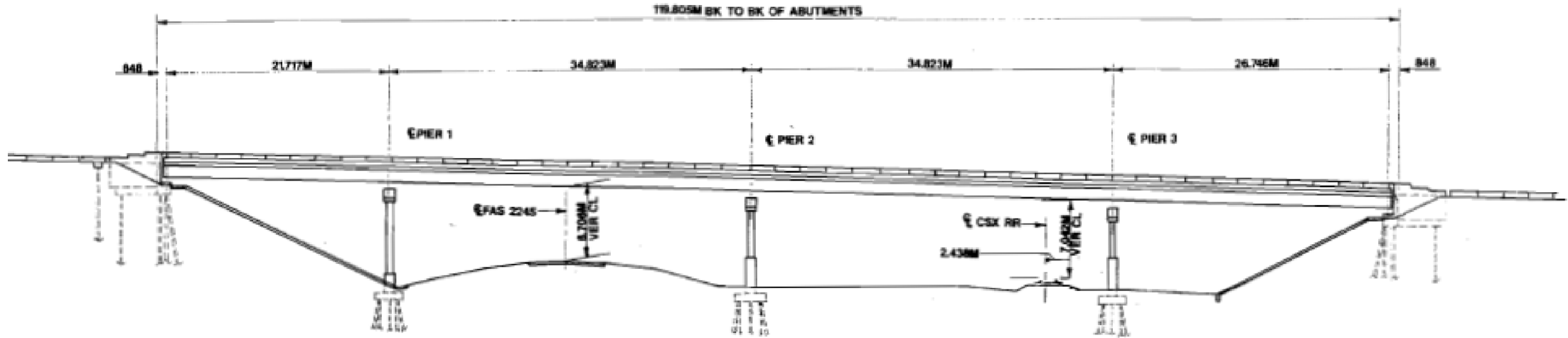


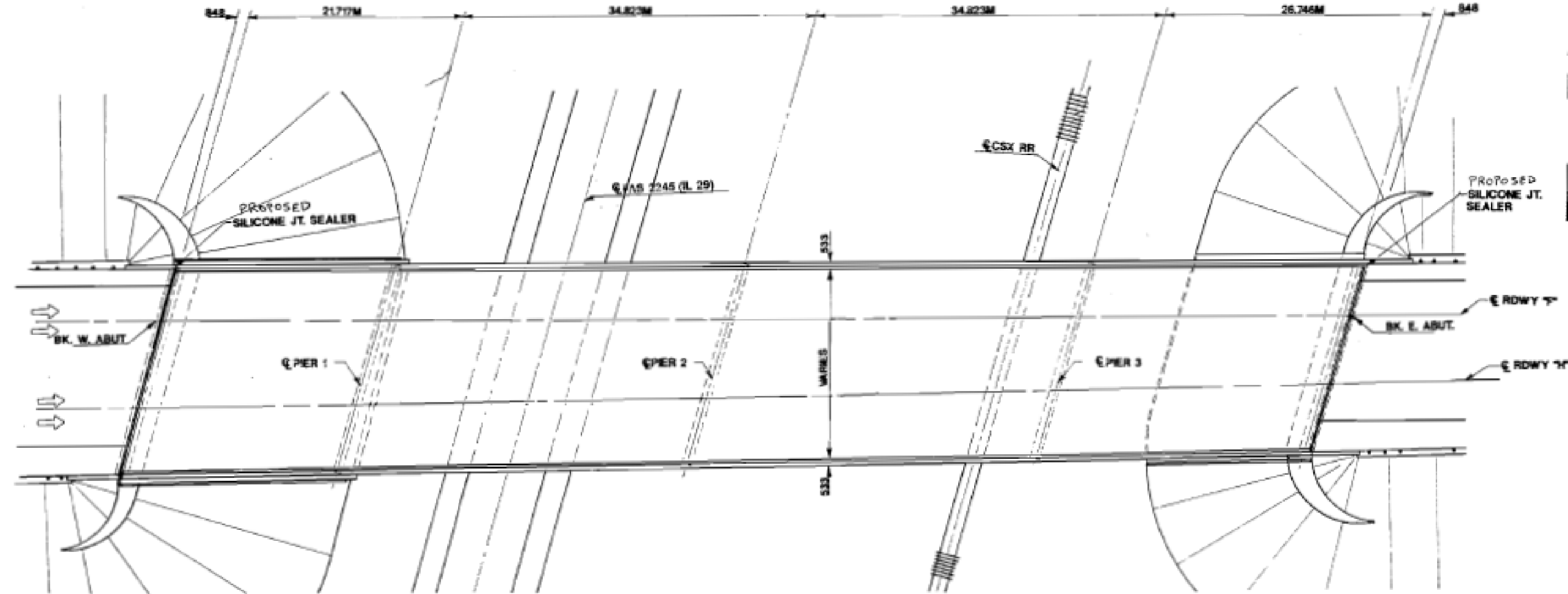
ROUTE NO.	SEC.	COUNTY	TOTAL SHEETS	SHEET NO.
FAI 180	*	*	277	244
FBI ROAD DIST NO. 11 DIXON, ILLINOIS				

*(06-1)RS-2 & (06-2)RS-2 & (06-2-106-3.75-0RS-1
★ BUREAU & PUTNAM

SHEET NO. 1
R SHEETS



ELEVATION



PLAN

GENERAL NOTES

ALL STRUCTURAL STEEL SHALL BE AASHTO M 270M GRADE 345 EXCEPT EXPANSION JOINTS PLATES AND ATTACHED BARS WHICH SHALL BE AASHTO M 270M GRADE 250.

REINFORCEMENT BARS SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M-31M, M-42M, OR M-53M GRADE 40C.

PRIOR TO POURING THE NEW CONCRETE FOR THE DECK, ALL LOOSE RUST, LOOSE MILL SCALE, AND ALL OTHER LOOSE, DETRIMENTAL FOREIGN MATERIAL SHALL BE REMOVED FROM THE PORTIONS OF FLANGES OF STRINGERS (GIRDERS) IN CONTACT WITH CONCRETE. THE REMOVAL SHALL BE ACCOMPLISHED IN ACCORDANCE WITH THE REQUIREMENTS OF THE SSPC SURFACE PREPARATION SPECIFICATIONS SP-3 FOR POWER TOOL CLEANING OR SP-2 FOR HAND TOOL CLEANING. COST SHALL BE INCIDENTAL TO CONTRACT.

PLAN DIMENSIONS AND DETAILS RELATIVE TO EXISTING STRUCTURE HAVE BEEN TAKEN FROM EXISTING PLANS AND ARE SUBJECT TO NOMINAL CONSTRUCTION VARIATIONS. IT SHALL BE THE CONTRACTOR'S RESPONSIBILITY TO VERIFY SUCH DIMENSIONS AND DETAILS IN THE FIELD AND MAKE NECESSARY APPROVED ADJUSTMENTS PRIOR TO CONSTRUCTION OR ORDERING OF MATERIALS. SUCH VARIATIONS SHALL NOT BE CAUSE FOR ADDITIONAL COMPENSATION FOR A CHANGE IN THE SCOPE OF THE WORK. HOWEVER, THE CONTRACTOR WILL BE PAID FOR THE QUANTITY ACTUALLY FURNISHED AT THE UNIT PRICE BID FOR THE WORK.

THE EXISTING STRUCTURAL STEEL COATING CONTAINS LEAD. THE CONTRACTOR SHOULD TAKE APPROPRIATE PRECAUTIONS TO DEAL WITH THE PRESENCE OF LEAD ON THIS PROJECT.

ANY REINFORCEMENT BARS THAT ARE DAMAGED DURING CONCRETE REMOVAL SHALL BE REPLACED WITH AN APPROVED BAR SPICER OR ANCHORAGE SYSTEM. COST SHALL BE INCLUDED IN THE COST OF "CONCRETE REMOVAL".

EXISTING LONGITUDINAL REINFORCEMENT EXTENDING INTO THE REMOVED AREA SHALL BE CLEANED, STRAIGHTENED AND INCORPORATED INTO THE NEW CONSTRUCTION. EXISTING TRANSVERSE REINFORCEMENT MAY BE CUT AS SHOWN AND REMOVED.

