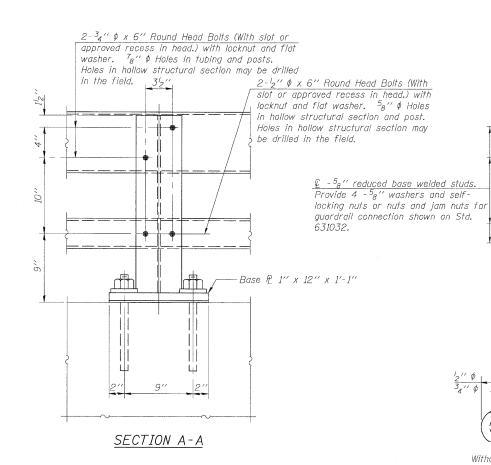
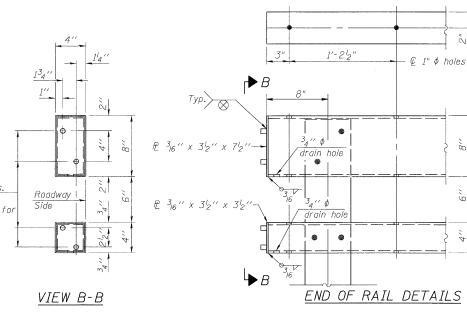


STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION





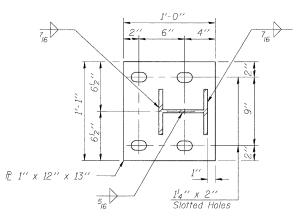
All field drilled holes shall be coated with an approved zinc rich paint before erection.

Posts shall not be located closer than 1'-3" to an existing bridge expansion joint or end of bridge.

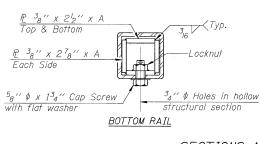
Steel Bridge Rail expansion joint shall be provided between any two (2) posts which span a bridge expansion joint. Bolts located at expansion joint shall be provided with locknuts and shall be tightened only to a point that will allow railing movement.

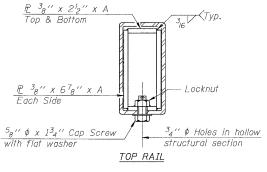
Provide one $^{l}_{8}$ " and two $^{l}_{16}$ " steel shims for 25% of the posts. Shims shall be similar to base plates in size and holes.

All steel rail elements shall be galvanized according to Article 509.05 of the Standard Specifications.



BASE PLATE DETAIL





ε" max. DETAIL OF $\frac{1}{2}$ " $\phi = \frac{3}{4}$ " ϕ

VIEW C-C

With Slot

Without Slot

or Recess

ROUND HEAD BOLTS

SPLICE DIMENSIONS

T	D	Α	В	С	E	
≤4′′	212"	1'-8''	2"	4''	2/2"	
>4''≤6 ^l 2''	334''	2'-0"	21/2"	5/2"	312"	
>6 ¹ 2′′≤9′′	5''	2'-4"	312"	6½"	9"	
>9′′≤13′′	7''	2'-10''	4/2"	8/2"	11''	
Rail Splice	4''	1'-8''	2"	4''	Workers	

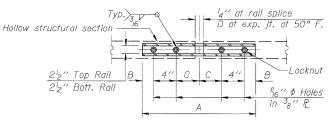
T = Total movement at expansion joint as shown on the design plans.

BILL OF MATERIAL

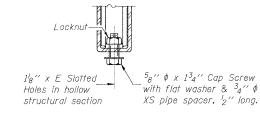
01111	uddillily
Foot	56
	Foot

See sheet 1 of 9 for post spacing.

SECTIONS AT RAIL SPLICE



PLAN-BOTT. SPLICE P **TYPICAL**



RAIL SPLICE CONNECTION AT EXPANSION JT.

STEEL RAILING, TYPE 2399 S.N. 026-2020

SHEET NO. 6	F.A. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.		
3.1221 1131 3	*	114B-1(1) & 114B-1(2)	FAYETTE	54	24		
OF 9 SHEETS	* F.A.P. RTE. 750, F.A.S. RTE. 719		CONTRACT	NO. 74	110		
	FED. ROAD DIST. NO ILLINOIS FED. AID PROJECT						

DESIGNED SCD CHECKED DRB DRAWN THW CHECKED -

le

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(6'-3" Maximum Post Spacing)