)	± 4%
No. 200 (75 μm)	$\pm$ 2.0 %
Asphalt Binder Content	± 1.5 %

(b)RAP/FRAP shall be sampled and tested as follows:

For testing during stockpiling, washed extraction samples shall be run at the minimum frequency of one sample per 500 tons (450 metric tons) for the first 2000 tons (1800 metric tons) and one sample per 2000 tons (1800 metric tons) thereafter. A minimum of five tests shall be required for stockpiles less than 4000 tons (3600 metric tons).

For testing after stockpiling, the Contractor shall submit a plan for approval to the District proposing a satisfactory method of sampling and testing the RAP/FRAP pile either in-situ or by restockpiling. The sampling plan shall meet the minimum frequency required above and detail the procedure used to obtain representative samples throughout the pile for testing.

All of the RAP/FRAP extraction results shall be compiled and averaged for asphalt binder content and gradation and, when applicable (for slag)  $G_{mm}$ . Individual extraction test results, when compared to the averages, will be accepted if within the tolerances listed below.

		1
Parameter	RAP or FRAP	Conglomerate "D" Quality RAP
1 in. (25 mm)		± 5 %
1/2 in. (12.5 mm)	±8%	± 15 %
No. 4 (4.75 mm)	±6 %	± 13 %
No. 8 (2.36 mm)	$\pm$ 5 %	
No. 16 (1.18 mm)		± 15 %
No. 30 (600 μm)	$\pm$ 5 %	
No. 200 (75 μm)	$\pm$ 2.0 %	± 4.0 %
Asphalt Binder	$\pm$ 0.4 % <sup>1/</sup>	± 0.5 %
G <sub>mm</sub>	$\pm$ 0.03 $^{2/}$	

- 1/ The tolerance for FRAP shall be  $\pm\,0.3$  %
- 2/ for slag and steel slag

Before extraction, each field sample whether, RAS, RAP or FRAP, shall be split to obtain two samples of test sample size. One of the two test samples from the final split shall be labeled and stored for Department use. The Contractor shall extract the other test sample according to Department procedure. The Engineer reserves the right to test any sample (split or Department-taken) to verify Contractor test results.

If more than 20 percent of the individual sieves are out of the gradation tolerances, or if more than 20 percent of the asphalt binder content test results fall outside the appropriate tolerances, the RAS, RAP or FRAP shall not be used in HMA unless the RAS, RAP or FRAP representing the failing tests is removed from the stockpile. All test data and acceptance ranges shall be sent to the District for evaluation.

With the approval of the Engineer, when testing for RAP or FRAP, the ignition oven may be substituted for extractions according to the Illinois Test Procedure, "Calibration of the Ignition Oven for the Purpose of Characterizing Reclaimed Asphalt Pavement (RAP)".

#### 1031.04 Quality Designation of Aggregate in RAP/FRAP.

- (a) The aggregate quality of the RAP, Fractionated RAP, Restricted FRAP, Conglomerate, and conglomerate "D" quality stockpiles shall be set by the lowest quality of coarse aggregate in the stockpile and are designated as follows:
  - (1) RAP from Class I, Superpave (High ESAL)/HMA (High ESAL), or HMA (Low ESAL) IL-9.5L surface mixtures are designated as containing Class B quality coarse aggregate.
  - (2) RAP from Superpave (Low ESAL)/HMA (Low ESAL) IL-19.0L binder mixture is designated as Class D quality coarse aggregate.
  - (3) RAP from Class I, Superpave (High ESAL), or HMA (High ESAL) binder mixtures, bituminous base course mixtures, and bituminous base course widening mixtures are designated as containing Class C quality coarse aggregate.
  - (4) RAP from bituminous stabilized subbase and BAM shoulders are designated as containing Class D quality coarse aggregate.
- (b) The aggregate quality of FRAP shall be determined as follows.
  - (1) If the Engineer has documentation of the quality of the FRAP aggregate, the Contractor shall use the assigned quality provided by the Engineer. If the quality is not known, the quality shall be determined according to note (2) herein:
  - (2) Fractionated RAP stockpiles containing plus #4 (4.75 mm) sieve coarse aggregate shall have a maximum tonnage of 5000 tons (4500 metric tons). The Contractor shall obtain a representative sample witnessed by the Engineer. The sample shall be a minimum of 50 lb (25 kg).