THE INORGANIC ZINC RICH PRIMER/ACRYLIC PAINT SYSTEM SHALL BE USED FOR SHOP AND FIELD PAINTING OF NEW STRUCTURAL STEEL, EXCEPT WHERE OTHERWISE NOTED. THE COLOR OF THE ACRYLIC FINISH COAT SHALL BE INTERSTATE GREEN, MUNSSELL NO. 7.5G 4R. SEE SPECIAL PROVISION "CLEANING AND PAINTING NEW METAL STRUCTURES".

EXISTING STRUCTURAL STEEL SHALL ONLY BE CLEANED AND PAINTED AS REQUIRED BY THE SPECIAL PROVISION "CLEANING AND PAINTING ADJACENT AREAS OF EXISTING STEEL STRUCTURES".

TOTAL BILL OF MATERIALS

ITEM	UNIT	QUANTITY
REINFORCEMENT BARS, EPOXY CTD.	KG	1045
BIT. CONCRETE REMOVAL (DECK)	SQ. M.	2365
CONC. RR. DK. SCAR (15MM)	SQ. M.	2335
RR. DK. MICRO CON. OVERLAY	SQ. M.	2335
RR. DECK GROOVING	SQ. M.	2335
CONCRETE REMOVAL	CU. M.	19.8
CONCRETE SUPERSTRUCTURE	CU. M.	26.7
BAR SPICERS	EACH	36
DECK SLAB REP. (PART)	SQ. M.	10.0
DECK SLAB REP. (FD-T1)	SQ. M.	4.0
F & E STRUCT. STEEL	KG	3430
SILICONE JOINT SEALER	METER	43
JACK & REM. EX. BEARINGS	EACH	10
DRAINAGE SCUPPERS	EACH	4
ELAST. BEARING ASSY. T II	METER	10
POLYMER CONCRETE	CU.M.	0.20
Deck Slab Repair (FD-T2)	SQ. M.	1.8

GENERAL PLANS
FAI RTE 180, SEC. 06-2HVB
BUREAU COUNTY
SN 006-0057

DISTRICT NO. 2 DIXON

DESIGNED
DRAWN
CHECKED
DATE
SCALE

GENERAL PLAN AND ELEVATION FOR STRUCTURE NO. 006-0057 (EB)
FOR INFORMATION ONLY

SCALE: SHEET 1 OF 7 SHEETS STA. TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
180	(06-2HVB)SCR	BUREAU	23	11
CONTRACT NO. 66P28				
ILLINOIS FED. AID PROJECT				

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USER NAME = ronald.woodshank	DESIGNED - RW	REVISED -
	DRAWN - RW	REVISED -
PLOT SCALE = SCALES	CHECKED - YP	REVISED -
PLOT DATE = 7/14/2025	DATE - 2/21/2024	REVISED -

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

ROUTE NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
F.A.I.-180	06-2HVB	BUREAU	103	31
FED. ROAD DIV. NO. 4		ILLINOIS	PROJECT	

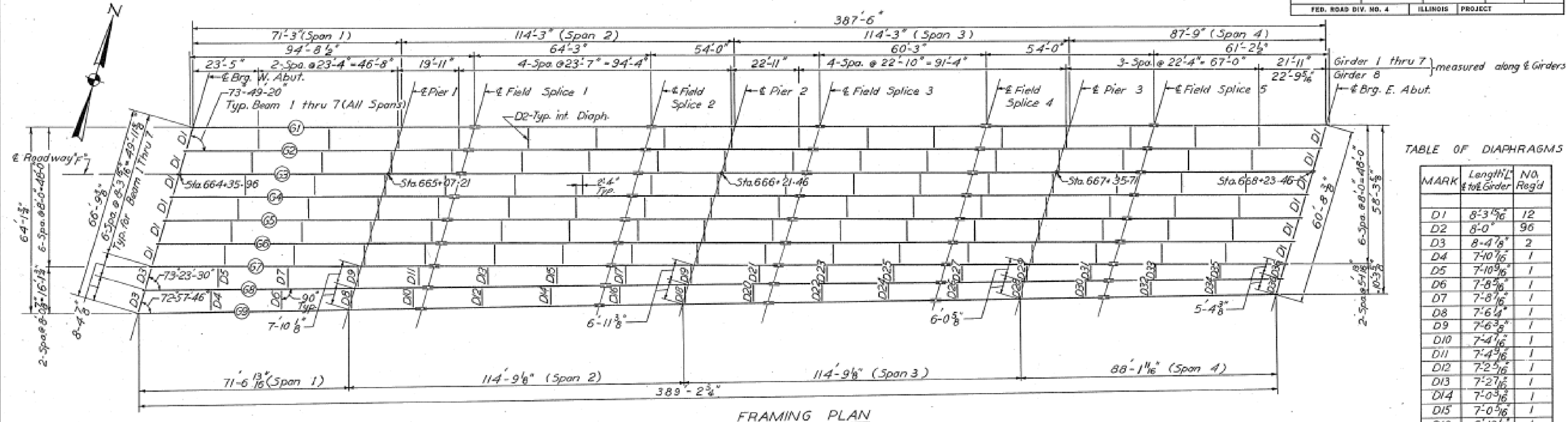
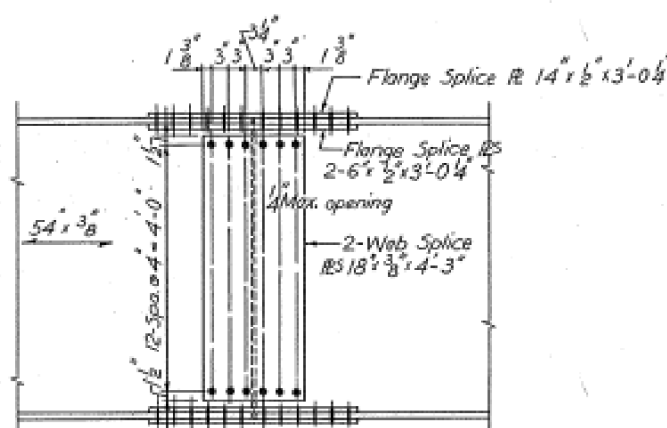


TABLE OF DIAPHRAGMS

MARK	Length ft. to Girder	No. Reg'd
D1	8'-3 1/2"	12
D2	8'-0"	96
D3	8'-4 1/8"	2
D4	7'-10 1/16"	1
D5	7'-10 1/16"	1
D6	7'-8 1/8"	1
D7	7'-8 1/8"	1
D8	7'-6 1/8"	1
D9	7'-6 1/8"	1
D10	7'-4 1/16"	1
D11	7'-4 1/16"	1
D12	7'-2 1/16"	1
D13	7'-2 1/16"	1
D14	7'-0 1/8"	1
D15	7'-0 1/8"	1
D16	6'-10 1/16"	1
D17	6'-10 1/16"	1
D18	6'-8"	1
D19	6'-8 1/16"	1
D20	6'-5 1/16"	1
D21	6'-6"	1
D22	6'-3 1/8"	1
D23	6'-3 1/16"	1
D24	6'-1 1/16"	1
D25	6'-1 1/16"	1
D26	5'-11 1/4"	1
D27	5'-11 1/16"	1
D28	5'-9 3/4"	1
D29	5'-9 3/4"	1
D30	5'-7 1/16"	1
D31	5'-7 1/4"	1
D32	5'-5 1/16"	1
D33	5'-5 1/4"	1
D34	5'-3 1/16"	1
D35	5'-3 1/16"	1
D36	5'-4 1/8"	2



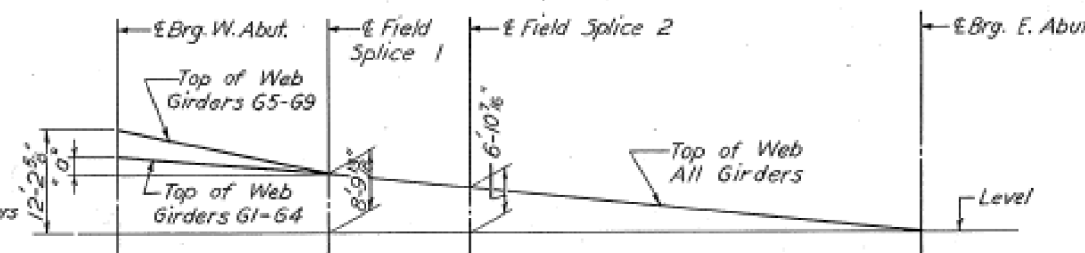
TOP OF GIRDER WEB ELEVATIONS FOR FABRICATION
(Deflection not Included)

