



- NOTES**
- Drilling holes in grating may be done in shop or field, based on Contractor's preference and subject to accurate alignment. Field drilled holes must be touched up with galvanized paint.
 - Horizontal rail member shall be continuous thru 1 1/4" ϕ pipe. Provide 7/16" ϕ hole in 1 1/4" ϕ pipe for 3/8" ϕ bolt. Field drill 7/16" ϕ hole in horizontal rail member. Provide washer and locknut for bolt. (Use 5/16" eyebolts in 7/16" ϕ holes on top rail at ends only.)
 - Install standard force-fit end caps or weld 1/8" end plates with 1/8" c.f.w. and grind smooth. (All rail ends.)
 - 3/8" ($\pm 1/4$ ") gap between grating panels at splice.
 - Chain to be type 304L stainless steel suitable for prolonged exterior exposure. Approximately 3'-6" long chain per location. Maximum sag with handrail erected = 4".
 - 1/8" x 1/2" x 2" welded to handrail posts to protect locations that contact grating.
 - Extrusions may be used in lieu of details shown, with approval by Engineer.
 - Field cut ends of light support channels shall be free of burrs or hazardous projections and coated with zinc-rich primer or equivalent.

REVISIONS	
NAME	DATE

ILLINOIS DEPARTMENT OF TRANSPORTATION
 SAYRE AVENUE OVER I-90
 BRIDGE MOUNTED SIGN STRUCTURES
 WALKWAY DETAILS

SCALE: NONE
 DATE: 1/20/09
 DRAWN BY: RWK
 CHECKED BY: PML