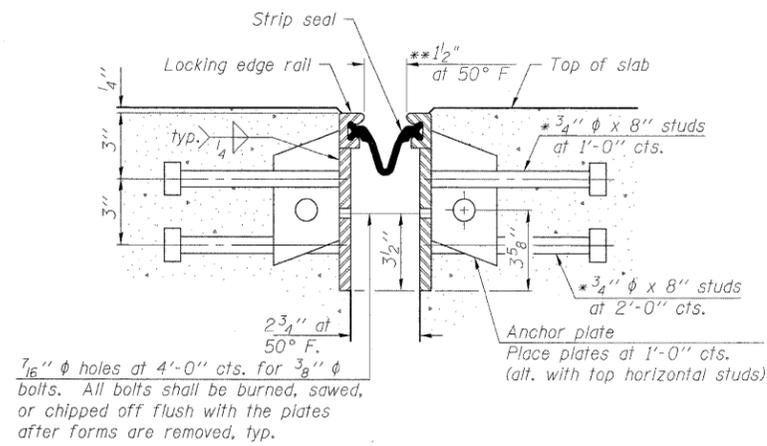
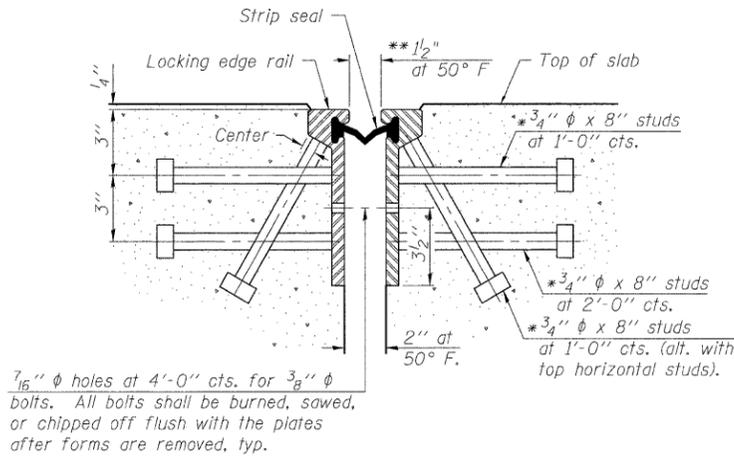


STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

* Granular or solid flux filled headed studs conforming to Article 1006.32 of the Std. Specs., automatically end welded.

** When joint is fixed, dimension is set at 1 1/2".



Notes:

The strip seal shall be made continuous and shall have a minimum thickness of 1/4". The configuration of the strip seal shall match the configuration of the Locking Edge Rails. Open or "webbed" strip seal gland configurations are not permitted. The gland shall be sized for a maximum rated movement of 4 inches.

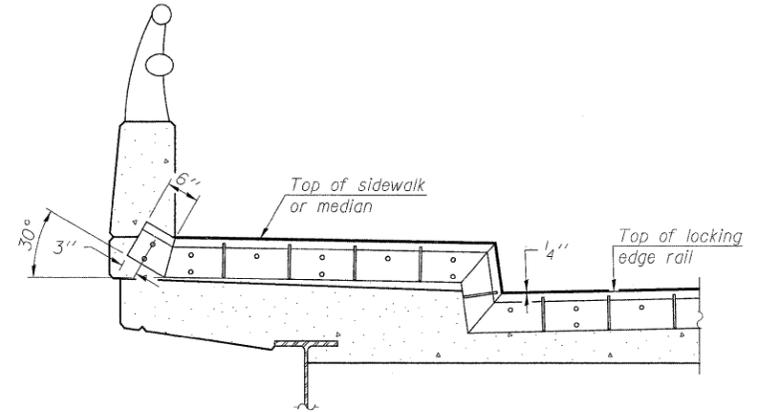
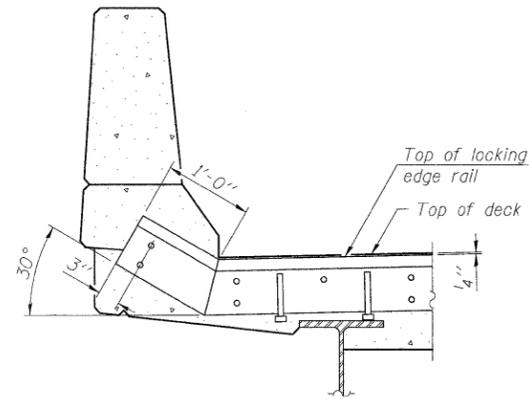
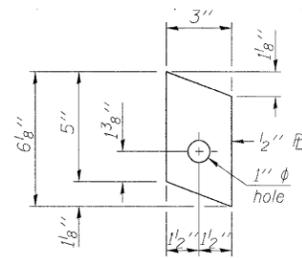
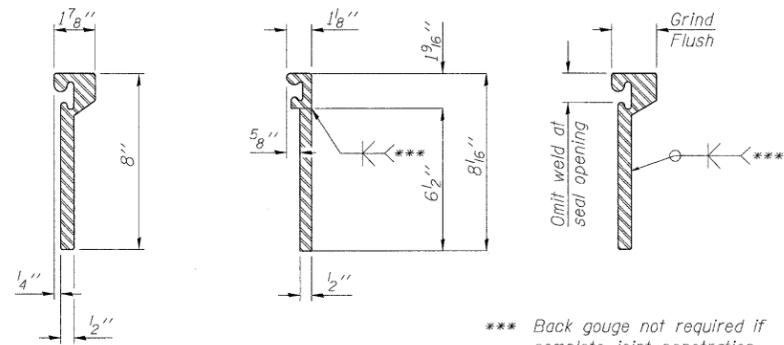
The height and thickness of the Locking Edge Rails shown are minimum dimensions. The actual configuration of the Locking Edge Rails and matching strip seal may vary from manufacturer to manufacturer. Flanged edge rails will not be allowed. Locking Edge Rails may be spliced at slope discontinuities and stage construction joints.