Girder	± Brg. W. Abut.	± Pier 1	± Field Splice 1	± Field Splice 2	± Pier 2	± Field Splice 3	± Field Splice 4	± Pier 3	± Field Splice 5	± Brg. E. Abut.
G1	502.85	501.05	500.47	498.52	497.71	496.90	495.09	494.28	493.47	491.65
G2	503.32	501.35	500.71	498.76	497.95	497.14	495.33	494.52	493.71	491.89
G3	503.77	501.63	500.94	498.99	498.18	497.37	495.56	494.75	493.94	492.12
G4	504.21	501.89	501.14	499.19	498.38	497.57	495.76	494.95	494.14	492.32
G5	504.61	502.04	501.21	499.26	498.45	497.64	495.83	495.02	494.21	492.39
G6	504.55	501.98	501.15	499.20	498.39	497.58	495.77	494.96	494.15	492.33
G7	504.47	501.90	501.07	499.12	498.31	497.50	495.69	494.88	494.07	492.25
G8	504.40	501.83	501.00	499.05	498.24	497.43	495.62	494.81	494.00	492.18
G9	504.32	501.75	500.92	498.97	498.16	497.35	495.54	494.73	493.92	492.10

FIELD SPICE DETAIL

No. Reg'd 45

Note: H.S. Bolt Spacing in Flange Splices to be increased as required where Stiffener occurs.
3/4" H.S. Bolts in all web splices.
3/4" H.S. Bolts in all flange splices.
Fill Plates required on top flanges of Field Splice Nos. 2, 3, 4 & 5.



FABRICATION DIAGRAM
All Girders

Girder	Dimension "a"
G1	2'-4 9/16"
G2	2'-7 5/16"
G3	2'-9 15/16"
G4	3'-0 1/16"

APPROVED
FOR STRUCTURAL AGENCY ONLY
C. E. Thompson
Engineer of Bridge & Traffic Structures
7-15-67

BRIDGE NO. 10

STATE OF ILLINOIS
DEPARTMENT OF PUBLIC WORKS & BLDGS.
DIVISION OF HIGHWAYS

FRAMING PLAN
ROADWAY "F" OVER
ILLINOIS ROUTE 29 AND C.R.I. & P.R.R.

STATION 666+21.46

F.A.I. RT. 180 BUREAU COUNTY SECTION 06-2HVB
H. W. LOCHNER, INC.
ENGINEERS
CHICAGO, ILLINOIS
SHEET
5 of 19

USER NAME - ronald.woodshank	DESIGNED - RW	REVISED -
	DRAWN - RW	REVISED -
PLOT SCALE - SCALES	CHECKED - YP	REVISED -
PLOT DATE - 7/14/2025	DATE - 2/21/2024	REVISED -

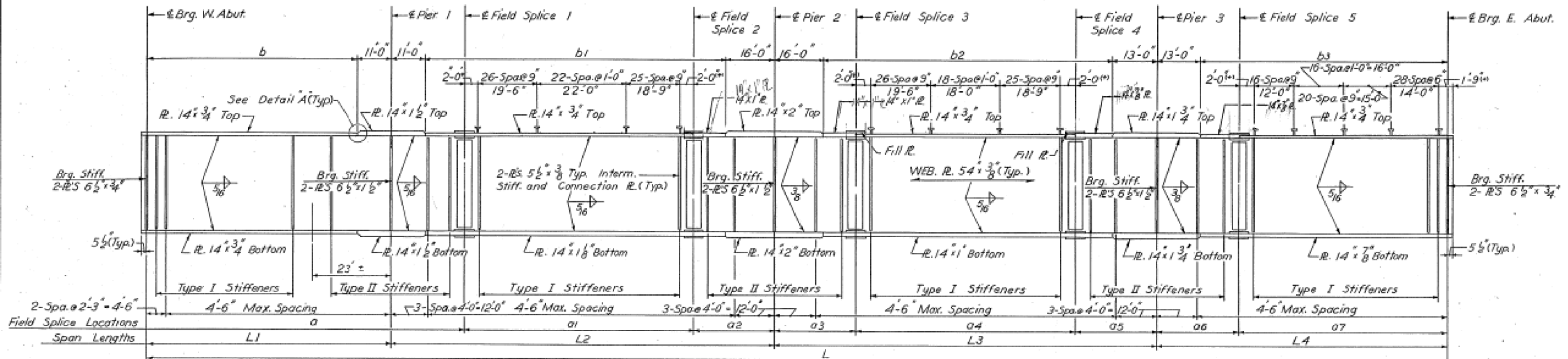
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

GENERAL PLAN AND ELEVATION FOR STRUCTURE NO. 006-0057 (EB)
FOR INFORMATION ONLY

SCALE: SHEET 3 OF 7 SHEETS STA. TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
180	06(2HB-3, 2HVB)BP	BUREAU	1	1
CONTRACT NO. 66R92				
ILLINOIS FED. AID PROJECT				

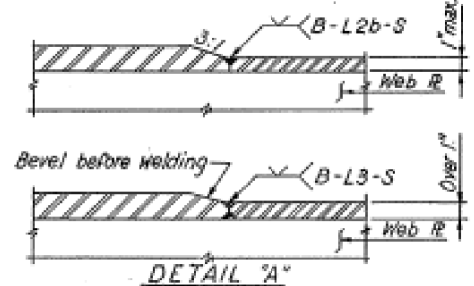
ROUTE NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
F.A.I.—180	06—2HVB	BUREAU	103	32
FED. ROAD DIV. NO. 4		ILLINOIS	PROJECT	



Note: Place Stiffeners to Clear Connection Plates.
Keeping the min. Stiffener Spacing.

GIRDER ELEVATION

GIRDER	L	L1	L2	L3	L4	O	O1	O2	O3	O4	O5	O6	O7	b	b1	b2	b3
G1 Thru G7	387'-6"	71'-3"	114'-3"	114'-3"	87'-9"	94'-3"	64'-3"	27'-0"	27'-0"	60'-3"	27'-0"	27'-0"	60'-9"	60'-3"	87'-3"	85'-3"	74'-9"
G8	388'-4 5/8"	71'-4 5/8"	114'-6 1/8"	114'-6 1/8"	87'-11 5/8"	94'-5 1/2"	64'-4 3/4"	27'-0 1/8"	27'-0 1/8"	60'-4 1/8"	27'-0 1/8"	27'-0 1/8"	60'-10 5/8"	60'-4 7/8"	87'-6 1/8"	85'-6 1/8"	74'-11 3/8"
G9	389'-2 3/4"	71'-6 1/8"	114'-9 1/8"	114'-9 1/8"	88'-1 1/8"	94'-8 1/8"	64'-6 1/8"	27'-1 1/8"	27'-1 1/8"	60'-6 1/4"	27'-1 1/8"	27'-1 1/8"	61'-0 1/4"	60'-6 13/16"	87'-9 1/8"	85'-9 1/8"	75'-1 1/8"



Note: All welding shall conform to AWS (D2.0-66)

KEY TO NOTATION

- D.L. = Dead Load
- S.D.L. = Superimposed dead load acting on Composite Section
- L.L. = Live Load
- I_s = Moment of inertia Steel Section
- S_{rs} = Sec. Mod. top Steel Section
- S_{bs} = Sec. Mod. bott. Steel Section
- I_c = Moment of inertia comp. sec.
- S_{rc} = Sec. Mod. top comp. sec.
- S_{bc} = Sec. Mod. bott. comp. sec.

NOTES:

Type I Stiffeners shall fit tight at the top flange and be undercut 5/8" at the bottom flange. Type II Stiffeners shall fit tight at the bottom flange and be undercut 5/8" at the top flange. All Bearing Stiffeners shall be vertical. Stud shear connectors on the girder flanges shall be placed in the field after the steel has been erected and the deck forms are in place. Flange shear connectors are included in the quantity of Structural Steel. Number Required 6,075 Estimated Weight 3,830 Lbs.

