

## STANDARD BAR SPLICER ASSEMBLY

| Minimum Lap Lengths       |         |         |         |         |         |         |  |
|---------------------------|---------|---------|---------|---------|---------|---------|--|
| Bar size to<br>be spliced | Table 1 | Table 2 | Table 3 | Table 4 | Table 5 | Table 6 |  |
| 3, 4                      | 1'-5''  | 1'-11'' | 2'-1''  | 2'-4''  | 2'-7''  | 2'-11'' |  |
| 5                         | 1'-9''  | 2'-5''  | 2'-7''  | 2'-11'' | 3'-3''  | 3'-8''  |  |
| 6                         | 2'-1''  | 2'-11'' | 3′-1′′  | 3'-6''  | 3′-10′′ | 4'-5''  |  |
| 7                         | 2'-9''  | 3'-10'' | 4'-2''  | 4'-8''  | 5'-2''  | 5′-10′′ |  |
| 8                         | 3'-8''  | 5'-1''  | 5′-5″   | 6'-2''  | 6′-9′′  | 7'-8''  |  |
| 9                         | 4'-7''  | 6'-5''  | 6′-10′′ | 7'-9''  | 8'-7''  | 9′-8′′  |  |

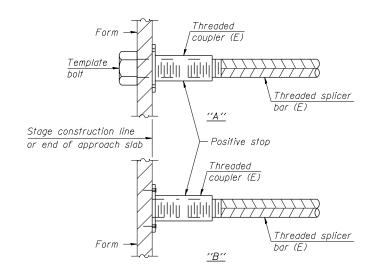
Table 1: Black bar, 0.8 Class C

Table 2:Black bar, Top bar lap, 0.8 Class CTable 3:Epoxy bar, 0.8 Class CTable 4:Epoxy bar, Top bar lap, 0.8 Class CTable 5:Epoxy bar, Class CTable 6:Epoxy bar, Top bar top, Class C

Threaded splicer bar length = min. lap length +  $l_2''$  + thread length

\* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

| Location | Bar<br>size | No. assemblies<br>required | Table for minimum<br>lap length |
|----------|-------------|----------------------------|---------------------------------|
| NA       |             |                            |                                 |
|          |             |                            |                                 |
|          |             |                            |                                 |
|          |             |                            |                                 |
|          |             |                            |                                 |

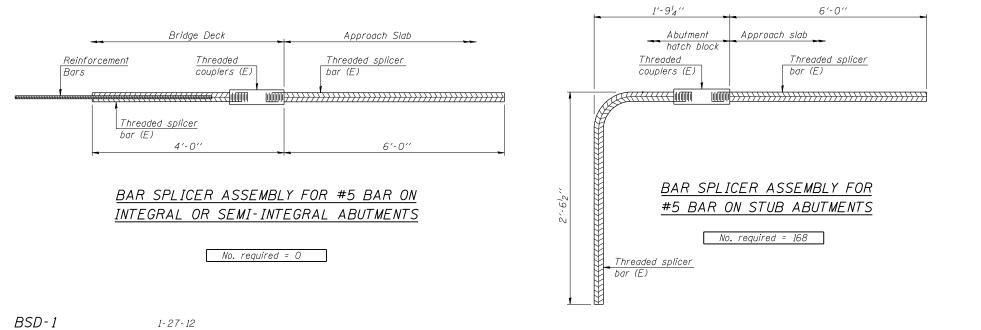


## INSTALLATION AND SETTING METHODS

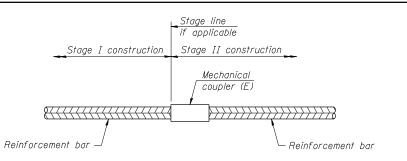
"A" : Set bar splicer assembly by means of a template bolt.

"B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms.

(E) : Indicates epoxy coating.



| ESCA              | USER NAME = has          | DESIGNED - ELH                          | 08/13 | REVISED - |                              | BAR SPLICER ASSEMBLY AND MECHANICAL SPLICER DETAILS | F.A.I.<br>RTF. | SECTION              | COUNTY TO  | TAL SHEET |
|-------------------|--------------------------|---|-------|-----------|------------------------------|---|----------------|----------------------|------------|-----------|
| CONSULTANTS, INC. | ESCA PROJECT NO. 1070.09 | CHECKED - RDP                           | 08/13 | REVISED - | STATE OF ILLINOIS            | STRUCTURE NOS. 026-0106 & 026-0107                  | 70             | (26-3B-1, 3B-1(3))BR | FAYETTE 2  | 277 187   |
|                   | PLOT DATE = 1/28/2014    | DRAWN - DWH<br>3:29:15 PM CHECKED - ELH | 08/13 | REVISED - | DEPARTMENT OF TRANSPORTATION | SHEFT NO. 107 OF 113 SHEFTS                         |                |                      |            | 0. 74175  |
|                   | PLOT DATE = 1/28/2014    | 3:29:15 PM CHECKED - ELH                | 08/13 | REVISED - |                              | SHEET NO. 107 OF 113 SHEETS                         |                | ILLINOIS FED. A      | ID PROJECT |           |



## STANDARD MECHANICAL SPLICER

| Location | Bar<br>size | No. assemblies<br>required |
|----------|-------------|----------------------------|
| Piers    | #5          | 592                        |
| Piers    | #8          | 264                        |
| Piers    | #10         | 264                        |
| Piers    | #11         | 132                        |
|          |             |                            |

NOTES

Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi yield strength.

All reinforcement shall be lapped and tied to the splicer bars. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications. See approved list of bar splicer assemblies and mechanical splicers for alternatives.