The sample shall be extracted according to Illinois Modified AASHTO T 164 by a consultant prequalified by the Department for the specified testing. The consultant shall submit the test results along with the recovered aggregate to the District Office. The cost for this testing shall be paid by the Contractor. The District will forward the sample to the BMPR Aggregate Lab for MicroDeval Testing, according to Illinois Modified AASHTO T 327. A maximum loss of 15.0 percent will be applied for all HMA applications. The fine aggregate portion of the fractionated RAP shall not be used in any HMA mixtures that require a minimum of "B" quality aggregate or better, until the coarse aggregate fraction has been determined to be acceptable thru a MicroDeval Testing.

**1031.05 Use of RAS, RAP or FRAP in HMA.** The use of RAS, RAP or FRAP shall be a Contractor's option when constructing HMA in all contracts.

The use of RAS shall be as follows:

Type 1 or Type 2 RAS may be used alone or in conjunction with, Fractionated Reclaimed Asphalt Pavement (FRAP) or Reclaimed Asphalt Pavement (RAP), in all HMA mixtures up to a maximum of 5.0 percent by weight of total mix.

Reclaimed asphalt shingles (RAS) meeting Type 1 or Type 2 requirements will be permitted in all HMA mixtures for overlay applications. RAS will also be permitted in all Low ESAL full depth pavement and ALL other Mixtures (Stabilized Subbase and shoulder HMA). RAS shall not be used in full depth HMA High ESAL main line pavement.

The use of RAP/FRAP shall be as follows:

- (a) Coarse Aggregate Size (after extraction), The coarse aggregate in all RAP or FRAP shall be equal to or less than the maximum size requirement for the HMA mixture to be produced.
- (b) Steel Slag Stockpiles. RAP stockpiles containing steel slag or other expansive material, as determined by the Department, shall be homogeneous and will be approved for use in HMA (High ESAL and Low ESAL) surface mixtures only.
- (c) Use in HMA Surface Mixtures (High and Low ESAL). RAP/FRAP and Restricted FRAP stockpiles for use in HMA surface mixtures (High and Low ESAL) shall in which the coarse aggregate is Class B quality or better. RAP/FRAP shall be considered equivalent to Limestone for frictional considerations unless produced/screened to minus 3/8 inch.
- (d) Use in HMA Binder Mixtures (High and Low ESAL), HMA Base Course, and HMA Base Course Widening. RAP/FRAP stockpiles for use in HMA binder mixtures (High and Low ESAL), HMA base course, and HMA base course widening shall be FRAP, in which the coarse aggregate is Class C quality or better.
- (e) Use in Shoulders and Subbase. RAP/FRAP stockpiles for use in HMA shoulders and stabilized subbase (HMA) shall RAP, Restricted FRAP, Conglomerate, or Conglomerate DQ.

When the Contractor chooses the RAP option, the percentage of virgin asphalt binder replaced by the asphalt binder from the RAP shall not exceed the percentages indicated in the table below for a given N Design:

Max Asphalt Binder Replacement RAP Only
Table 1

HMA Mixtures <sup>1/, 3/</sup>	Maximum % Asphalt Binder replacement (ABR)		
Ndesign	Binder/Leveling Binder	Surface	Polymer Modified
30L	25	15	10
50	25	15	10
70	15	10	10
90	10	10	10
105	10	10	10

- 1/ For HMA "All Other" (shoulder and stabilized subbase) N-30, the percent asphalt binder replacement shall not exceed 50% of the total asphalt binder in the mixture.
- 2/ When the asphalt binder replacement exceeds 15 percent, the high and low virgin asphalt binder grades shall each be reduced by one grade (i.e. 25 percent binder replacement would require a virgin asphalt binder grade of PG64-22 to be reduced to a PG58-28).

When the Contractor chooses either the RAS or FRAP option, the percent binder replacement shall not exceed the amounts indicated in the tables below for a given N Design.

HMA Mixtures <sup>1/, 2/</sup>	Level 1 - Maximum % ABR		
Ndesign	Binder/Leveling Binder	Surface	Polymer <sup>3/, 4/</sup> Modified
30L	35	30	15
50	30	25	15
70	30	20	15
90	20	15	15
105	20	15	15

#### Max Asphalt Binder Replacement RAS or FRAP Table 2

1/ For HMA "All Other" (shoulder and stabilized subbase) N-30, the percent asphalt binder replacement shall not exceed 50% of the total asphalt binder in the mixture.

2/ When the asphalt binder replacement exceeds 15 percent for all mixes, except for SMA and IL-4.75, the high and low virgin asphalt binder grades shall each be reduced by one grade (i.e. 25 percent binder replacement will require a virgin asphalt binder grade of PG64-22 to be reduced to a PG58-28).