STRESS TABLE (Interior Girders - Non Composite)

	MOMENTS (Ft.-Kips)				REACTIONS (Kips)			
	Span 1	Pier 1	Pier 2	Pier 3	W. Abut.	Pier 1	Pier 2	Pier 3
Dead Load	305	1135	1550	1350	28.4	128.3	148.2	140.0
Live Load	522	639	830	718	43.5	73.1	79.2	75.1
Impact	183	191	220	202	11.0	16.7	16.5	10.7
Total	1010	1965	2600	2270	82.9	218.1	243.9	231.7
Reqd S.M. in ³	606	1179	1560	1360				
Furn. S.M. in ³	744	1307	1683	1495				

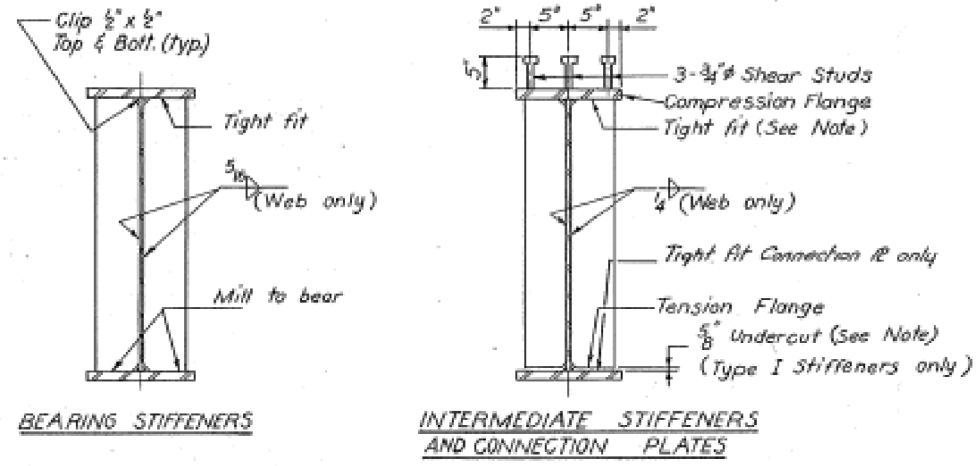
STRESS TABLE (Interior Girders - Composite)

MOMENTS (Ft. - Kips)				SHEARS (Kips)											
Span 2 Span 3 Span 4				Pier 1 Right	25' Rt. of Pier 1	29' Lt. of Pier 2	Pier 2 Left	Pier 2 Right	29' Rt. of Pier 2	29' Lt. of Pier 3	Pier 3 Left	Pier 3 Right	29' Rt. of Pier 3	20' Lt. of E. Abut.	E. Abut. Left
STEEL SECTION MAX. MOMENT															
D.L.	500	400	465												
COMPOSITE SECTION MAX. MOMENT															
S.D.L.	185	170	150	13.0	9.0	9.0	16.0	17.0	8.0	8.0	15.0	15.0	9.0	4.0	9.0
L.L.	857	838	734	45.4	37.1	33.5	47.5	47.5	36.4	32.0	45.2	45.6	30.4	32.3	42.0
Impact	228	222	226	13.6	9.9	11.5	12.5	12.5	9.6	10.0	12.8	14.4	9.6	9.7	14.0
Total	1270	1230	1110	72.0	56.0	54.0	76.0	77.0	54.0	50.0	73.0	75.0	49.0	46.0	65.0

APPROVED FOR STRUCTURAL ADEQUACY ONLY
C. E. HUMPHREY
REGISTERED CIVIL ENGINEER
9-15-67

PROPERTIES

	STEEL SECTION	COMPOSITE SECTION
	I _s	I _c
Span 2	24,290 in ⁴	55,050 in ⁴
Span 3	786 in ³	2,944 in ³
Span 4	973 in ³	1,246 in ³
Span 2	23,161 in ⁴	51,600 in ⁴
Span 3	774 in ³	2,873 in ³
Span 4	897 in ³	1,152 in ³
Span 2	21,955 in ⁴	48,036 in ⁴
Span 3	760 in ³	2,794 in ³
Span 4	821 in ³	1,057 in ³



DESIGNED BY P.X.
DRAWN BY J.J.
CHECKED BY A.T.
APPROVED BY K.A.

USER NAME = ronald.woodshank	DESIGNED - RW	REVISED -
PLOT SCALE = SS CALES	DRAWN - RW	REVISED -
PLOT DATE = 7/14/2025	CHECKED - YP	REVISED -
	DATE - 2/21/2024	REVISED -

