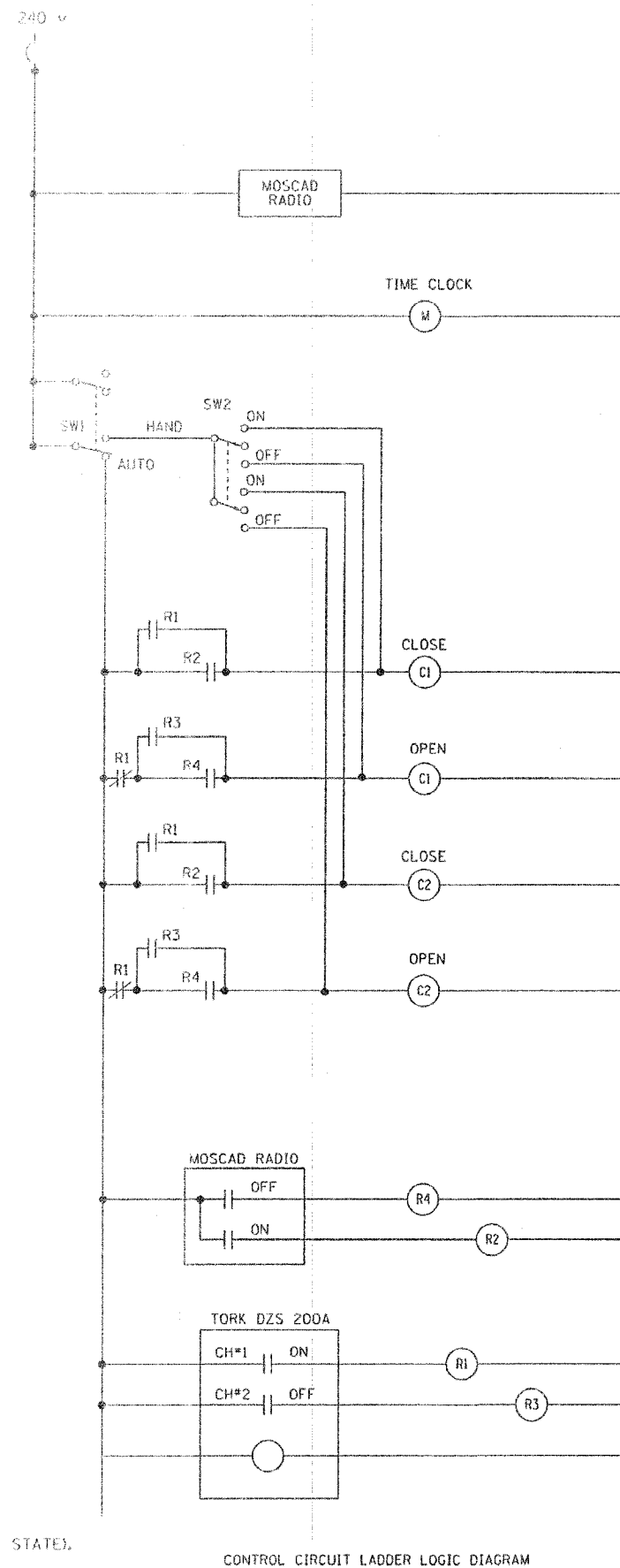


#80906

NOTES

- CABINET SHALL BE FABRICATED FROM 3.175 (0.125-INCH) SHEET ALUMINUM * 3003H14, FORMED AND ARC WELDED ASSEMBLY.
- ALL SCREWS AND HARDWARE SHALL BE PLATED, GALVANIZED, OR MADE OF BRASS, ALUMINUM OR STAINLESS STEEL.
- NAME PLATE SHALL HAVE ENGRAVED 19.05 (0.75-INCH) HIGH LETTERS FILLED IN BLACK: "STATE OF ILLINOIS LIGHTING CONTROLS" UNLESS OTHERWISE SPECIFIED.
- ONE INCH THICK POLYISOCYANURATE INSULATION SHALL BE INSTALL AND PERMANENTLY CEMENTED ON ALL SIDES OF THE CABINET AND DOORS.
- CABINET SHALL BE PRIMED AND PAINTED AS SPECIFIED.
- ELECTRIC UTILITY METER BOX SHALL BE MOUNTED ON THE SIDE OF CONTROL CABINET AS SHOWN ON THE PANEL LAYOUT DIAGRAM.
- THE COMPLETED CONTROLLER SHALL BE U.L. LISTED AS AN INDUSTRIAL CONTROL PANEL UNDER UL508.
- METAL MOUNTING PANEL SHALL BE #10 GAUGE GALVANIZED SHEET STEEL FLANGED BACK 0.75-INCHES I.D. ON 4 SIDES.
- CIRCUIT BREAKERS AND CONTACTORS AND OTHER COMPONENTS SHALL BE MOUNTED ON 3.175 (0.125-INCH) THICK GLASTIC INSULATION BACK PANEL.
- ALL DEVICES SHALL BE FRONT REMOVABLE.
- TIME CLOCK CHANNEL 1 N.O. CONTACT IS CLOSED NIGHT AND OPEN DAY (LIGHTS ON).
- SET LATITUDE TO 42 DEGREES. SET "ON TIME" TO 30 MINUTES AFTER ASTRONOMICAL SUNSET, 30 MINUTES BEFORE ASTRONOMICAL SUNRISE. SET "OFF TIME" TO 60 MINUTES AFTER ASTRONOMICAL SUNSET (WITH A SIGNAL LENGTH OF 1 SECOND), +24 MINUTES AFTER ASTRONOMICAL SUNRISE (WITH A SIGNAL LENGTH OF 7 SECONDS.)