3/ For SMA, when the FRAP option is used, the maximum ABR is 15 percent. When the RAS option is used, the maximum ABR is 20 percent. Revised 01/12/12

When the asphalt binder replacement in SMA exceeds 10 percent, the high and low virgin asphalt binder grade shall each be reduced by one grade (i.e. 15 percent asphalt binder replacement would require a virgin asphalt binder grade of PG76-22 to be reduced to a PG70-28).

4/ For IL 4.75 mix, when the FRAP option is used, the maximum ABR is 15 percent. When the RAS option is used, the maximum ABR is 20 percent. When the RAS option is used, a maximum of 5 percent RAS by weight of the mix, shall be permitted. When the ABR in the IL-4.75 exceeds 15 percent, the high and low virgin asphalt binder grade shall each be reduced by one grade (i.e. 16 percent asphalt binder replacement would require a virgin asphalt binder grade of PG76-22 to be reduced to a PG70-28).

When the Contractor chooses the RAS with FRAP combination, the percent asphalt binder replacement shall split equally between the RAS and the FRAP, and the total replacement shall not exceed the amounts indicated in the tables below for a given N Design.

HMA Mixtures <sup>1/, 2/</sup>	Level 2 - Maximum % ABR		
Ndesign	Binder/Leveling Binder	Surface	Polymer Modified <sup>3/, 4/</sup>
30L	40	40	20
50	40	30	20
70	40	30	20
90	40	30	20
105	40	30	20

# Max Asphalt Binder Replacement RAS and FRAP Combination

1/ For HMA "All Other" (shoulder and stabilized subbase) N-30, the percent asphalt binder replacement shall not exceed 50% of the total asphalt binder in the mixture.

2/ When the binder replacement exceeds 15 percent for all mixes, except for SMA and IL-4.75, the high and low virgin asphalt binder grades shall each be reduced by one grade (i.e. 25 percent binder replacement will require a virgin asphalt binder grade of PG64-22 to be reduced to a PG58-28).

3/ For SMA, 20 percent ABR from RAS maybe combined with a maximum of 10 percent ABR from FRAP. When the asphalt binder replacement in SMA exceeds 10 percent, the high and low virgin asphalt binder grade shall each be reduced by one grade (i.e. 15 percent asphalt binder replacement would require a virgin asphalt binder grade of PG76-22 to be reduced to a PG70-28).

4/ For IL 4.75, a 20 percent ABR from RAS maybe combined with a maximum of 20 percent ABR from FRAP.

When the asphalt binder replacement in the IL-4.75 exceeds 15 percent, the high and low virgin asphalt binder grade shall each be reduced by one grade (i.e. 16 percent asphalt binder replacement would require a virgin asphalt binder grade of PG76-22 to be reduced to a PG70-28).

**1031.06 HMA Mix Designs.** All HMA mixtures will be required to be tested, prior to submittal for Department verification, according to Illinois Modified AASHTO T324 (Hamburg Wheel) and shall meet the following requirements:

Asphalt Binder Grade	# Repetitions	Max Rut Depth (mm)
PG76-XX	20,000	12.5
PG70-XX	20,000	12.5
PG64-XX	10,000	12.5
PG58-XX	10,000	12.5

Note: For SMA Designs (N-80) the maximum rut depth is 6.0 mm at 20,000 repetitions. For IL 4.75 mm Designs (N-50) the maximum rut depth is 9.0 mm at 15,000 repetitions.

**1031.07 HMA Production.** All HMA mixtures shall be sampled within the first 500 tons on the first day of production or during start up, with a split reserved for the Department. The mix sample shall be tested according to Illinois Modified AASHTO T324 and shall meet the requirements specified herein. The production of such mixture, shall not exceed 1,500 tons or one days production, whichever comes first, until the testing is completed and the mixture is found to be in conformance. The requirement to cease mix production may be waived if the plant produced mixture is demonstrated prior to start of mix production for the contract.

To remove or reduce agglomerated material, a scalping screen, gator, crushing unit, or comparable sizing device approved by the Engineer shall be used in the RAS, RAP and FRAP feed system to remove or reduce oversized material. If material passing the sizing device adversely affects the mix production or quality of the mix, the sizing device shall be set at a size specified by the Engineer.

If the RAS, RAP and FRAP control tolerances or QC/QA test results require corrective action, the Contractor shall cease production of the mixture containing RAs, RAP or FRAP and either switch to the virgin aggregate design or submit a new RAS, RAP or FRAP design.