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

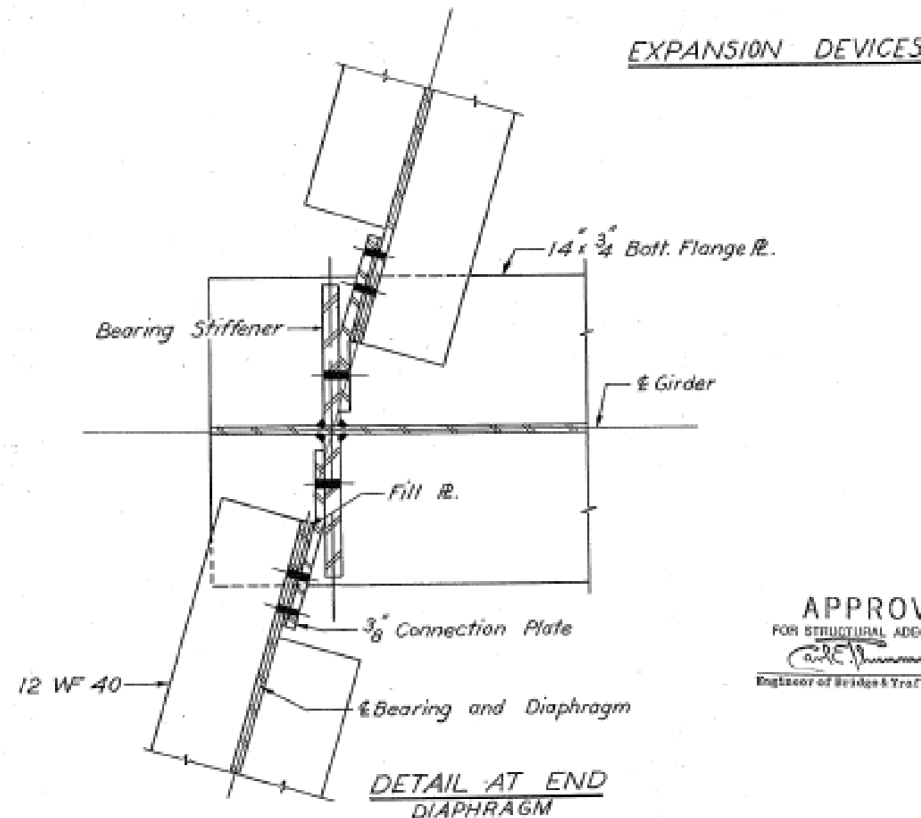
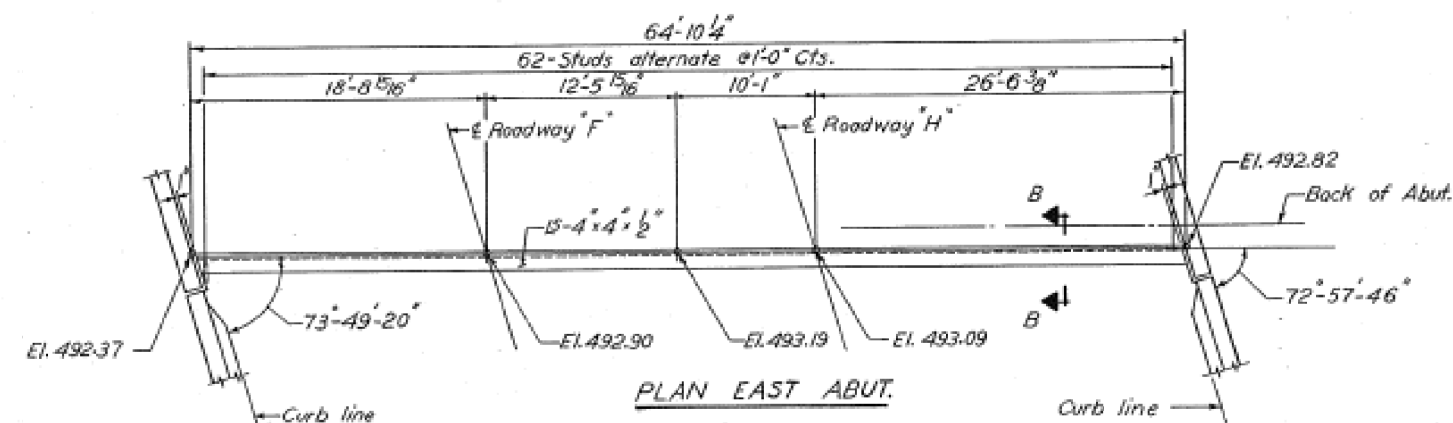
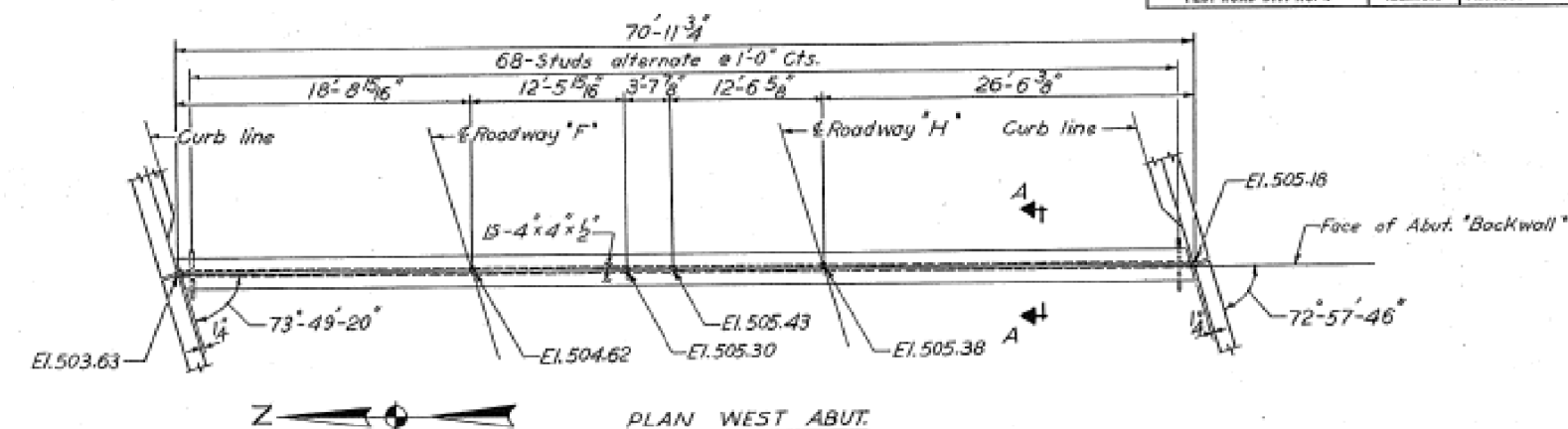
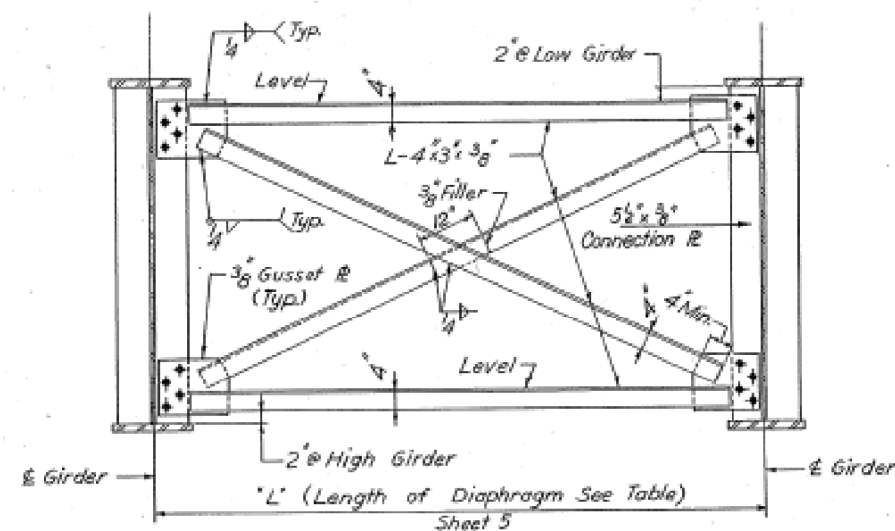
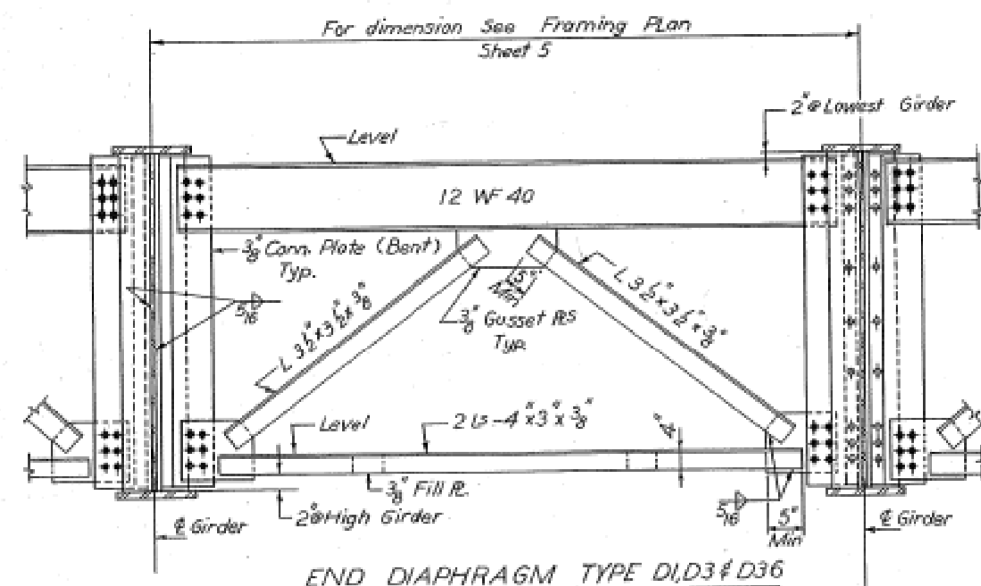
GENERAL PLAN AND ELEVATION FOR STRUCTURE NO. 006-0057 (EB)
FOR INFORMATION ONLY

SCALE: SHEET 4 OF 7 SHEETS STA. TO STA.

BRIDGE NO. 10
STATE OF ILLINOIS
DEPARTMENT OF PUBLIC WORKS & BLDGS.
DIVISION OF HIGHWAYS
GIRDER DETAILS
ROADWAY "F" OVER
ILLINOIS ROUTE 29 AND C.R.I. & P.R.R.
STATION 668+21.46
F.A.I. RT. 180 BUREAU COUNTY SECTION 06-2HVB
H. W. LOCHNER, INC.
ENGINEERS
CHICAGO, ILLINOIS
SHEET 6 OF 19

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
180	06(2HB-3, 2HVB)BP	BUREAU	1	1
CONTRACT NO. 66R92				
ILLINOIS FED. AID PROJECT				

ROUTE NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
F.A.I.-180	06-2HVB	BUREAU	103	33
FED. ROAD DIV. NO. 4		ILLINOIS	PROJECT	



APPROVED
FOR STRUCTURAL ADEQUACY ONLY
9-15-67
Engineer of Bridge & Traffic Structures

BRIDGE NO. 10				
STATE OF ILLINOIS				
DEPARTMENT OF PUBLIC WORKS & BLDGS.				
DIVISION OF HIGHWAYS				
STEEL DETAILS				
ROADWAY "F" OVER				
ILLINOIS ROUTE 29 AND C.R.I. & P.R.R.				
STATION 666+21.46				
F.A.I. RT. 180	BUREAU COUNTY	SECTION 06-2HVB	SHEET	
H.W. LOCHNER, INC.			7 of 19	
ENGINEERS				
CHICAGO, ILLINOIS				

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

GENERAL PLAN AND ELEVATION FOR STRUCTURE NO. 006-0057 (EB)
FOR INFORMATION ONLY

SCALE: SHEET 5 OF 7 SHEETS STA. TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
180	06(2HB-3, 2HVB)BP	BUREAU	1	1
CONTRACT NO. 66R92				
ILLINOIS FED. AID PROJECT				

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DESIGNED BY: P.X.
DRAWN BY: J.J.
CHECKED BY: A.J.
APPROVED BY: K.A.

