

TWP. SEC COUNTY TOTAL SHEET NO. 61 \* DEKALB 18 9 ILLINOIS PROJECT BROS-0037(051)

SCALE: 1"=

D

wend

LINE ROAD BRIDGE PROJECT

BASE

SHEET TITLE

RAIL DETAILS

JOB NUMBER 2080392

12/14/2012

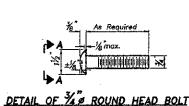
SM RAIL DETAILS

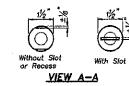
TYPE

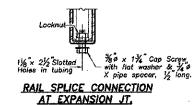
COUNTY HIGHWAY

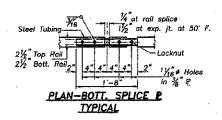
DEKALB

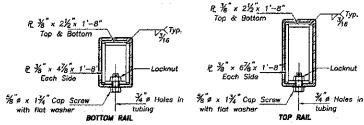
\* 08-18121-00-ER CONTRACT NO. 87467



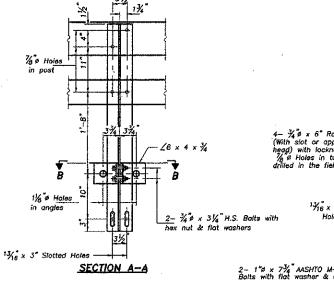


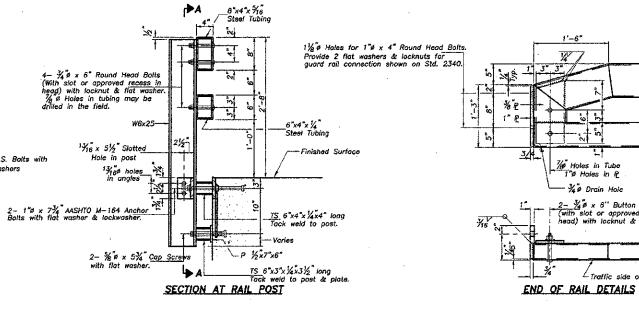


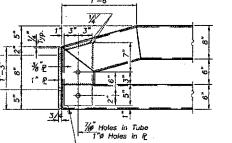


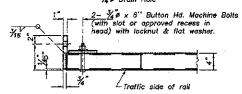


SECTIONS AT RAIL SPLICE









## GENERAL NOTES

GENERAL NOTES

Hollow structural steel tubing shall conform to the requirements of ASTM desingnation A-500 Grade B Structural Steel Tubing and shall meet the longitudinal CVN requirements of 15 ft-lbs at 0° F.

All other steel shapes and plates shall conform to the requirements of AASHTO M-270 Grade 36 except posts and angles shall conform to AASHTO M-270 Grade 50.

Bolts, cap screws, and nuts shall conform to the requirement of ASTM designation A-307 except for high strength bolts, nuts and washers noted which shall conform to AASHTO M-164.

All bolts, nuts, cap screws, washers and lock washers shall be galvanized in accordance with AASHTO M-164.

All posts, railling, rail splices, anchor devices and angles shall be galvanized after shop fabrication in accordance with AASHTO M-111 and ASTM A-385. Calvanized rail shall not be painted.

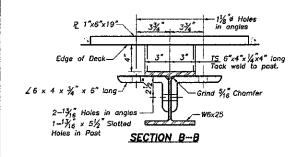
Railing shall be in accordance with Section 509 of the Standard Specifications, except as noted, and will be poid for at the contract unit price per foot for STEEL BRIDGE RAIL, TYPE SM.

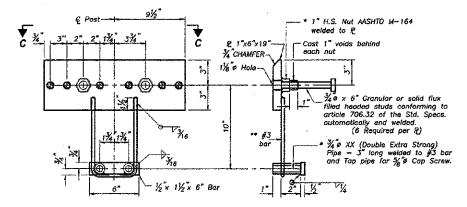
All field drilled holes shall be coated with an approved zinc rich paint before erection.

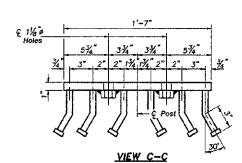
For multi-span PPC Deck bridges, sufficient ½ x 6 ° x 1'-2" galvanized steel shims shall be provided to align rail between adjacent spans. Cost incidental to STEEL BRIDGE RAIL, TYPE SM.

Bolts located at expansion joint shall be provided with locknuts and shall be tightened anly to a point that will allow railing movement.

The ½ shigh strength bolts used to connect the 6 x 4 x 3/4 angle to the post shall be tightened in accordance with Article 505.04(f)(3) at the Standard Specifications. The 1° shigh strength bolts connecting the angles to the concrete shall be tightened to a snug fit and given an additional ½ turn. The 5½ cap screws in bottom of posts shall be tightened to a snug fit and given an additional ½ turn. The 5½ cap screws in bottom of posts shall be tightened to a snug fit and given







BILL OF MA	TERIA	Ļ
item	Unit	Que
Steel Bridge Rail, Type SM	Foot	36

TYPE SM BRIDGE RAIL SIDE	

369

STEEL SECTION 08-18121-00-BR BASE LINE ROAD DEKALB COUNTY SN 019-4500

## ANCHOR DEVICE

\* Threaded areas shall be plugged or blocked off during casting of beam Galvanized after fabrication.

\*\* Whenever the lower insert assemblies interfere with strand locations, the \$\frac{1}{2}\text{ bars shall be cut and adjusted in order to allow raising or lowering of the lower inserts. Maximum adjustment not to exceed \%."

DESIGNED:	RLR
DRAWN:	BDS
CHECKED:	
0.175	

R-34 7-1-94

(6'-3" Maximum Post Spacing)

9 of 18