

**GENERAL NOTES**

Except as otherwise specified, fasteners shall be ASTM A325 Type 1, mechanically galvanized bolts. Bolts 7/8" φ, holes 15/16" φ, unless otherwise noted.

No field welding is permitted except as specified in the contract documents.

Reinforcement bars designated (E) shall be epoxy coated.

Prior to pouring the new concrete deck, all heavy or loose rust, loose mill scale, and other loose or potentially detrimental foreign material shall be removed from the surfaces in contact with concrete. Tightly adhered paint may remain unless otherwise noted. Removal shall be accomplished by methods that will not damage the steel and the cost will be included in the pay item covering removal of the existing concrete.

As directed by the Engineer, existing construction accessories welded to the top flange of beams and girders shall be removed. The weld areas shall be ground flush and inspected for cracks using magnetic particle testing (MT) or dye penetrant testing (PT) by qualified personnel approved by the Engineer. Any cracks that cannot be removed by grinding 1/4 inch deep shall be identified and reported to the Bureau of Bridges and Structures for further disposition. The cost of removing welded accessories, grinding and inspecting weld areas and grinding cracks will be paid for according to Article 109.04 of the Standard Specifications.

Plan dimensions and details relative to existing plans are subject to nominal construction variations. The Contractor shall field verify existing dimensions and details affecting new construction and make necessary approved adjustments prior to construction or ordering of materials. Such variations shall not be cause for additional compensation for a change in scope of the work, however, the Contractor will be paid for the quantity actually furnished at the unit price bid for the work.

Bearing seat surfaces shall be constructed or adjusted to the designated elevations within a tolerance of 1/8 inch (0.01 ft.). Adjustment shall be made either by grinding the surface or by shimming the bearings.

Concrete Sealer shall be applied to all the exposed surfaces of new abutment backwalls and concrete extensions, and to all exposed surfaces of the new pier caps at Pier 3 and Pier 6.

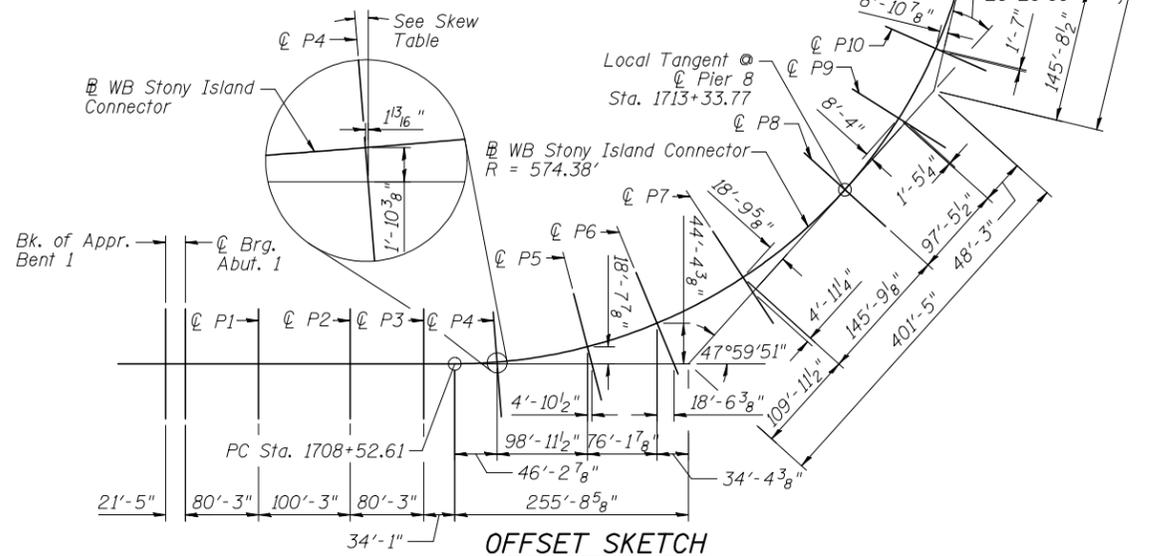
The existing structural steel coating contains lead. The Contractor shall take appropriate precautions to deal with the presence of lead on this project.

STATION 1713+33.77  
RE-BUILT 20 BY  
STATE OF ILLINOIS  
F.A.I. RT. 94 SEC. 2012-060-BR  
LOADING HS-20  
STRUCTURE NO. 016-2437

**NAME PLATE**  
See Std. 515001

**SKEW TABLE**

Bk. Appr. Bent 1	90°
☉ Brg. Abut. 1	90°
☉ Pier 1	90°
☉ Pier 2	90°
☉ Pier 3	90°
☉ Pier 4	4°37'00" Rt. Fwd.
☉ Pier 5	14°38'30" Rt. Fwd.
☉ Pier 6	22°40'00" Rt. Fwd.
☉ Pier 7	14°42'03" Lt. Fwd.
☉ Pier 8	90°
☉ Pier 9	9°46'08" Rt. Fwd.
☉ Pier 10	10°06'00" Lt. Fwd.
☉ Pier 11	90°
☉ Pier 12	13°30'01" Rt. Fwd.
☉ Pier 13	14°44'57" Lt. Fwd.
☉ Brg. Abut. 2	3°32'57" Lt. Fwd.
Bk. Appr. Bent 2	3°32'57" Lt. Fwd.