HMA plants utilizing RAS, RAP and FRAP shall be capable of automatically recording and printing the following information.

- (a) Dryer Drum Plants.
  - (1) Date, month, year, and time to the nearest minute for each print.
  - (2) HMA mix number assigned by the Department.
  - (3) Accumulated weight of dry aggregate (combined or individual) in tons (metric tons) to the nearest 0.1 ton (0.1 metric ton).

- (4) Accumulated dry weight of RAS, RAP and FRAP in tons (metric tons) to the nearest 0.1 ton (0.1 metric ton).
- (5) Accumulated mineral filler in revolutions, tons (metric tons), etc. to the nearest 0.1 unit.
- (6) Accumulated asphalt binder in gallons (liters), tons (metric tons), etc. to the nearest 0.1 unit.
- (7) Residual asphalt binder in the RAS, RAP and FRAP material as a percent of the total mix to the nearest 0.1 percent.
- (8) When producing mixtures with FRAP and/or RAS, a positive dust control system shall be utilized.
- (9) Accumulated mixture tonnage.
- (10) Dust removed (accumulated to the nearest 0.1ton)
- (11) Aggregate RAS, RAP and FRAP moisture compensators in percent as set on the control panel. (Required when accumulated or individual aggregate and RAS, RAP FRAP are printed in wet condition.)
- (b) Batch Plants.
  - (1) Date, month, year, and time to the nearest minute for each print.
  - (2) HMA mix number assigned by the Department.
  - (3) Individual virgin aggregate hot bin batch weights to the nearest pound (kilogram).
  - (4) Mineral filler weight to the nearest pound (kilogram).
  - (5) RAS, RAP and FRAP weight to the nearest pound (kilogram).
  - (6) Virgin asphalt binder weight to the nearest pound (kilogram).
  - (7) Residual asphalt binder in the RAS, RAP and FRAP material as a percent of the total mix to the nearest 0.1 percent.

The printouts shall be maintained in a file at the plant for a minimum of one year or as directed by the Engineer and shall be made available upon request. The printing system will be inspected by the Engineer prior to production and verified at the beginning of each construction season thereafter.

**1031.08 RAP in Aggregate Surface Course and Aggregate Shoulders.** The use of RAP or FRAP in aggregate surface course and aggregate shoulders shall be as follows.

- (a) Stockpiles and Testing. RAP stockpiles may be any of those listed in Article 1031.02, except "Non-Quality" and "FRAP". The testing requirements of Article 1031.03 shall not apply.
- (b) Gradation. One hundred percent of the RAP material shall pass the 1 1/2 in. (37.5mm) sieve. The RAP material shall be reasonably well graded from coarse to fine. RAP material that is gap-graded, FRAP, or single sized will not be accepted for use as Aggregate Surface Course and Aggregate Shoulders."

#### **TEMPORARY INFORMATION SIGNING**

Effective: November 13, 1996

Revised: January 2, 2007

Description.

This work shall consist of furnishing, installing, maintaining, relocating for various states of construction and eventually removing temporary informational signs. Included in this item may be ground mount signs, skid mount signs, truss mount signs, bridge mount signs, and overlay sign panels which cover portions of existing signs.

#### THREE SIDED PRECAST CONCRETE STRUCTURE

Effective: July 12, 1994

Revised: October 15, 2011

This work shall consist of furnishing and installing the three-sided precast concrete structure according to applicable portions of Sections 503 and 504 of the Standard Specifications. All three-sided precast concrete structures, precast headwalls, precast wingwalls and precast footings shall be produced according to the Department's latest Policy Memorandum "Quality Control/ Quality Assurance Program for Precast Products".

The three-sided concrete structure shall be designed according to the AASHTO LRFD Specifications, shown on the structure plans, and shall include the effects of unyielding foundation conditions for the sequence of construction anticipated.

The Contractor shall be responsible for diverting the water from the construction area using a method meeting the approval of the Engineer. The cost of diverting the water shall be considered as included in the contract unit price bid for the three sided structure being constructed and no additional compensation will be allowed.

For structures over water, 3 in. (75mm) diameter drain openings, spaced at 8 ft (2.4 m) centers, 2 ft (600 mm) above the flow line shall be provided according to Article 503.11.

