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FEB 10 2014

BUREAU OF DESIGN & ENVIRONMENT

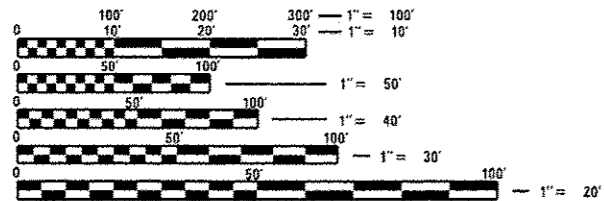
INDEX OF SHEETS

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- 25 EXISTING STRUCTURE DETAILS (SN 082-0189)
- 26-29 EXISTING BEARING DETAILS (SN 082-0188,0189)

I-64 I ST. CLAIR COUNTY!
 2013 ADT= 35500 (ACTUAL)
 2014 ADT= 35900 (ESTIMATED)
 SUV= 2.7% MU= 15.2%

I-64 I CLINTON COUNTY!
 2013 ADT= 24100 (ACTUAL)
 2014 ADT= 24500 (ESTIMATED)
 SUV= 3.0% MU= 24.3%

CH 10 OVER I-64
 2013 ADT= 300 (ACTUAL)
 2014 ADT= 325 (ESTIMATED)



FULL SIZE PLANS HAVE BEEN PREPARED USING STANDARD ENGINEERING SCALES. REDUCED SIZED PLANS WILL NOT CONFORM TO STANDARD SCALES. IN MAKING MEASUREMENTS ON REDUCED PLANS, THE ABOVE SCALES MAY BE USED.

J.U.L.I.E.
 JOINT UTILITY LOCATION INFORMATION FOR EXCAVATION
 1-800-892-0123
 OR 811

PROJECT ENGINEER: TIM PADGETT 618-346-3325
 PROJECT MANAGER: PHILIP COPPERNOLL 618-346-3480

CONTRACT NO. 76G63

STATE OF ILLINOIS

DEPARTMENT OF TRANSPORTATION

DIVISION OF HIGHWAYS

PROPOSED HIGHWAY PLANS

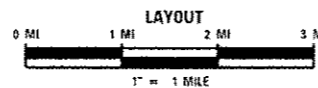
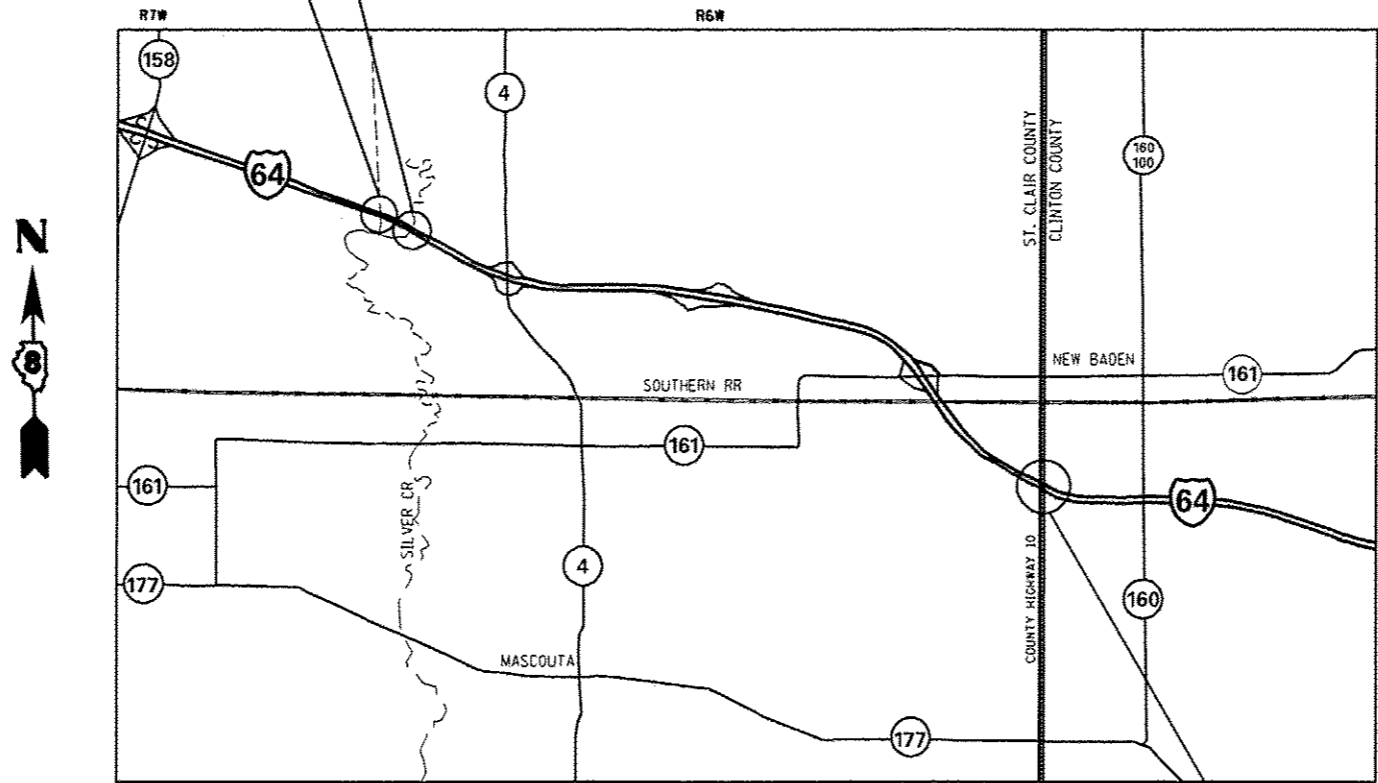
FAI ROUTE 64 (I-64)
 SECTION 82, 14(1HB)-P, 82-8B-P

BRIDGE PAINTING
 ST CLAIR/CLINTON COUNTY

C-98-064-13

LOCATION 3
 SN 082-0188 & SN 082-0189
 LAT: 38°53'33.99"
 LONG: 89°49'36.35"

LOCATION 2
 SN 082-0185 AND SN 082-0187
 LAT: 38°53'40.26"
 LONG: 89°49'53.73"

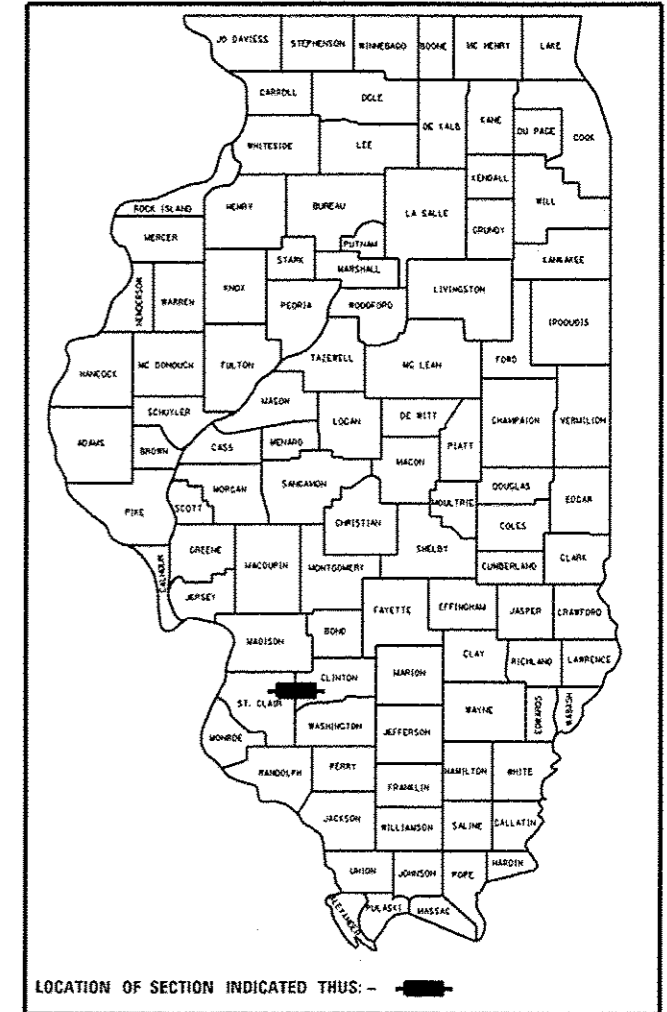


GROSS LENGTH = 1450.5 FT. = 0.27 MILE
 NET LENGTH = 1450.05 FT. = 0.27 MILE

LOCATION 1
 SN 014-0038
 LAT: 38°51'07.35"
 LONG: 89°42'18.32"

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
64	82, 14(1HB)-P, 82-8B-P	ST CLAIR, CLINTON	29	1
ILLINOIS			CONTRACT NO. 76G63	

D-98-061-13



LOCATION OF SECTION INDICATED THUS: [Symbol]

STATE OF ILLINOIS
 DEPARTMENT OF TRANSPORTATION
 DIVISION OF HIGHWAYS

SUBMITTED Feb 5 20 14

Jefferson Z. Ke...
 DEPUTY DIRECTOR OF HIGHWAYS, REGION ENGINEER

March 21 20 14
 John D. Baranzelli, PE
 ENGINEER OF DESIGN AND ENVIRONMENT

March 21 20 14
 Omar Osman, PE
 DIRECTOR OF HIGHWAYS, CHIEF ENGINEER

PRINTED BY THE AUTHORITY OF THE STATE OF ILLINOIS

GENERAL NOTES

- ILLINOIS STATE LAW REQUIRES A 48-HOUR NOTICE TO BE GIVEN TO UTILITIES BEFORE DIGGING. FIELD MARKING OF FACILITIES MAY BE OBTAINED BY CONTACTING J.U.L.I.E (1-800-892-0123 OR 311) OR FOR NON-MEMBERS, THE UTILITY COMPANY DIRECTLY.
- UTILITY INTERFERENCES ARE NOT ANTICIPATED ON THIS CONTRACT. IT SHALL BE THE CONTRACTOR'S RESPONSIBILITY TO COORDINATE HIS CONSTRUCTION ACTIVITIES WITH THE VARIOUS UTILITY OWNERS. ALL POTENTIAL CONFLICTS SHALL BE INVESTIGATED AND REMEDIAL ACTION TAKEN PRIOR TO INTERRUPTION OF THE CONTRACTOR'S PROGRESS. NO ADDITIONAL COST SHALL BE ADDED TO THE CONTRACT RESULTING FROM UTILITY CONFLICTS.
- THE SSPC-OP1 AND SSPC-OP2 CERTIFICATIONS WILL BE REQUIRED FOR THE BRIDGE.
- ALL TURF AREA DISTURBED BY THE CONTRACTOR SHALL BE SEEDED WITH THE APPROPRIATE EROSION CONTROL AS DIRECTED BY THE RESIDENT ENGINEER/TECHNICIAN AT THE CONTRACTOR'S EXPENSE.
- THE USE OF CONES SHALL NOT BE PERMITTED ON THIS PROJECT.
- "ROAD CONSTRUCTION AHEAD" SIGNS SHALL BE PLACED AT EACH END OF THE PROJECT LOCATIONS AND ALL INTERSECTING SIDE ROADS AND WILL BE INCLUDED IN THE TRAFFIC CONTROL PAY ITEMS. ALL CONSTRUCTION SIGNS SHALL BE FLUORESCENT ORANGE, 48".
- CHANGEABLE MESSAGE SIGNS SHALL BE PLACED TWO (2) WEEKS PRIOR TO ANY LANE RESTRICTIONS AS DIRECTED BY THE RESIDENT ENGINEER/TECHNICIAN.
- THE DEPARTMENT STRONGLY ENCOURAGES THE PRIME CONTRACTOR AND THEIR APPROVED SUB-CONTRACTORS TO HIRE MINORITY, WOMEN AND DISADVANTAGED INDIVIDUALS FROM ITS FEDERALLY FUNDED HIGHWAY CONSTRUCTION CAREERS TRAINING PROGRAM (HCCTP) TO HELP MEET WORKFORCE AND TRAINEE GOALS. THIS PROGRAM IS TRAINING MINORITIES, WOMEN AND DISADVANTAGED INDIVIDUALS IN HIGHWAY CONSTRUCTION-RELATED SKILLS, E.G., MATH FOR THE TRADES, JOB READINESS, TECHNICAL SKILLS COURSE WORK (CARPENTRY, CONCRETE FLATWORK, BLUEPRINT READING, SITE PLANS, SITE WORK, TOOLS USE, ETC.) AND OSHA 10 HOUR CERTIFICATION, TO PREPARE THEM FOR A CAREER IN THE HIGHWAY CONSTRUCTION TRADES. GRADUATES ARE WELL- TRAINED AND READY TO BECOME PRODUCTIVE ENTRY-LEVEL CONSTRUCTION WORKERS. CONTACT THE DISTRICT 8 EEO OFFICE AT 618-346-3360 AND/OR THE HCCTP COORDINATOR AT 618-874-6528 TO LEARN MORE ABOUT THE PROGRAM AND FOR ASSISTANCE IN MEETING WORKFORCE AND TRAINEE GOALS.

LOCATION SPECIFIC GENERAL NOTES

LOCATION 1

A MINIMUM OF TWO AIR MONITORS WILL BE REQUIRED AT THE STRUCTURE (SN 014-0038) TO MONITOR ABRASIVE BLASTING OPERATION, SEE SPECIAL PROVISIONS FOR "CONTAINMENT AND DISPOSAL OF LEAD PAINT CLEANING RESIDUES."

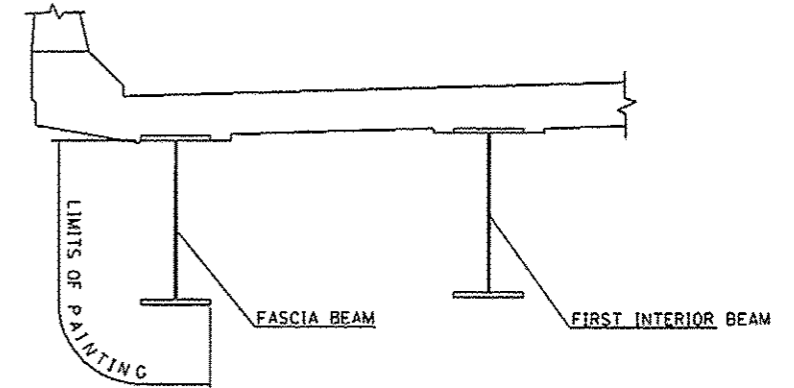
CLEANING AND PAINTING OF THE EXISTING STRUCTURAL STEEL SHALL BE AS SPECIFIED IN THE SPECIAL PROVISION FOR "CLEANING AND PAINTING EXISTING STEEL STRUCTURES". ALL EXISTING STEEL SHALL BE CLEANED PER NEAR WHITE BLAST CLEANING- SSPC-SP-10. ALL EXISTING STEEL SHALL BE PAINTED ACCORDING TO THE REQUIREMENTS OF PAINT SYSTEM 1-OZ/E/U. THE COLOR OF THE FINAL FINISH COAT FOR ALL STEEL SURFACES SHALL BE GRAY, MUNSELL NO 5B 7/1.

LOCATIONS 2 & 3

A MINIMUM OF TWO AIR MONITORS WILL BE REQUIRED AT EACH STRUCTURE (SN 082-0186,0187) (SN 082-0188,0189) TO MONITOR ABRASIVE BLASTING OPERATION, SEE SPECIAL PROVISIONS FOR "CONTAINMENT AND DISPOSAL OF LEAD PAINT CLEANING RESIDUES."

CLEANING AND PAINTING OF THE EXISTING STRUCTURAL STEEL SHALL BE AS SPECIFIED IN THE SPECIAL PROVISION FOR "CLEANING AND PAINTING EXISTING STEEL STRUCTURES". ALL BEAMS, BEARINGS AND OTHER STRUCTURAL STEEL WITHIN 5 FT (MEASURED ALONG THE BEAM) OF EITHER SIDE OF DECK JOINTS SHALL BE CLEAN PER NEAR WHITE BLAST CLEANING- SSPC-SP10. THE EXTERIOR SURFACES AND BOTTOM OF THE BOTTOM FLANGE OF THE FASCIA BEAMS SHALL BE CLEANED PER COMMERCIAL GRADE POWER TOOL CLEANING-SSPC-SP15.

THE DESIGNATED AREAS CLEANED PER NEAR WHITE BLAST CLEANING AND PER COMMERCIAL GRADE POWER TOOL CLEANING SHALL BE PAINTED ACCORDING TO THE REQUIREMENTS OF PAINT SYSTEM 5 - MCU. THE COLOR OF THE FINAL FINISH COAT FOR ALL STEEL SURFACES SHALL BE GRAY, MUNSELL NO 5B 7/1.



LIMITS FOR PAINTING OF FASCIA BEAM

(APPLIES TO LOCATIONS 2 AND 3)
(AWAY FROM BEAM ENDS)
(NTS)

I-64 PEAK HOUR RESTRICTIONS

		MINIMUM NUMBER OF LANES TO BE LEFT OPEN SUNDAY TO SATURDAY *																								
STRUCTURE NO.	ROUTE	12:00 AM	1:00 AM	2:00 AM	3:00 AM	4:00 AM	5:00 AM	6:00 AM	7:00 AM	8:00 AM	9:00 AM	10:00 AM	11:00 AM	12:00 PM	1:00 PM	2:00 PM	3:00 PM	4:00 PM	5:00 PM	6:00 PM	7:00 PM	8:00 PM	9:00 PM	10:00 PM	11:00 PM	12:00 AM
SN 082-0186, 0187	I-64 EASTBOUND	1 LANE CLOSURE ALLOWED												ALL LANES OPEN						1 LANE CLOSURE ALLOWED						
SN 082-0188, 0189	I-64 WESTBOUND	1 LANE CLOSURE ALLOWED						ALL LANES OPEN												1 LANE CLOSURE ALLOWED						
SN 014-0038	I-64 EASTBOUND	1 LANE CLOSURE ALLOWED																								
	I-64 WESTBOUND	1 LANE CLOSURE ALLOWED																								

* SEE SPECIAL PROVISIONS FOR ADDITIONAL PEAK HOUR LANE RESTRICTIONS

STANDARDS

- 000001-06
- 001006
- 701001-02
- 701006-05
- 701101-04
- 701106-02
- 701201-04
- 701206-03
- 701400-07
- 701401-08
- 701901-03

701406-08

COMMITMENTS

NONE

FILE NAME * #FILE#	USER NAME * #USER#	DESIGNED - ___	REVISED - ___	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	GENERAL NOTES, HIGHWAY STANDARDS & COMMITMENTS				F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.	
		DRAWN - ___	REVISED - ___						64	82.141(HB)-P. 82-88-P	ST. CLAIR, CLINTON	29	2	
		CHECKED - ___	REVISED - ___		SCALE: N/A				SHEET NO. ___ OF ___ SHEETS		STA. _____ TO STA. _____		FED. ROAD DIST. NO. , ILLINOIS FED. AID PROJECT	
		DATE - ___	REVISED - ___		CONTRACT NO. 76663									

CODE NO.	ITEM	UNIT	TOTAL QUANTITY	CONSTRUCTION CODE				
				CLINTON	ST CLAIR			
				BRIDGE	BRIDGE	BRIDGE	BRIDGE	BRIDGE
				0014	0014	0014	0014	0014
				014-0038	082-0186	082-0187	082-0188	082-0189
67100100	MOBILIZATION	L SUM	1	0.2	0.2	0.2	0.2	0.2
70100205	TRAFFIC CONTROL AND PROTECTION, STANDARD 701401	EACH	6	2	1	1	1	1
70100450	TRAFFIC CONTROL AND PROTECTION, STANDARD 701201	L SUM	1	1				
70100455	TRAFFIC CONTROL AND PROTECTION, STANDARD 701206	L SUM	1	1				
70106800	CHANGEABLE MESSAGE SIGN	CAL MO	6	2	1	1	1	1
70200100	NIGHTTIME WORK ZONE LIGHTING	L SUM	1		0.25	0.25	0.25	0.25
X0323583	SPEED INDICATOR SIGN	CAL DA	180	60	30	30	30	30
Z0007101	CONTAINMENT AND DISPOSAL OF LEAD PAINT CLEANING RESIDUES NO. 1	L SUM	1	1				
Z0007102	CONTAINMENT AND DISPOSAL OF LEAD PAINT CLEANING RESIDUES NO. 2	L SUM	1		1			
Z0007103	CONTAINMENT AND DISPOSAL OF LEAD PAINT CLEANING RESIDUES NO. 3	L SUM	1			1		
Z0007104	CONTAINMENT AND DISPOSAL OF LEAD PAINT CLEANING RESIDUES NO. 4	L SUM	1				1	
Z0007105	CONTAINMENT AND DISPOSAL OF LEAD PAINT CLEANING RESIDUES NO. 5	L SUM	1					1
Z0010501	CLEANING AND PAINTING STEEL BRIDGE NO. 1	L SUM	1	1				
Z0010502	CLEANING AND PAINTING STEEL BRIDGE NO. 2	L SUM	1		1			

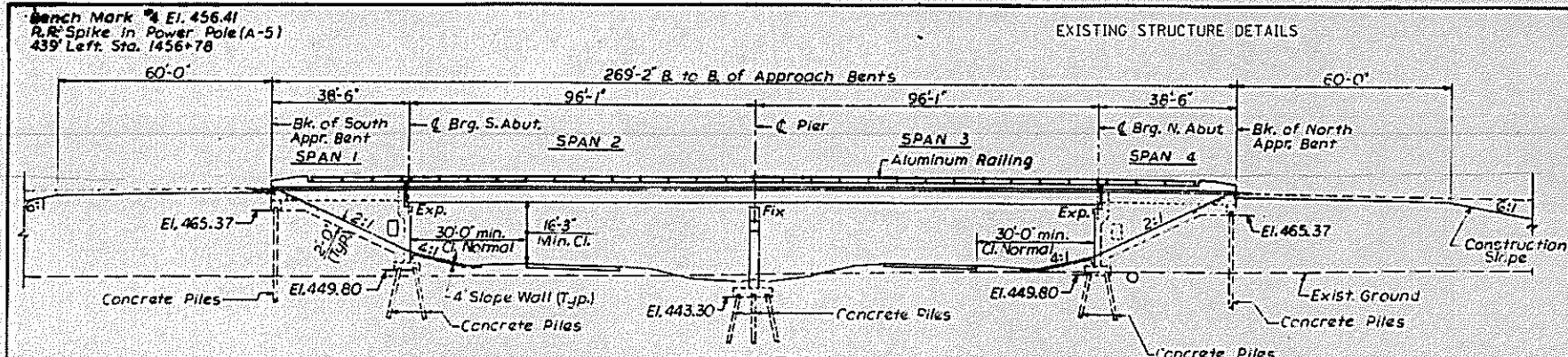
FILE NAME *	USER NAME * #USER*	DESIGNED -	REVISED -	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	SUMMARY OF QUANTITIES			F.A. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
#FILE#		DRAWN -	REVISED -					B2,141H81-P, 82-88-P	ST CLAIR, CLINTON	29	3	
PLOT SCALE * #SCALE*		CHECKED -	REVISED -		SCALE: N/A	SHEET NO. 1 OF 2 SHEETS	STA. _____ TO STA. _____	CONTRACT NO. 76663				
PLOT DATE * #DATE*		DATE -	REVISED -		FED. ROAD DIST. NO. , ILLINOIS FED. AID PROJECT							

CODE NO.	ITEM	UNIT	TOTAL QUANTITY	CONSTRUCTION CODE				
				CLINTON	ST CLAIR			
				BRIDGE 0014 014-0038	BRIDGE 0014 082-0186	BRIDGE 0014 082-0187	BRIDGE 0014 082-0188	BRIDGE 0014 082-0189
Z0010503	CLEANING AND PAINTING STEEL BRIDGE NO. 3	L SUM	1			1		
Z0010504	CLEANING AND PAINTING STEEL BRIDGE NO. 4	L SUM	1				1	
Z0010505	CLEANING AND PAINTING STEEL BRIDGE NO. 5	L SUM	1					1