USER NAME = ronald.woodshank	DESIGNED - RW	REVISED -
	DRAWN - RW	REVISED -
PLOT SCALE = SCALES	CHECKED - YP	REVISED -
PLOT DATE = 7/14/2025	DATE - 2/21/2024	REVISED -

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

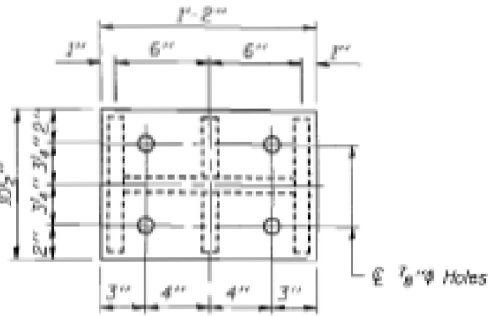
DATE	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
FBI 180	06-2HB-3	BUREAU	277	250
SHEET NO. 7 OF 11 SHEETS				

* 106-1 & 06-2HS-2 &
106-2-L, 06-3, 78-DRS-1
** BUREAU & PUTNAM

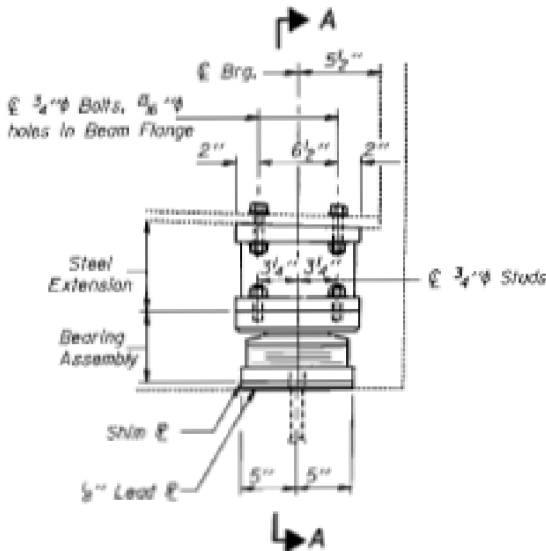
GIRDER REACTIONS

R2	(K)	39.3
R1	(K)	45.5
Imp.	(K)	10.7
R (Total)	(K)	95.5

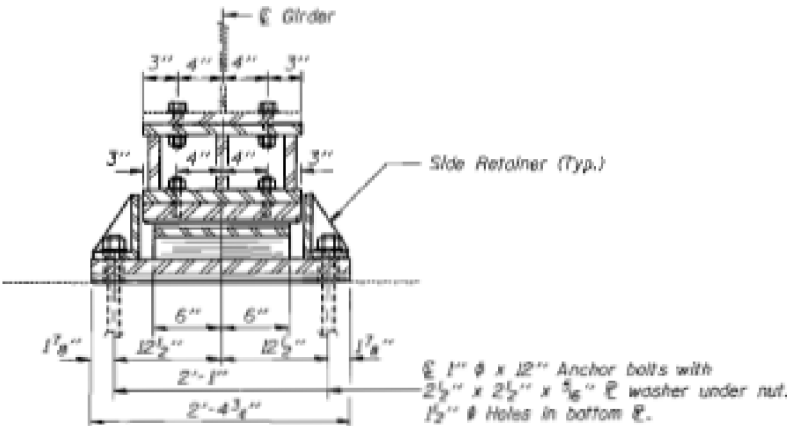
Notes: Diaphragm removal and replacement may be required to facilitate drilling holes. Cost shall be included in the cost of "Furnishing and Erecting Structural Steel".
New steel extensions, side retainers, shim E's, connection bolts, anchor bolts and lead plates are included in "Furnishing and Erecting Structural Steel".
See Sheet 11 of 11 for Anchor Bolt Installation.
Prior to ordering any material, the Contractor shall verify in the field all bearing height and shim thickness dimensions.
Min. Jack capacity = 75 Tons.



PLAN TOP AND BOTTOM PLATE

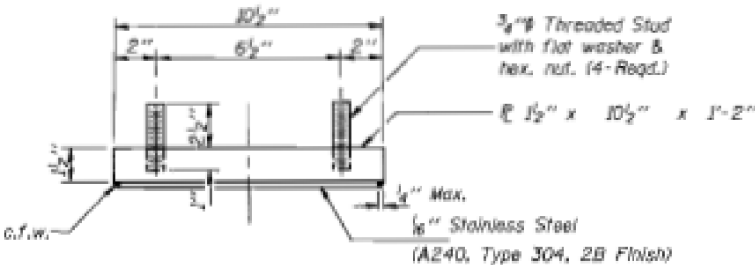


ELEVATION AT EAST ABUTMENT

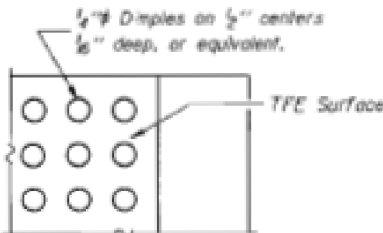


SECTION A-A

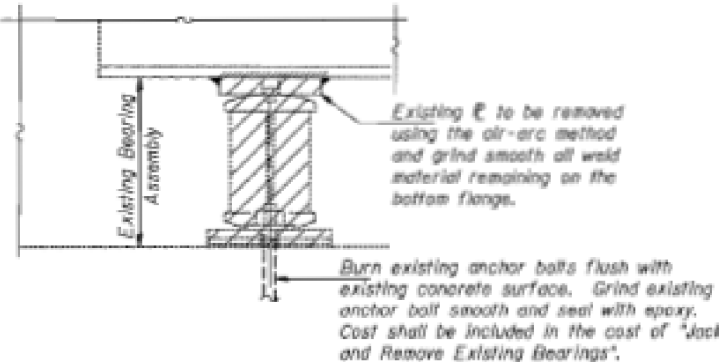
TYPE II TFE ELASTOMERIC EXP. BRG.



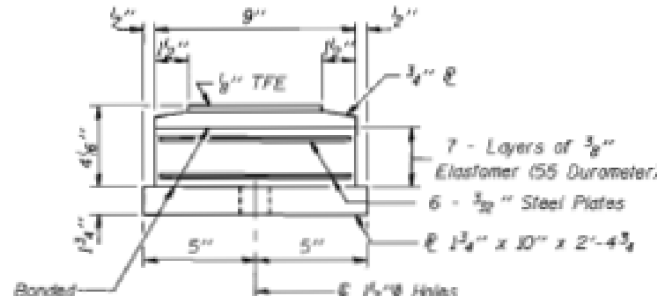
TOP BEARING ASSEMBLY



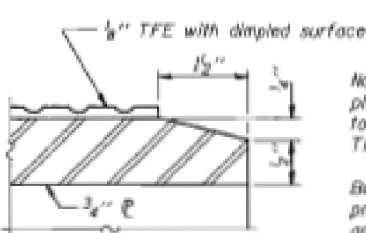
PLAN-TFE SURFACE



EXISTING BEARING REMOVAL DETAIL

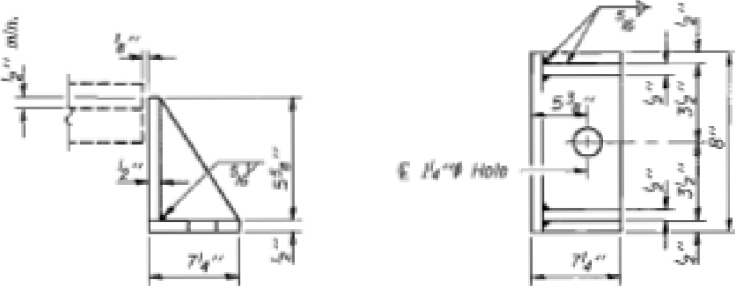


BOTTOM BEARING ASSEMBLY



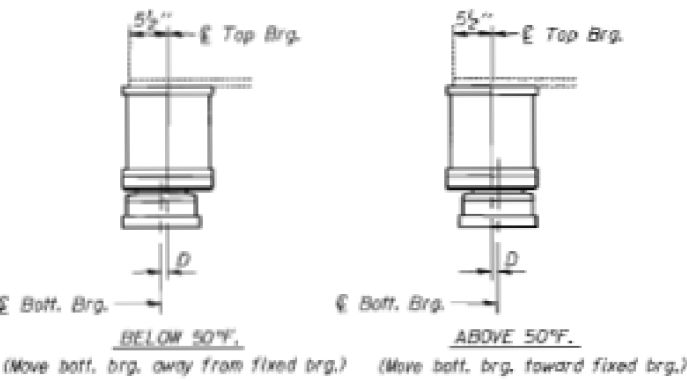
SECTION THRU TFE

Notes: The 1/2" TFE sheet shall be bonded directly to the top steel plate with a two-component, medium viscosity epoxy resin, conforming to the requirements of the Federal Specification MMM-A-134, Type I. The bond agent shall be applied on the full area of the contact surfaces.
Bonding of 1/2" TFE sheet during vulcanizing process will be permitted provided the process and method of adjusting assembly height is approved by the Engineer.