The Organic Zinc Rich Primer / Epoxy / Urethane Paint System shall be used for painting of new structural steel except where otherwise noted. The entire system shall be shop applied, with the exception of the masked off connection surfaces, field installed fasteners and damaged areas, which shall be touched up and finish coated in the field. The color of the final finish coat for all interior steel surfaces shall be Gray, Munsell No. 5B 7/1. The color of the final finish coat for the exterior and bottom flange of the fascia beams shall be Reddish Brown, Munsell No. 2.5YR 3/4.

Cleaning and painting of the existing structural steel, including the bearings at Pier 10, shall be as specified in the Special Provision for "Cleaning and Painting Existing Steel Structures". All existing steel shall be cleaned per Near White Blast Cleaning - SSPC-SP 10. All existing steel shall be painted according to the requirements of Paint System 1 - OZ/E/U. The color of the final finish coat for all interior surfaces shall be Gray, Munsell No. 5B 7/1. The color of the final finish coat for the exterior and bottom flange of the fascia beams shall be Reddish Brown, Munsell No. 2.5YR 3/4.

Removal of all existing expansion joints shall be included with Removal of Existing Concrete Deck.

Slipforming of the parapets is not allowed.

Existing Name Plate shall be cleaned and relocated next to new Name Plate. Cost included with Name Plates.

Prior to construction or ordering of materials, the Contractor shall field-measure all existing bottom of beam and bearing seat elevations at each bearing to verify the concrete extension heights shown herein. Any discrepancies shall be accounted for in the concrete extensions. After the bearings are replaced, the resultant bottom of beam elevations shall match existing conditions.

**TOTAL BILL OF MATERIAL**

ITEM	UNIT	SUPER	SUB	TOTAL
Concrete Removal	Cu Yd	-	131.6	131.6
Removal of Existing Concrete Deck	Each	1	-	1
Protective Shield	Sq Yd	2,146	-	2,146
Structure Excavation	Cu Yd	-	17	17
Concrete Structures	Cu Yd	18.0	77.7	95.7
Concrete Superstructure	Cu Yd	1,786.3	-	1,786.3
Bridge Deck Grooving	Sq Yd	3,937	-	3,937
Protective Coat	Sq Yd	5,789	-	5,789
Furnishing and Erecting Structural Steel	Pound	6,540	-	6,540
Stud Shear Connectors	Each	8,097	-	8,097
Reinforcement Bars, Epoxy Coated	Pound	389,860	13,850	403,710
Bar Splicers	Each	40	-	40
Mechanical Splicers	Each	-	32	32
Name Plates	Each	1	-	1
Preformed Joint Strip Seal	Foot	81	-	81
Elastomeric Bearing Assembly, Type I	Each	20	-	20
Elastomeric Bearing Assembly, Type II	Each	16	-	16
Anchor Bolts 1"	Each	152	-	152
Anchor Bolts 1 1/4"	Each	32	-	32
Concrete Sealer	Sq Ft	1,460	-	1,460
Epoxy Crack Injection	Foot	-	221	221
Geocomposite Wall Drain	Sq Yd	-	43	43
Pipe Drain Removal	Foot	485	-	485
Expanded Polystyrene Fill	Cu Yd	-	145	145
High Load Multi-Rotational Bearings, Guided Expansion, 400K	Each	12	-	12
Granular Backfill for Structures	Cu Yd	-	107	107
Jack and Remove Existing Bearings	Each	48	-	48
Structural Steel Repair	Pound	5,950	-	5,950
Approach Slab Removal	Sq Yd	250	-	250
Containment and Disposal of Lead Paint Cleaning Residues, No. 1	L Sum	1	-	1
Cleaning Bridge Seats	Sq Ft	-	92	92
Cleaning and Painting Steel Bridge No. 1	L Sum	1	-	1
Structural Repair of Concrete (Depth Equal to or Less Than 5 Inches)	Sq Ft	-	1,102	1,102
Structural Repair of Concrete (Depth Greater Than 5 Inches)	Sq Ft	-	116	116
Drainage Scuppers, DS-II	Each	5	-	5
Drainage System	L Sum	1	-	1
Jacking and Cribbing	Each	16	-	16
Modular Expansion Joint-Swivel 6"	Foot	50	-	50
Pipe Underdrains for Structures 4"	Foot	-	25	25
Temporary Shoring and Cribbing	Each	40	-	40

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**GENERAL DATA**  
**STRUCTURE NO. 016-2437**

SHEET NO. S-4 OF S-83 SHEETS

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
94	2012-060-BR	COOK	285	167
CONTRACT NO. 60V61				
ILLINOIS FED. AID PROJECT				

**STATE OF ILLINOIS**  
**DEPARTMENT OF TRANSPORTATION**

**BOWMAN, BARRETT & ASSOCIATES INC.**  
CONSULTING ENGINEERS  
Chicago, Illinois  
312.228.0100  
www.bbainc.com

USER NAME =	DESIGNED - IYL	REVISED -
PLOT SCALE =	CHECKED - BAK	REVISED -
PLOT DATE = 02/11/2013	DRAWN - MTR	REVISED -
	CHECKED - IYL	REVISED -