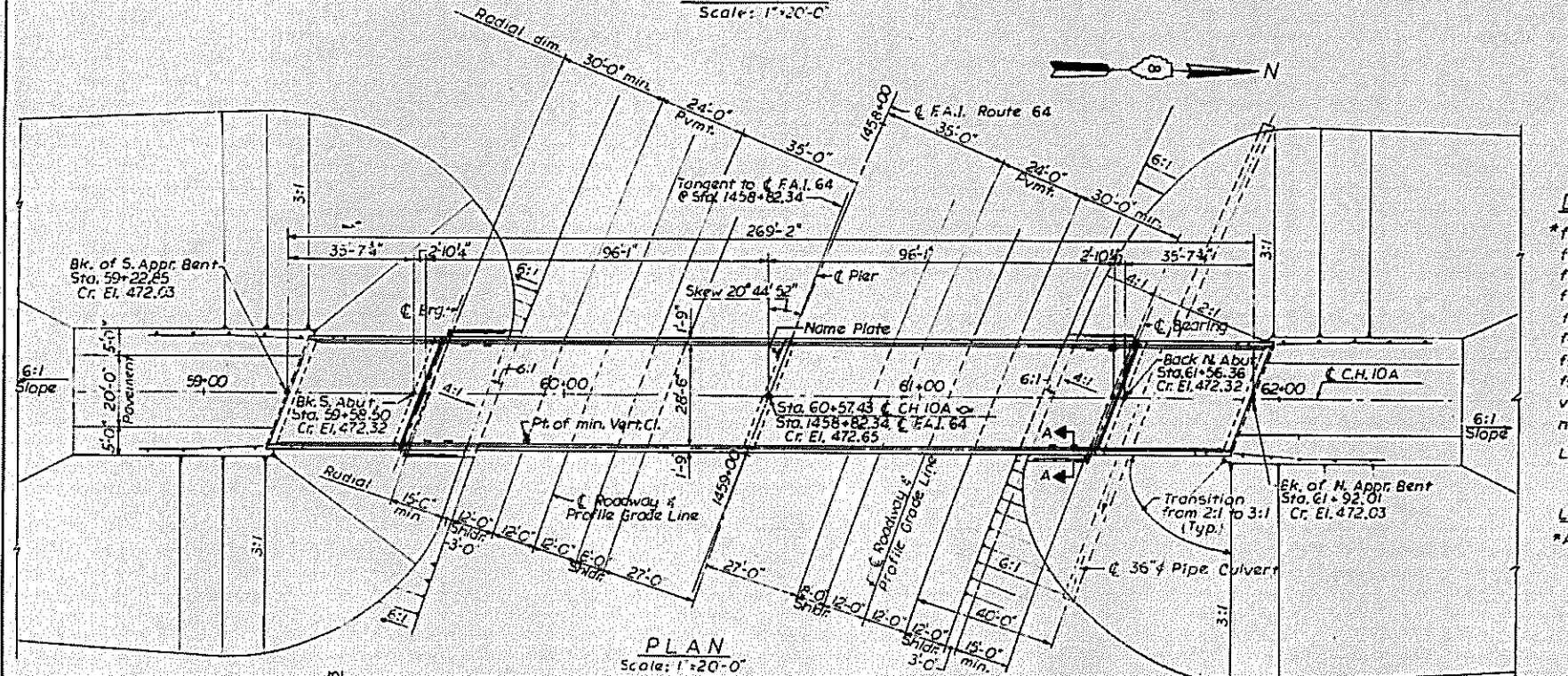
3

FILE NAME * AF1E14	USER NAME * *USER*	DESIGNED - ___	REVISED - ___	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	SUMMARY OF QUANTITIES			P.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
	PLOT SCALE * *SCALE*	CHECKED - ___	REVISED - ___		SCALE: N/A	SHEET NO. 2 OF 2 SHEETS	STA. _____ TO STA. _____	64	82,141MB1-P, 82-88-P	ST. CLAIR, CLINTON	29	4
	PLOT DATE * *DATE*	DATE - ___	REVISED - ___					CONTRACT NO. 78683				
FED. ROAD DIST. NO. (ILLINOIS) FED. AID PROJECT												

FOR INFORMATION ONLY

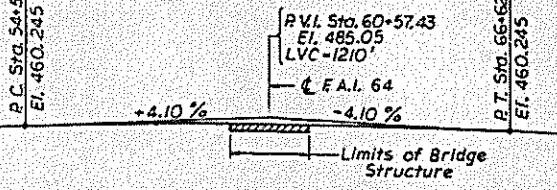


ELEVATION
Scale: 1"=20'-0"

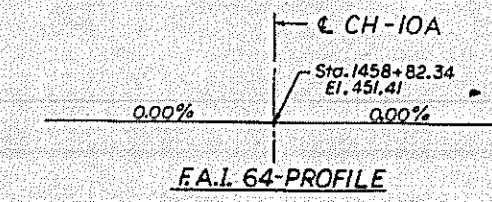


PLAN
Scale: 1"=20'-0"

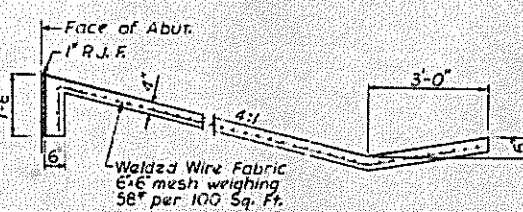
CURVE DATA
C F.A.I. ROUTE 64
P.I. = Sta. 1445+85.05
Δ = 56°58'18"
D = 0'-28'-00"
R = 12,277.67'
L = 12,636.79'
T = 6,942.36'
E = 1,826.85'
PC = Sta. 1376+42.69
PT = Sta. 1502+79.48
S.E. = 0.016 ft/ft



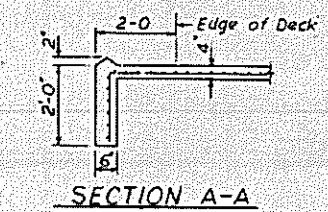
C.H. 10A PROFILE ALONG ROADWAY



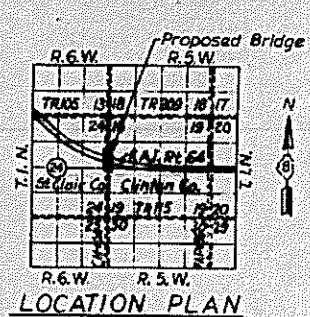
F.A.I. 64 PROFILE



SECTION THRU SLOPE WALL



SECTION A-A



LOCATION PLAN

STATION 1458+82.34
BUILT BY
STATE OF ILLINOIS
F.A.I. RT. 64 SEC. 82.14(H)
EA. PROJ. 1-64-2(20)
LOADING HS15

NAME PLATE
See Std. 2113

DESIGN STRESSES AND LOADS

- * $f'_s = 248,000$ psi. — Prestressing Steel
- $f_{sl} = 17,000$ psi. — Prestressing Steel
- $f'_c = 5,000$ psi. — Prestressed Concrete
- $f_{ci} = 4,000$ psi. — Prestressed Concrete
- $f_c = 1,200$ psi. Slab
- $f_c = 1,400$ psi. Substructure, Parapet & Curb
- $f_s = 20,000$ psi. Structural Steel (A-36)
- $f_s = 20,000$ psi. Reinforcement
- $v = 75$ psi. Footings
- $n = 10$
- LIVE LOAD DEFLECTION: $\frac{1}{1000}$ Non-composite
- $\frac{1}{1200}$ Composite
- LOADING: HS15-44
- *Alternate $f'_s = 270,000$ psi. is permitted

TOTAL BILL OF MATERIAL

Item	Unit	Super	Sub.	Total
Structure Excavation	Cu. Yds.	—	56	56
Furnishing and Erecting Precast Prestressed Concrete I-Beams (36")	Lin. Ft.	359	—	359
Class X Concrete	Cu. Yds.	271.7	260.4	532.1
Protective Coat	Sq. Yds.	1,095	—	1,095
Furnish and Erect Structural Steel	Lump Sum	0.88	—	0.88
Reinforcement Bars	Lbs.	57,880	21,530	79,410
Driving Concrete Piles	Lin. Ft.	—	2,312	2,312
Furnishing Concrete Piles	Lin. Ft.	—	2,312	2,312
Test Piles Concrete	Ea.	—	3	3
Name Plates	Ea.	—	1	1
Slope Wall 4"	Sq. Yds.	—	196	196
Aluminum Railing	Lin. Ft.	498	—	498
Permanent Survey Marker Type J	Ea.	—	1	1
Preformed Joint Sealer	Lin. Ft.	67	—	67
Stud Sheet Connectors	Each	2200	—	2200

* Calculated weight of Structural Steel = 187,790 Pounds

ROUTE NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
F.A.I. 64	82.14(HB)	ST. CLAIR CLINTON	97	8
FED. ROAD DIV. NO. 1	ILLINOIS	PROJECT 1-64-2(20)		

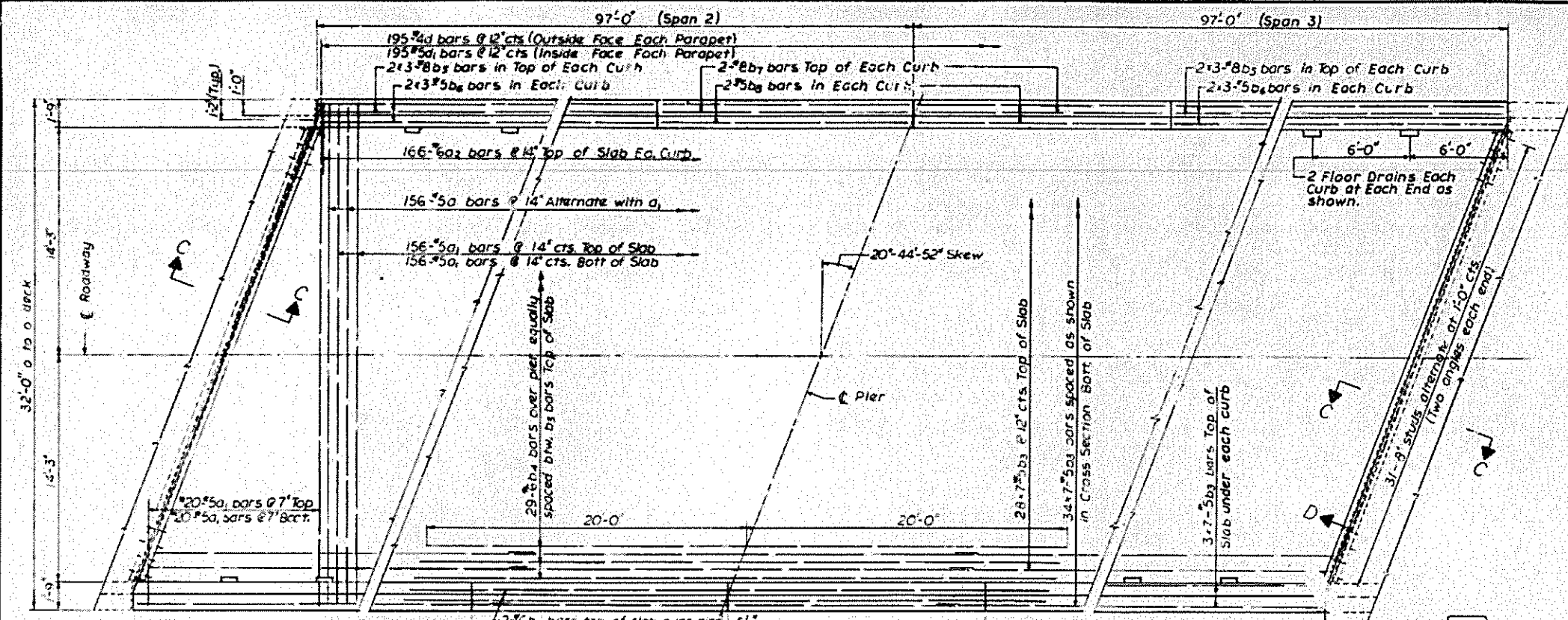
GENERAL NOTES

- COARSE AGGREGATE TO BE USED IN PARAPET HANDRAILS AND END POST MUST BE ABSOLUTELY FREE OF CHERT, FLINT, LIMONITE, LIGNITE AND SOFT SANDSTONE.
- THE CONCRETE FLOOR SLAB SHALL BE FINISHED IN ACCORDANCE WITH ARTICLE 505.04 OF THE STANDARD SPECIFICATIONS.
- PERMANENT FORMS WILL NOT BE PERMITTED IN FORMING THE CONCRETE FLOOR.
- SLOPE WALL SHALL BE REINFORCED WITH WELDED WIRE FABRIC 6" X 6" MESH, WEIGHING 58# PER 100 SQ. FT.
- ALL REINFORCEMENT BARS SHALL BE LAPPED 24 DIAMETERS UNLESS OTHERWISE SHOWN.
- ALL STRUCTURAL STEEL SHALL CONFORM TO A.S.T.M. SPECIFICATIONS DESIGNATION A-36.
- Fasteners shall be HIGH STRENGTH STEEL BOLTS $\frac{1}{2}$ " OPEN HOLES $1\frac{1}{16}$ " EXCEPT AS NOTED.
- HIGH STRENGTH STEEL BOLT CONNECTIONS SHALL BE IN ACCORDANCE WITH ARTICLE 505.04 OF THE STANDARD SPECIFICATIONS.
- ANCHOR BOLTS SHALL BE SET BEFORE FASTENING DIAPHRAGMS OVER SUPPORTS.
- EXPANSION GUARDS SHALL BE FABRICATED AND ERRECTED IN ACCORDANCE WITH ARTICLE 505.08 (c) OF THE STANDARD SPECIFICATIONS.
- The Basic Lead Silico Chromate paint system shall be used for shop and field painting of structural steel.
- An alternate strand pattern using Extra High Strength prestressing strand (270 K.S.I.) is permitted.
- EXPANSION GUARDS ARE INCLUDED IN THE QUANTITY OF STRUCTURAL STEEL. ESTIMATED WEIGHT 2660 LBS.
- CONCRETE PILES AT ABUTMENTS SHALL BE DRIVEN IN HOLES PRECURED THROUGH THE EMBANKMENT IN ACCORDANCE WITH ARTICLE 518.09 (c) OF THE STANDARD SPECIFICATIONS.
- THE CONTRACTOR SHALL DRIVE ONE (1) TEST PILE IN A PERMANENT LOCATION AT EACH OF THE FOLLOWING LOCATIONS: SOUTH ABUTMENT, NORTH ABUTMENT, AND PIER.
- THE TEST PILE FOR EACH LOCATION MUST BE DRIVEN BEFORE ORDERING THE REMAINDER OF PILES.
- EXCAVATION FOR PORTIONS OF STRUCTURES IN THE EMBANKMENTS SHALL NOT BE CLASSIFIED.
- FUTURE W.S. 251/SQ. FT.
- FIELD BUILDING OF CONSTRUCTION ACCESSORIES TO THE BRIDGE SHALL BE FOR A PERCENTAGE OF 1% OF THE BRIDGE COST PER LINEAR FEET OF THE TOP FLOOR OF BRIDGE OR OTHER WILL NOT BE PERMITTED. FIELD BUILDING IN OTHER AREAS WILL BE PERMITTED ONLY WHEN APPROVED BY THE ENGINEER.

STATE OF ILLINOIS
DEPARTMENT OF PUBLIC WORKS & BLDGS.
DIVISION OF HIGHWAYS
GENERAL PLAN
C.H. 10A OVER F.A.I. ROUTE 64
STATION 1458+82.34
F.A.I. RT. 64 ST. CLAIR & CLINTON CO. SECTION 82.14(HB)
H. W. LOCHNER, INC.
ENGINEERS
CHICAGO, ILLINOIS
SHEET
1 of 16

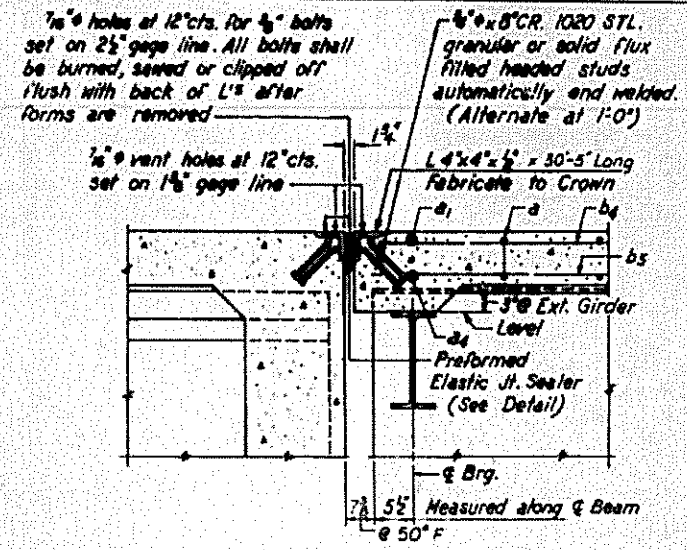
FOR INFORMATION ONLY

ROUTE NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
F. A. I. - 64	82,14 (IHB)	ST. CLAIR CLINTON	37	10



*Notes: Order a₁ bars full length. Cut in field to fit skew and use remainder in the opposite end.

PLAN

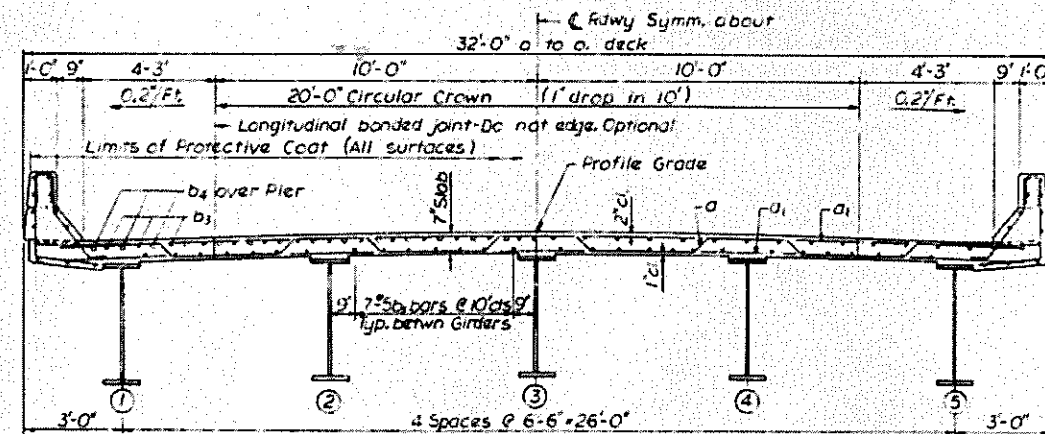


SECTION C-C

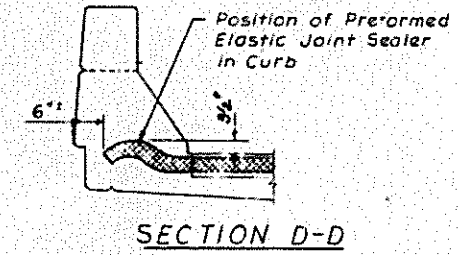
BILL OF MATERIAL

Bar	No.	Size	Length	Shape
a	156	#5	31'-0"	
a ₁	352	#5	30'-0"	
a ₂	332	#6	4'-0"	
b ₃	476	#5	28'-8"	
b ₄	33	#6	40'-0"	
b ₅	24	#8	28'-3"	
b ₆	24	#5	27'-9"	
b ₇	8	#8	15'-9"	
b ₈	8	#5	15'-9"	
d	390	#4	4'-7"	
d ₁	390	#5	3'-5"	
		Reinforcement Bars	Lbs.	39,840
		Structural Steel *	L. S.	0.38
		Class X Concrete	Cu. Yds.	166.6
		Preformed Joint Sealer	Lin. Ft.	67
		Protective Coat	Sq. Yds.	790

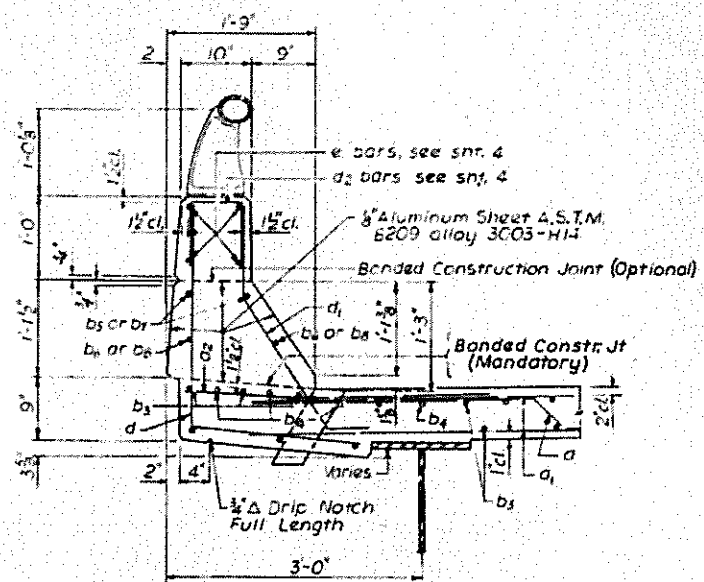
*Weight of bearing assemblies with lead plates and anchor bolts are included as structural steel. Est. Wt. +5300Lbs.
 The quantities of reinforcement and Class X Concrete in parapets are billed separately on sheet No. 4 and are not included above.
 For bar bending diagrams see Sheet No. 2
 Cal. Weight of structural steel: 187,720 Lbs.



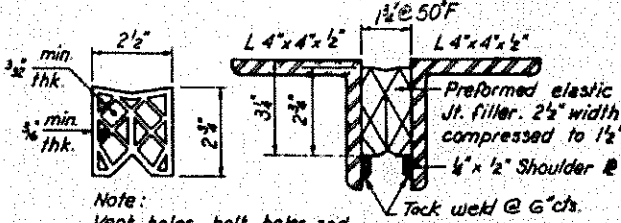
CROSS SECTION



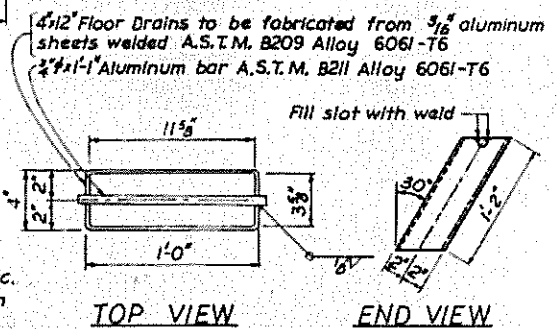
SECTION D-D



CURB SECTION



DETAIL OF PREFORMED ELASTIC JOINT SEALER



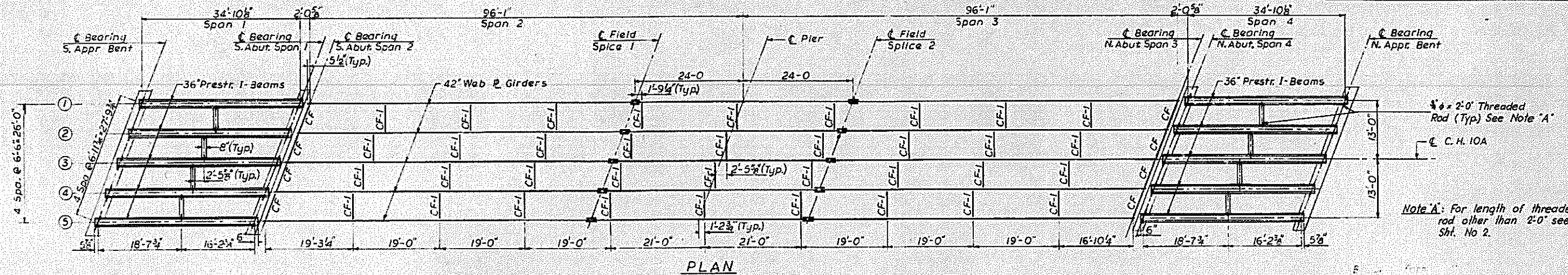
FLOOR DRAIN DETAIL

NOTES: Bars indicated thus 28x7⁵ etc. indicates 28 lines of bars with 7 lengths per line.
 Min. bar lap = 24 dia.
 All edges shall have 1/4 chamfer.
 All clearances shall be 1/2 unless shown otherwise.

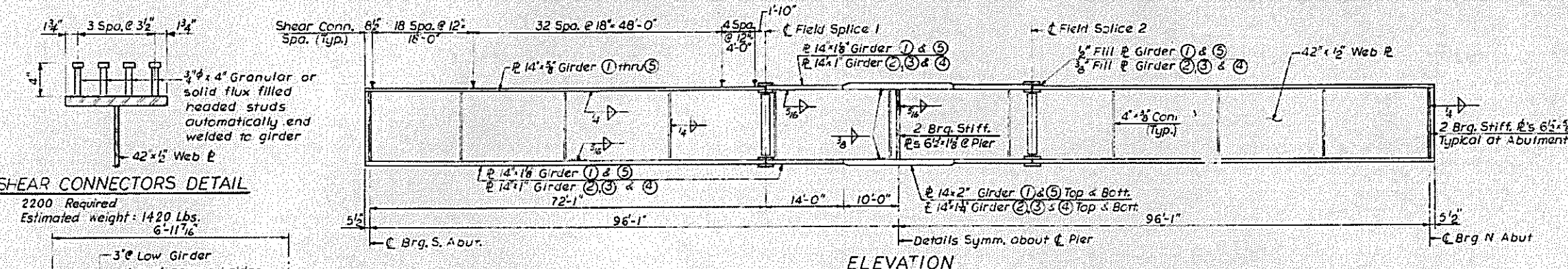
DESIGNED BY: V.B.
 DRAWN BY: V.B.
 CHECKED BY: S.F.

STATE OF ILLINOIS
 DEPARTMENT OF PUBLIC WORKS & BLDGS.
 DIVISION OF HIGHWAYS
SUPERSTRUCTURE
 SPANS 2 AND 3
 C.H.10A OVER F.A.I. ROUTE 64
 STATION 1458 + 82.34
 F.A.I. RT. 64 ST. CLAIR & CLINTON CO. SECTIONS 82,14 (IHB)

ROUTE NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
F.A.I.-64	B2,14(IHB)	ST. CLAIR CLINTON	37	13
FED. ROAD DIV. NO. 4		ILLINOIS PROJECT		

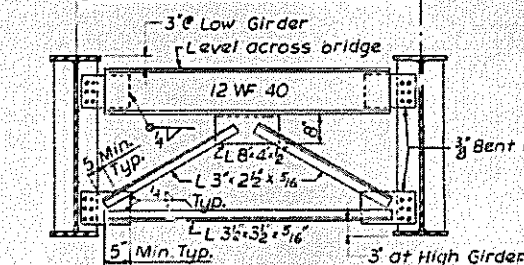


Note A: For length of threaded rod other than 2'-0" see Sht. No 2.



