## **GENERAL NOTES**

The removal of Bituminous Surfacing not on a rigid type base removed in conjunction with the base shall be removed as EARTH EXCAVATION. The removal of Bituminous Surfacing on a rigid type base removed in conjunction with the base shall be included in the contract unit price for PAVEMENT REMOVAL of the type specified.

All Borrow/Waste/Use sites must be approved by the Department prior to removing any material from the project or initiating any earthmoving activities, including temporary stockpiling outside the limits of construction.

The Contractor shall seed all disturbed areas within the project limits. Seeding Class 4 or 2A shall be used, except in front of properties where the grass will be mowed, then use Seeding, Class 1. Class 2A shall be used on front slopes and ditch bottoms. Class 4 shall be used behind Type A gutter, on all backslopes and areas behind the backslope, and beyond the toe of front slope on fill sections without ditches.

Fertilizer Nutrients shall be applied at the rate specified in Sections 250 and 252 of the Standard Specifications. This shall be included in the cost of the SEEDING or SODDING.

Previously pugmilled stockpiles of "Type A" older than 1 month will not be approved for use until a moisture check is run to verify moisture content. Material shipped to projects without being tested will not be accepted.

The subgrade on this project, exclusive of rock cut areas is scheduled to be improved to a 300 mm (12") depth according to Mechanistic Pavement Design. The areas scheduled to be improved to a depth greater than 300 mm (12") are estimated based on the original geotechnical investigation. The subgrade shall be processed in accordance with Article 301.03 of the Standard Specifications before the engineer shall determine the limits and the additional thickness of improvement required, if any. Any additional undercutting required after this evaluation shall be paid for as EARTH EXCAVATION.

Except for the top 75 mm (3"), all aggregate bases and subbases 300 mm (12") in thickness shall be constructed of aggregate gradation CA-2. If the specified thickness exceeds 300 mm (12"), the bases or subbases shall be constructed of topsize 150 mm (6") breaker-run crushed stone with 70% to 90% by weight, passing the 4" sieve and 15% to 40% by weight, passing the 50 mm (2") size sieve, except for the top 75 mm (3"). The breaker-run crushed stone shall be reasonably uniformly graded from coarse to fine and be taken from a quarry ledge capable of producing Class "D" quality aggregate. The top 75 mm (3") shall be gradation CA-6 or CA-10 regardless of thickness. The water necessary to achieve compaction in all but the top 75 mm (3") layer may be added after the subbase or base course is placed on the grade.

The following Mixture Requirements are applicable for this project:

Mixture Uses(s):	Surface	Level Binder	Binder	Top Shoulder	Bottom Shoulder		
PG:	SBS PG 70-22	SBS PG 70-22	PG 64-22	PG 58-22	PG 58-22		
Design Air Voids	4.0 @ N70	4.0 @ N70	4.0 @ N70	3 @ N50	2 @ N50		
Mixture Composition (Gradation Mixture)	IL 9.5 or 12.5	IL 9.5	IL 19.0	IL 9.5 or 12.5	BAM		
Friction Aggregate	D	N/A	N/A	С	N/A		
20 Year ESAL	4.5	4.5	4.5	N/A	N/A		
Mix Unit Weight	112 lbs/sy/in			112 lbs/sy/in			

The Contractor will be required to furnish 140 mm (5 1/2") high brass stencils as approved by the Engineer and install stationing at 250' intervals. Stationing shall be placed on both lanes of 2-lane highways and on the outside lanes in both directions on 4-lane highways. The stations shall be placed 150 mm (6") inside the pavement marking edge so they can be read from the shoulder. This work will be included in the cost of the final pavement surface.

Pay items HMA Surface Course, Mix "C", N50 and Aggregate Wedge shoulder, Type B have been added if needed for the Good Neighbor Policy.

Reflective Crack Control shall be placed on the existing surface prior to any resurfacing, unless pavement is milled then it will be placed on the binder course.

