

Excavation behind existing abutment walls shall be preformed to balance front and back soil pressure before removing the existing superstructure. The Contractor shall sawcut the upper portion of the existing abutment at the at the stage removal line before Stage 1 removal to ensure the remaining portion will not be prematurely damaged.

The Precast Concrete Box Culvert Sections shall conform to the requirements of AASHTO M273

Reinforcement bars shall conform to the requirements of ASTM A 706 Gr 60. See Special Provisions.

Expansion bolts shall be 3_4 " ϕ hooked bolts. The cost of the bolts shall be included in the cost of Box Culvert End Section.

The Contractor may substitute cast in place inserts and threaded hooked reinforcement bars for the expansion bolts.

Areas of the precast box in contact with cast in place concrete shall be sandblasted, cleaned and wetted prior to placing concrete in the field according to Article 503.09(b) of the Standard Specifications.

The joints between precast segments shall be sealed and all voids filled with a mastic joint sealer. In addition, the sides and top shall be sealed with a 12" wide external sealing band meeting the requirements of ASTM C877 Type III. The joint areas to be sealed shall be cleaned and primed according to the manufacturer's directions prior to placing the seal. The seal shall be protected during backfilling to prevent damage.

The ends of the precast box sections adjacent to the end section shall be formed without the male & female shapes specified in Article 8.1 of AASHTO M273.

End Section will be paid for at the contract unit price each for BOX CULVERT END SECTION, as outlined in Art. 540.08, which prices shall include all concrete, rebar, and all other items necessary to complete the proposed work. Precast option is not allowed.

Drain holes shall be provided in accordance with Art. 503.11.

Voids between the Precast Concrete Box Culvert and the cast-in-place toewall / cutoff wall shall be filled with Non-shrink arout.

Precast End Section Alternative is not allowed.



PROFILE GRADE



PAGE 1 0 SHEET NO. OF SHEETS STA.



	END	SECTION	DETAIL
F	2		
	STA.		TO STA.

Coarse aggregate full length — of both headwalls. To be / placed by Grading Contractor. Cost included with Concrete Box Culverts.



HEADWALL & DRAIN DETAIL

DESIGN STRESSES <u>"Cast-in-Plac</u>e" <u>"Precast"</u> fy = 60,000 psi $fv = 60.000 \ psi$ f'c = 3,500 psi f'c = 5,000 psi Max. Soil Pressure under footing = 3,522 psf LOADING HS 20-44



Bar	No.	Size	Length	Shape		
d	30	#4	2'-8''			
d1(E)	32	#4	3′-8′′			
h	50	#4	17′-8′′			
h1	4	#4	28′-8″			
h2	2	#6	28'-0''			
h3	6	#4	8'-0''			
h4	8	#4	8′-9′′			
h5	3	#4	28'-0''			
he	16	#4	1'-2''			
h7	16	#4	9"			
n(E)	38	#7	7′-6′′			
n1(E)	40	#6	4'-6''			
S	4	#6	15′-4′′			
1	88	#6	9'-4''			
V	40	#5	7'-9''			
V1	10	#4	6'-4''			
V2	10	#4	7'-9''			
V3	10	#4	9'-2''			
V4	10	#4	10'-6''			
V5	12	#4	16'-1''			
v6(E)	8	#6	6′-10′′			
V7	4	#6	13'-2''			
W	- 28	#5	17'-8''			
Concrete Box Culverts			Cu. Yd.	40.4		
Reinfor	cement Coatod	Bars,	Pound	1016		
Reinfor	cement	Bars	Pound	3595		
EXPANS 34" Ø	SION BC	DLTS	EACH	29		

Notes

Reinforcement bars designated (E) shall be epoxy coated.

S.N. 021-2027 STA. 82+10.00

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F.A.P. SECTION					COUNTY	TOTAL SHEETS	SHEET NO.		
323	(143BR)BR				DOUGLAS	68	14		
_						CONTRACT NO. 70223			
FED. RC	AD DIST.	NO.	ILLINOIS	FED.	AI	D PROJECT			