SHEAR CONNECTORS DETAIL

2200 Required
Estimated weight: 1420 Lbs.
6'-11 7/16"



TYPICAL CROSS FRAME - CF-1

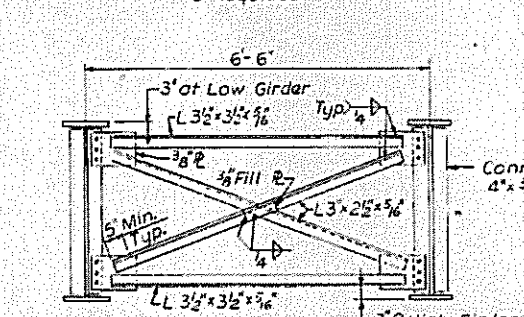


TABLE OF MOMENTS AND SHEARS (Interior Girder)

	SPAN 1 & 4		SPAN 2 & 3									
	Moment (Ftk)	Shear (Kips)	Moment (Ft. kip)		Reaction (Kips)		Shear (Kips)					
			Span	Abutment	Abutment	Pier	1/4 Pt. Span	1/2 Pt. Span	3/4 Pt. Span	Pier		
D.L.	158	17.5	436	1001	26.6	92.7						
S.D.L.	47	5.4	225	345	11.5	40.0	11.5	4.2	3.8	11.5	20.0	
L.L.	160	23.4	533	431	28.1	45.8	28.1	20.8	16.5	23.2	29.9	
Imp.	48	7.0	120	97	6.3	10.4	6.3	4.7	3.7	5.2	6.8	
Total	413	53.3		1874	72.5	188.9	45.9	29.7	24.0	39.9	56.7	

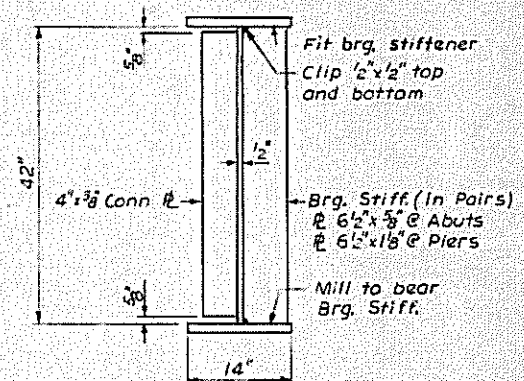
TOP OF WEB ELEVATION (For Fabrication only)

	Girder ①	Girder ②	Girder ③	Girder ④	Girder ⑤
9'-9" S. Abut.	471.57	471.66	471.68	471.63	471.50
Splice 1	471.72	471.86	471.90	471.86	471.72
Brg. Pier	471.72	471.86	471.90	471.86	471.72
Splice 2	471.72	471.86	471.90	471.86	471.72
Brg. N. Abut.	471.50	471.63	471.68	471.66	471.57

GIRDER PROPERTIES (INTERIOR)

Steel Section	
I _s	13230 in ⁴
S _{rs}	544 in ³
S _{bs}	681 in ³
Composite Section	
I _c	31200 in ⁴
S _{rc}	3310 in ³
S _{bc}	912 in ³

Section modulus at Pier = 1166 in³



NOTES:
For Field Splice Details see Sheet No. 8

STATE OF ILLINOIS
DEPARTMENT OF PUBLIC WORKS & BLDGS.
DIVISION OF HIGHWAYS

FRAMING PLAN AND STEEL DETAILS
C.H.10A OVER F.A.I. ROUTE 64

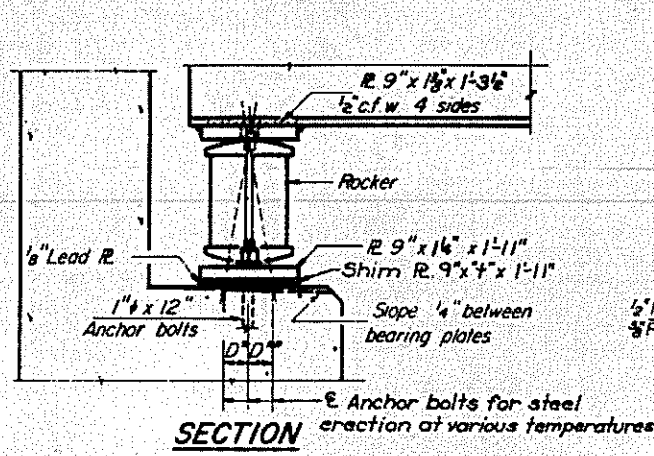
STATION 1458+82.34
F.A.I. RT. 64 ST. CLAIR & CLINTON CO. SECTION 82,14(IHB)

H. W. LOCHNER, INC.
ENGINEERS
CHICAGO, ILLINOIS

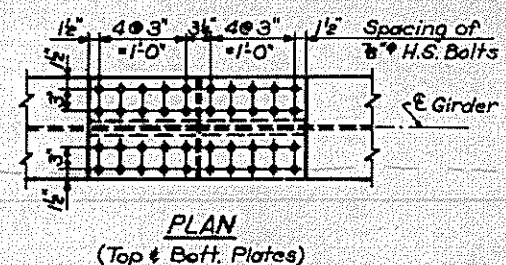
SHEET
6 of 16

FOR INFORMATION ONLY

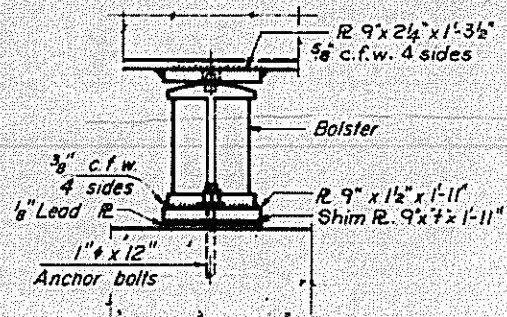
ROUTE NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
F. A. I. - 64	82.14 (HB)	ST. CLAIR CLINTON	37	15
FED. ROAD DIV. NO. 4		ILLINOIS PROJECT		



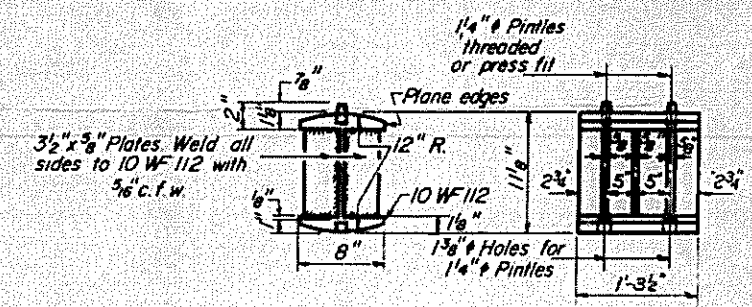
SECTION



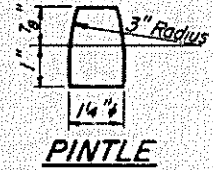
PLAN
(Top & Bot. Plates)



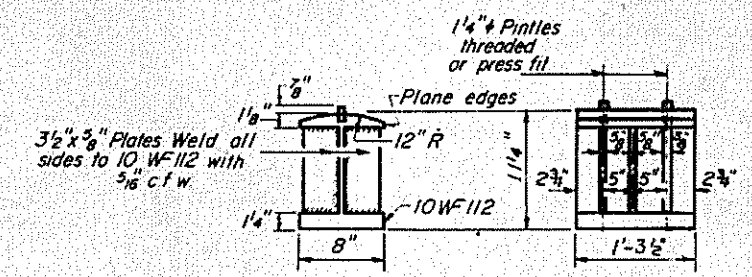
ELEVATION



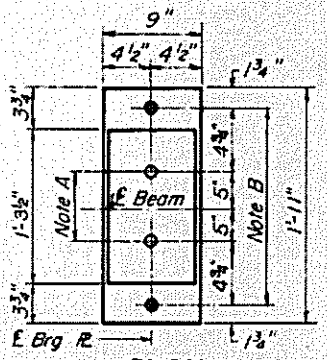
ROCKER



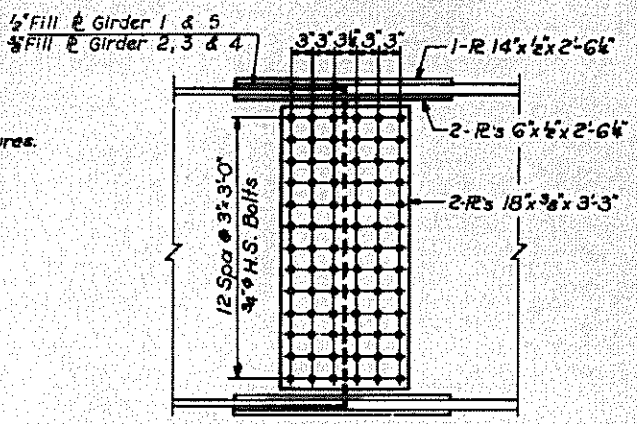
PINTLE



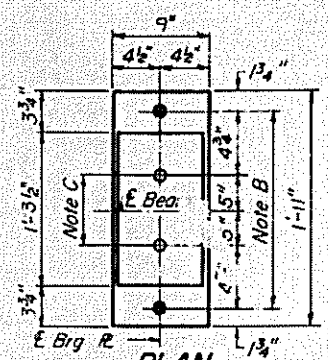
BOLSTER



PLAN
AT ABUTMENT



ELEVATION
FIELD SPLICE



PLAN
AT PIER

NOTE A
1 3/8" Holes - 1" deep in top R.
for pintles. Thread or press fit
pintles into bottom R.

NOTE B
1 1/2" Holes for 1" anchor bolts
2 1/2" x 2 1/2" x 5/16" R. Washers
under nut.

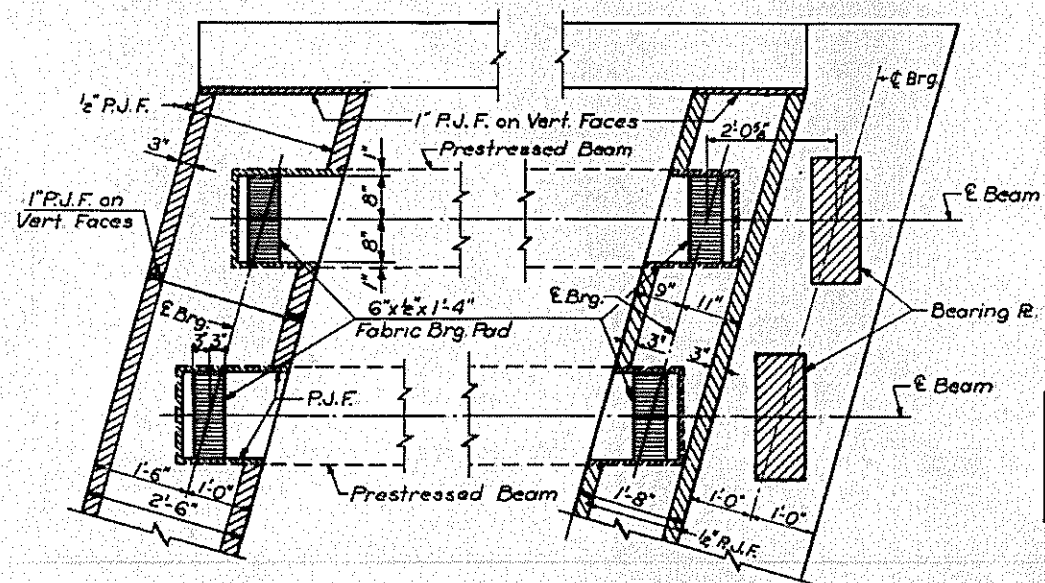
NOTE C
1 3/8" Holes 1" deep in top R.
only for 1/4" pintles.

NOTES ON SETTING OF ANCHOR BOLTS AT EXP. BRGS.

- a) D* (Side of brg. away from fixed brg.)
D* = 1/8" per each 100' of expansion for every 15° fall below the normal temp. of 50°F.
- D** (Side of brg. toward fixed brg.)
D** = 1/8" per each 100' of expansion for every 15° rise above the normal temp. of 50°F.
- b) After beams have been erected and dimensions D* or D** determined, holes shall be drilled and anchor bolts shall be grouted in place. All fixed anchor bolts may be built into the masonry.

TOP OF BEAM ELEVATIONS
(Spans 1 & 4)

	Girder 1	Girder 2	Girder 3	Girder 4	Girder 5
€ Brg. S. Appr. Bent	471.33	471.41	471.41	471.36	471.24
€ Brg. S. Abut.	471.59	471.68	471.68	471.64	471.53
€ Brg. N. Abut.	471.53	471.64	471.68	471.68	471.59
€ Brg. N. Appr. Bent	471.24	471.36	471.41	471.41	471.33



AT APPROACH BENT

AT ABUTMENT

PLAN

SHIM 1/2" THICKNESSES

Location	Girder	1	2	3	4	5
S. Abutment		—	3/8"	3/8"	—	—
Pier		—	—	3/8"	—	—
N. Abutment		—	—	3/8"	3/8"	—

DESIGNED BY S.F.
DRAWN BY V.B.
CHECKED BY S.F.

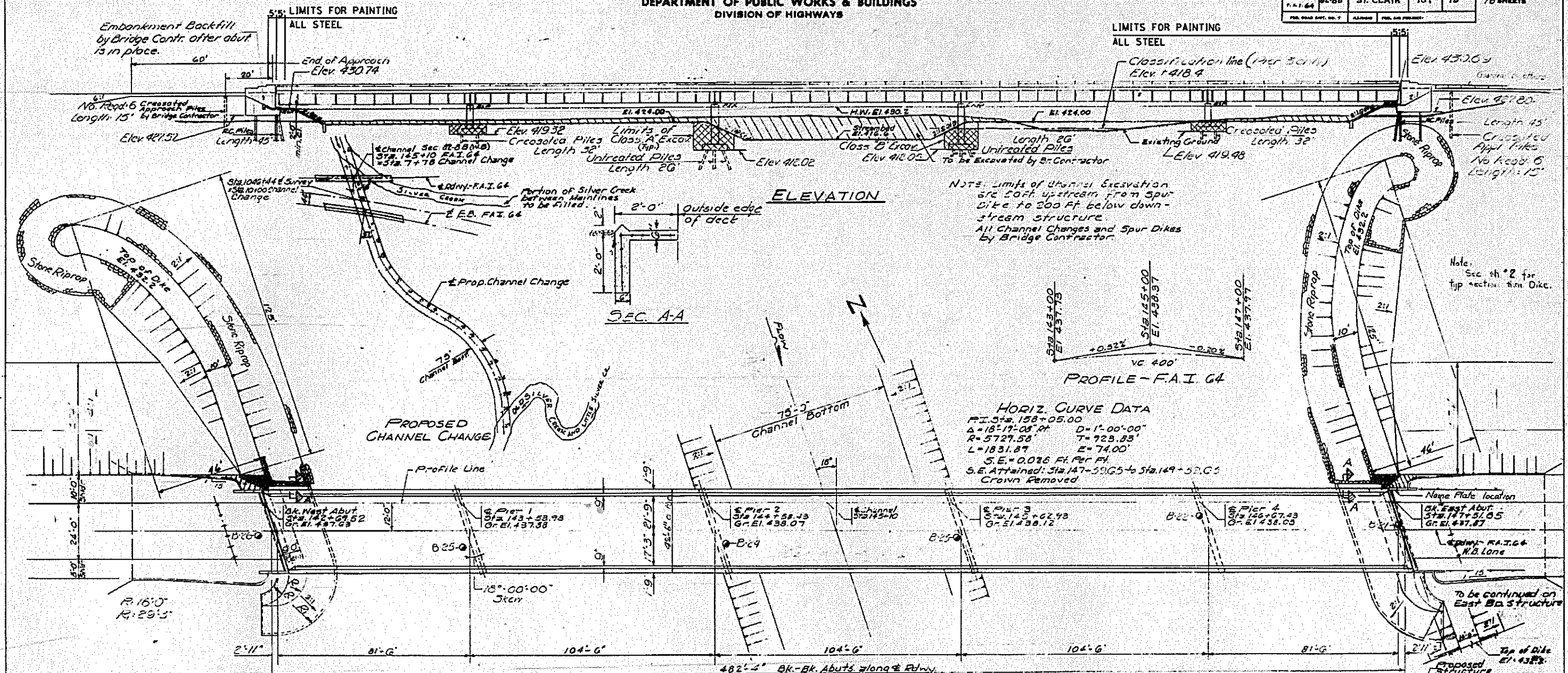
STATE OF ILLINOIS
DEPARTMENT OF PUBLIC WORKS & BLDGS.
DIVISION OF HIGHWAYS
BEARING DETAILS
C.H.10A OVER F.A.I. ROUTE 64
STATION 1458+82.34
F.A.I. RT.64 ST. CLAIR & CLINTON CO. SECTION 42, (HB)
H. W. LOCHNER, INC.
ENGINEERS
CHICAGO, ILLINOIS
SHEET
8 of 16

FOR INFORMATION ONLY

B.M. No. F Railroad spike in willow tree
140' Rt. of F 572.1034+50 El. 423.58

STATE OF ILLINOIS
DEPARTMENT OF PUBLIC WORKS & BUILDINGS
DIVISION OF HIGHWAYS

ROUTE NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
82-88	ST. CLAIR	10T	15	16



NOTE: Limits of Structural Excavation are 20ft. upstream from spur dike to 200 ft. below downstream structure.
All Channel Changes and Spur Dikes by Bridge Contractor.

HORIZ. CURVE DATA

PI Sta. 158+05.00	D=1°-00'-00"
Δ=18°-17'-05"	R=5727.58'
L=1831.87'	E=74.00'
S.E.=0.026 Ft. Per Ft.	S.E. Attained: Sta. 147+59.65 to Sta. 149+52.05
	Crown Removed

WATERWAY INFORMATION

Drainage Area (Data) --- 249,700 Acres
Character --- Falling, wooded, cultivated
Required Opening (50 Yr Flood) --- 3,240 Sq. Ft.
Silver Creek --- 2,160 Sq. Ft.
Little Silver Creek --- 1,160 Sq. Ft.
Total Reg'd. Opening --- 5,400 Sq. Ft.

Present Opening ---
P.C. ---
Silver Creek --- 3,240 Sq. Ft.
Little Silver Creek --- 2,160 Sq. Ft.
Total Prop. Opening --- 5,400 Sq. Ft.

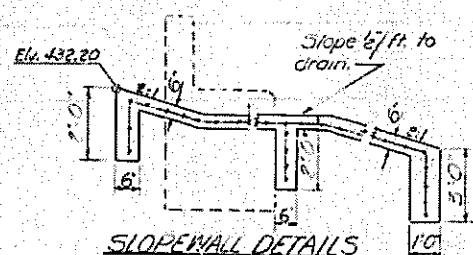
DESIGN STRESSES

fc	= 1200 psi. Deck Slab
fc	= 1400 psi. Curbs, Parapet & Sub.
fs	= 20,000 psi. Reinf.
fs	= 20,000 psi. Struct.
vc	= 75 psi. Ftgs.
n	= 10
	Allowable Defl. 1/800 Non-Comp.
	LOADING H20-S16-44 & ALT.

Sta. 145+10
BUILT 197 BY
STATE OF ILLINOIS
F.A.I. RT. 64 SEC. 82-88
F.A.I. RT. 64 (154-1150)
LOADING H20-S16-44

NAME PLATE
(Sec. Std. E115-1)

DESIGNED	RAC G.K.	EXAMINED	[Signature]
CHECKED	I. Kaper	PASSED	[Signature]
DRAWN	JACOBS	APPROVED	[Signature]
CHECKED	I.K.		

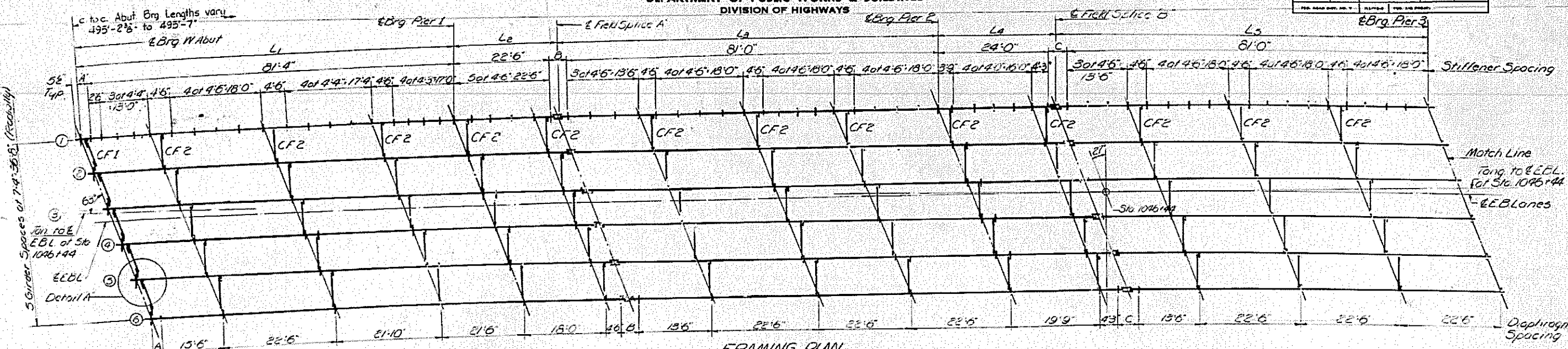


FOR INFORMATION ONLY

Rev. 7/16/70 Rao G.K.

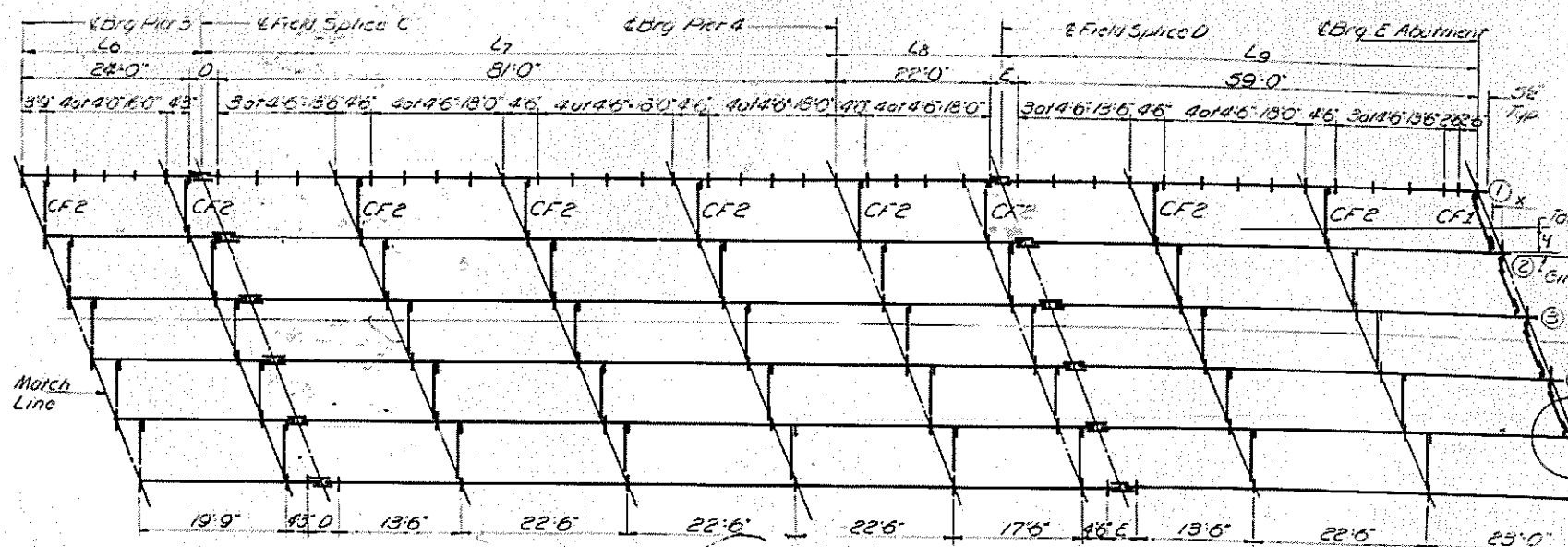
STATE OF ILLINOIS
DEPARTMENT OF PUBLIC WORKS & BUILDINGS
DIVISION OF HIGHWAYS

ROUTE NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
64	82-8B	ST. CLAIR	107	37
16 SHEETS				



GIRDER LENGTHS & DIMENSIONS

Girder	Radius	Span 1		Span 2		Span 3		Span 4		Span 5		A	B	C	D	E
		L1	L2	L1	L2	L1	L2	L1	L2	L1	L2					
1	12249.75	85.108	24.48	85.98	25.88	82.118	25.7	83.68	23.118	61.48	2.68	4.8	3.78	4.18	4.48	
2	12242.42	83.108	24.48	83.98	25.57	82.118	25.78	83.68	23.118	61.48	2.68	4.8	3.8	4.2	4.48	
3	12235.09	83.11	24.48	83.98	25.63	82.118	25.78	83.78	23.118	61.5	2.7	4.88	3.84	4.24	4.48	
4	12227.75	83.116	24.48	83.10	25.63	82.118	25.78	83.78	23.118	61.58	2.78	4.68	3.88	4.28	4.48	
5	12220.42	83.114	24.48	83.106	25.88	82.118	25.78	83.78	23.118	61.58	2.78	4.88	3.88	4.28	4.48	
6	12213.09	83.118	24.48	83.108	25.88	83.0	25.78	83.78	23.118	61.58	2.78	4.9	3.88	3.28	4.48	