All joints between segments shall be sealed according to Article 540.06 except nonwoven geotechnical fabric will not be allowed for the external sealing bands. When the minimum fill over the structure, between the edges of the shoulders, is less than or equal to 3 ft. (1 m), the top joints between segments shall also be secured with a previously approved mechanical connection. The mechanical connection shall be used to connect a minimum length of 12 ft. (3.65 m) of exterior segments at each end of the structure. There shall be a minimum of 4 mechanical connections per joint with a maximum spacing of 10 ft. (3 m). All plates, shapes, and hardware shall be galvanized or stainless steel. If the design of the structure also requires grouted shear keys, the keyway shall be cast in the top slab of the segments and grouted according to Article 504.06(e).

Three sided precast concrete structures located in areas with a Seismic Zone greater than 1, as defined in the AASHTO LRFD Specifications Table 3.10.6-1, shall satisfy the following requirements:

- 1) The structure shall be connected to the footing/pedestal 2 ft. (600 mm) from the outermost exterior edge of the structure at all four corners with a galvanized rigid mechanical connection subject to the approval of the Engineer. This connection shall be located on the interior face of the segment to allow for future inspection.
- 2) All top joints of exterior segments within a length of 12 ft. (3.65 m) at each end of the structure, regardless of the fill cover, shall be mechanically connected as previously described. The mechanical connection is subject to the approval of the Engineer.

Shop drawings for three sided precast concrete structures shall be submitted according to Article 1042.03(b) and Article 105.04 of the Standard Specifications. The supplier selected by the Contractor shall submit complete design calculations and shop drawings, prepared and sealed by an Illinois Licensed Structural Engineer, for approval by the Engineer.

Prior approval by the Department for the structural feasibility and adequacy of proprietary systems will enhance the approval process of the final structure design but in no case shall relieve the Contractor of the design or QC/QA requirements stated herein. The following proprietary systems have been previously approved for the structural feasibility and adequacy only:

Hy-Span
Con Span
REDI-SPAN Bridge System
BEBO Arch System
Techspan
Stronghold
Eco-Span Arch System
Precast Forum Arch System

The system chosen by the contractor shall provide a hydraulically equivalent waterway opening to that specified on the plans. Evidence of equivalency shall also be provided in writing to the Engineer for review and approval prior to ordering any materials.

When precast concrete substructure is specified, the Contractor may choose to substitute castin-place for precast headwalls, wingwalls and footings unless otherwise specified on the plans. No additional compensation for these substitutions will be allowed and the Contractor shall submit complete design calculations and shop drawings, prepared and sealed by an Illinois Licensed Structural Engineer, for approval by the Engineer.

When Cast-in-place concrete substructure is specified, the Contractor may choose to substitute precast for cast-in-place headwalls, wingwalls and footings unless otherwise specified on the plans. No additional compensation for these substitutions will be allowed and the Contractor/supplier shall submit complete design calculations and shop, drawings prepared and sealed by an Illinois Licensed Structural Engineer, for approval by the Engineer.

If a precast footing is used, it shall be built to the manufacturers specifications and the Contractor shall prepare a 6 in. (150 mm) thick layer of compacted granular material placed below the bottom of the footing. The porous granular material shall be gradation CA 7, CA 11, or CA 18 and shall be placed to extend at least 2 ft. (600 mm) beyond the limits of the precast footing. There shall be no additional compensation for the porous granular bedding material.

The excavation and backfill for three sided precast concrete structures shall be according to Section 502 of the Standard Specifications and any additional backfilling requirements based on the precast supplier's design. All construction inspection and material certification necessary to verify these additional backfilling requirements in the field shall be the responsibility of the supplier. The three-sided precast concrete structure shall be placed according to applicable requirements of Article 542.04(d) of the Standard Specifications. When multi-spans are used a 3 in. (75 mm) minimum space shall be left between adjacent sections. After the precast units are in place and the backfill has been placed to midheight on each exterior side of the barrel, the space between adjacent units shall be filled with Class SI concrete. The Class SI concrete shall be according to 3/8 in. (9.5 mm).

<u>Method of Measurement</u>. Three sided precast concrete structures will be measured in feet (meters). The overall length shall be measured from out to out of headwalls along the centerline of each span of the structure. Class SI concrete placed between adjacent spans, grouted keyways or mechanical connections between precast units, and mechanical connections between the precast units and the substructure will not be measured for payment.

<u>Basis of Payment</u>. This work will be paid for at the contract unit price per foot (meter) for THREE SIDED PRECAST CONCRETE STRUCTURES of the size specified. Rock excavation will be paid for separately according to Article 502.13 of the Standard Specifications.