SIDE RETAINER

Equivalent rolled angle with stiffeners will be allowed in lieu of welded plates.



SETTING ANCHOR BOLTS AT EXP. BRG.

D=1/8" per each 100' of expansion for every 15° temp. change from the normal temp. of 50°F.

BILL OF MATERIAL

Item	Unit	Total
Elastomeric Bearing Assembly Type II	Each	9
Jack and Remove Existing Bearings	Each	9
Furnishing and Erecting Structural Steel	Pound	1740

EAST ABUTMENT
TYPE II BEARING REPLACEMENT
F.A.I. ROUTE 180 SECTION 06-2HVB
BUREAU COUNTY
STRUCTURE NO. 006-0057

DESIGNED	R.J.C.
CHECKED	K.P.S.
DRAWN	S.M.S.
CHECKED	R.J.C. K.P.S.

APRIL 27, 1999
EXAMINED John A. Morris
ENGINEER OF STRUCTURAL SERVICES
ENGINEER OF ROADS AND STRUCTURES

TYII/REPS 8-03-98

USER NAME	- ronald.woodshank	DESIGNED	- RW	REVISED	-
PLOT SCALE	- 3/8"=1'	DRAWN	- RW	REVISED	-
PLOT DATE	- 7/14/2025	CHECKED	- YP	REVISED	-
		DATE	- 2/21/2024	REVISED	-

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

GENERAL PLAN AND ELEVATION FOR STRUCTURE NO. 006-0057 (EB)
FOR INFORMATION ONLY

SCALE: SHEET 6 OF 7 SHEETS STA. TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
180	06(2HB-3, 2HVB)BP	BUREAU	1	1
CONTRACT NO. 66R92				

ILLINOIS FED. AID PROJECT

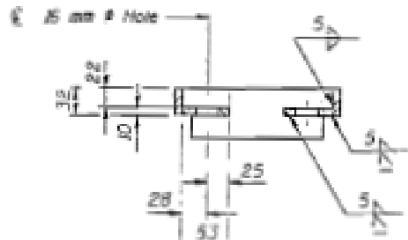
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STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

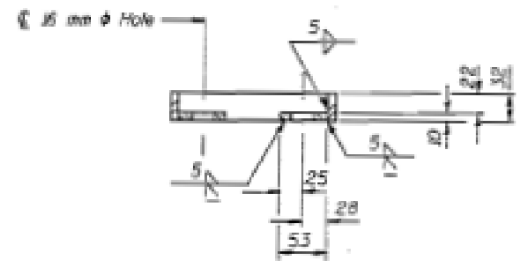
* (06-2 & 06-2HB-3 & 06-2-106-3,78-1)RS-1
* BUREAU & PUTNAM

ROUTE NO.	SEC.	COUNTY	TOTAL SHEETS	SHEET NO.
FAI 180	*	*	277	252
FED. ROAD DIST. NO. 11 ILL. HIGHWAY PROJECT				

SHEET NO. 9
11 SHEETS

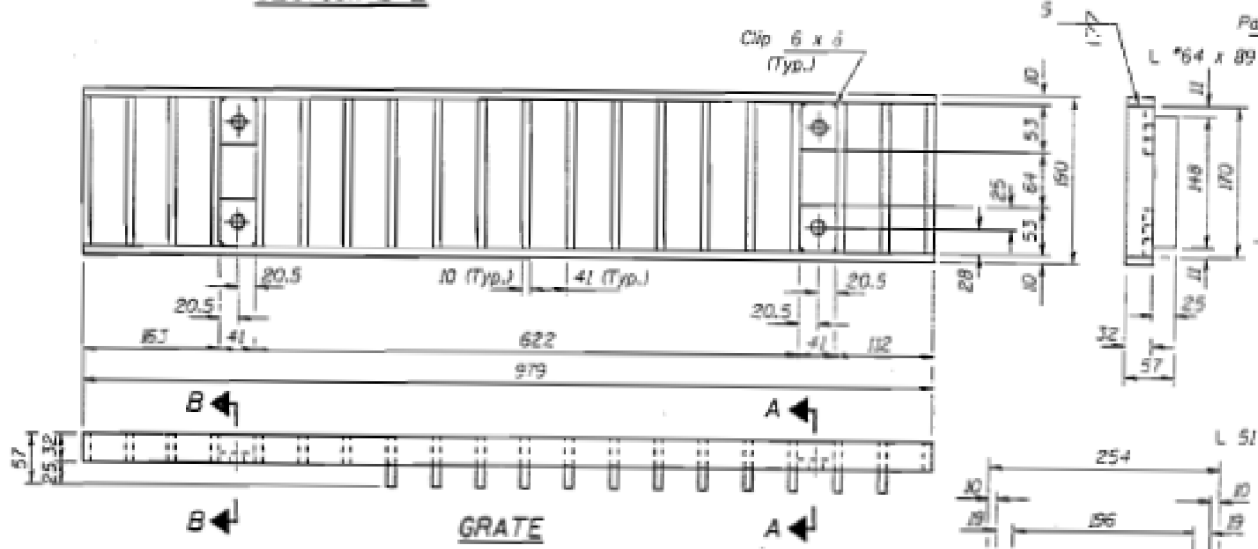


SECTION A-A



SECTION B-B

*Cut to 38 mm as shown
in Section F-F.



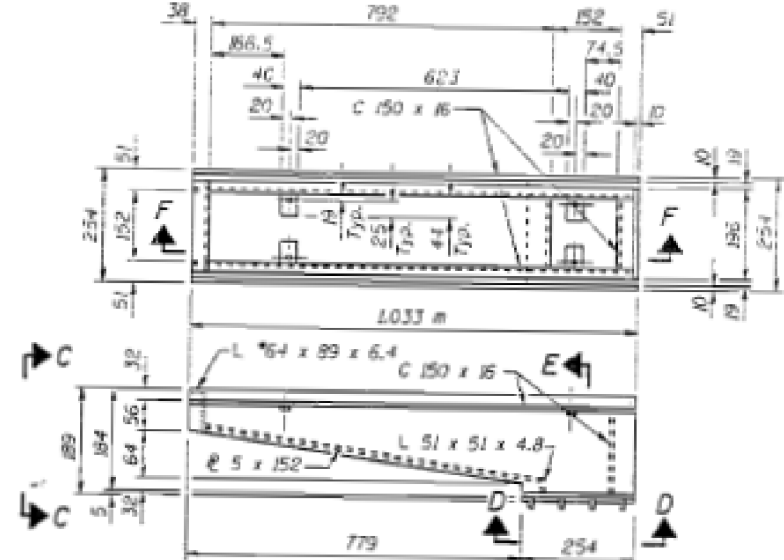
GRATE

Notes: Hollow structural steel tubing shall conform to the requirements of ASTM designation A 500 Grade B, or A 501 Structural Steel Tubing.
All other shapes, plates and bars shall conform to the requirements of AASHTO M 270M Grade 250.
Bolts, studs, washers and nuts shall conform to the requirements of ASTM A 307.
The Grate, Frame and Downspout shall be galvanized after shop fabrication according to AASHTO M 111 & ASTM A 385.
All bolts, washers and nuts shall be galvanized according to AASHTO M 232.
Cost of the Grate, Frame, Downspout, Bolts, Washers and Nuts including complete installation of Scupper will be paid for at the unit bid price each for "DRAINAGE SCUPPERS."
All dimensions are in millimeters (mm) except as noted.