OFFSET DIMENSIONS ~ GIRDER LAYOUT

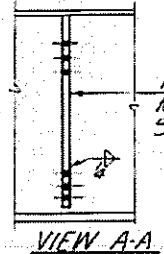
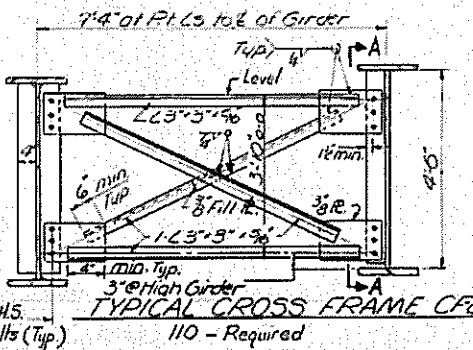
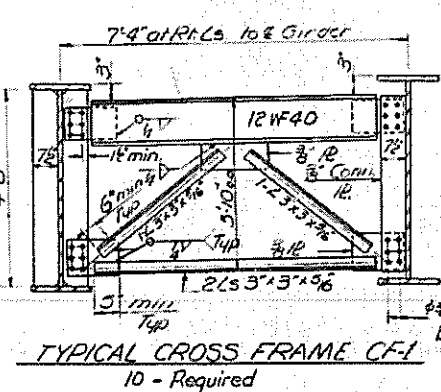
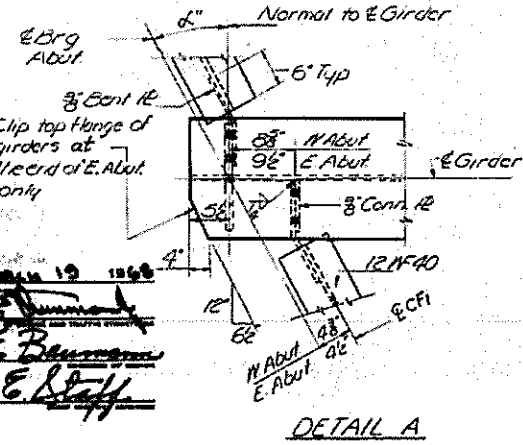
Girder	E. Abut. W. Abut.		E. Pier 1		E. Splice A		W. Pier 2		E. Splice B		E. Pier 3		E. Splice C		E. Pier 4		E. Splice D		E. Abut. W. Abut.	
	X	Y	X	Y	X	Y	X	Y	X	Y	X	Y	X	Y	X	Y	X	Y	X	Y
1	1115	2189	433	890	316	620	038	063	003	007	009	194	186	366	650	1297	830	1668	1463	2838
2	1030	2120	431	846	297	589	028	058	002	004	110	216	201	385	689	1353	882	1732	1487	2919
3	1046	2053	409	809	279	548	021	042	000	001	122	239	217	426	718	1410	916	1791	1534	3024
4	1012	1987	388	782	262	514	016	032	0	0	134	264	233	459	748	1469	999	1869	1574	3031
5	979	1928	367	721	245	481	012	024	0	0	147	289	250	492	779	1522	994	1931	1619	3128
6	947	1858	347	682	228	449	009	017	0	0	161	316	268	527	810	1594	1019	200	1604	3261

ELEVATIONS ~ TOP OF WEB
(For Fabrication Only)

Girder	E. Abut. W. Abut.	E. Pier 1	E. Splice A	W. Pier 2	E. Splice B	E. Pier 3	E. Splice C	E. Pier 4	E. Splice D	E. Abut. W. Abut.
1	437.23	437.47	437.55	437.72	437.71	437.62	437.89	437.77	437.73	437.78
2	437.19	437.38	437.46	437.63	437.68	437.68	437.68	437.68	437.68	437.68
3	437.06	437.30	437.38	437.53	437.60	437.65	437.67	437.60	437.58	437.52
4	436.98	437.22	437.30	437.47	437.52	437.57	437.58	437.51	437.48	437.42
5	436.89	437.13	437.21	437.38	437.43	437.48	437.49	437.42	437.40	437.32
6	436.81	437.05	437.13	437.30	437.35	437.40	437.41	437.34	437.32	437.22

TABLE OF K VALUES

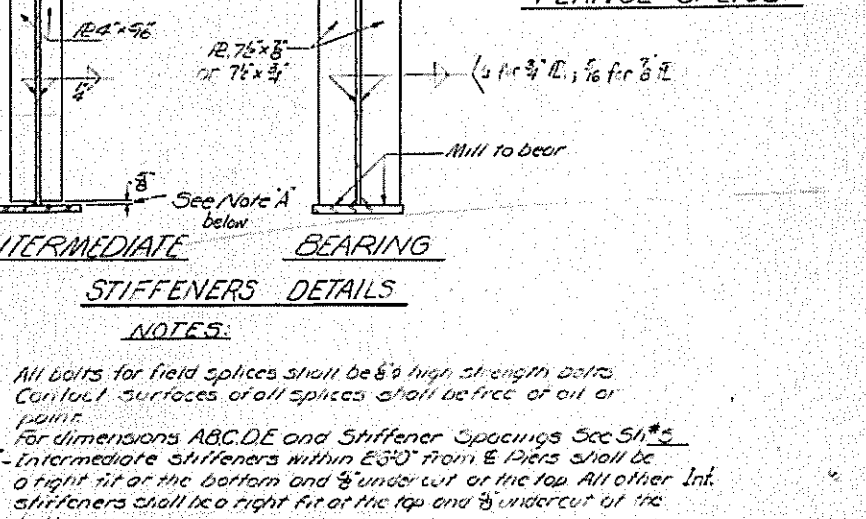
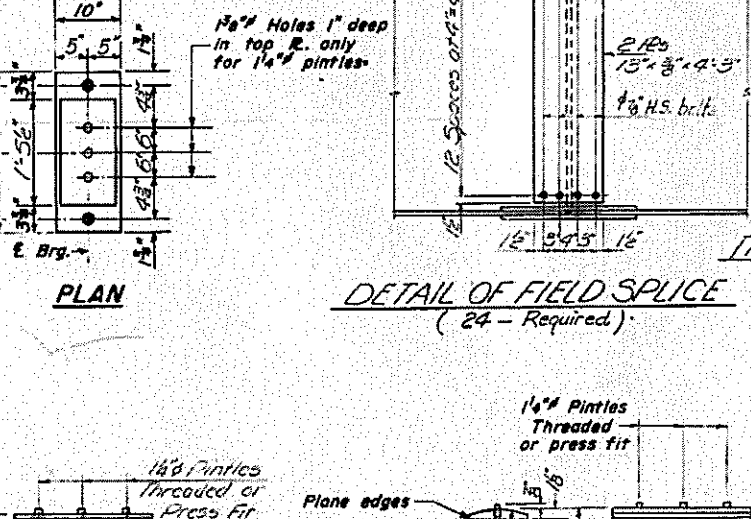
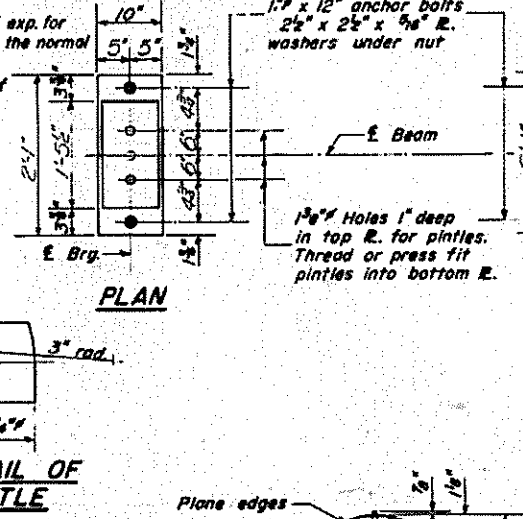
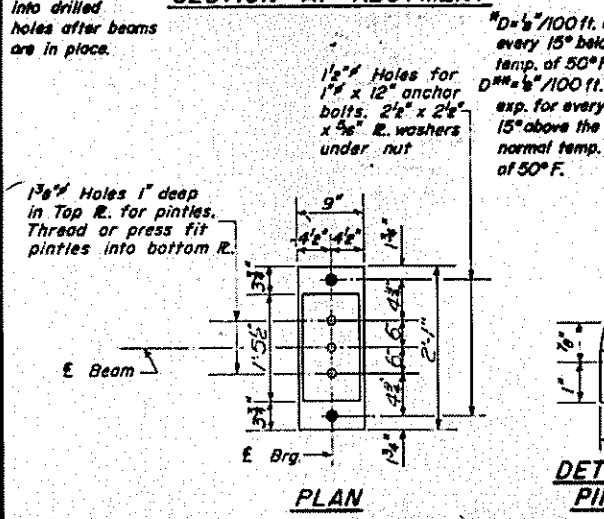
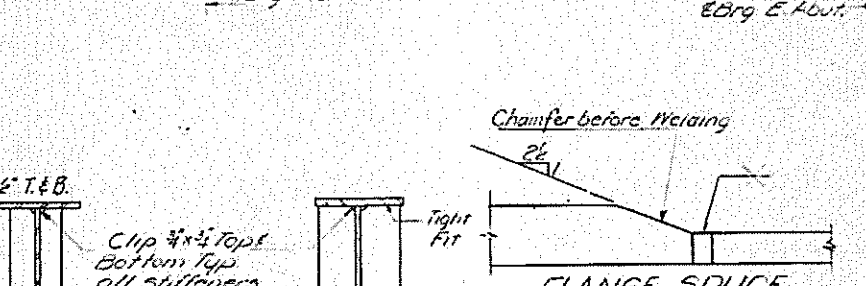
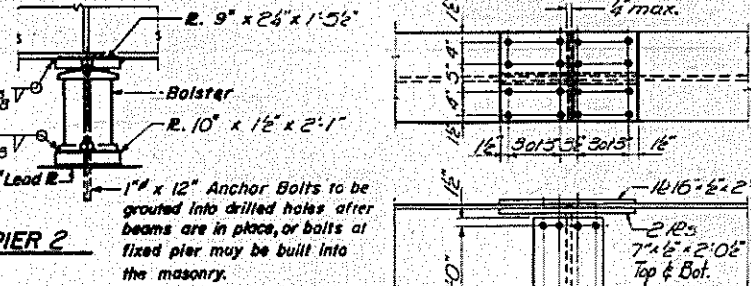
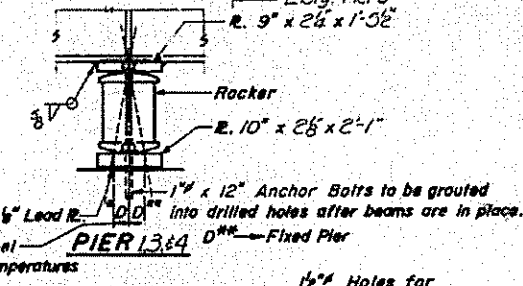
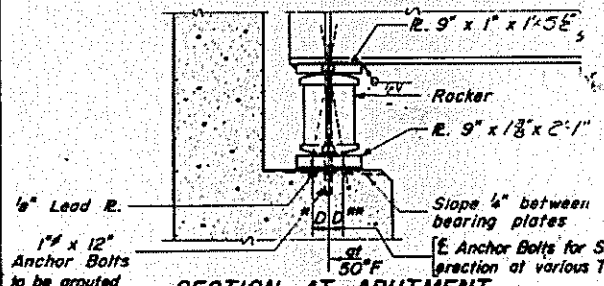
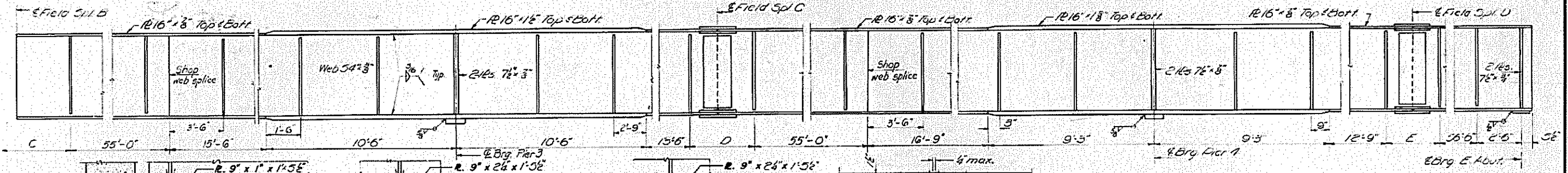
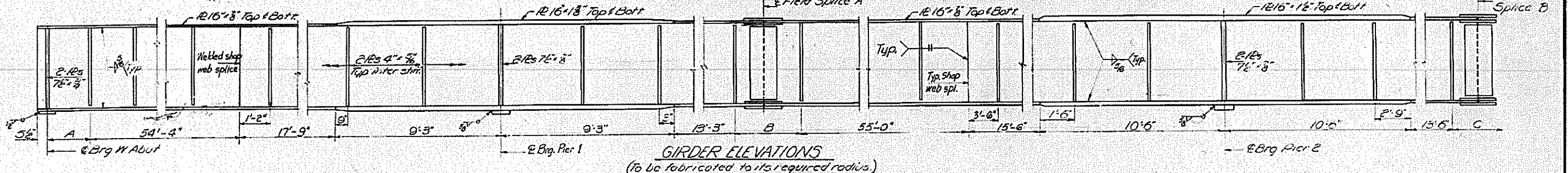
Girder	West Abut	East Abut
1	25° 55' 00"	28° 13' 59"
2	25° 56' 00"	28° 15' 05"
3	25° 57' 00"	28° 16' 11"
4	25° 58' 01"	28° 17' 18"
5	25° 59' 01"	28° 18' 24"
6	26° 00' 01"	28° 19' 31"



Place 4" x 5/8" Stiffener for C-F attachment See Note A Sheet 6

STRUCTURAL STEEL
FAI RT. 64 SEC. 82-8B (E.B.L.)
ST. CLAIR COUNTY
STA 1046 + 44

FOR INFORMATION ONLY



NOTES:
All bolts for field splices shall be 8" high strength bolts. Contact surfaces of all splices shall be free of oil or paint.
For dimensions ABC, DE and Stiffener Spacings See S11.5
Intermediate stiffeners within E30' from E Piers shall be a tight fit at the bottom and 3/8" undercut at the top. All other Int. stiffeners shall be a tight fit at the top and 3/8" undercut at the bottom.

DESIGNED: I. Kapp
CHECKED: R. G. K.
DRAWN: P. G. Barnett
APPROVED: W. A. Sausman Jr.
DATE: MARCH 19 1960

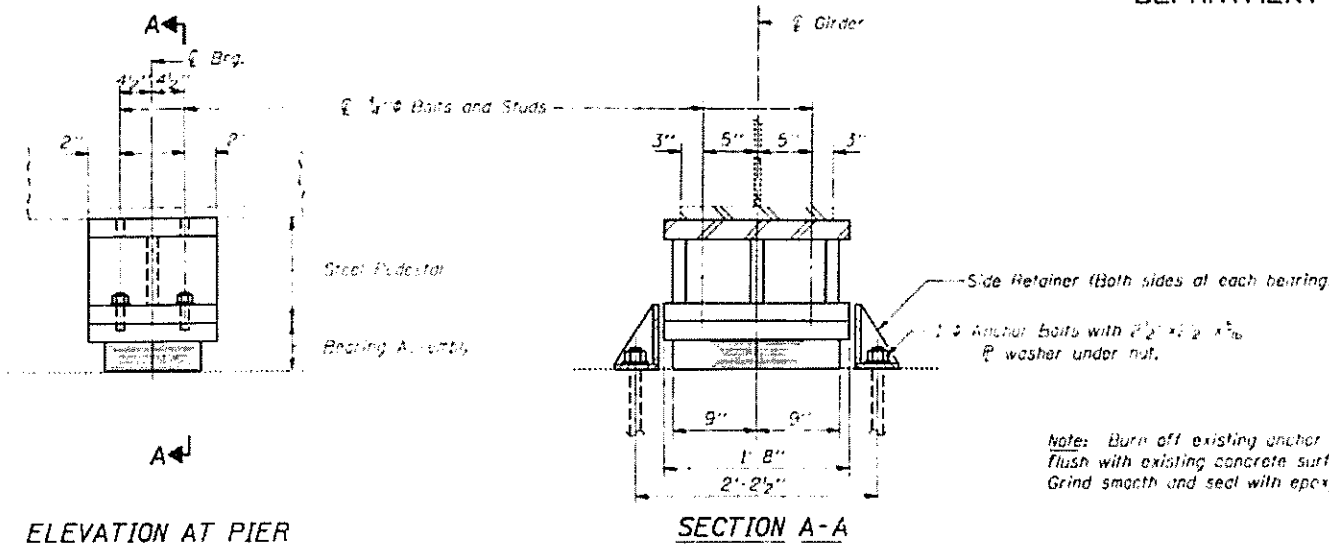
STRUCTURAL STEEL
FAT RTE. SEC. 82-8B (EB)
ST. CLAIR COUNTY
STA 1046 +44

I-2 7-2-62 Rev. 11-9-62 Rev. 8-16-63 Rev. 12-10-63

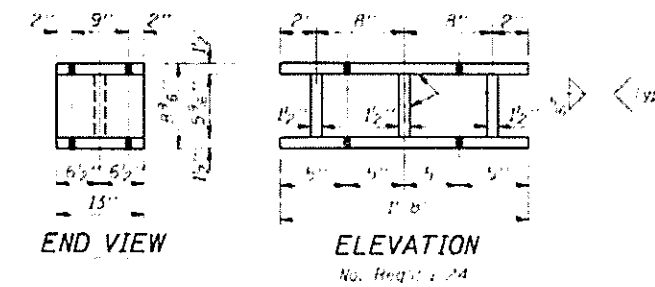
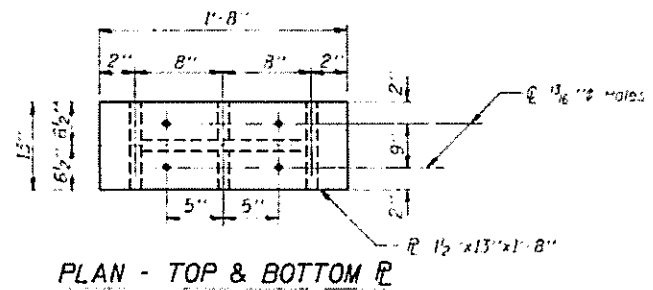
FOR INFORMATION ONLY

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

SHEET NO. 15
24 SHEETS

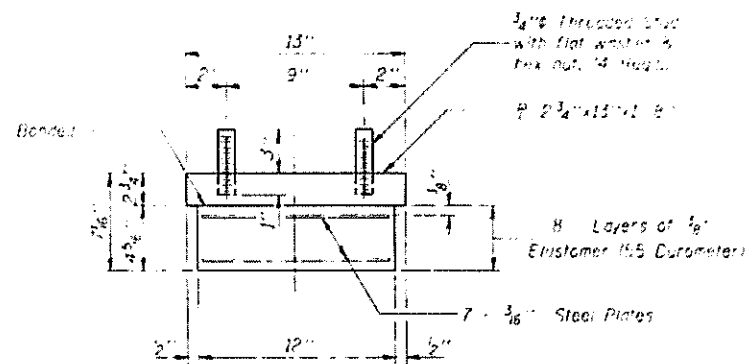


Note: Burn off existing anchor bolts flush with existing concrete surface. Grind smooth and seal with epoxy.

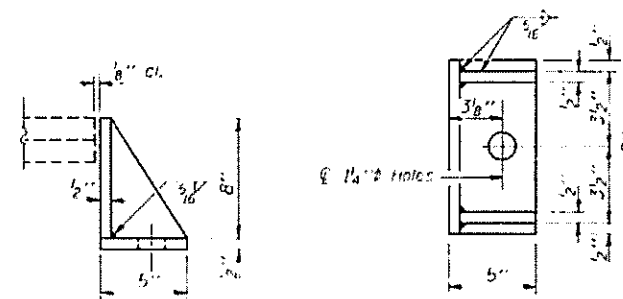


TYPE I ELASTOMERIC EXP. BRG.

Note: Before installing the new bearings, remove the top flange of the existing bearing assembly from the bottom flange of the girders and grind smooth all weld material remaining on the bottom flange. Cast is incidental to "F.B.E. Struct. Steel".



NOTE: Shim plates shall not be placed under bearing assembly



SIDE RETAINER

(MR Required)
Equivalent rolled angle with stiffeners will be allowed in lieu of welded plates.

Note: New steel pedestals, side retainers and anchor bolts are included in "F.B.E. Structural Steel".

BEAM REACTIONS

Live Load	71.3 ^k
Dead Load	134.0 ^k
Impact	15.2 ^k

BILL OF MATERIAL

(For Two Structures)

Item	Unit	Total
Elastomeric Bearing Assembly Type I (Special)	Each	24
Furnishing and Erecting Structural Steel	Lbs.	9640

PIERS 1 & 3

ELASTOMERIC BEARINGS (SPECIAL)

F.A.I. RT. 64 SEC. 82-8BI-(1,2)

ST. CLAIR COUNTY

STA. 145 + 10 - W.B. (082-0186)

STA. 1046 + 44 - E.B. (082-0187)

(S.N. 082-0186 & 082-0187)

FOR INFORMATION ONLY

DESIGNED <i>C.H.M.</i>	EXAMINED _____
CHECKED <i>R.A.S.</i>	PASSED _____
DRAWN <i>F. B. Carpatell</i>	APPROVED _____
CHECKED <i>C.H.M.</i>	DATE _____

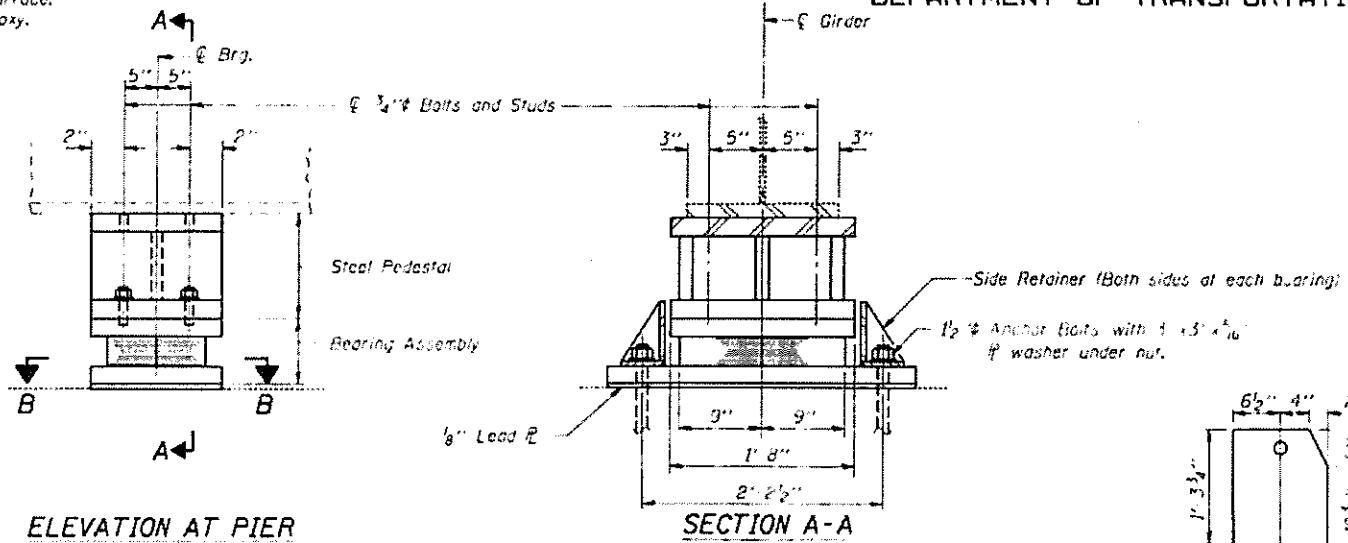
I-2-E1 12/1/81

FILE NAME =	USER NAME = USER*	DESIGNED - _____	REVISED - _____	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	EXISTING BEARING DETAILS (SN-082-0186, 0187)	F.A.I. RT. 64	SECTION 82-BB-P	COUNTY ST CLAIR	TOTAL SHEETS 29	SHEET NO. 15
*FILE#	PLOT SCALE = *SCALE*	CHECKED - _____	REVISED - _____	SCALE: N/A	SHEET NO. ___ OF ___ SHEETS	STA. _____ TO STA. _____	CONTRACT NO. 76G63		FED. ROAD DIST. NO. , ILLINOIS FED. AID PROJECT	

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

PROJECT NO.	SECTION	COUNTY	SHEETS	SHEET NO. 16
			24 SHEETS	

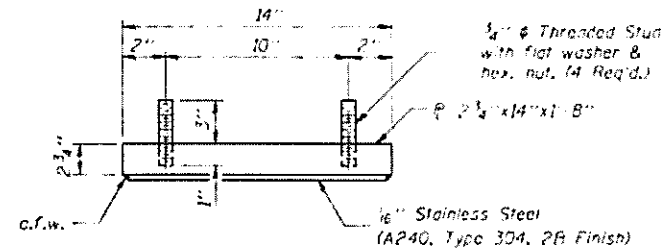
Note: Burn off existing anchor bolts flush with existing concrete surface. Grind smooth and seal with epoxy.



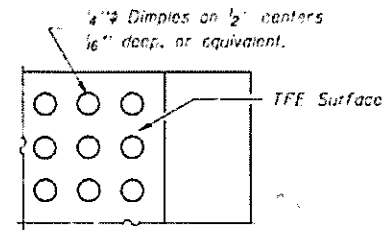
ELEVATION AT PIER
Looking North

SECTION A-A

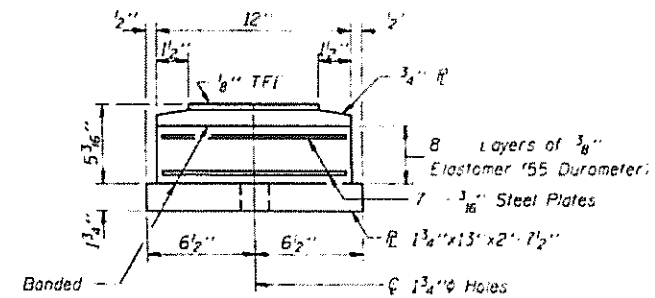
TYPE II TFE ELASTOMERIC EXP. BRG.



