

## STANDARD BAR SPLICER ASSEMBLY

Minimum Lap Lengths						
Bar size to be spliced	Table 1	Table 2	Table 3	Table 4	Table 5	Table 6
3, 4	1'-5''	1'-11''	2'-1''	2'-4''	2'-7''	2'-11''
5	1'-9''	2'-5''	2'-7''	2'-11''	3'-3''	3′-8″
6	2'-1''	2'-11''	3'-1''	3′-6″	3'-10''	4'-5''
7	2'-9''	3′-10′′	4'-2''	4'-8''	5'-2''	5′-10′′
8	3'-8''	5′-1′′	5′-5″	6'-2''	6′-9′′	7'-8''
9	4'-7''	6'-5''	6'-10''	7'-9''	8'-7''	9'-8''

Table 1: Black bar, 0.8 Class C

Table 2:Black bar, Top bar lap, 0.8 Class CTable 3:Epoxy bar, 0.8 Class C

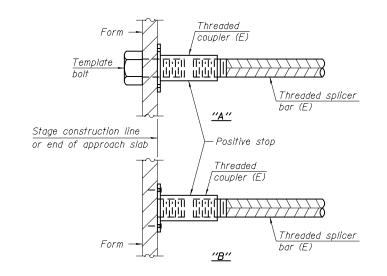
Table 4: Epoxy bar, Top bar lap, 0.8 Class C

Table 5:Epoxy bar, Class CTable 6:Epoxy bar, Top bar top, Class C

Threaded splicer bar length = min. lap length +  $1^{l_2}$ " + thread length

\* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

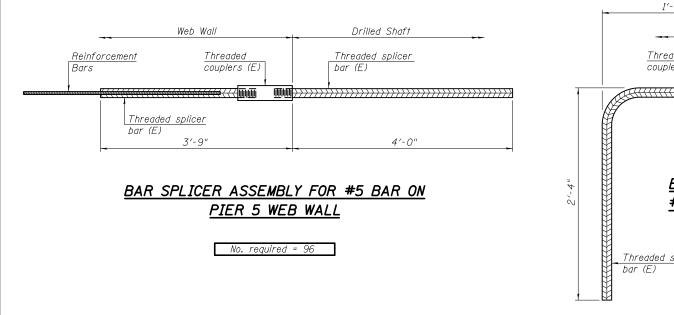
Location	Bar size	No. assemblies required	Table for minimum lap length

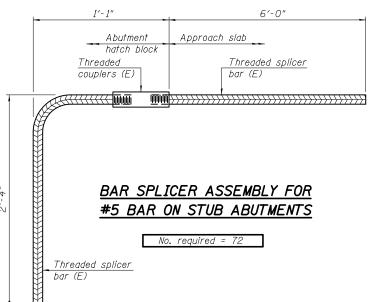


## INSTALLATION AND SETTING METHODS

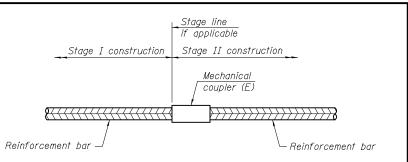
"A" : Set bar splicer assembly by means of a template bolt. "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms.

(E) : Indicates epoxy coating.





	USER NAME =	DESIGNED - RLM	REVISED		BAR SPLICER ASSEMBLY AND MECHANICAL SPLICER DETAILS STRUCTURE NO. 014-0033 SHEET NO. 50 OF 61 SHEETS		SECTION	COUNTY TOT	TAL SHEET
			REVISED	STATE OF ILLINOIS			1-1BR-2	CLINTON 15	i9 119
MODJESKI and MASTERS Experience great bridges.	PLOT SCALE = PLOT DATE = 2/1/2013	DRAWN - PRC CHECKED - RLM	REVISED	DEPARTMENT OF TRANSPORTATION			ILLINOIS FED.	AID PROJECT	0. 76479



## STANDARD MECHANICAL SPLICER

Location	Bar size	No. assemblies required
Pier 1	#6	28
Pier 2	#6	40
Pier 3	#6	28
Pier 4	#6	52

NOTES

Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi yield strength.

All reinforcement shall be lapped and tied to the splicer bars. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications. See approved list of bar splicer assemblies and mechanical splicers for alternatives.