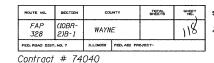
STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



SHEET NO. 19 21 sheets

NOTES

Bar splicer assemblies shall be of an approved type and shall develop in tension at least 125 percent of the yield strength of the lapped reinforcement bars.

Splicer rods shall be of minimum 60 ksi yield strength, threaded or coiled full length. All reinforcement bars shall be lapped and tied to the splicer rods or dowel bars.

Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars.

Other systems of similar design may be submitted to the Engineer for approval. Approval shall be based on certified test results from an approved testing laboratory that the proposed bar splicer assembly satisfies the following requirements:

Minimum Capacity (Tension in kips) = $1.25 \times fy \times A_t$

(Tension in kips)

Minimum *Pull-out Strength = $0.66 \times fy \times A_t$

7'-3"

9'-0"

Where fy = Yield strength of lapped reinforcement bars in ksi.

 A_t = Tensile stress area of lapped reinforcement bars. * = 28 day concrete

#10 #11

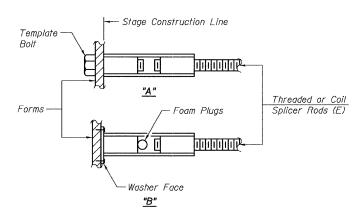
BAR SPLICER ASSEMBLIES Strenath Requirements Splicer Rod or Min. Capacity Min. Pull-Out Strength be Spliced Dowel Bar Length kips - tension kips - tension #4 1'-8'' 14.7 7.9 #5 2'-0" 23.0 12.3 17.4 #6 2'-7" 33.1 #7 3'-5" 45.1 23.8 #8 4'-6" 58.9 31.3 75.0 #9 5'-9" 39.6

95.0

117.4

50.3

61.8



BAR SPLICER ASSEMBLY ALTERNATIVES

WELDED SECTIONS

** Heavy Hex Nuts conforming to ASTM A 563, Grade C, D or DH may be used.

ROLLED THREAD DOWEL BAR

** ONE PIECE

-Wire Connector

iliiiiiiii

The diameter of this part

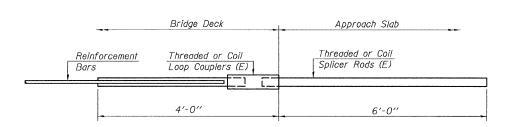
of the bar spliced.

is the same as the diameter

INSTALLATION AND SETTING METHODS

"A": Set bar splicer assembly by means of a template bolt. "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms.

(E): Indicates epoxy coating.



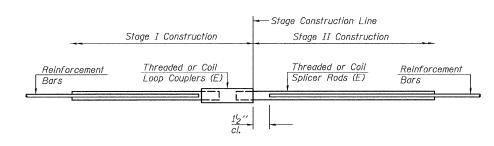
The diameter of this part is

equal or larger than the

diameter of bar spliced.

FOR INTEGRAL OR SEMI-INTEGRAL ABUTMENTS

Bar Splicer for #5 bar					
Min. Capacity = 23.0 kips - tension					
Min.	Pull-out 5	Strength	= 12.3	8 kips -	tension
No.	Required :	= 80			



STANDARD

Bar Size	No. Assemblies Required	Location
#5	413	Superstructure
#6	16	Superstructure
#6	64	Substructure
#8	20	Substructure

BENTON & ASSOCIATES, INC.

DESIGNED	MBH			
CHECKED	NRF			
DRAWN	MBH			
CHECKED	NRF			
BSD-1				

11-1-06

BAR SPLICER DETAILS US 45 / DEER CREEK F.A.P. RT. 328 WAYNE COUNTY SN. 096-0068