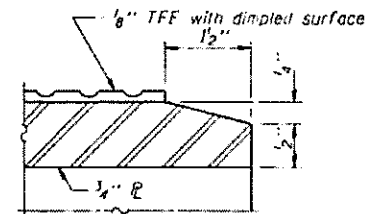
TOP BEARING ASSEMBLY



PLAN-TFE SURFACE



BOTTOM BEARING ASSEMBLY

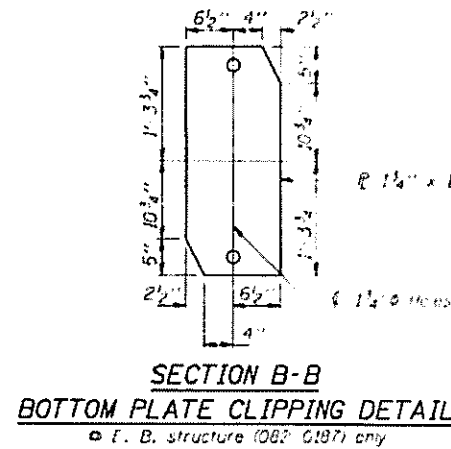


SECTION THRU TFE

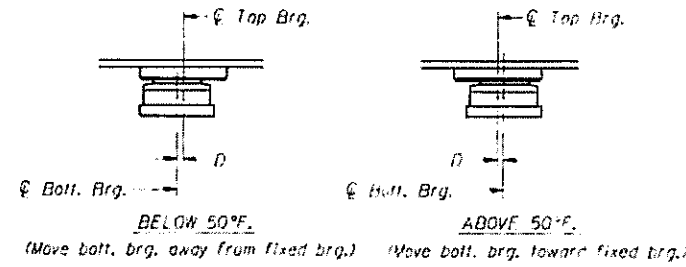
Note: Before installing the new bearings, remove the top flange of the existing bearing assembly from the bottom flange of the girders and grind smooth all weld material remaining on the bottom flange. Cost is incidental to "F.B.E. Structural Steel".

Note: The 1/8" TFE sheet shall be bonded directly to the top steel plate with a two-component, medium viscosity epoxy resin, conforming to the requirements of the Federal Specification MMM-A-134, Type I. The bond agent shall be applied on the full area of the contact surfaces.

Bonding of 1/8" TFE sheet during vulcanizing process will be permitted provided the process and method of adjusting assembly height is approved by the Engineer.

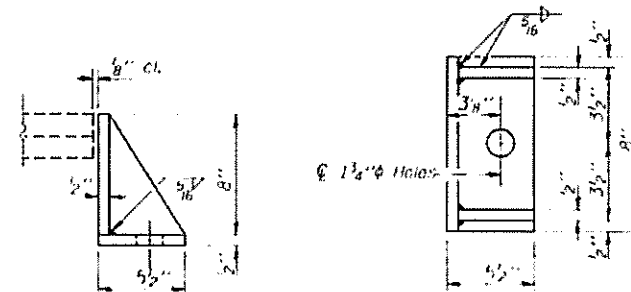


SECTION B-B
BOTTOM PLATE CLIPPING DETAIL
@ F. B. Structure (082-0187) any



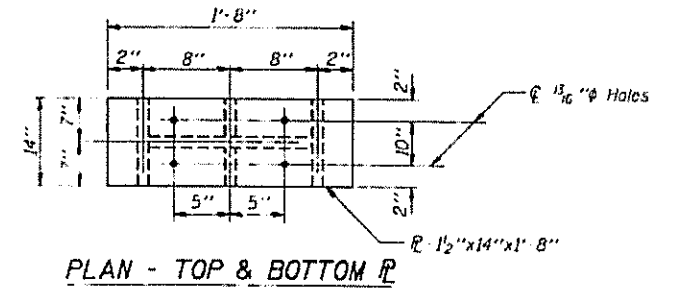
SETTING ANCHOR BOLTS AT EXP. BRG.

D = 1/8" per each 100" of expansion for every 15° temp. change from the normal temp. of 50°F.

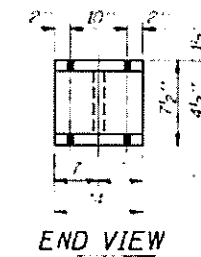


SIDE RETAINER
(24 Required)

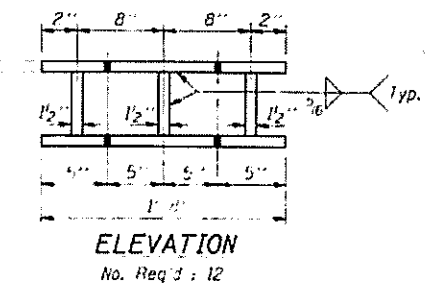
Equivalent rolled angle with stiffeners will be allowed in lieu of welded plates.



PLAN - TOP & BOTTOM



END VIEW



ELEVATION
No. Req'd: 12

Note: Diaphragm removal and replacement may be required to facilitate drilling holes in bottom flange for bearing attachment. Cost is incidental to "F.B.E. Struct. Steel".

BEAM REACTIONS

Live Load	71.3 k
Dead Load	134.0 k
Impact	15.2 k

Note: New steel pedestals, side retainers, load plates and anchor bolts are included in "Furn. and Erect. Structural Steel".

BILL OF MATERIAL

Item	Unit	Total
Elastomeric Bearing Assembly Type II (Special)	Each	12
Furnishing and Erecting Structural Steel	Lbs.	5250

PIER 4

ELASTOMERIC BEARINGS(SPECIAL)

F.A.I. RT. 64 SEC. 82-8BI-(1,2)

ST. CLAIR COUNTY

STA. 145 + 10 - W.B. (082-0186)

STA. 1046 + 44 - E.B. (082-0187)

(S.N. 082-0186 & 082-0187)

DESIGNED C.H.M.	EXAMINED
CHECKED P.A.B.	PASSED
DRAWN T.B. CARDONELL	APPROVED
CHECKED C.H.M.	

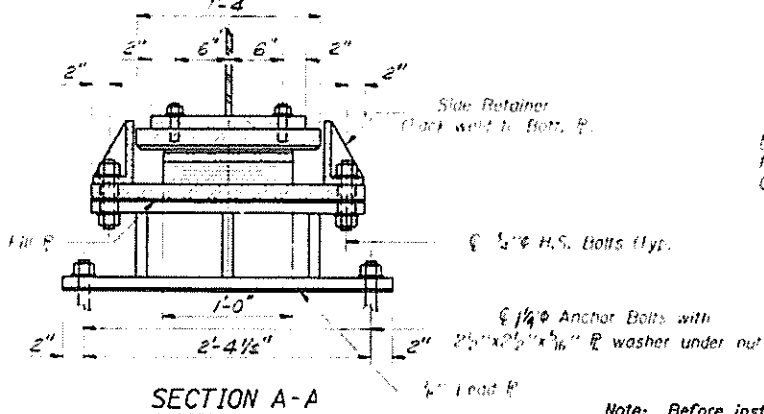
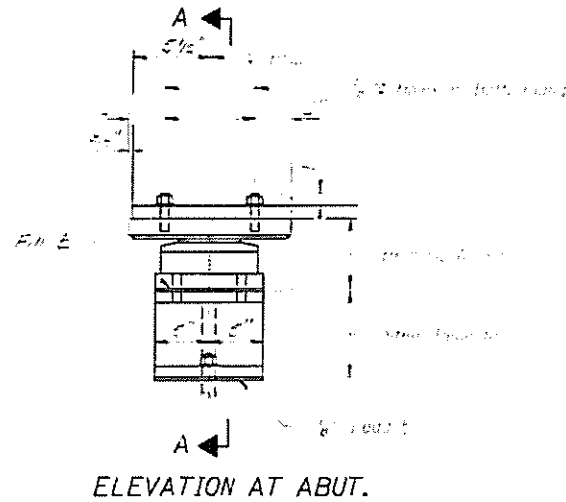
I-2-E2 12-1-83

FILE NAME	USER NAME	DESIGNED	REVISED	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	EXISTING BEARING DETAILS (SN-082-0186, 0187)	F.A. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
						64	82-BB-P	CLINTON	29	19
									CONTRACT NO. 76G63	
									FED. ROAD DIST. NO. (ILLINOIS) FED. AID PROJECT	

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

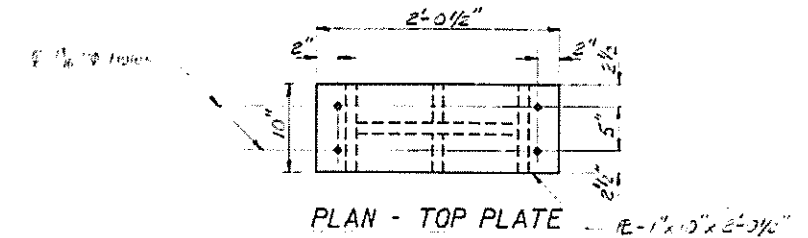
DATE	BY	CHKD	APP'D	SHEET NO.
1-2-64	ST. CLAIR	ED	17	SHEETS

* 82-881-(1,2)

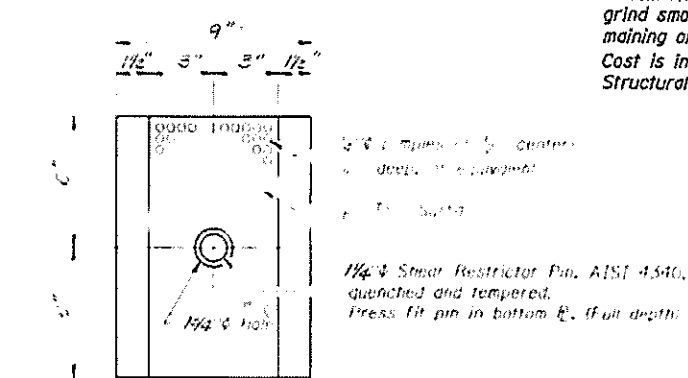
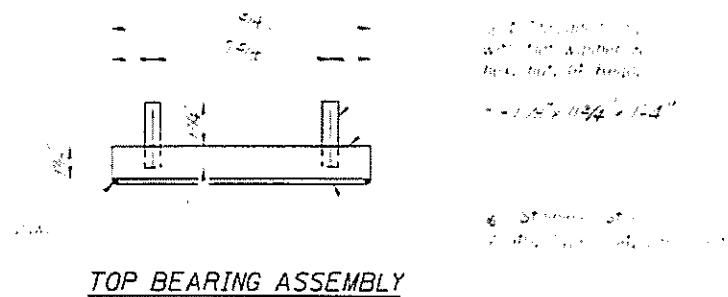


Note: Turn off existing anchor bolt flush with existing concrete surface. Grind smooth and seal with epoxy.

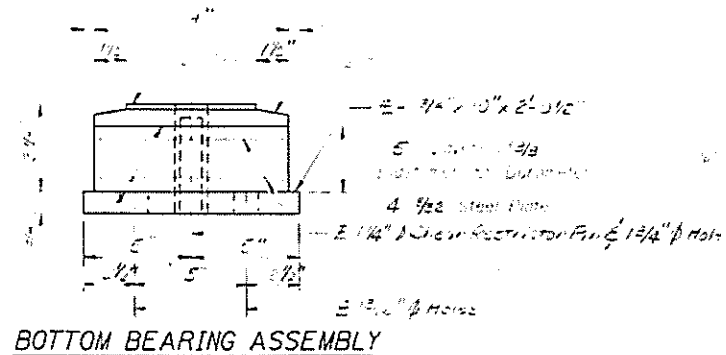
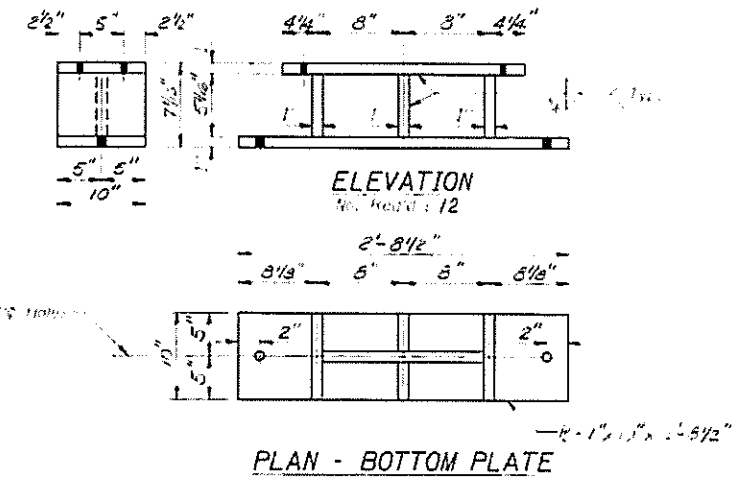
Note: Diaphragm removal and replacement may be required to facilitate drilling holes in bottom flange for bearing attachment. Cost is incidental to "F.&E. Struct. Steel".



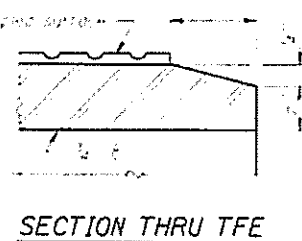
TYPE III TFE ELASTOMERIC EXP. BRG.



Note: Before installing the new bearings, remove the top flange of the existing bearing assembly from the bottom flange of the girders and grind smooth all weld material remaining on the bottom flange. Cost is incidental to "F.&E. Structural Steel".



PLAN-TFE ELASTOMERIC BRG.



Note: The 1/8" TFE sheet shall be bonded directly to the top steel plate with a two-component, medium viscosity epoxy resin, conforming to the requirements of the Federal Specification MMM A 134, Type 1. The bond agent shall be applied on the full area of the contact surface.

Bonding of 1/8" TFE sheet during vulcanizing process will be permitted provided the process and method of adjusting assembly height is approved by the Engineer.

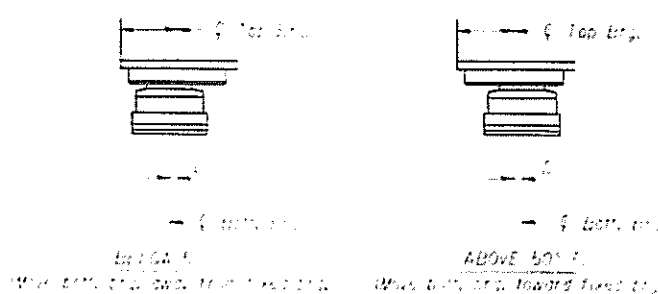
Note: Steel plates may require stress relieving.

SEAM REACTIONS

Live Load	415K
Dead Load	87.5K
Impact	98K

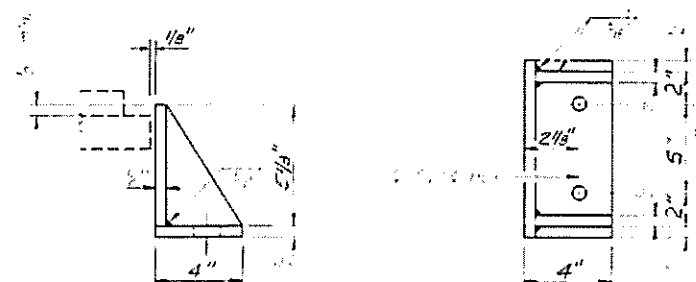
DESIGNED	EXAMINED
CHECKED	PASSED
DRAWN	APPROVED
CHECKED	

I-2-E3



SETTING ANCHOR BOLTS AT EXP. BRG.

Note: Anchor bolts shall be set in concrete above and below the bearing flange. The bolts shall be set in concrete at least 12" from the bearing flange.



SIDE RETAINER

Note: Side retainers shall be set in concrete above and below the bearing flange. The retainers shall be set in concrete at least 12" from the bearing flange.

BILL OF MATERIAL

ITEM	QUANTITY	UNIT
1/4" x 1/2" x 2'-0" Steel Plate	12	PCS
1/4" x 1/2" x 2'-0" Steel Plate	34	PCS

EAST ABUTMENTS
S.N. 082-0186 & 082-0187
ELASTOMERIC BEARINGS
FAI ROUTE 64
SEC. 82-881-(1,2)
ST. CLAIR COUNTY

FOR INFORMATION ONLY

FILE NAME	USER NAME	DESIGNED	REVISOR	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	EXISTING BEARING DETAILS (SN-082-0186, 0187)	F.A. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
#FILE#	#USER#	---	---			64	82-BB-P	CLINTON	29	2D
	PLDT SCALE	CHECKED	REVISOR		SCALE: _____					
	PLDT DATE	DATE	REVISOR		SHEET NO. _____ OF _____ SHEETS	STA. _____ TO STA. _____				CONTRACT NO. 76663
										FED. ROAD DIST. NO. [ILLINOIS] FED. AID PROJECT

B.M. No G-1 Railroad spike in 30" Sycamore Tree, 300' Rt. of Sta. 1069+50, El. 425.06

STATE OF ILLINOIS
DEPARTMENT OF PUBLIC WORKS & BUILDINGS
DIVISION OF HIGHWAYS

PROJECT NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
64	82-88	ST. CLAIR	107	49
SHEET NO. 1				

GENERAL NOTES

Calculated wt. of Structural Steel = 276,920 lbs.
Slope Wall shall be reinforced with welded wire fabric, 6x6 mesh, weighing 58# per 100 sq. ft.
Layout of slope walls may be varied to suit ground conditions in the field as directed by the Engineer.
All reinforcement bars shall be lapped 24 diameters unless otherwise shown.
Fasteners shall be high strength bolts. Bolts 3/4" open holes 1 1/8" unless otherwise noted.
Anchor bolts shall be set before bolting diaphragms over supports.
The concrete rail section above the mandatory construction joint at the top of the slab shall be constructed of Class X Concrete, except the aggregates shall conform to the requirements of Handrail Concrete.
The Basic Lead Silico Chromate paint system shall be used for shop and field painting of structural steel.
The Contractor shall drive one concrete test pile in a permanent location at each pier and at the East Abutment as directed by the Engineer before ordering the remainder of piles.

The Contractor shall drive the piles to the capacity on the page and to the following minimum elevations:
El. of W. Abutments - El. 382.0
Pier 1 - El. 385.0
Pier 2 - El. 383.0

STATION 162+21
BUILT 197 BY
STATE OF ILLINOIS
F.A.I. RT 64 SEC. 82-88
F.A. PROJ. 1-64-1(50)
LOADING HS 20 & ALT.

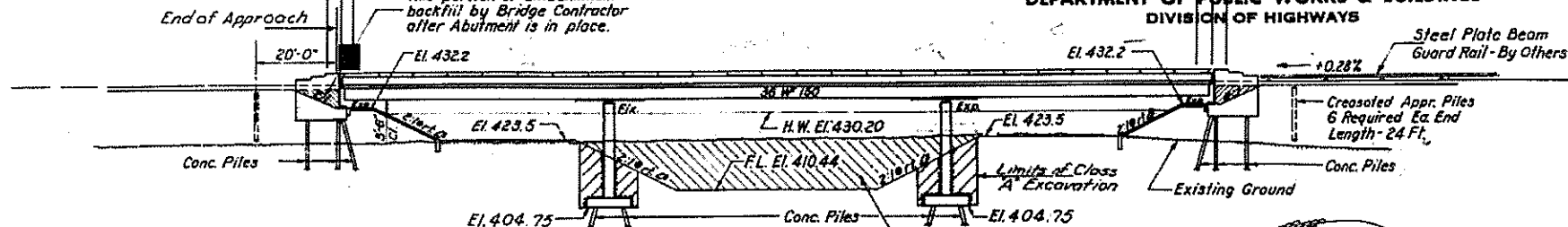
NAME PLATE LETTERING
See Standard 2113-1

TOTAL BILL OF MATERIAL

Item	Unit	Super	Sub	Total
Class A Concrete	Cu. Yds.		270.6	270.6
Class A Excavation for Structures	Cu. Yds.		530	530
Structural Steel	Lump Sum	L.S.		L.S.
Aluminum Railing	Lin. Ft.	441		441
Class X Concrete	Cu. Yds.	252.0	92.8	344.8
Reinforcement Bars	Lbs.	71000	21600	92600
Crested Piles (20.1' + 38')	Lin Ft.		288	288
Concrete Piles	Lin Ft.		1762	1762
Test Piles (Concrete)	Each		3	3
Name Plates	Each	1		1
Stone Riprap	Sq. Yds.		1240	1240
Slope Wall (6")	Sq. Yds.		454	454
Protective Coat	Sq. Yds.	1132		1132
Bridge Seat Sealant	Lump Sum	L.S.		L.S.

* Includes excavation for Slope Walls.
** Applied at Abutments.
FIELD WELDING OF CONSTRUCTION ACCESSORIES TO THE BOTTOM FLANGES OR FOR A DISTANCE OF 1/2 OF THE SPAN EACH WAY FROM PIER SUPPORTS ON THE TOP FLANGES OF BEAMS OR GIRDERS WILL NOT BE PERMITTED. FIELD WELDING IN OTHER AREAS WILL BE PERMITTED ONLY WHEN APPROVED BY THE ENGINEER.

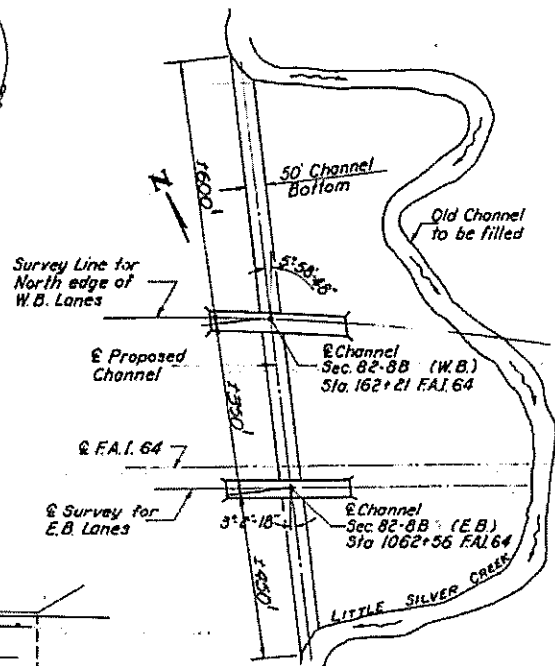
PROJ. 1-64-1(50)17
GENERAL PLAN & ELEVATION
LITTLE SILVER CREEK
F.A.I. RT 64 SEC. 82-88 (WB)
ST. CLAIR COUNTY
STA. 162+21



ELEVATION

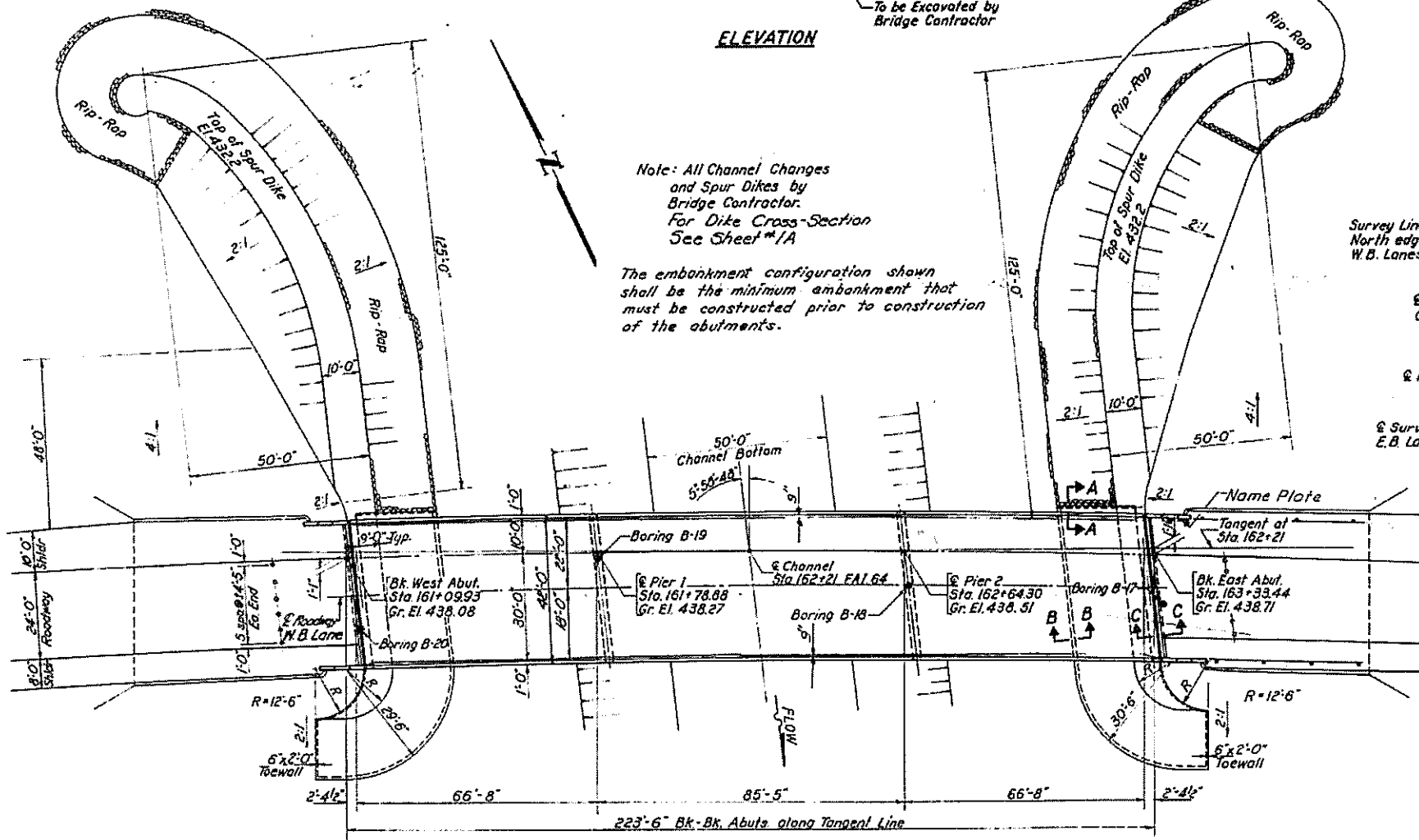
Note: All Channel Changes and Spur Dikes by Bridge Contractor after Abutment is in place.
This portion of Embankment backfill by Bridge Contractor after Abutment is in place.