The cost of specified cast-in-place headwalls, wingwalls and footings will not be included in this item but will be paid for separately.

When precast footings, wingwalls and headwalls are specified, this work will be paid for at the lump sum price for PRECAST CONCRETE SUBSTRUCTURE.

## TEMPORARY SOIL RETENTION SYSTEM

Effective: December 30, 2002

Revised : May 11, 2009

<u>Description.</u> This work shall consist of designing, furnishing, installing, adjusting for stage construction when required and subsequent removal of the temporary soil retention system according to the dimensions and details shown on the plans and in the approved design submittal.

<u>General.</u> The temporary soil retention system shall be designed by the Contractor as a minimum, to retain the exposed surface area specified in the plans or as directed by the Engineer.

The design calculations and details for the temporary soil retention system proposed by the Contractor shall be submitted to the Engineer for approval. The calculations shall be prepared and sealed by an Illinois Licensed Structural Engineer. This approval will not relieve the Contractor of responsibility for the safety of the excavation. Approval shall be contingent upon acceptance by all involved utilities and/or railroads.

<u>Construction.</u> The Contractor shall verify locations of all underground utilities before installing any of the soil retention system components or commencing any excavation. Any disturbance or damage to existing structures, utilities or other property, caused by the Contractor's operation, shall be repaired by the Contractor in a manner satisfactory to the Engineer at no additional cost to the Department. The soil retention system shall be installed according to the Contractor's approved design, or as directed by the Engineer, prior to commencing any related excavation. If unable to install the temporary soil retention system as specified in the approved design, the Contractor shall have the adequacy of the design re-evaluated. Any reevaluation shall be submitted to the Engineer for approval prior to commencing the excavation adjacent to the area in question. The Contractor shall not excavate below the maximum excavation line shown in the approved design without the prior permission of the Engineer. The temporary soil retention system shall remain in place until the Engineer determines it is no longer required.

The temporary soil retention system shall be removed and disposed of by the Contractor when directed by the Engineer. When allowed, the Contractor may elect to cut off a portion of the temporary soil retention system leaving the remainder in place.

The remaining temporary soil retention system shall be removed to a depth which will not interfere with the new construction, and as a minimum, to a depth of 12 in. (300 mm) below the finished grade, or as directed by the Engineer. Removed system components shall become the property of the Contractor.

When an obstruction is encountered, the Contractor shall notify the Engineer and upon concurrence of the Engineer, the Contractor shall begin working to break up, push aside, or remove the obstruction. An obstruction shall be defined as any object (such as but not limited to, boulders, logs, old foundations etc.) where its presence was not obvious or specifically noted on the plans prior to bidding, that cannot be driven or installed through or around, with normal driving or installation procedures, but requires additional excavation or other procedures to remove or miss the obstruction.

<u>Method of Measurement</u>. The temporary soil retention system furnished and installed according to the Contractor's approved design or as directed by the Engineer will be measured for payment in place, in square feet (square meters). The area measured shall be the vertical exposed surface area envelope of the excavation supported by temporary soil retention system. Portions of the temporary soil retention system left in place for reuse in later stages of construction shall only be measured for payment once.

Any temporary soil retention system installed beyond those dimensions shown on the contract plans or the approved contractor's design without the written permission of the Engineer, shall not be measured for payment but shall be done at the contractor's own expense.

<u>Basis of Payment</u>. This work will be paid for at the contract unit price per square foot (square meter) for TEMPORARY SOIL RETENTION SYSTEM.

Payment for any excavation, related solely to the installation and removal of the temporary soil retention system and/or its components, shall not be paid for separately but shall be included in the unit bid price for TEMPORARY SOIL RETENTION SYSTEM. Other excavation, performed in conjunction with this work, will not be included in this item but shall be paid for as specified elsewhere in this contract.

Obstruction mitigation shall be paid for according to Article 109.04 of the Standard Specifications.

## REMOVAL AND DISPOSAL OF REGULATED SUBSTANCES

This work shall be according to Article 669 of the Standard Specifications and the following:

<u>Qualifications</u>. The term environmental firm shall mean an environmental firm with at least five (5) documented leaking underground storage tank (LUST) cleanups or that is pre-qualified in hazardous waste by the Department. Documentation includes but not limited to verifying remediation and special waste operations for sites contaminated with gasoline, diesel, or waste oil in accordance with all Federal, State, or local regulatory requirements and shall be provided to the Engineer for approval. The environmental firm selected shall not be a former or current consultant or have any ties with any of the properties contained within and/or adjacent to this construction project.

