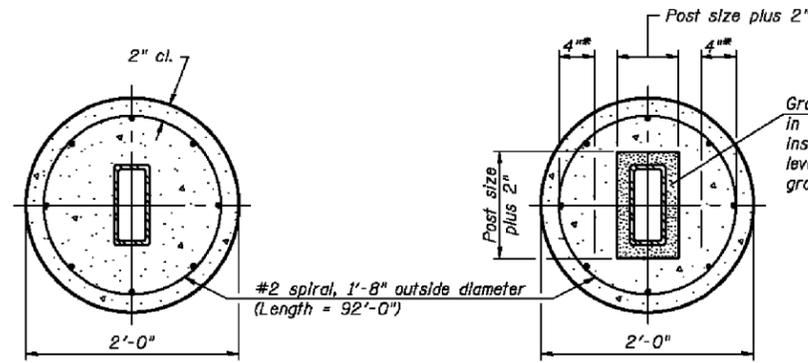


FRONT ELEVATION

SIDE ELEVATION

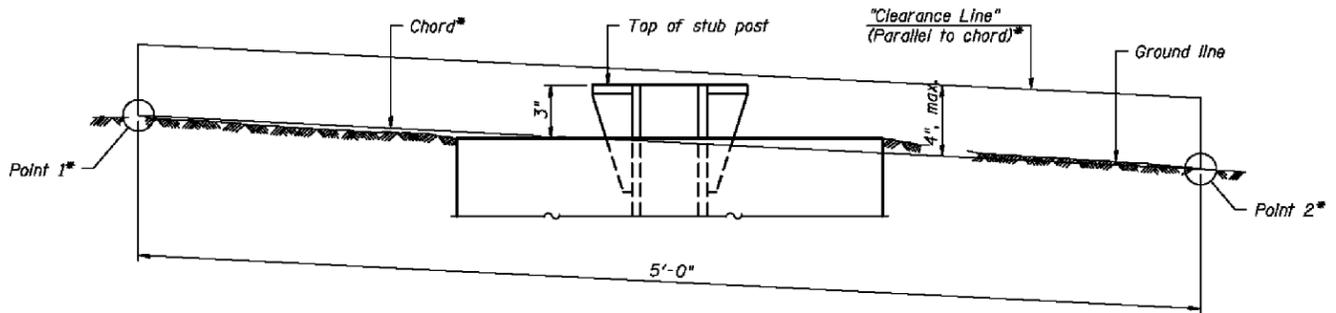
MAIN POST & STUB POST



SECTION A-A
(CAST-IN-PLACE)

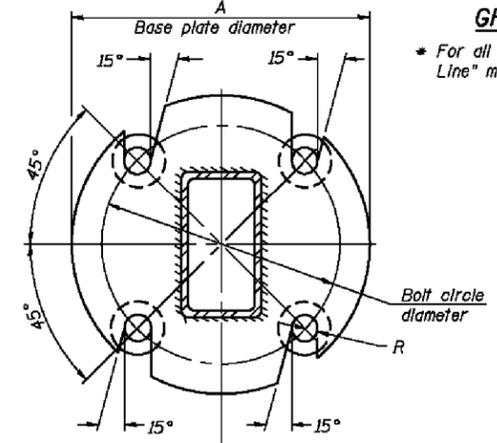
SECTION A-A
(PRECAST)

* Hot dip galvanized lifting loops or inserts may be placed in precast foundation inside the spiral reinforcement but not within 6" of the long axis of the post. Inserts must be adequate for safely lifting a total of 3,000 pounds and must not interfere with installation of the stub post or proper functioning of the slip base.

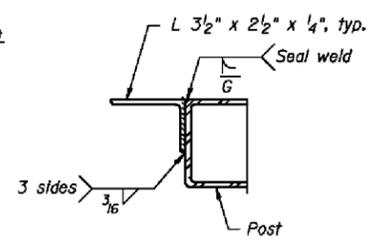


ELEVATION
GROUND LINE & STUB POST

* For all "Point 1" and "Point 2" locations, "Clearance Line" must be at or above top of stub post.

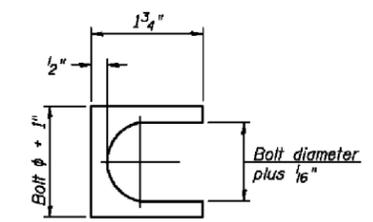


SECTION B-B



SECTION C-C

Weld continuously around corners.



SHIM DETAIL

Furnish two 0.01" thick and two 0.03" thick stainless steel or brass (ASTM B36) shims per post.

BAT-A-2

6-1-12

(Sheet 2 of 2)

FILE NAME =	USER NAME =	DESIGNED -	REVISED
		CHECKED -	REVISED
		DRAWN -	REVISED
		CHECKED -	REVISED

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

BREAK-AWAY TUBULAR STEEL
SIGN POSTS AND DETAILS

F.A. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
			44	44
CONTRACT NO.				
ILLINOIS FED. AID PROJECT				

USER NAME =	DESIGNED -	REVISED -
	DRAWN -	REVISED -
	CHECKED -	REVISED -
	DATE -	REVISED -

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

SIGN STANDARDS

SCALE: SHEET OF SHEETS STA. TO STA.

F.A. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
	VARIOUS	PEO/TAZ	44	44
CONTRACT NO. 68B07				
ILLINOIS FED. AID PROJECT				