



SPECIFICATIONS FOR STANDARD ALUMINUM GRATING

Main Bearing Bars shall be 3/16" x 1 1/2" on 1 3/16" centers and conform to ASTM B211 Alloy 6061-T6.
 Cross bars shall be 3/16" x 1 1/2" on 4" centers and conform to ASTM B221 Alloy 6063-T5 or 6061-T6.

OR

Aluminum Grating with modified "T" sections for main bearing bars shall meet the following requirements:
 Main bars shall conform to ASTM B221 Alloy 6061-T6 and have a minimum section modulus equal to 0.0705 in. per bar, a depth of 1 1/2", spaced on 1 3/16" centers.
 Cross bars shall conform to ASTM B221 Alloy 6063-T5 or T-42 and spaced on 4" centers.

Structure Number	Station	A	⑥ B	C	⑥ D
ISO991080R013.0	570+00 EB 180	7 1/2"	1'-2"	7'-0"	8'-8"
ISO991080L020.9	1010+00 WB 180	7 1/2"	1'-2"	7'-0"	8'-8"
ISO991080R022.2	1080+00 EB 180	7 1/2"	1'-2"	7'-0"	8'-8"

- ① Drilling holes in grating may be done in shop or field, based on Contractor's preference and subject to accurate alignment.
- ② Stainless steel shims shall be placed as shown in Detail T if needed to compensate for alignment variations between horizontal and diagonal pipes beyond adjustment provided by angles. Thicker shims may be used subject to shims performing properly.
- ③ If Handrail Joint present, weld angle to WF(A-N)4 and 1/4" extension bars. (See Sheet S-9.)
- ④ 1/8" x 1/2" x 2" welded to handrail posts to protect locations that contact grating.
- ⑤ Cabinet manufacturer must design and supply hardware for connection of cabinet to WF6's. Bolts must be stainless steel or hot dip galvanized high strength per IDOT specifications.
- ⑥ Based on actual height of tallest sign given on S-1.

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