<u>General</u>. This Special Provision will likely require the Contractor to subcontract for the execution of certain activities \_ \_

All contaminated materials shall be managed as non-special waste. This work shall include monitoring and potential sampling, analytical testing, and management of a material contaminated by regulated substances.

A) The Environmental Firm shall continuously monitor for worker protection and the Contractor shall manage any excavated soils within the construction limits of this project as fill. Although the soil concentrations exceed a residential property's Tier 1 soil remediation objective for the ingestion exposure pathway, they can be utilized within the construction limits as fill because the roadway is not considered a residential property. All storm sewer excavated soils can be placed back into the excavated trench as backfill unless trench backfill is specified. If the soils cannot be utilized within the construction limits as fill then they must be managed off-site as a non-special waste. The following areas can be managed within the construction limits as fill.

1. Station 60+00 to Station 62+70 0 to 50 feet LT (Capricorn Clinic for Cats, Site 1359A-11, 723 South State Street, Lockport) – non-special waste. Contaminants of concern sampling parameters: Arsenic.

### REMOVAL AND DISPOSAL OF REGULATED SUBSTANCES (BDE)

Effective: January 1, 2012

Revise Article 669.01 of the Standard Specifications to read:

"669.01 Description. This work shall consist of the transportation and proper disposal of contaminated soil and water. This work shall also consist of the removal, transportation, and proper disposal of underground storage tanks (UST), their content and associated underground piping to the point where the piping is above the ground, including determining the content types and estimated quantities."

Revise the second paragraph of Article 669.16 of the Standard Specifications to read:

"The transportation and disposal of soil and other materials from an excavation determined to be contaminated will be paid for at the contract unit price per cubic yard (cubic meter) for NON-SPECIAL WASTE DISPOSAL, SPECIAL WASTE DISPOSAL, or HAZARDOUS WASTE DISPOSAL."

#### **404 PERMIT**



DEPARTMENT OF THE ARMY CHICAGO DISTRICT, CORPS OF ENGINEERS 111 NORTH CANAL STREET CHICAGO, ILLINOIS 60606-7206

60BIO

December 21, 2011

DEC 2 3 2011

Technical Services Division Regulatory Branch LRC-2011-00747

REPLY TO ATTENTION OF 1.11G(

SUBJECT: Authorization for 0.04 Acres of Permanent Impact for the Steel Liner Installation and Culvert Replacement at Illinois Route 171 (State Street) over Milne Creek, Lockport, Will County, Illinois

Diane O'Keefe Illinois Department of Transportation Division of Highways / District 1 Schaumburg, Illinois 60196

Dear Ms. O'Keefe:

The U.S. Army Corps of Engineers, Chicago District, has completed its review of your notification for authorization under the Regional Permit Program (RPP). This office has verified that your proposed activity complies with the terms and conditions of Regional Permit 3 (Transportation Projects) and 7 (Temporary Construction Activities) and the overall RPP under Category I of the Regional Permit Program dated April 1, 2007. The activity may be performed without further authorization from this office provided the activity is conducted in compliance with the terms and conditions of the RPP.

This verification is valid until the RPP is modified, reissued, or revoked. The RPP is scheduled to be modified, reissued, or revoked prior to April 1, 2012. We will issue a public notice when the Regional Permits are reissued so it is incumbent upon you to remain informed of changes to the RPP when they occur. Furthermore, if you commence or are under contract to commence this activity before the date that the relevant regional permit is modified or revoked, you will have twelve (12) months from the date of the modification or revocation of the RPP to complete the activity under the present terms and conditions of this regional permit(s).

This verification covers only your activity as described in your notification and as shown on the plans entitled "Proposed Highway Plans – Culvert Rehab and Replacement – FAP Rte 577: Illinois Route 171 (State Street) – over Milne Creek – (North of 8<sup>th</sup> St.) – Section D-T – Will County – C-91-265-06" dated August 25, 2011, prepared by LONCO, Inc. Caution must be taken to prevent construction materials and activities from impacting waters of the United States beyond the scope of this authorization. If you anticipate changing the design or location of the activity, you should contact this office to determine the need for further authorization.

As part of the soil erosion and sediment control (SESC) process, you are required to retain a qualified Independent SESC Inspector (ISI) to review the project's SESC plans and provide a detailed narrative that explains the measures to be implemented at the project site. The ISI is also required to perform site inspections of the implemented SESC measures to ensure proper installation and regular maintenance of the approved methods.