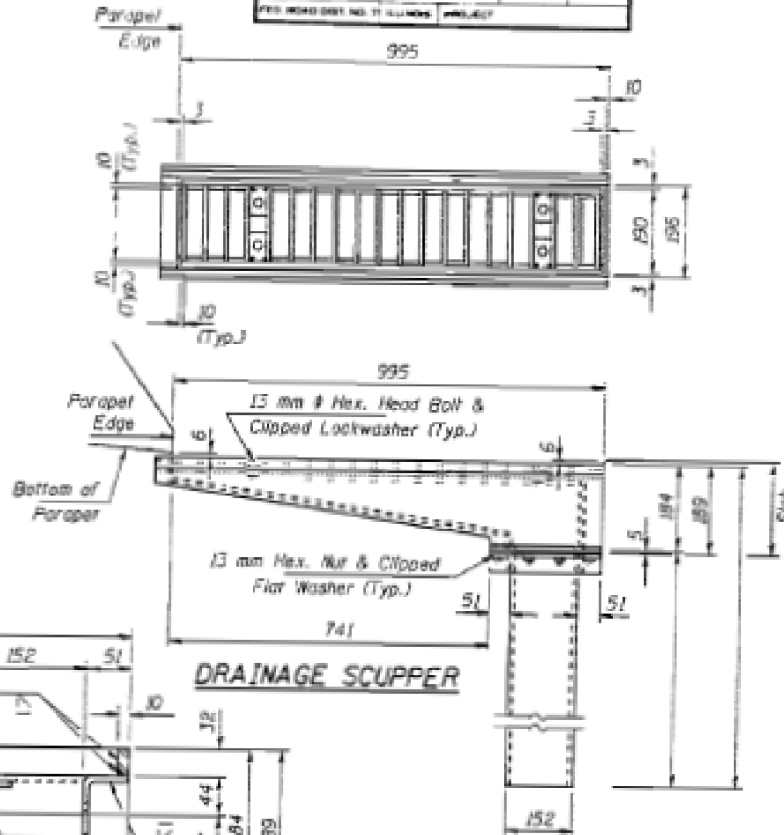
DESIGNED	
CHECKED	
DRAWN	
CHECKED	

EXAMINED	
PASSED	

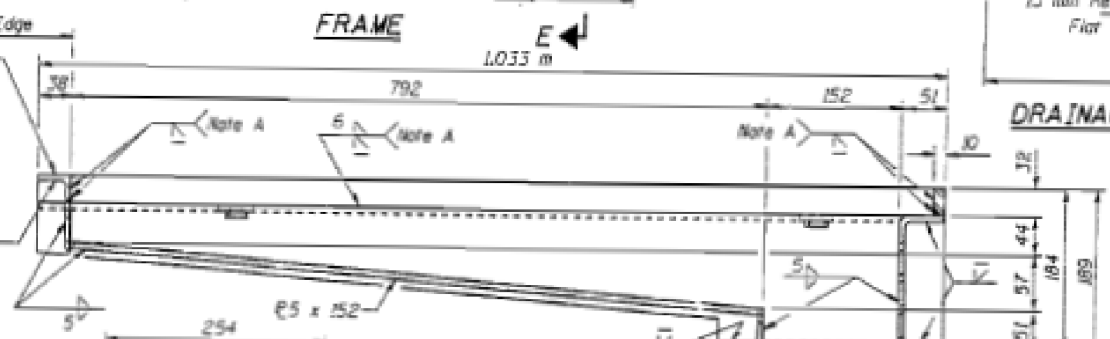
DS-3 (M) 4-30-97 (N.T. to inside of exterior stringer flange shall not be > 1.2 m)



FRAME

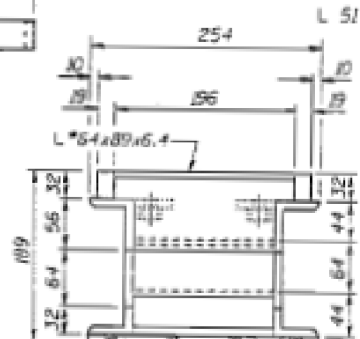


DRAINAGE SCUPPER

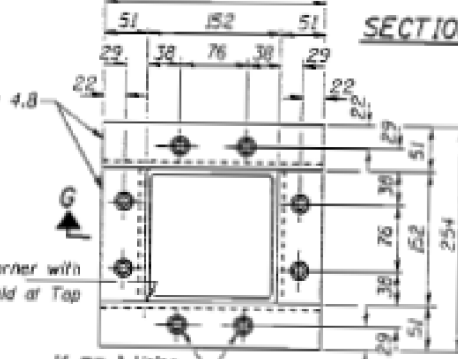


SECTION F-F

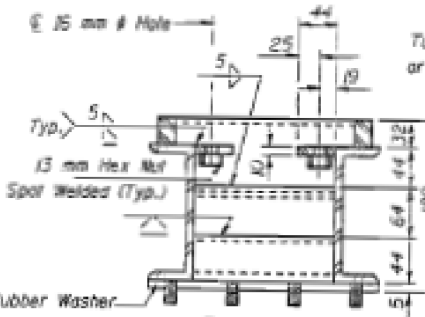
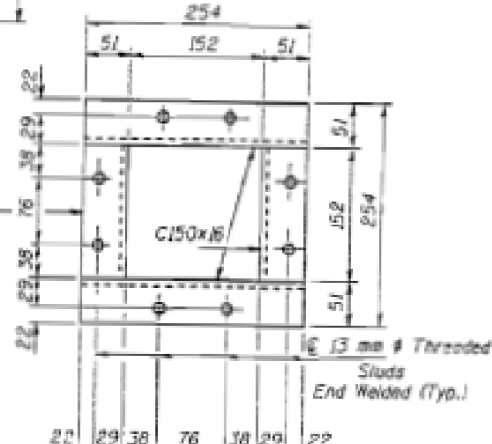
Note 2: Surface of welds shall be recessed 2 mm Max. or placed flush with inside face of bars to provide clearance for Grate.



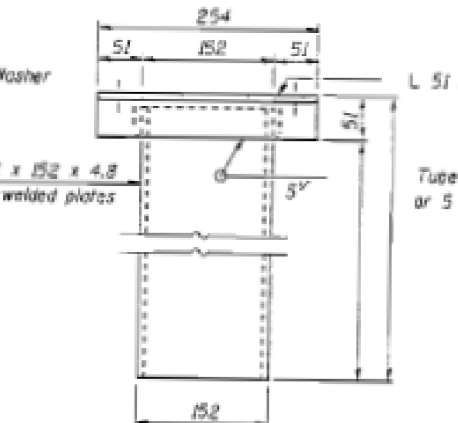
VIEW C-C



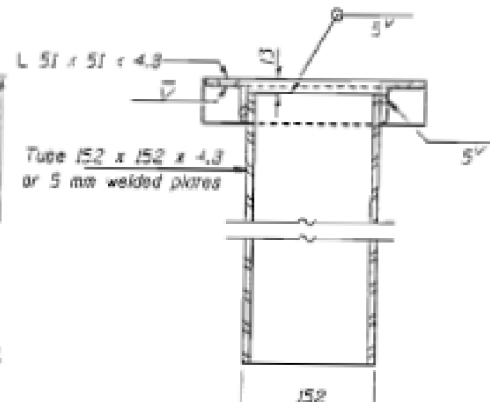
VIEW D-D



SECTION E-E



DOWNSPOUT



SECTION G-G

BILL OF MATERIAL

ITEM	UNIT	QUANTITY
Drainage Scupper	Each	4

(Sheet 1 of 2)
STEEL DRAINAGE SCUPPER
FAI RTE 180, SEC 06-2HB
BUREAU COUNTY
SN 006-0057 (EB)

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

GENERAL PLAN AND ELEVATION FOR STRUCTURE NO. 006-0057 (EB)
FOR INFORMATION ONLY

SCALE: SHEET 7 OF 7 SHEETS STA. TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
180	06(2HB-3, 2HB)BP	BUREAU	1	1
CONTRACT NO. 66R92				
ILLINOIS FED. AID PROJECT				

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