



Illinois Department of Transportation

2300 South Dirksen Parkway / Springfield, Illinois / 62764

April 11, 2013

SUBJECT: FAP Route 315 (US 136)
Project ACNHF-0315(063)
Section (H)RS-2, (124)RS-3, (116)RS
Mason County
Contract No. 72E03
Item No. 73, April 26, 2013 Letting
Addendum B

NOTICE TO PROSPECTIVE BIDDERS:

Attached is an addendum to the plans or proposal. This addendum involves revised and/or added material.

1. Revised pages 6-8 of the Special Provisions.

Prime contractors must utilize the enclosed material when preparing their bid and must include any Schedule of Prices changes in their bidding proposal.

Bidders using computer-generated bids are cautioned to reflect any and all Schedule of Prices changes, if involved, into their computer programs.

Very truly yours,

John D. Baranzelli, P. E.
Acting Engineer of Design and Environment

A handwritten signature in cursive script, appearing to read "Ted B. Walschleger", followed by the letters "P.E." in a smaller font.

By: Ted B. Walschleger, P. E.
Engineer of Project Management

cc: Roger Driskell, Region 4, District 6; Mike Renner; Estimates

DB/ks

Format – Metric [English] pavement stations shall use this format (XX+XOO [XO”]) where X represents the pavement station.

This work will not be paid for separately, but will be considered included in the cost of the associated pavement and/or overlay pay items.

REMOVE SIGN PANEL ASSEMBLY, SPECIAL

Description. This work shall be completed according to Section 724 of the Standard Specifications and the following.

Removal. Old signs shall be delivered to the District 6 Sign Shop at 701 N. MacArthur, Springfield, IL. The contractor shall contact the sign shop at 217-785-0288 to make an appointment for delivery. Support posts and channels become salvage property of the contractor.

Basis of Payment. This work will be paid for at the contract unit price per EACH for REMOVE SIGN PANEL ASSEMBLY, SPECIAL of the type specified.

SIGN PANEL, SPECIAL

Description. This work shall be completed according to Section 720 of the Standard Specifications and the following.

Materials. All signs shall be furnished by the District 6 sign shop. The contractor shall provide 14 days written notice to the District 6 sign shop, 701 N. MacArthur, Springfield, IL when requesting signs. The contractor shall pick up signs from the sign shop. The contractor shall contact the sign shop at 217-785-0288 to make an appointment to pick up signs. Signs become the responsibility of the contractor upon pickup.

Basis of Payment. This work will be paid for at the contract unit price per SQUARE FOOT for SIGN PANEL, SPECIAL of the type specified.

HOT MIX ASPHALT - MIXTURE DESIGN VERIFICATION AND PRODUCTION (BMPR)

Effective: January 1, 2012

Revised: January 1, 2013

Description. This special provision states the requirements for Hamburg Wheel and Tensile Strength testing for High ESAL, IL-4.75, and SMA hot mix asphalt (HMA) mixes during mix design verification and production. This special provision also states the plant requirements for hydrated lime addition systems used in the production of High ESAL, IL-4.75, and SMA mixes.

When the options of Warm Mix Asphalt, Reclaimed Asphalt Shingles, or Reclaimed Asphalt Pavement are used by the Contractor, the Hamburg Wheel and tensile strength requirements in this special provision will be superseded by the special provisions for Warm Mix Asphalt, Reclaimed Asphalt Shingles, or Reclaimed Asphalt Pavement as applicable.

Mix Design Testing. Add the following to Article 1030.04 of the Standard Specifications:
Revised 4-11-2013

“(d) Verification Testing. High ESAL, IL-4.75, and SMA mix designs submitted for verification will be tested to ensure that the resulting mix designs will pass the required criteria for the Hamburg Wheel Test (IL mod AASHTO T-324) and the Tensile Strength Test (IL mod AASHTO T-283). The Department will perform a verification test on gyratory specimens compacted by the Contractor. If the mix fails the Department’s verification test, the Contractor shall make necessary changes to the mix and provide passing Hamburg Wheel and Tensile Strength test results from a private lab. The Department will verify the passing results.

All new and renewal mix designs shall meet the following requirements for verification testing.