The manufacturer's recommended installation methods shall be followed. The joint opening and deck dimensions detailed on the superstructure are based on a rolled rail expansion joint. If the Contractor elects to use the welded rail expansion joint, the opening and deck dimensions shall be modified according to the dimensions detailed on this sheet. Required modifications shall be made at no additional cost to the State.

All steel components shall be galvanized after fabrication according to Article 520.03 of the Standard Specifications.

SECTION THRU
ROLLED RAIL JOINT

SECTION THRU
WELDED RAIL JOINT



ANCHOR PLATE
(for welded rail)

AT PARAPET

AT SIDEWALK OR MEDIAN

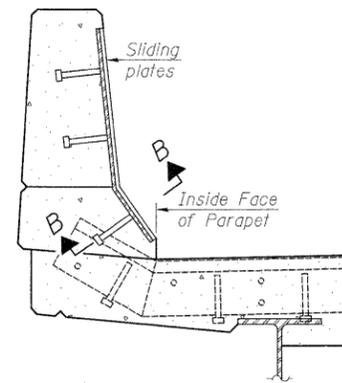
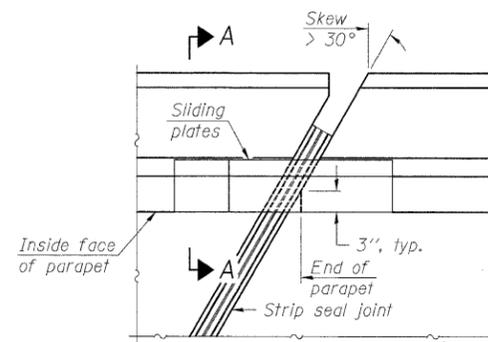
Shorter plates with a single row of studs at 12" cts. may be necessary on medians which are shallower than 9". See manufacturer's recommendation.

ROLLED (EXTRUDED) RAIL WELDED RAIL

LOCKING EDGE RAIL SPLICE

The inside of the locking edge rail groove shall be free of weld residue.

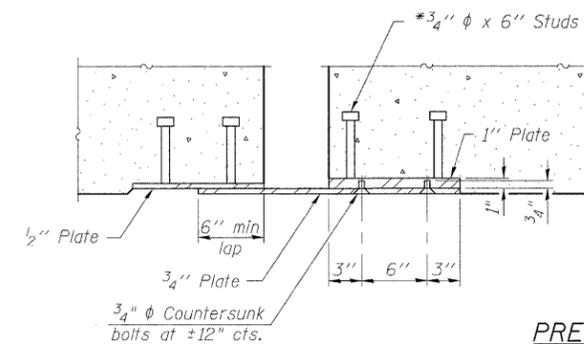
LOCKING EDGE RAILS



SECTION A-A

POINT BLOCK DETAILS
(for skews > 30°)

TYPICAL END TREATMENTS



SECTION B-B

BILL OF MATERIAL

Item	Unit	Total
Preformed Joint Strip Seal	Foot	115

PREFORMED JOINT STRIP SEAL DETAILS
STRUCTURE NO. 067-0042

DESIGNED - JPM
CHECKED - WPM
DRAWN - JPM
CHECKED - WPM
9-28-09 EJ-SSJ



SHEET NO. 12	F.A.P. RTE. 809	SECTION 67-1HBR	COUNTY Monroe	TOTAL SHEETS 144	SHEET NO. 76
34 SHEETS	CONTRACT NO. 76977				
FED. ROAD DIST. NO. 7 ILLINOIS FED. AID PROJECT					