

STANDARD BAR SPLICER ASSEMBLY

Minimum Lap Lengths							
Bar size to be spliced	Table 1	Table 2	Table 3	Table 4	Table 5	Table 6	
3, 4	1'-5''	1'-11''	2'-1''	2'-4''	2'-7''	2'-11''	
5	1'-9''	2'-5"	2'-7''	2'-11''	3'-3"	3′-8′′	
6	2'-1''	2'-11''	3'-1''	3′-6′′	3′-10′′	4'-5"	
7	2'-9''	3'-10''	4'-2"	4'-8''	5′-2′′	5′-10′′	
8	3′-8′′	5′-1′′	5′-5′′	6'-2''	6'-9''	7′-8′′	
9	4'-7''	6′-5′′	6'-10''	7′-9′′	8'-7''	9′-8′′	

Table 1: Black bar, 0.8 Class C

Table 2: Black bar, Top bar lap, 0.8 Class C

Table 3: Epoxy bar, 0.8 Class C

Table 4: Epoxy bar, Top bar lap, 0.8 Class C

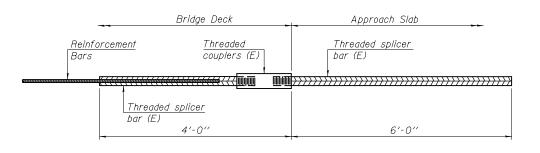
Table 5: Epoxy bar, Class C

Table 6: Epoxy bar, Top bar top, Class C

Threaded splicer bar length = min. lap length + 1^{l_2} " + thread length

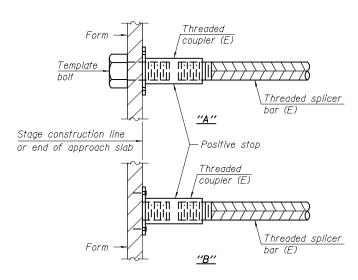
* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

Location	Bar size	No. assemblies required	Table for minimum lap length
N Abut End of Deck	#5	8	3
N Abut Hatchblock	#6	4	3
S Abut End of Deck	#5	8	3
S Abut Hatchblock	#6	4	3



BAR SPLICER ASSEMBLY FOR #5 BAR ON INTEGRAL OR SEMI-INTEGRAL ABUTMENTS

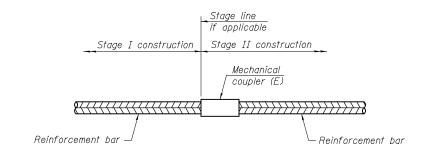
No, required =



INSTALLATION AND SETTING METHODS

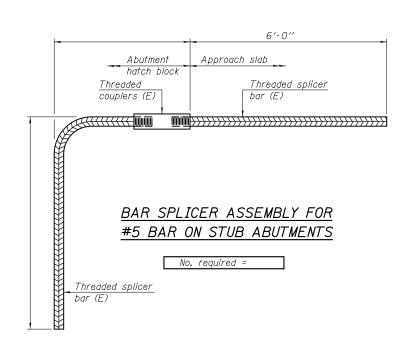
"A": Set bar splicer assembly by means of a template bolt.
"B": Set bar splicer assembly by nailing to wood forms or cementing to steel forms.

(E): Indicates epoxy coating.



STANDARD MECHANICAL SPLICER

Location	Bar size	No. assemblies required



NOTES

Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi yield strength.

All reinforcement shall be lapped and tied to the splicer bars. Bar splicer assemblies shall be epoxy coated according to the requirements

for reinforcement bars. See Section 508 of the Standard Specifications. See approved list of bar splicer assemblies and mechanical splicers for alternatives.

BSD-1

1-27-12

DESIGNED - AYV	EXAMINED		DATE -	
CHECKED -	ENGI	NEER OF STRUCTURAL SERVICES		
DRAWN - AYV	PASSED		REVISED]
CHECKED -	ENGINE	ER OF BRIDGES AND STRUCTURES	REVISED	

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

BAR SPLICER ASSEMBLY AND MECHANICAL SPLICER DETAILS
STRUCTURE NO. 042–0012

SHEET NO. 10 OF 12 SHEETS