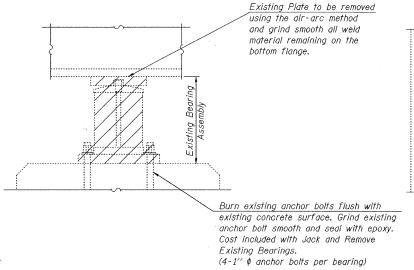
STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



Existing Plate to be removed using the air-arc method and grind smooth all weld material remaining on the bottom flange. Burn existing anchor bolts flush with existing concrete surface. Grind existing anchor bolt smooth and seal with epoxy. Cost included with Jack and Remove Existing Bearings. (2-1" ♦ anchor bolts per bearing)

Existing Plate to be removed using the air-arc method and grind smooth all weld material remaining on the bottom flange.

Burn existing anchor bolts flush with existing concrete surface. Grind existing anchor bolt smooth and seal with epoxy. Cost included with Jack and Remove Existing Bearings. (4-1" ∮ anchor bolts per bearing)

AT PIER 3

(10 bearings total)

AT PIERS 2 AND 4 (10 bearings total)

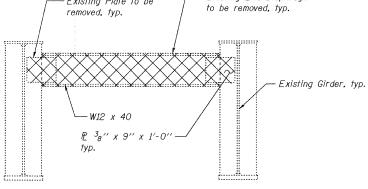
EXISTING BEARINGS REMOVAL DETAILS (Abutments and Piers 2, 3 & 4)

AT ABUTMENTS

EXISTING BEAM REACTION TABLE (PER BEARING)

	N. Abut. S. Abut.	Piers 2 & 4	Pier 3 *	
RQ kips (Beam Only)	7.0	31.0	7.0	
RQ kips (Total)	42.0	153.0	42.0	

* Two bearings per beam line.



REMOVAL OF EXISTING END DIAPHRAGMS

(At Abuts. and Pier 3 - 16 total)

Existing F removed,		
WI2	/ ! ! !	١.
typ.	x 9" x 1'-0"—	

DESIGNED	-	JLS
CHECKED	_	MRB
O. ILONED		711.0
DRAWN	-	VH/MB
CHECKED		KNC
CHECKED		KWS

benesch Engineers - Surveyors - Planners 205 North Michigan Avenue, Suite 2400 Chicago, Illinois 6000 Job No. 3808.02

BILL OF MATERIAL

ITEM	UNIT	TOTAL
Jack and Remove Existing Bearings	Each	30
Structural Steel Removal	Pound	3790

indicates	bearing removal
indicates	diaphragm remova

NOTES:

- 1. For Jacking and Cribbing see special provision for "Jack and Remove Existing Bearings." 2. Jacking and cribbing for beams at Pier 3 shall be performed such that they can remain supported while the specified pier cap modifications are performed.
- Cost included with Jack and Remove Existing Bearings. 3. Jacking and cribbing for beams at Abutments shall be performed such that they can remain supported while the specified structural repairs are performed.
- Cost included with Jack and Remove Existing Bearings.
- 4. See existing plan information for additional information. 5. Jacking shall not commence until the deck has been removed entirely. The minimum jack capacity for lifting the beams, at each bearing location, shall be 14 kips at the abutments and Pier 3 and 62 kips at Piers 2 and 4.

MISCELLANEOUS REMOVAL STRUCTURE NO. 099-3298

SHEET NO.S5	F.A.U. RTE.	SECTION		COUNTY	TOTAL SHEETS	SHEET NO.	
	341	04-00090-07-BR		WILL	57	13	
S47 SHEETS					CONTRACT	NO. 63	442
	FED. RC	AD DIST. NO.	ILLINOIS	FED.	AID PROJECT		
	,						