To help avoid excess drop offs at the edge of pavement, the existing aggregate wedge or shoulder is to be pulled up and rolled to match the edge of pavement before placing any bituminous material. All costs associated with pulling up the shoulders shall be considered included in the contract unit price per TON for HOT-MIX ASPHALT SURFACE COURSE of the type specified.

On full depth pavement, shoulder widths of 1.8 m (6 ft.) or less may be placed, at the Contractor's option, simultaneously with the adjacent traffic lane for both the binder and surface courses, provided the cross slope of both the pavement and shoulder can be satisfactorily obtained. The shoulder will be paid for at the contract unit price per Square Meter (Square Yard) for HOT-MIX ASPHALT SHOULDERS of the thickness specified on the plans.

Bituminous and Aggregate prime coat shall be placed in accordance with Section 406 of the Standard Specifications. The cost of the prime coats shall be included in the contract unit price per metric ton (ton) for LEVELING BINDER (MACHINE METHOD) of the type specified.

The Contractor shall straighten or cut off the ends of existing entrance culverts that will have new metal end sections installed. The cost of this will be included in the contract unit price Each for END SECTIONS of the size specified.

Connecting bands for corrugated metal pipes shall be metal and shall be coated with the same material as the pipe sections. The connecting bands shall be a minimum of 18" wide.

Noses of curbed corner islands noted as 1 & 2 on Highway Standard 606301 shall be ramped unless the curb function is for the protection of pedestrians, signals, light standards or sign truss supports.

Use M-10 (M-4) curb on islands when located adjacent to high-speed traffic (80 km/h [50 mph] or greater), except use M-15 (M-6) on islands where traffic signals supports, sign truss supports, or any other post with a foundation generally larger than a standard highway sign is proposed. A stop sign is a standard highway sign.

The Contractor shall install a 450 mm (18") diameter formed opening in the Concrete Median Surface of the Island as directed by the Engineer. Also, a 75 mm (4") diameter formed opening shall be installed in each corner of the Island 300 mm (1 foot) behind the back of curb. All existing pavement surfaces of other existing obstructions beneath these openings shall be removed by the Contractor. After the median is in place the 450 mm (18") opening shall be cored down 1.2 m (4') and filled with dirt. All costs incurred shall be included in the contract unit price per Square Meter (Square Foot) for CONCRETE MEDIAN SURFACE, 100 mm (4 INCH).

Delineators shall be installed as shown in Standard 635001, except that the post shall be rotated 180° and only metal-backed delineators shall be permitted.

Delineators shall be placed at the ends of approach guardrail terminal sections, and at each headwall or end section of AR Culverts. This work will be paid for at the contract unit price each for DELINEATORS.

The selected Good Neighbor Policy route is Sand Road.

Pavement Marking shall be done according to Standard 780001, except as follows:

- 1. All words, such as ONLY, shall be 2.4 m (8 feet) high.
- 2. All non-freeway arrows shall be the large size.
- 3. The distance between yellow no-passing lines shall be 200 mm (8"), not 180 mm (7") as shown in the detail of Typical Lane and Edge Lines.

	USER NAME =	DESIGNED - Engineering Systems	REVISED -	STATE OF ILLINOIS		GENERAL NOTES		ROUTE	SECTION		COUNTY TOTAL SHEET NO.
FILE NAME = 64F37.GN.DOCX		DRAWN -	REVISED -					FAP 301	(20-1)M		Whiteside 53 5
	PLOT SCALE =	CHECKED -	REVISED -	DEPARTME	DEPARTMENT OF TRANSPORTATION		OMITME OF THE O	(US 30)			CONTRACT NO. 64F37
	PLOT DATE = 12/2/2009 10:54 AM	DATE - 9/10/2009 7:34 AM	REVISED -			SCALE:	SHEET NO. OF SHEETS STA. TO STA.			ILLINOIS	FED. AID PROJECT