



**NOTES:**

1. ALL DIMENSIONS ARE IN INCHES (MILLIMETERS) UNLESS OTHERWISE SHOWN.
2. THE DESIGN SHALL BE BASED UPON AASHTO "STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS" CURRENT AT THE TIME THE PROJECT IS ADVERTISED AND A TOTAL COMBINED LUMINAIRE WEIGHT OF 720 LBS. (326 kg) AND HAVING A TOTAL PROJECTED AREA OF 24 SQ. FT. (7.3 sq. m).
3. ALL TOWER SHAFT COMPONENTS, INCLUDING, BUT NOT LIMITED TO THE SHAFT SECTIONS, BASE PLATE, LADDER CLIPS, HANDHOLE DOOR, HANDHOLE REINFORCING, RAIN GUTTER, AND BASE PLATE, SHALL BE FABRICATED FROM HIGH-STRENGTH, LOW ALLOY, STEEL WITH A MINIMUM YIELD STRENGTH OF 50,000 PSI (345 K PA) ACCORDING TO AASHTO M 223 (ASTM A 572 GR50)
4. THE ELECTRIC MOTOR, MOTOR GEAR REDUCER, WINCH DRUM ASSEMBLY AND AUTOMATIC SHUTOFF SWITCH OF THE LOWERING DEVICE SHALL BE ACCESSIBLE FROM THE FRONT OF THE TOWER FOR EASY REMOVAL AND MAINTENANCE. ALL COMPONENTS SHALL BE REMOVABLE THROUGH THE HANDHOLE.
5. THE LIGHT TOWER SHAFT SHALL HAVE LADDER CLIPS. CLIPS SHALL BEGIN 6 FT. (1.8 m) ABOVE THE BASE PLATE WITH ALTERNATE 36 INCH (900) AND 10 INCH (250) SPACING THEREAFTER, FOR THE ENTIRE LENGTH. THE TOP 10 FT. (3 m) OF THE POLE SHAFT SHALL HAVE 3 SETS OF CLIPS. EACH SET OF CLIPS SHALL BE 120 DEGREES APART. CLIPS SHALL BE 0.25 X 2 INCHES (6 X 50) WELDED TO THE SHAFT TO PRODUCE A SLOT 0.625 INCHES (15.9) DEEP AND 1.625 INCHES (41.3) LONG. THE TOP INSIDE EDGE SHALL BE CHAMFERED.
6. A COPPER BONDING JUMPER SHALL BOND SLIP-FIT POLE SECTIONS TOGETHER WITH A FLAT COPPER MESH AND STAINLESS STEEL GROUND LUGS.
7. ALL TOWER SHAFT HARDWARE, SUCH AS GROUND LUGS, JUNCTION BOXES, HARDWARE FOR THE HANDHOLE DOOR, INCLUDING THE HANDLE/LATCH MECHANISM, HINGE AND DOOR STOP, SHALL BE STAINLESS STEEL. ALL CONDUIT AND CONDUIT FITTINGS SHALL BE PVC COATED GALVANIZED STEEL.
8. THE ENTIRE TOWER INCLUDING THE SHAFT, HANDHOLE, HANDHOLE DOOR, BASE PLATE AND ALL OTHER ELEMENTS WELDED TO THE SHAFT SHALL BE GALVANIZED IN ACCORDANCE WITH AASHTO M 111 (ASTM A 123) AND THEN PAINTED AS SPECIFIED. THE LUMINAIRE RING SHALL BE PRIMED AND PAINTED AS SPECIFIED.
9. THE FINISH COAT SHALL BE FEDERAL STANDARD COLOR NUMBER 16307 (HANFORD GREY). COLOR SAMPLE TO BE SUBMITTED FOR APPROVAL
10. ALL MULTI-CONDUCTOR CABLES SHALL BE FITTED WITH A HEAT-SHRINK MULTI-LEG BOOT. THE BOOT SHALL MEET MILITARY SPECIFICATION MIL-I-81765/1.
11. PRIOR TO DELIVERY, THE TOWER AND ALL ITS COMPONENTS SHALL BE INSPECTED BY THE MANUFACTURER'S REPRESENTATIVE IN THE PRESENCE OF THE ENGINEER. ANY PARTS FOUND TO BE DEFECTIVE SHALL BE REPAIRED OR REPLACED.
12. THE LIGHT TOWER SHALL BE STRAIGHT AND CENTERED ON ITS LONGITUDINAL AXIS, UNDER NO-WIND CONDITIONS, SO WHEN EXAMINED WITH A TRANSIT FROM ANY DIRECTION, THE DEVIATION FROM THE NORMAL SHALL NOT EXCEED 1/8 IN. IN 3 FT (2 mm IN 1 m) WITHIN ANY 5 FT (1.5 m) OF HEIGHT, WITH TOTAL DEVIATION NOT TO EXCEED 3 IN. (75) FROM THE VERTICAL AXIS THROUGH THE CENTER OF THE POLE BASE.
13. PVC CONDUIT WILL NOT BE ALLOWED.
14. THE NUMBER OF COUNTER WEIGHTS TO BE SUPPLIED AS A PART OF THE LIGHT TOWER PAY ITEM IS.

FILE NAME =	USER NAME =	DESIGNED -	REVISED -	<b>STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION</b>	<b>HIGH MAST LIGHT TOWER 90 FT TO 120 FT (27 m TO 36 m)</b>			F.A. RTE.:	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.	
PLOT SCALE =	CHECKED -	DRAWN -	REVISED -		SCALE: NONE	SHEET NO. 1 OF 3 SHEETS	STA.	TO STA.	3537	(4Y&22-3)R-2	DuPage	284	160
PLOT DATE =	DATE -	CHECKED -	REVISED -					<b>BE-500</b>		<b>CONTRACT NO. D-91-533-00</b>			
					FED. ROAD DIST. NO. 1   ILLINOIS   FED. AID PROJECT								