Note: All Channel Changes and Spur Dikes by Bridge Contractor. For Dike Cross-Section See Sheet #1/A.
The embankment configuration shown shall be the minimum embankment that must be constructed prior to construction of the abutments.



PROPOSED CHANNEL CHANGE

Note: Piles shall be jettied if necessary to reach minimum tip elevations shown.



PLAN

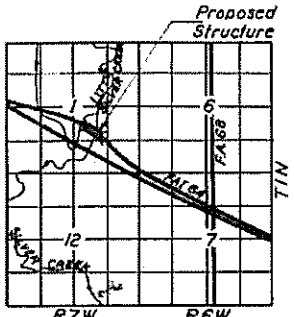
WATERWAY INFORMATION

Drainage Area --- (Total) 249,700 Acres
Character --- Rolling, Wooded, Cultivated
Required Opening --- (50 Yr. Flood):
Silver Creek --- 3,240 Sq. Ft.
Little Silver Creek --- 2,160 Sq. Ft.
Total Req'd. Opening --- 5,400 Sq. Ft.
Proposed Opening:
Silver Creek --- 3,240 Sq. Ft.
Little Silver Creek --- 2,160 Sq. Ft.
Total Prop. Opening --- 5,400 Sq. Ft.
Ordinary Water Elevation --- 416.0
Low Water Elevation --- 412.5
Design Frequency Discharge: Little Silver Creek, Q₅₀ 9600 cfs

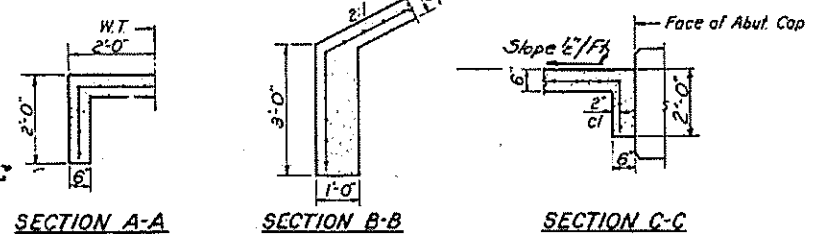
DESIGN STRESSES

f_c = 1400 psi. Super & Sub
f_s = 20,000 psi. Reinf.
f_s = 20,000 psi. Struct.
v_c = 75 psi. Flgs.
n = 10
Allowable 1/4 Defl. = L/1000 Non-Composite

LOADING HS 20-44 & ALT.



LOCATION PLAN



SECTION A-A SECTION B-B SECTION C-C

DESIGNED R. Bradford Jr.	EXAMINED
CHECKED R. Kowart	PASSED
DRAWN J.L. Armstrong	APPROVED
CHECKED RK	

CURVE DATA
Δ = 18°19'08" RI D = 1°00'00"
R = 5729.58' T = 923.83'
L = 1831.89' E = 74.00'
S.E. = 0.028 Ft. per Ft.
S.E. Attained Sta 166+46.39 to Sta. 168+46.39
Crown removed.

Rev. 11-10-66 R.B. Jr. Added Guard Rail to E. Approach. Changed Class X Conc. 3374 to 340.3 & 581.7 to 584.6 Cu. Yds. Changed Reinf. Bars 59,980; 19,030 & 79,010 to 64,110; 19,790 & 83,900 Lbs.

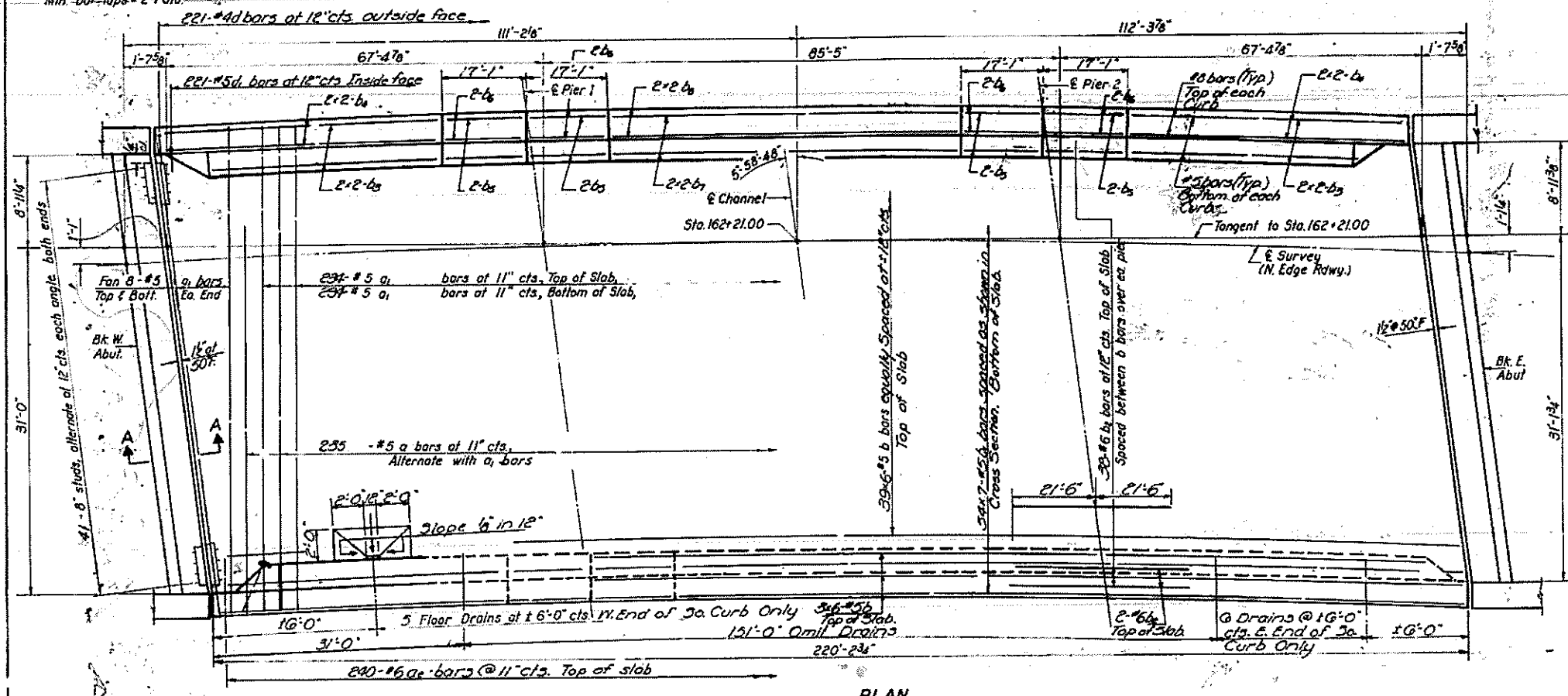
Rev. 8-21-67 Changed Cl. X Conc., Cu. Yds., Super from 844.3 to 853.5 & Total from 584.6 to 593.6. Rev. 9-4-68 R.B.G.K. Rev. 8-11-70 Rev. 5-11-74-75

FOR INFORMATION ONLY

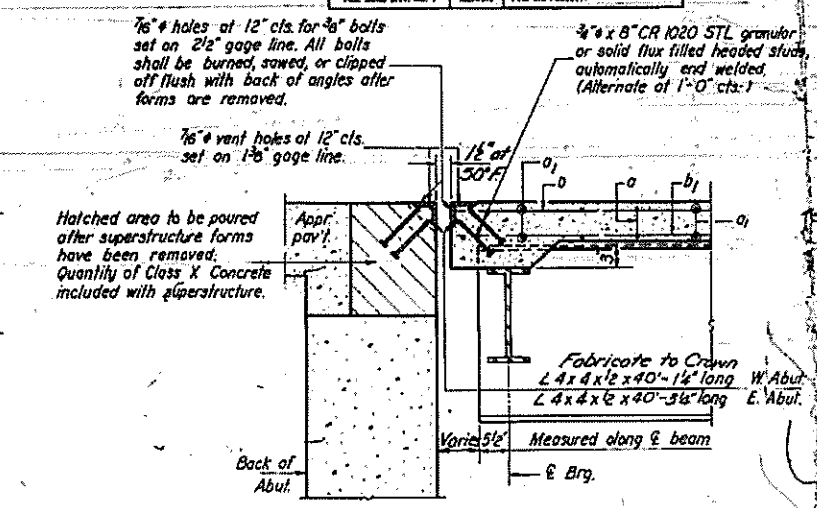
STATE OF ILLINOIS
DEPARTMENT OF PUBLIC WORKS & BUILDINGS
DIVISION OF HIGHWAYS

SHEET NO. 2	11 SHEETS
ST. CLAIR	107
82-88	51

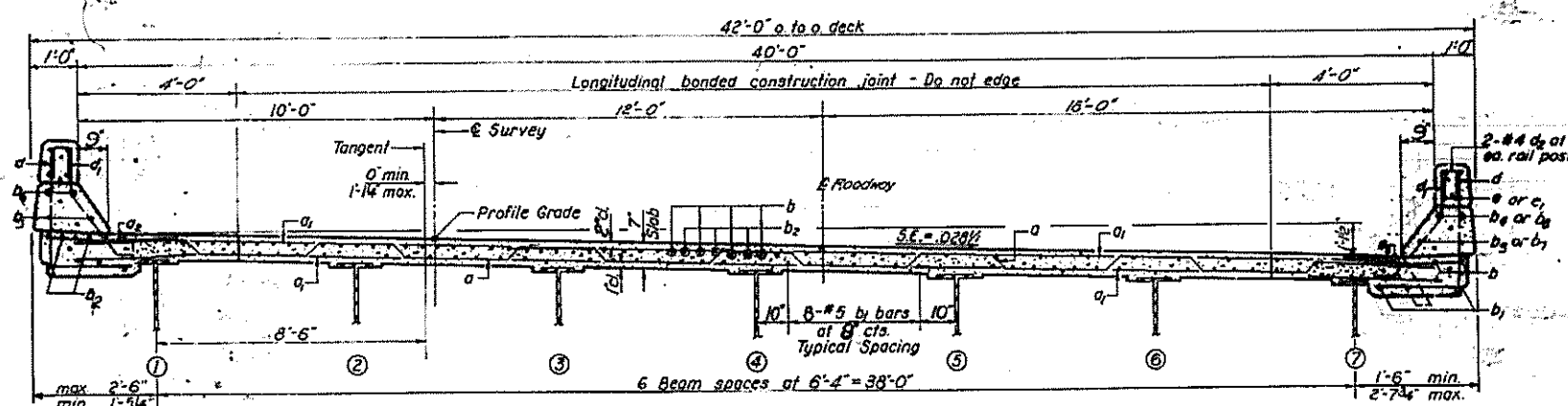
Note:
Bars indicated thus 20x3-#5 etc. indicates
20 lines of bars with 3 lengths per line.
Min. bar-laps = 2' dia.



PLAN



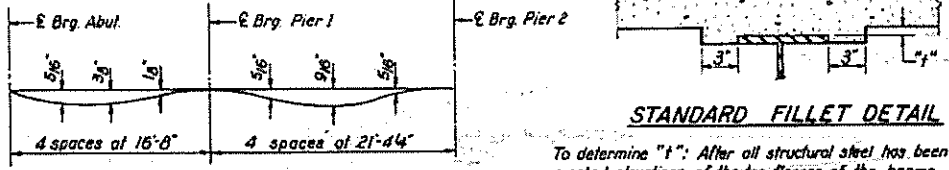
SECTION A-A



NEAR PIERS

NEAR MIDSPAN

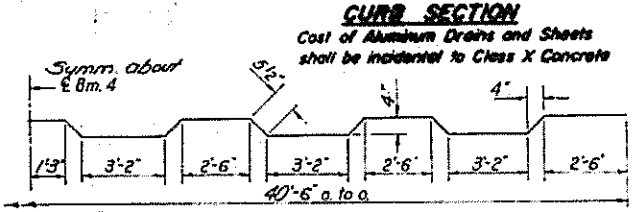
CROSS SECTION
Looking East



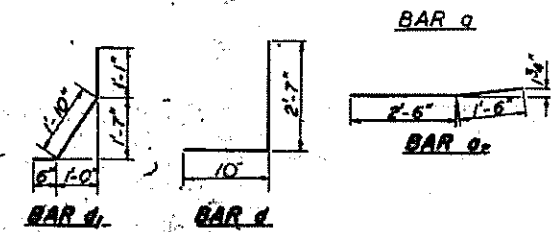
DEAD LOAD DEFLECTION DIAGRAM

STANDARD FILLET DETAIL

To determine "f": After all structural steel has been erected, elevations of the top flanges of the beams shall be taken at intervals shown on sheet #3. These elevations subtracted from the Grade Elevations Adjusted for Dead Load Deflections shown on sheet #3, minus slab thickness, equals the fillet height "f" above top of beams.



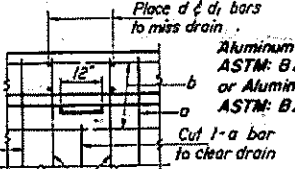
CURB SECTION



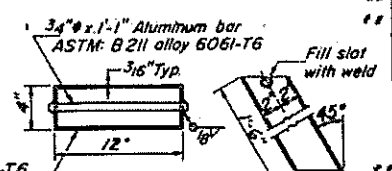
BAR a

BAR b

BAR c



TYP DETAIL AT DRAIN



FLOOR DRAIN

BILL OF MATERIAL

Bar	No.	Size	Length	Shape	
a	235	#5	42'-0"		
a1	500	#5	41'-4"		
a2	480	#6	4'-0"		
b	270	#5	37'-9"		
b1	378	#5	38'-0"		
b2	84	#6	43'-0"		
b3	16	#5	25'-9"		
b4	16	#8	26'-3"		
b5	16	#5	16'-10"		
b6	16	#8	16'-10"		
b7	8	#5	26'-3"		
b8	8	#8	26'-9"		
d	442	#4	3'-5"		
d1	442	#5	3'-5"		
				Class X Concrete	Cu Yds 252.0
				Reinforcement Bars	Lbs. 71000
				Structural Steel	L.S. L.S.

** Includes Paper Quantities - see Sheet #4

SUPERSTRUCTURE
F.A.I. RT. 64 - SEC. 82-88
ST. CLAIR COUNTY
STA. 162+21

DESIGNED R. Bradford Jr.
CHECKED R. Bradford Jr.
DRAWN J.L. Armstrong
CHECKED R.K.
EXAMINED M.B. Bradford
PASSED U.E. Bradford
APPROVED U.E. Bradford
Dec. 4 1961

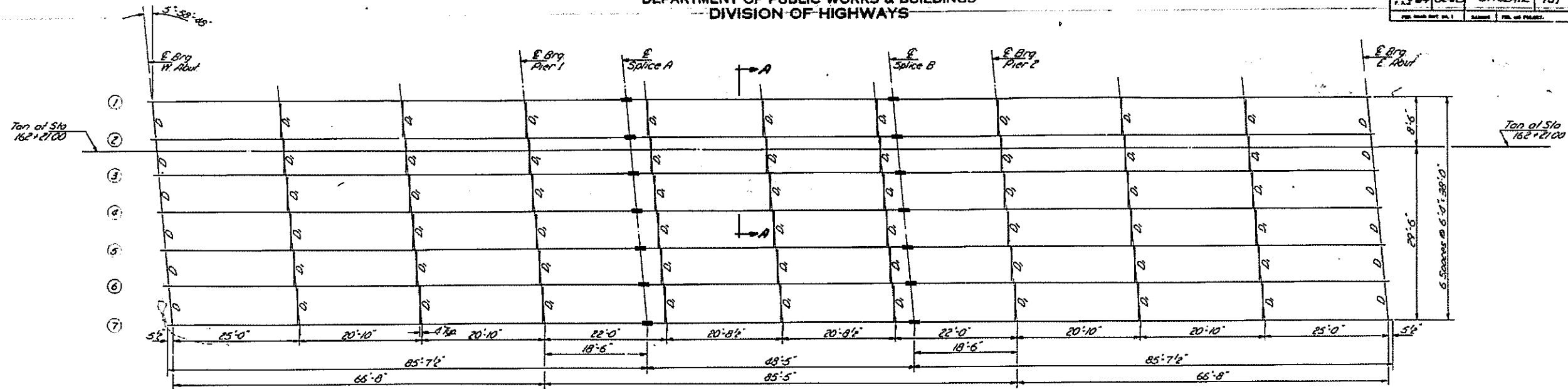
Rev 11/4/66 RB Jr. Top reinforcement change revised to E, additional bars added. Rev Reinf. Bar total 253,000 to 68,110 Lbs.

Revised: 8/10/67 - Changed Curb Sec. to new configuration; Changed Cl. X Conc. Cu. Yds. from 244.3 to 253.3 Reinf. Bar 3 Lbs. from 64110 to 68460. S.D.

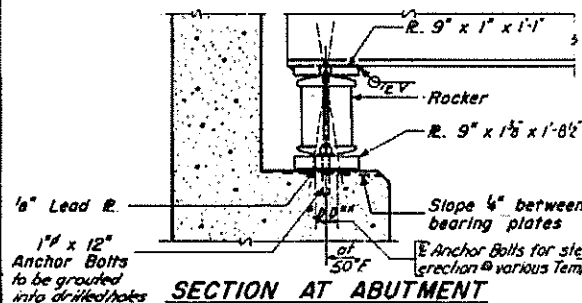
Rev: 9-4-68 Rao. G.K.

FILE NAME: #FILE#	USER NAME: #USER#	DESIGNED: _____	REVISED: _____	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	EXISTING STRUCTURE DETAILS STRUCTURE NO. 082-0188	F.A. RTE. 64	SECTION 82-88-P	COUNTY ST. CLAIR	TOTAL SHEETS 29	SHEET NO. 22
PLDT SCALE: #SCALE#	CHECKED: _____	REVISOR: _____	DATE: _____	SCALE: 1/4"	SHEET NO. _____ OF _____ SHEETS	CONTRACT NO. 76663		FED. ROAD DIST. NO. [ILLINOIS] FED. AID PROJECT		

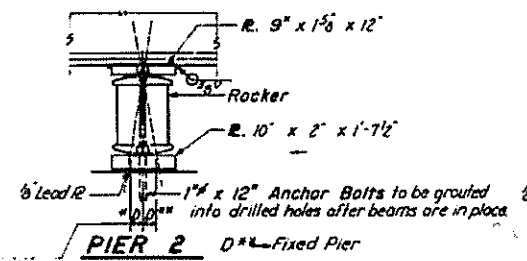
FOR INFORMATION ONLY



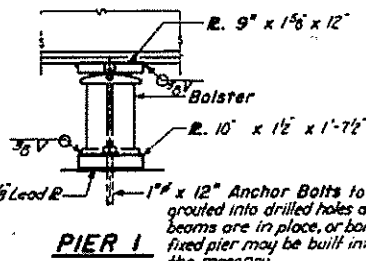
FRAMING PLAN
All Beams 36 W 150



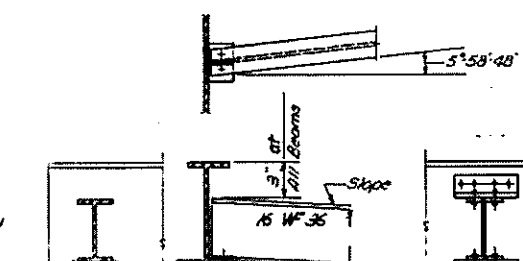
SECTION AT ABUTMENT



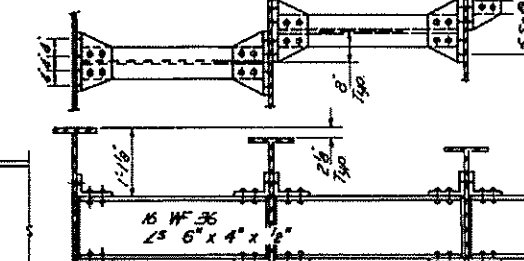
PIER 2 D* Fixed Pier



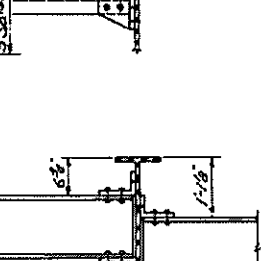
PIER 1



DIAPHRAGM D
12 Required

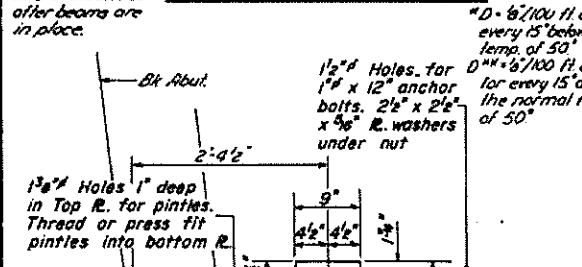


DIAPHRAGM D1
54 Required

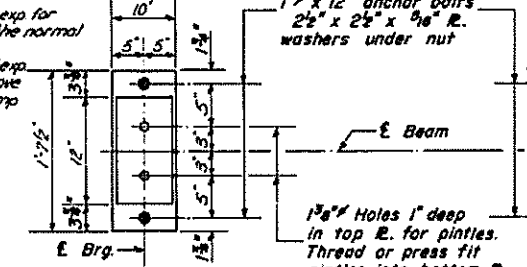


SEC. A-A TYP.
ELEVATION TOP OF WF

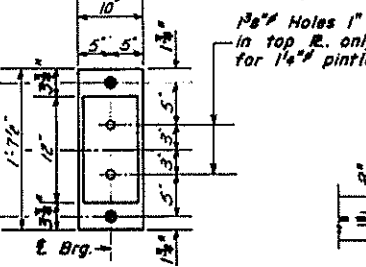
Loc.	Span	1	2	3	4	5	6	7
E. Brq. W. Abut		437.77	437.59	437.42	437.24	437.06	436.89	436.71
E. Pier 1		437.90	437.72	437.55	437.37	437.19	437.02	436.84
E. Splice A		437.93	437.75	437.58	437.40	437.22	437.05	436.87
E. Splice B		438.07	437.89	437.72	437.54	437.36	437.19	437.01
E. Pier 2		438.14	437.96	437.79	437.61	437.43	437.26	437.08
E. Brq. E. Abut		438.38	438.20	438.03	437.85	437.67	437.50	437.32



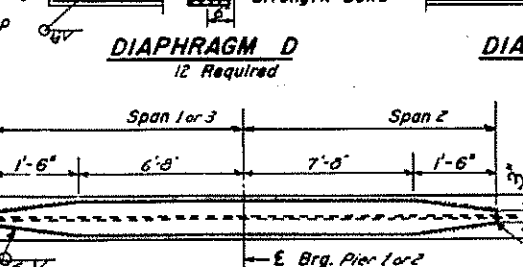
PLAN



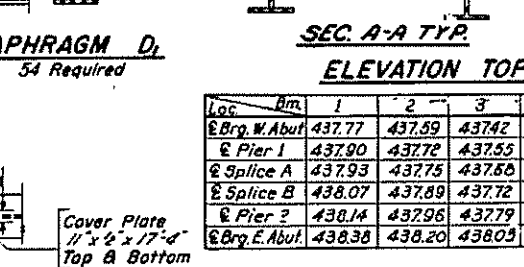
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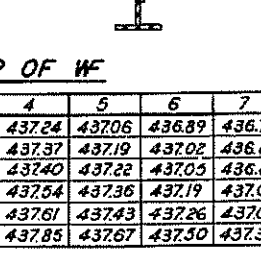
PLAN



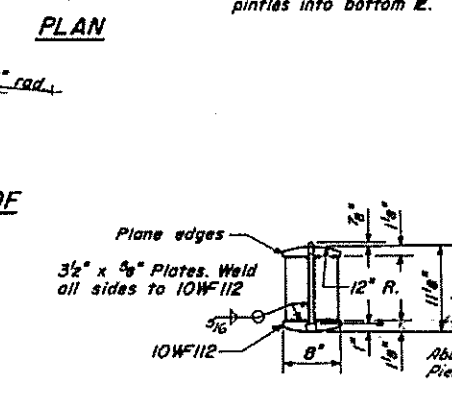
DETAIL OF COVER PLATE



DETAIL OF BOLSTER AT PIER 1



DETAIL OF SPlice



DETAIL OF ROCKER AT ABUT. & PIER 2

Note: - Diaphragm connectors may be adapted to shop welding subject to approval by the Engineer.