(1) Hamburg Wheel Test criteria. The maximum allowable rut depth shall be 0.5 in. (12.5 mm). The minimum number of wheel passes at the 0.5 in. (12.5 mm) rut depth criteria shall be based on the high temperature binder grade of the mix as specified in the mix requirements table of the plans.

PG Grade	Number of Passes
PG 58-xx (or lower)	5,000
PG 64-xx	7,500
PG 70-xx	15,000
PG 76-xx (or higher)	20,000

(2) Tensile Strength Criteria. The minimum allowable conditioned tensile strength shall be 415 kPa (60 psi) for non-polymer modified performance graded (PG) asphalt binder and 550 kPa (80 psi) for polymer modified PG asphalt binder. The maximum allowable unconditioned tensile strength shall be 1380 kPa (200 psi).”

Start-up and Production Testing. Add the following to Article 1030.06 of the Standard Specifications:

“(c) Hamburg Wheel Test. During start-up, for all asphalt mix designs verified with the Hamburg Wheel, the Contractor shall sample the mix, compact gyratory specimens, and the Department will conduct Hamburg Wheel testing (IL modified AASHTO T-324). The Contractor shall either stop production until the Department completes the testing with passing results or the Contractor may proceed with production at their own risk.

The Department may conduct additional Hamburg Wheel Tests on production material as determined by the Engineer. If the mixture fails to meet the Hamburg Wheel criteria, no further mixture will be accepted until the Contractor takes such action as is necessary to furnish a mixture meeting the criteria.”

System for Hydrated Lime Addition. Revise the last sentence of the third paragraph of Article 1030.04(c) of the Standard Specifications to read:

“The method of application shall be according to Article 1102.01(a)(10).”

Revise the first three sentences of the second paragraph of Article 1102.01(a)(10) of the Standard Specifications to read:

“When hydrated lime is used as the anti-strip additive, a separate bin or tank and feeder system shall be provided to store and accurately proportion the lime onto the aggregate either as a slurry, as dry lime applied to damp aggregates, or as dry lime injected onto the hot aggregates prior to adding the liquid asphalt cement. If the hydrated lime is added either as a slurry or as dry lime on damp aggregates, the lime and aggregates shall be mixed by a power driven pugmill to provide a uniform coating of the lime prior to entering the dryer. If dry hydrated lime is added to the hot dry aggregates in a drum plant, the lime will be added in such a manner that the lime will not become entrained into the air stream of the dryer and that thorough dry mixing will occur prior to the injection point of the liquid asphalt. When a batch plant is used, the hydrated lime shall be added to the mixture in the weigh hopper or as approved by the Engineer.”

Basis of Payment. Revise the seventh paragraph of Article 406.14 of the Standard Specifications to read:

“For mixes designed and verified under the Hamburg Wheel criteria, the cost of furnishing and introducing anti-stripping additives in the HMA will not be paid for separately, but shall be considered as included in the contract unit price of the HMA item involved.

If an anti-stripping additive is required for any other HMA mix, the cost of the additive will be paid for according to Article 109.04. The cost incurred in introducing the additive into the HMA will not be paid for separately, but shall be considered as included in the contract unit price of the HMA item involved.

No additional compensation will be awarded to the Contractor because of reduced production rates associated with the addition of the anti-stripping additive.”

HOT MIX ASPHALT – MIXTURE DESIGN REQUIREMENTS (D6)

The Hamburg Wheel Test criteria and Tensile Strength criteria described in the Special Provision for Hot Mix Asphalt – Mixture Design Verification and Production shall apply to all High ESAL mixtures with an N design level of 70 or higher that are permanently incorporated into the work.

High ESAL mixtures with an N design level of 50 are not required to meet Hamburg Wheel Test criteria.

If a mix fails the Department’s Hamburg Wheel verification test, the Contractor shall propose a substantial mixture change in writing to the Engineer for review and approval. Upon approval, the Contractor shall provide the Department four gyratory specimens representing the adjusted mix meeting the preparation requirements of Illinois Modified AASHTO T 324. The Engineer shall witness the production of the specimens. The Department will perform the Hamburg Wheel test and provide results within 10 calendar days of receiving the gyratory specimens.

Revised 4-11-2013