This authorization is contingent upon implementing and maintaining soil erosion and sediment controls in a serviceable condition throughout the duration of the project. Throughout the duration of the project, you shall comply with the project's soil erosion and sediment control (SESC) plans and the installation and maintenance requirements of the SESC practices on-site. You shall notify this office any changes or modifications to the approved plan set. Please be aware that field conditions during project construction may require the implementation of additional SESC measures for further protection of aquatic resources. If you fail to implement corrective measures, this office may require more frequent site inspections to ensure the installed SESC measures are acceptable.

The following ISI process is a requirement of your permit:

1. You shall retain a qualified SESC inspector to perform periodic inspections of the implemented SESC measures to ensure proper installation and regular maintenance of the approved methods. The contact information for the Independent SESC Inspector (ISI) shall be submitted to this office via e-mail and/or hard copy prior to commencement of the proposed work;

2. Provide prior notification to a representative of this office and to the designated Independent SESC Inspector of the pre-construction meeting at least 10 calendar days in advance. The meeting shall be held to review the Corps' approved SESC plans and if applicable, to discuss any necessary changes as required;

3. The SESC inspector shall submit digital photographs of the SESC measures to the Corps on a weekly basis during the active and non-active phases of construction that represent the existing conditions of the site. Photographs shall also be submitted at completion of the project once the SESC measures have been removed and the work area has been restored to pre-construction conditions; and

4. You shall contact this office immediately in the event of non-compliance, failure and/or inadequacy of an existing SESC method. Upon direction of the Corps, corrective measure shall be instituted at the site to correct the situation. Additional SESC measures may be needed to ensure further protection of the resource including all jurisdictional areas.

5. Prior to commencement of work in jurisdictional areas, you shall submit to this office an in-stream work plan and a narrative discussing the contractor's preferred method of cofferdam.

The following conditions are a requirement of your permit:

- 1. Work in the waterway should be timed to take place during low or no-flow conditions. Low flow conditions are flow at or below the normal water elevation.
- Water shall be isolated from the in-stream work area using a cofferdam constructed of non-erodible materials (steel sheets, aqua barriers, rip rap and geotextile liner, etc.). Earthen cofferdams are not permissible.
- 3. The cofferdam must be constructed from the upland area and no equipment may enter flowing water at any time. If the installation of the cofferdam cannot be completed from shore and access is needed to reach the area to be coffered, other measures, such as the construction of a causeway<sub>5</sub> will be necessary to ensure that equipment does not enter the water. Once the cofferdam is in place and the isolated area is dewatered, equipment may enter the coffered area to perform the required work.
- 4. If bypass pumping is necessary, the intake hose shall be placed on a stable surface or floated to prevent sediment from entering the hose. The bypass discharge shall be placed on a non-erodible, energy dissipating surface prior to rejoining the stream flow and shall not cause erosion. Filtering of bypass water is not necessary unless the bypass water has become sediment-laden as a result of the current construction activities.
- 5. During dewatering of the coffered work area, all sediment-laden water must be filtered to remove sediment. Possible options for sediment removal include baffle systems, anionic polymers systems, dewatering bags, or other appropriate methods. Water shall have sediment removed prior to being re-introduced to the downstream waterway. A stabilized conveyance from the dewatering device to the waterway must be identified in the plan. Discharge water is considered clean if it does not result in a visually identifiable degradation of water clarity.
- 6. The portion of the side slope that is above the observed water elevation shall be stabilized as specified in the plans prior to accepting flows. The substrate and toe of slope that has been disturbed due to construction activities shall be restored to proposed or preconstruction conditions and fully stabilized prior to accepting flows.

This verification does not obviate the need to obtain all other required Federal, state, or local approvals before starting work. Please note that Section 401 Water Quality Certification has been issued by IEPA for this RP. Enclosed are the IEPA Section 401 Water Quality Certification conditions. If you have any questions regarding Section 401 certification, please contact Mr. Dan Heacock at IEPA Division of Water Pollution Control, Permit Section #15, by telephone at (217) 782-3362.

For a complete copy of the RPP program or any additional information on the RPP program, please access our website: www.lrc.usace.army.mil/co-r. Once you have completed the authorized activity, please sign and return the enclosed compliance certification. If you have any

questions, please contact Mr. Soren Hall of my staff by telephone at 312-846-5532, or email at Soren.G.Hall@usace.army.mil.

Sincerely,

Keith L. Wozniak

Chief, West Section Regulatory Branch

Enclosures

Copy Furnished w/out Enclosures:

Hey and Associates (Steve Rauch)