STRUCTURAL STEEL
F.A. RT. 64 - SEC. 82-8B
ST. CLAIR COUNTY
STA. 162+21

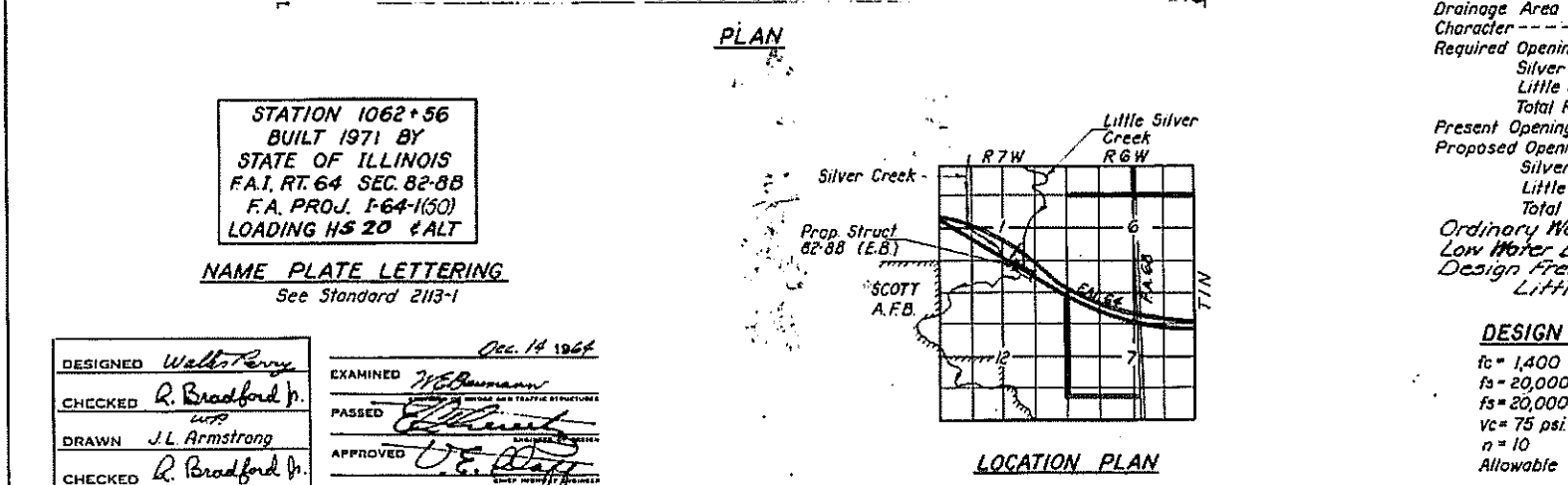
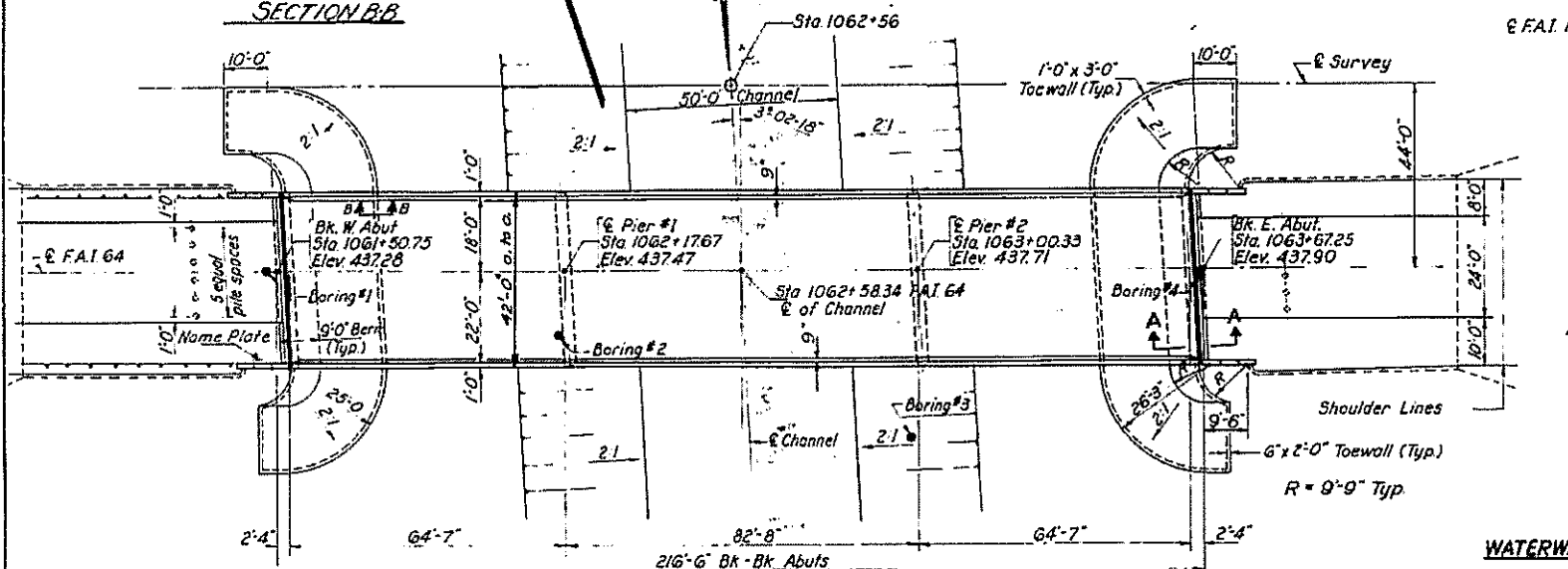
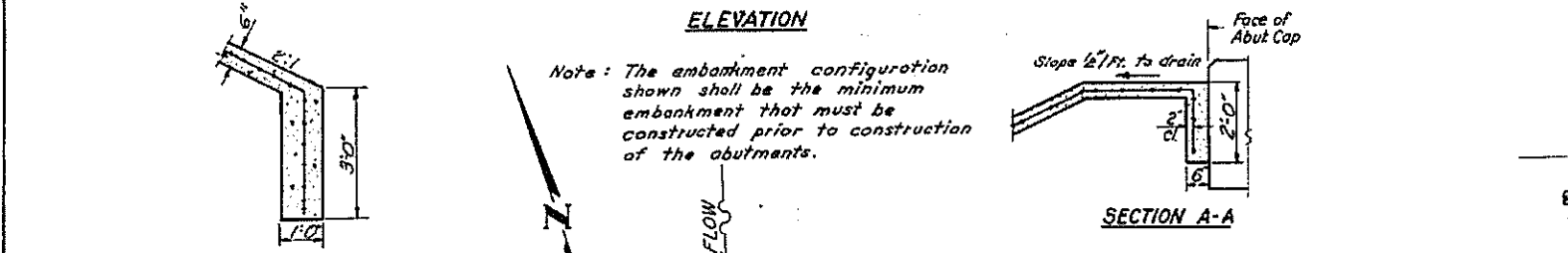
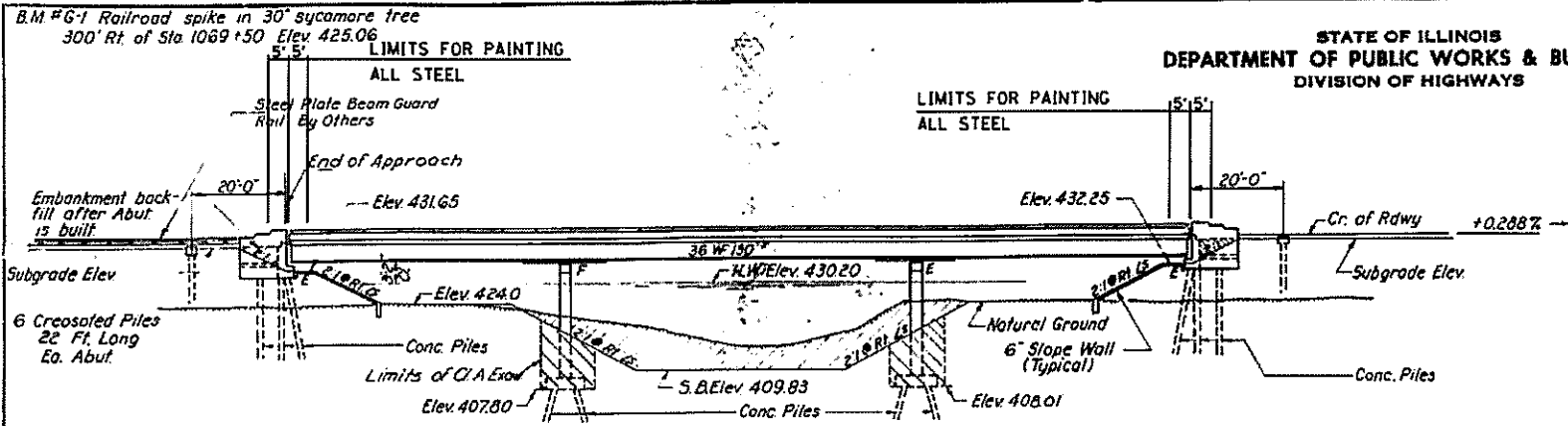
DESIGNED *R. Bradford Jr.*
CHECKED *R. Kowert*
DRAWN *W.A. Seussman Jr.*
EXAMINED *W.B. ...*
APPROVED *U.E. ...*

I-2-C 7-2-62 Rev. 11-9-62 Rev. 8-16-63

FOR INFORMATION ONLY

STATE OF ILLINOIS
DEPARTMENT OF PUBLIC WORKS & BUILDINGS
DIVISION OF HIGHWAYS

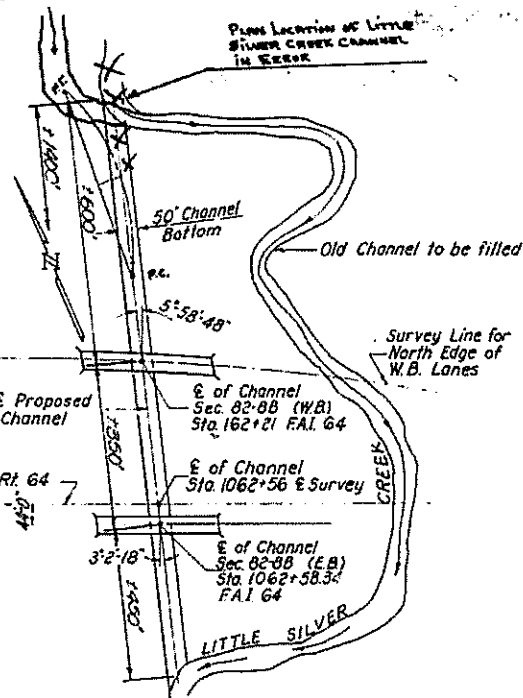
ROUTE NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
F.A. 64	82-88	ST. CLAIR	107	61
SHEET NO. 1 9 SHEETS				



STATION 1062+56
BUILT 1971 BY
STATE OF ILLINOIS
F.A. RT. 64 SEC. 82-88
F.A. PROJ. 1-64-1(50)
LOADING HS 20 & ALT

NAME PLATE LETTERING
See Standard 2113-1

DESIGNED	Walter Perry	EXAMINED	W. E. Schumann
CHECKED	R. Bradford Jr.	PASSED	[Signature]
DRAWN	J.L. Armstrong	APPROVED	[Signature]
CHECKED	R. Bradford Jr.		



PROPOSED CHANNEL CHANGE
Note: Piles shall be jettied if necessary to reach minimum tip elevations shown.

WATERWAY INFORMATION

Drainage Area (Total)	249,700 Acres
Character	Rolling, wooded, cultivated
Required Opening (50 Yr. Fl.)	
Silver Creek	3,240 Sq. Ft.
Little Silver Creek	2,160 Sq. Ft.
Total Req'd Opening	5,400 Sq. Ft.
Present Opening	None
Proposed Opening	
Silver Creek	3,240 Sq. Ft.
Little Silver Creek	2,160 Sq. Ft.
Total Prop. Opening	5,400 Sq. Ft.
Ordinary Water Elev.	416.0
Low Water Elev.	418.5
Design Frequency Discharge:	
Little Silver Creek, 100	9600 cfs

DESIGN STRESSES

f_c	1,400 p.s.i. Super & Sub
f_s	20,000 psi Reinf.
f_s	20,000 psi Struct.
v_c	75 psi Flgs.
n	10
Allowable 4 Defl.	L/1000 Non Composite

LOADING HS 20-44 & ALT.

GENERAL NOTES

Slope Wall shall be reinforced with welded wire fabric 6"x6" mesh, weighing 58# per 100 Sq. Ft.
Layout of slope walls may be varied to suit ground conditions in the field as directed by the Engineer.
All reinforcement bars shall be lapped 24 diameters unless otherwise shown.
Anchor bolts shall be set before bolting diaphragms over supports.
Fasteners shall be high strength bolts. Bolts 3/4" ϕ , open holes 1/2" ϕ , unless otherwise noted.
Calculated Wt. of Structural Steel = 269,740 lbs.
The Basic Lead Silico Chromate paint system shall be used for shop and field painting of Structural Steel.
The concrete rail section above the mandatory construction joint at the top of the slab shall be constructed of Class X Concrete, except the aggregates shall conform to the requirements of Handrail Concrete.
The Contractor shall drive one concrete test pile at the East Abutment and one concrete test pile at Pier 1 in permanent locations as directed by the Engineer before ordering the remainder of piles.
The Contractor shall drive the piles to the capacity on plans and to the following minimum elevations:
West Abut - Elev. 381.0
Pier 1 - Elev. 382.0
Pier 2 - Elev. 386.0
East Abut - Elev. 387.0

FIELD WELDING OF CONSTRUCTION ACCESSORIES TO THE BOTTOM FLANGES OR FOR A DISTANCE OF 1/2 OF THE SPAN EACH WAY FROM PIER SUPPORTS ON THE TOP FLANGES OF BEAMS OR GIRDERS WILL NOT BE PERMITTED. FIELD WELDING IN OTHER AREAS WILL BE PERMITTED ONLY WHEN APPROVED BY THE ENGINEER.

TOTAL BILL OF MATERIAL

Item	Unit	Super	Sub	Total
Class A Excavation for Structures	Cu. Yds.		446.02	446.02
Structural Steel	Lump Sum			
Class X Concrete	Cu. Yds.	250.7	86.5	337.3
Class A Concrete	Cu. Yds.		234.3	234.3
Reinforcement Bars	Lbs.	67,939	17,505	85,504
Creosoted Piles (20' to 30')	Lin. Ft.			
Concrete Piles	Lin. Ft.		1814.0	1814.0
Test Piles (Concrete)	Each			
Aluminum Hoisting	Lin. Ft.	426.7		426.7
Name Plates	Each			
Slope Wall 6"	Sq. Yds.		667.39	667.39
Protective Coat	Sq. Yds.	1,111.99		1,111.99
Bridge Seat Sealant	Lump Sum			

* Applied at Abutments
** Includes excavation for Slope Walls.

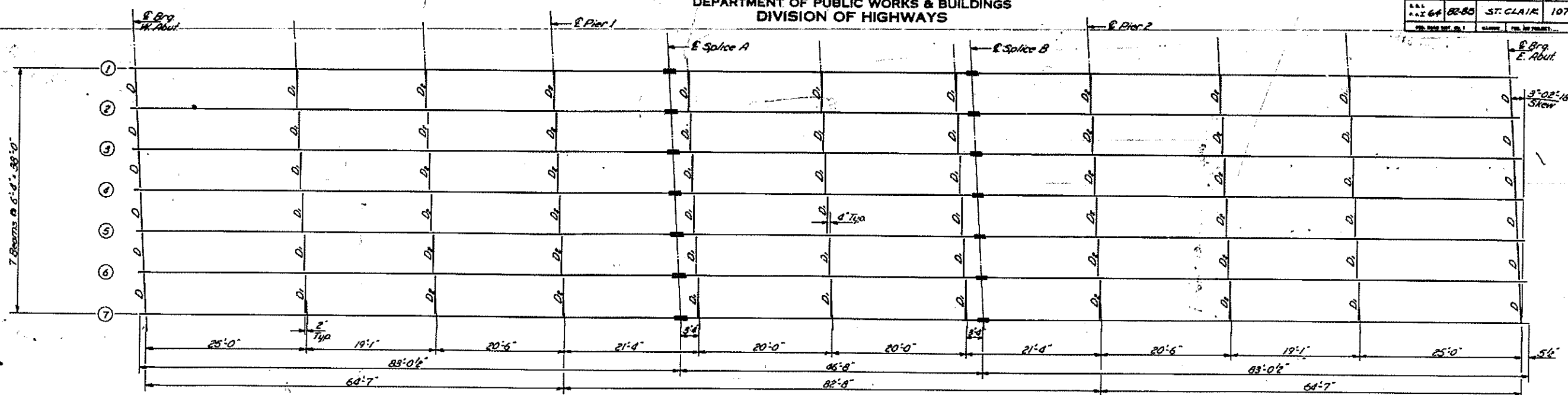
PROJ. 1-64-1 (50) 17
GENERAL PLAN & ELEVATION
F.A. RT. 64 SEC. 82-88 (EB)
ST. CLAIR COUNTY
STA. 1062+56

Rev. 11-16-66 R.B. Jr. Wingwall's straightened. In Total Bill quantity of Reinf. Bars in Super revised from 58,390 to 62,710, Sub 15,760 to 16,190 & Total 74,150 to 78,900#; Class X Conc. in Sub revised from 305.7 to 307.5 & Total 543.7 to 545.5 Cu. Yds.
Rev. 9/21/67 - S.D.: Changed Reinf. Bars, Lbs., from 62,710 to 66,930 & 78,900 to 83,120. Rev. 9-4-68 Raa G.K. Rev. 8-11-70 C.I.X. Conc., Cu. Yds., from 239.0 to 246.6 & 345.5 to 354.1. Rev. 7-14-70 Raa G.K. Rev. 7-7-70

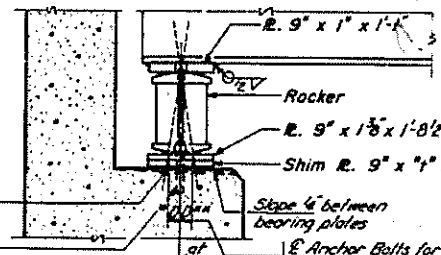
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*FILE#	*USER#	DRAWN	REVISIONS		SCALE: N/A	64	82-88-P	ST. CLAIR	29	24
		CHECKED	REVISIONS		SHEET NO. OF SHEETS					
		DATE	REVISIONS		STA. TO STA.					
						CONTRACT NO. 76683				

STATE OF ILLINOIS
DEPARTMENT OF PUBLIC WORKS & BUILDINGS
DIVISION OF HIGHWAYS

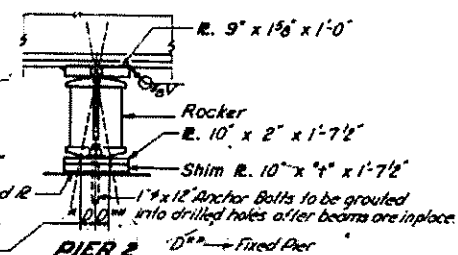
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64	82-88	ST. CLAIR	107	65
SHEET NO. 4 9 SHEETS				



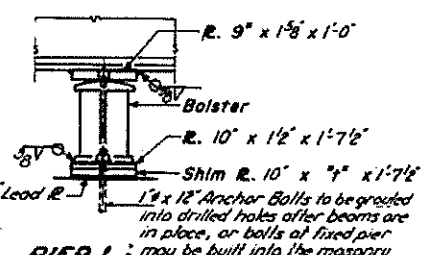
FRAMING PLAN
36 WF 150



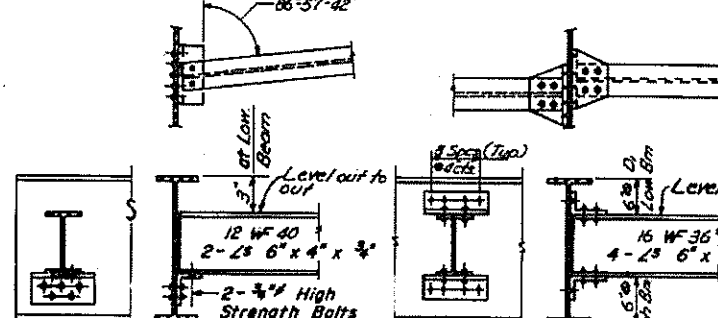
SECTION AT ABUTMENT



PIER 2



PIER 1



DIAPHRAGM D
12 Required

DIAPHRAGM D1 & D2
30 Required D1
24 Required D2

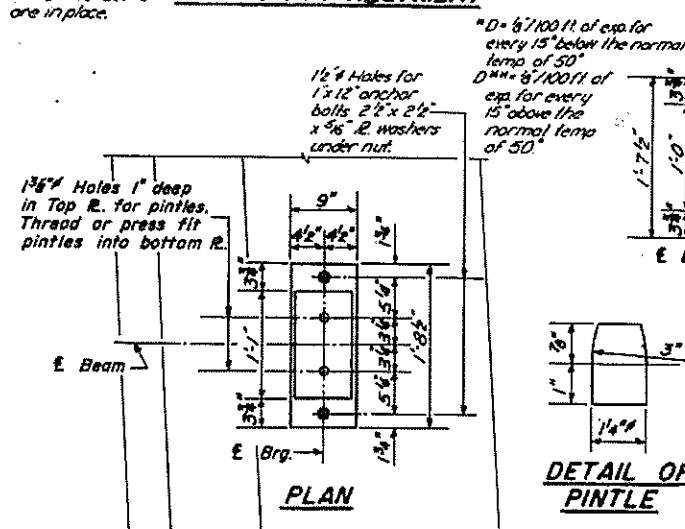
TABLE OF "F" DIMENSIONS

Loc.	Bm	1	2	3	4	5	6	7
E. Brg. W. Abut.		38'	12'	12'				
E. Pier 1		38'	12'	12'				
E. Splice A								
E. Splice B								
E. Pier 2		38'	12'	12'				
E. Brg. E. Abut.								

ELEVATION TOP OF WF

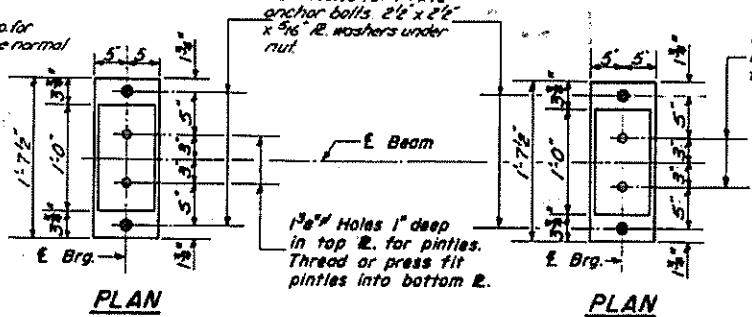
Loc.	Bm	1	2	3	4	5	6	7
E. Brg. W. Abut.		436.46	436.59	436.69	436.68	436.64	436.52	436.39
E. Pier 1		436.61	436.74	436.83	436.83	436.79	436.67	436.54
E. Splice A		436.65	436.78	436.87	436.87	436.83	436.71	436.58
E. Splice B		436.79	436.92	437.01	437.01	436.97	436.85	436.72
E. Pier 2		436.85	436.98	437.07	437.07	437.03	436.91	436.78
E. Brg. E. Abut.		437.07	437.20	437.29	437.29	437.25	437.13	437.00

Note: Diaphragm connections may be adapted to shop welding subject to approval by the Engineer.



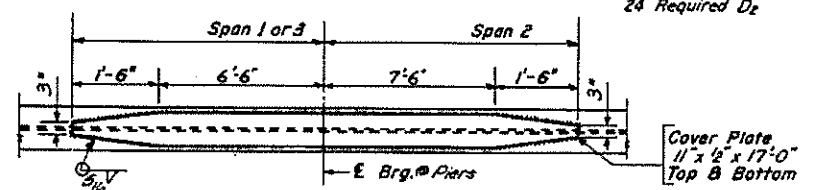
PLAN

DETAIL OF PINTLE

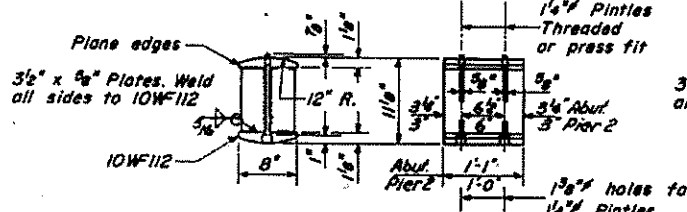


PLAN

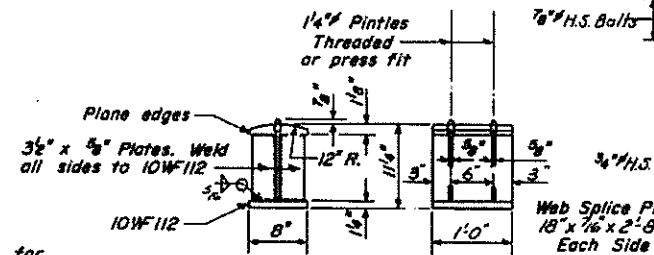
PLAN



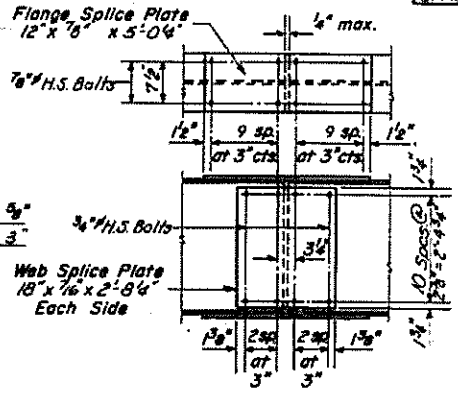
DETAIL OF COVER PLATE



DETAIL OF ROCKER AT ABUT. & PIER 2



DETAIL OF BOLSTER AT PIER 1



DETAIL OF SPLICE

DESIGNED	Walsh Perry	EXAMINED	Dec. 18 1961
CHECKED	R. Bradford Jr.	VALUED	
DRAWN	L. Horvath Jr. W.A. Sausman Jr.	APPROVED	
CHECKED	R. Bradford Jr.		