- BUS BAR SHALL HAVE 22 LUG TERMINALS SIZED TO ACCOMMODATE REQUIRED WIRE SIZES. 240V NEUTRAL BUS SHALL BE PAINTED WHITE. GROUND BUS SHALL BE PAINTED GREEN. 120V NEUTRAL BUS SHALL BE PAINTED GREY.
- ALL LUGS SHALL BE OF COPPER SCREWS AND CONNECTORS, SPRING HELD.
- ALL WIRING TERMINATIONS SHALL BE RATED NOT LESS THAN 75 DEGREE CENTIGRADE
- ALL CONTROL WIRING SHALL BE 600V #12 TYPE MTW.
- ALL POWER WIRING SHALL BE 600V TYPE RHH/RHW.
- ALL WIRING WITHIN THE CABINET SHALL BE COLOR CODED AS INDICATED:

R - RED	Y - YELLOW
B - BLACK	W - WHITE
BL - BLUE	G - GREEN
	GR - GREY
- MOSCAD I/O WIRING SHALL BE:
 - DIGITAL INPUT (DI) WIRING SHALL BE #16 MTW PURPLE
 - ANALOG INPUT (AI) WIRING SHALL BE #18, 2/C SHIELDED.
 - AI AND DI WIRING MAY BE BUNDLED TOGETHER, BUT SHALL NOT BE BUNDLED WITH OTHER WIRING.
- ALL DIMENSIONS ARE IN MILLIMETERS (INCHES) UNLESS OTHERWISE INDICATED.
- SCHEMATIC SHOWN WITH BREAKER OPEN, CONTACTOR OPEN, CABINET DOOR CLOSED, CLOCK NOT ACTIVE (DE-ENERGIZED STATE).
- A LAMINATED COPY OF THE CIRCUIT SCHEMATIC AND SCADA I/O DIAGRAM SHALL BE ATTACHED TO THE INSIDE OF THE CONTROLLER.



CONTROL CIRCUIT LADDER LOGIC DIAGRAM

REVISIONS	
NAME	DATE

ILLINOIS DEPARTMENT OF TRANSPORTATION
 LIGHTING CONTROLLER, RADIO CONTROL
 DUPLEX TYPE WITH SCADA
 BE-205 SHY 4 OF 4

SCALE: VERT. NONE
 HORIZ. NONE
 DATE: 01/24/2003
 DRAWN BY: CADD
 CHECKED BY: BE205
 REVISION DATE: 01/14/03