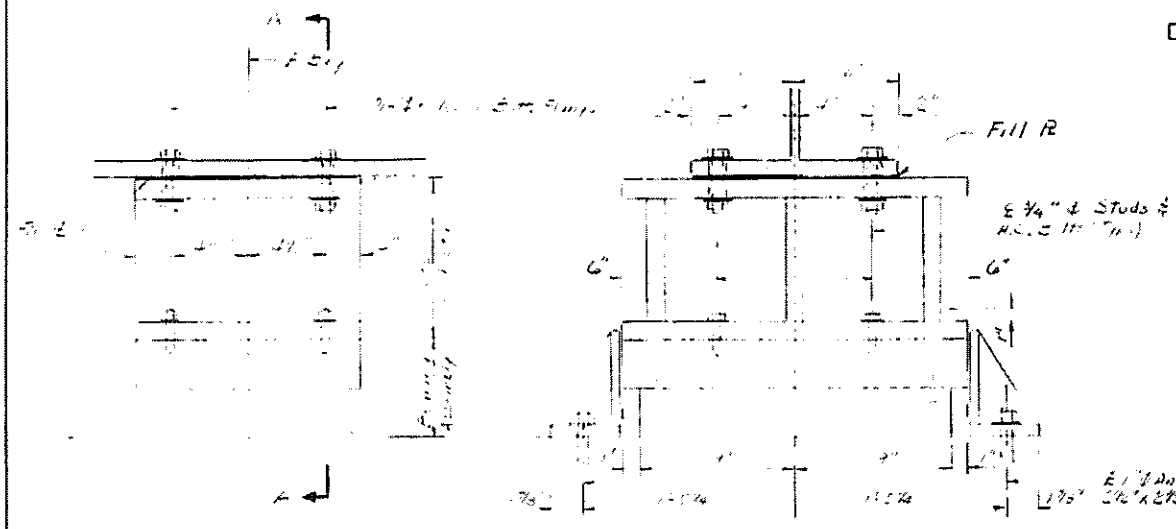
I-2-C 7-2-62 Rev. 11-9-62 Rev. 8-16-63

STRUCTURAL STEEL
F.A.T. RT. 64 - SEC. 82-88
ST. CLAIR COUNTY
STA. 1062+36

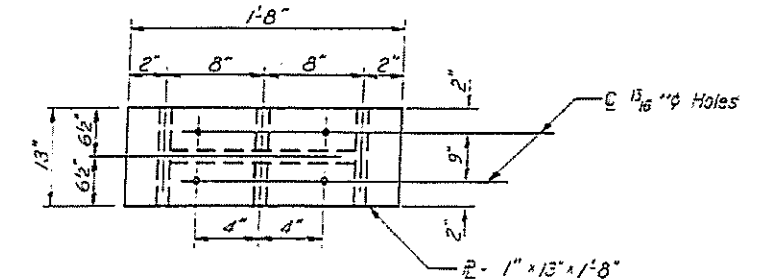
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

ROUTE NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
64	82-BB-P	ST. CLAIR	29	14

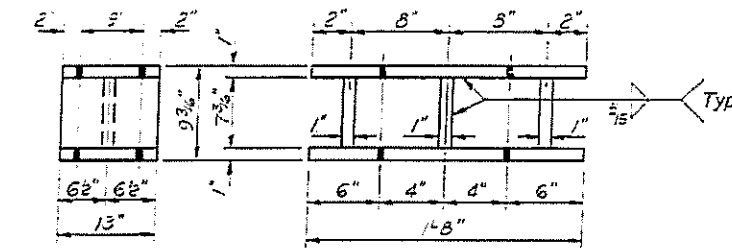
* 82-8BI-(1,2)



Note: Burn off existing anchor bolts flush with existing concrete surface. Grind smooth and seal with epoxy.



PLAN - TOP & BOTTOM R



END VIEW

ELEVATION

No. Req'd : 14

TYPE I ELASTOMERIC EXP. BRG.

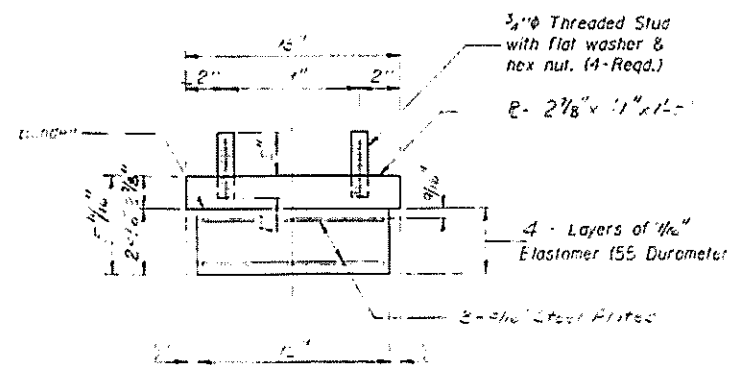
Note: Before installing the new bearings, remove the top R of the existing bearing assembly from the bottom flange of the girders and grind smooth all weld material remaining on the bottom flange. Cost is incidental to F.B.E. Structural Steel.

Note: Fill plates are used in section B-B. It is same as no. 2, 3, 4. Thickness of fill plates are 1/4\"/>

Note: New end plates, side retainers, fill plates and anchor bolts are included in F.B.E. and Erect. Structural Steel.

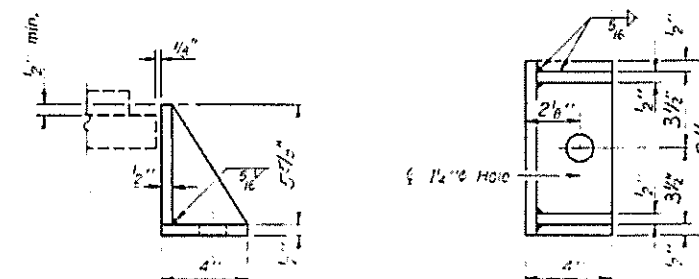
BEAM REACTIONS

Live Load	48.5K
Dead Load	89.6K
Impact	12.6K



BEARING ASSEMBLY

Note: Shim plates shall not be placed under Bearing Assembly.



SIDE RETAINER

Equivalent rolled angle with stiffener will be allowed in use of welded plate.

Note: New side retainers and anchor bolts are included in F.B.E. and Erect. Structural Steel.

Note: Diaphragm removal and replacement may be required to facilitate drilling holes in bottom flange for bearing attachment. Cost is incidental to F.B.E. Struct. Steel.

BILL OF MATERIAL

Item	Unit	Total
Elastomeric Bearing Assembly Type 1	Eac	14
Furnishing and Erecting Structural Steel	Lbs.	4140

PIER No. 2
S.N. 082-0188 & 082-0189
ELASTOMERIC BEARINGS

FAI Route 64
Sec. 82-8BI-(1,2)
ST. CLAIR COUNTY

FOR INFORMATION ONLY

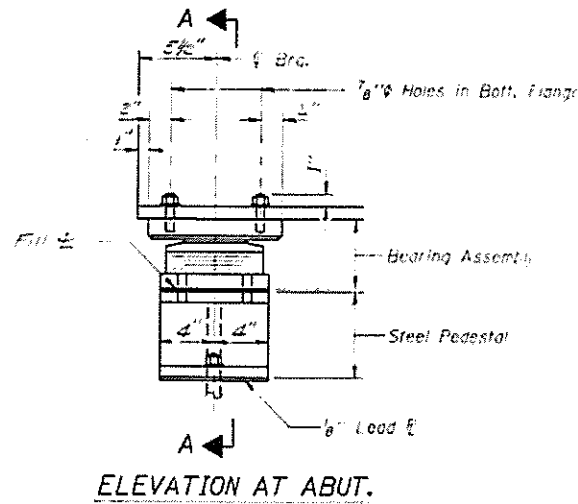
DESIGNED	EXAMINED
CHECKED	PASSED
DRAWN	APPROVED
CHECKED	

I-2-E1

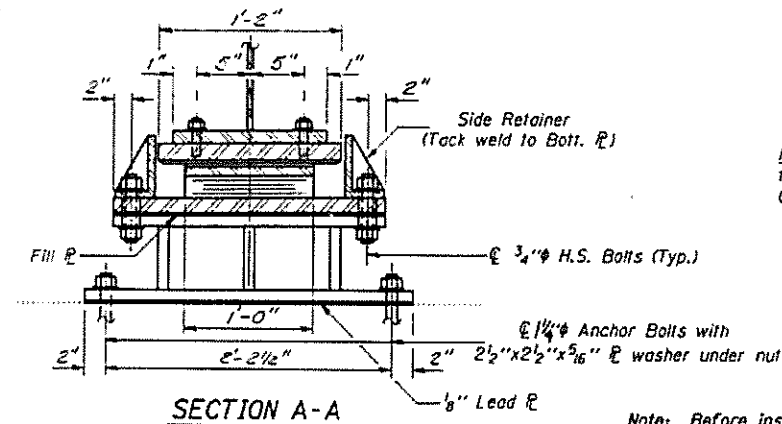
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*FILE#		DRAWN -	REVISED -		SCALE: N/A				CONTRACT NO. 76C63	
	PLOT SCALE = #SCALE#	CHECKED -	REVISED -		SHEET NO. ___ OF ___ SHEETS	STA. _____				
	PLOT DATE = #DATE#	DATE -	REVISED -			TO STA. _____				

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

PROJECT NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
64	#	ST. CLAIR	24	20
SHEETS				
* 82-88I-(1,2)				



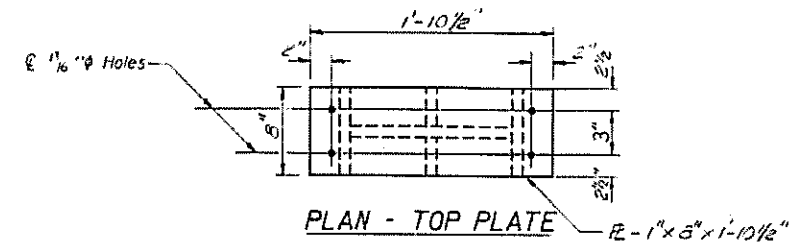
ELEVATION AT ABUT.



SECTION A-A

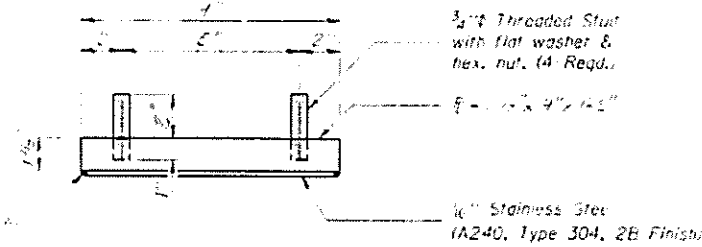
Note: Burn off existing anchor bolts flush with existing concrete surface. Grind smooth and seal with epoxy.

Note: Diaphragm removal and replacement may be required to facilitate drilling holes in bottom flange for bearing attachment. Cost is incidental to "F.&E. Struct. Steel".

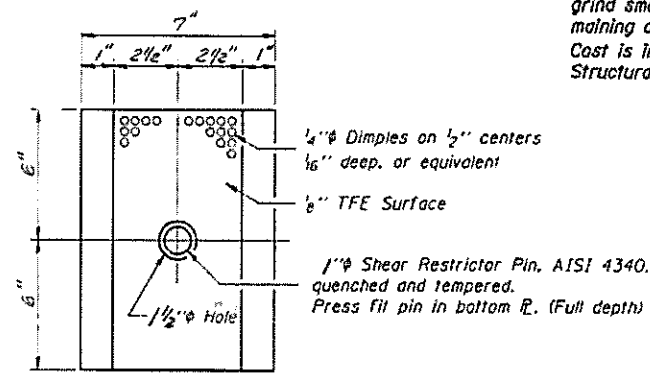


PLAN - TOP PLATE

TYPE III TFE ELASTOMERIC EXP. BRG.

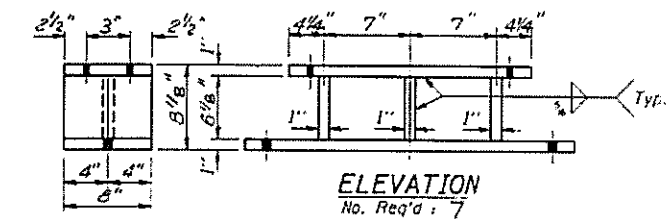


TOP BEARING ASSEMBLY

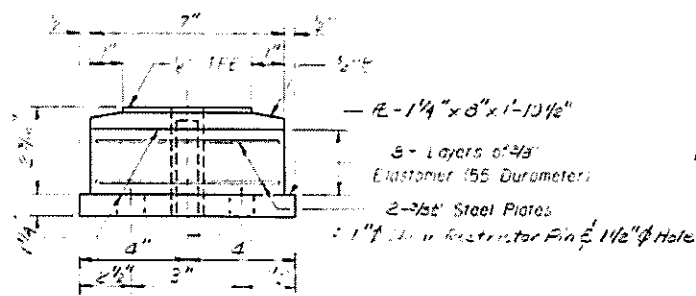


PLAN-TFE ELASTOMERIC BRG.

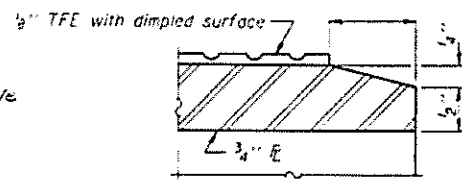
Note: Before installing the new bearings, remove the top flange of the existing bearing assembly from the bottom flange of the girders and grind smooth all weld material remaining on the bottom flange. Cost is incidental to "F.&E. Structural Steel".



ELEVATION



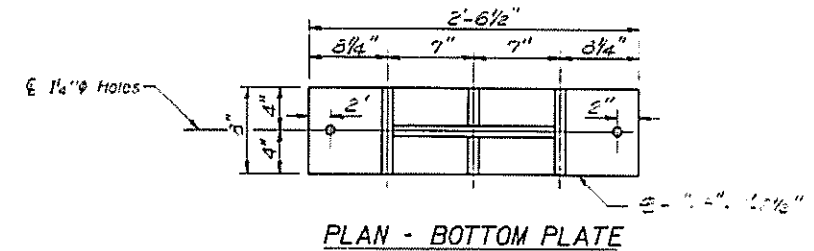
BOTTOM BEARING ASSEMBLY



SECTION THRU TFE

Note: The 1/8" TFE sheet shall be bonded directly to the top steel plate with a two-component, medium viscosity epoxy resin, conforming to the requirements of the Federal Specification MMM-A-134, Type 2. The bond agent shall be applied on the full area of the contact surfaces.

Bonding of 1/8" TFE sheet during vulcanizing process will be permitted provided the process and method of adjusting assembly height is approved by the Engineer.



PLAN - BOTTOM PLATE

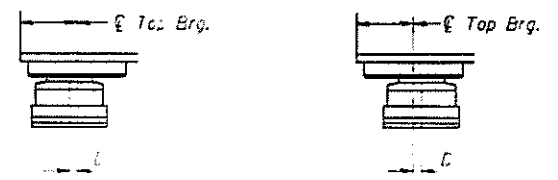
Note: No fill plates are required at these locations.

BEAM REACTIONS

Live Load	34.3K
Dead Load	35.3K
Impact	2.9K

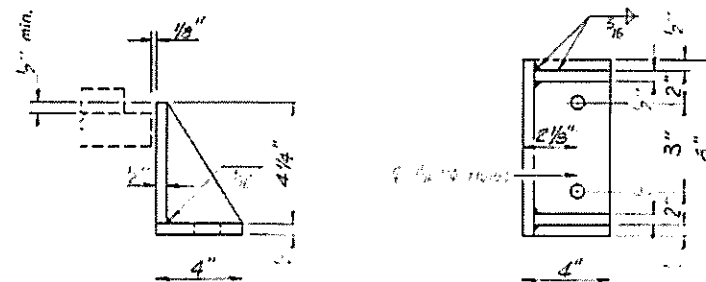
DESIGNED	EXAMINED
CHECKED	PASSED
DRAWN	APPROVED
CHECKED	

I-2-E3



SETTING ANCHOR BOLTS AT EXP. BRG.

1/4" per inch (25.4 mm) of expansion for every 15° temp. change from the normal temp. of 50° F.



SIDE RETAINER

Equivalent rolled angle with stiffeners will be allowed in use of welded plate.

Note: New steel pedestals, side retainers, lead plates and anchor bolts are included in "Furn. and Erect. Structural Steel".

BILL OF MATERIAL

Item	Unit	Quantity
Elastomeric Bearing Assembly Type III		7
Struct. and Steel		1650

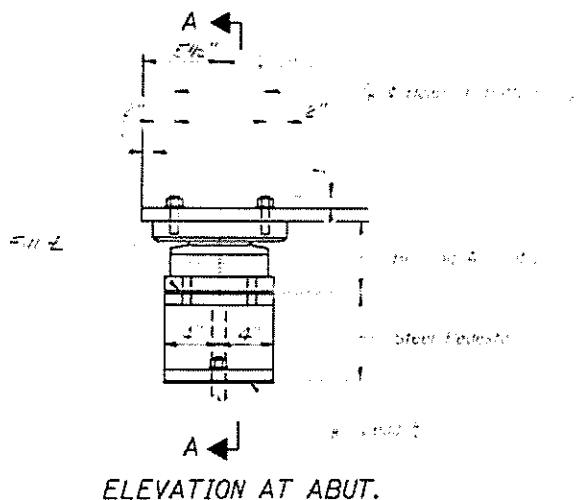
EAST ABUTMENT
S.N. 082-0188
ELASTOMERIC BEARINGS
FAI Route 64
Sec. 82-88I-(1,2)
ST. CLAIR COUNTY

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

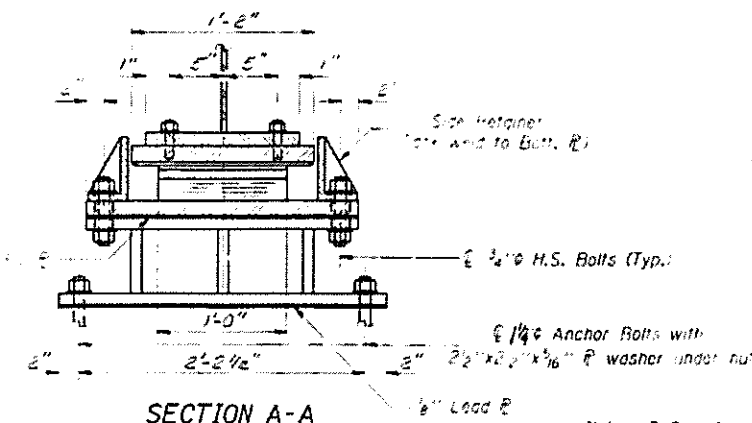
DATE	NO. OF SHEETS	TOTAL SHEETS	SHEET NO.
1-2-82	21	21	21

* 82-5BI-(1,2)

Note: Diaphragm removal and replacement may be required to facilitate drilling holes in bottom flange for bearing attachment. Cost is incidental to "F.B.E. Struct. Steel".



ELEVATION AT ABUT.

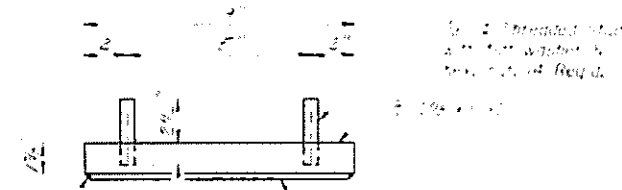


SECTION A-A

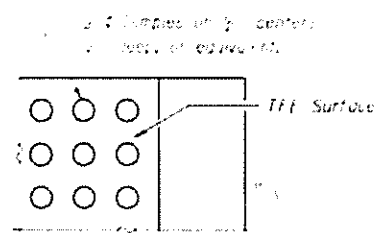
Note: Burn off existing anchor bolts flush with existing concrete surface. Grind smooth and seal with epoxy.

Note: Before installing the new bearings, remove the top flange of the existing bearing assembly from the bottom flange of the girders and grind smooth all weld material remaining on the bottom flange. Cost is incidental to "F.B.E. Structural Steel".

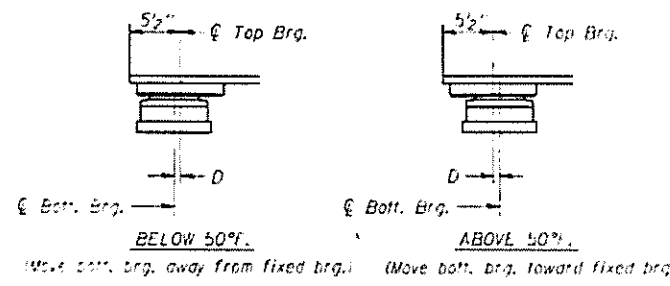
TYPE II TFE ELASTOMERIC EXP. BRG.



TOP BEARING ASSEMBLY

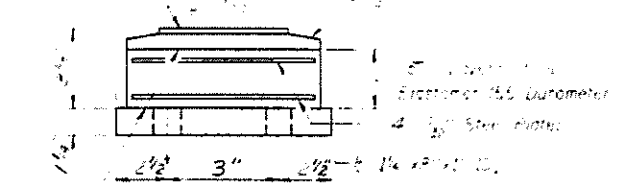


PLAN-TFE SURFACE

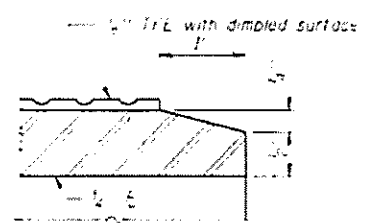


SETTING ANCHOR BOLTS AT EXP. BRG.

2 1/8" per each 100' of expansion for every 15° temp. change from the normal temp. of 50°F.



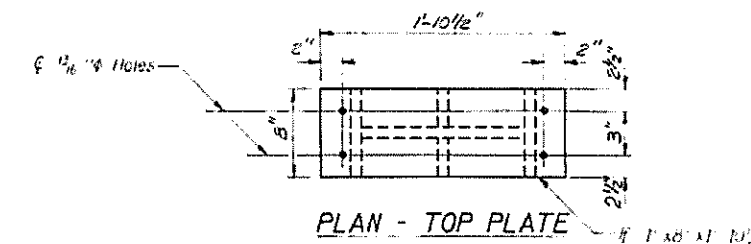
BOTTOM BEARING ASSEMBLY



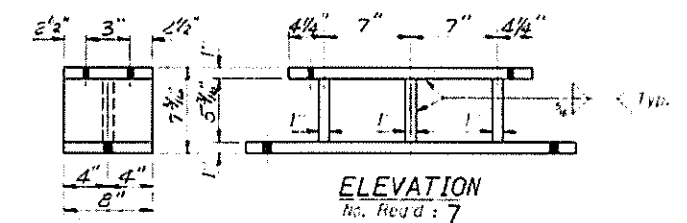
SECTION THRU TFE

Note: The steel shall be bonded directly to the top steel plate with a two component, medium viscosity epoxy resin, conforming to the requirements of the Federal Specification MWM A 104, Type I. The bond agent shall be applied on the full area of the contact surfaces.

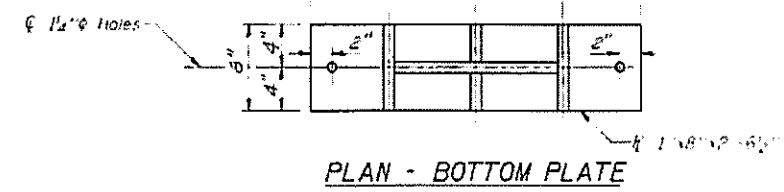
Note: The steel during welding process will deform. This is the process and method of adjusting system to meet the design of the Engineer.



PLAN - TOP PLATE



ELEVATION



PLAN - BOTTOM PLATE

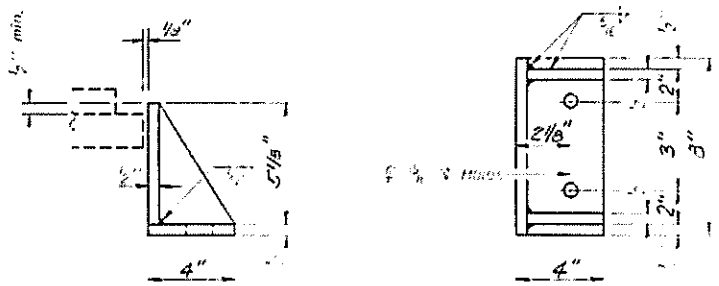
Note: Fill plates are required at beam no. 2, 3 & 4. Thickness of fill plates is 3/8" beam no. 2, 1/2" beam no. 3 & 4. Additional dimensions are the same as shown for the top pedestal plate.

Note: New steel pedestals, side retainers, fill plates, lead plates, and anchor bolts are included in "F.B.E. and Erect. Structural Steel".

BILL OF MATERIAL

Item	Unit	Total
Elastomeric Bearing Assembly, Type II	Eac	7
Finishing and Erect. Structural Steel	Sq. Ft.	1670

EAST ABUTMENT
S.N. 082-0189
ELASTOMERIC BEARINGS
FAI ROUTE 64
SEC. 82-8BI-(1,2)
ST. CLAIR COUNTY



SIDE RETAINER

Equivalent rolled angle with stiffener will be allowed in lieu of welded plate.

BEAM REACTIONS

Reaction 1	54.0K
Reaction 2	25.0K
Reaction 3	8.9K

DESIGNED	EXAMINED
CHECKED	PASSED
DRAWN	APPROVED
CHECKED	

I-2-E2

FOR INFORMATION ONLY