



Illinois Department of Transportation

2300 South Dirksen Parkway / Springfield, Illinois / 62764

April 19, 2018

SUBJECT: FAP Route 333 (IL 120)
Project NHPP-B9D1(377)
Section (G&12)1-RS-2
Lake County
Contract No. 62F55
Item No. 24, April 27, 2018 Letting
Addendum A

NOTICE TO PROSPECTIVE BIDDERS:

Attached is an addendum to the plans or proposal. This addendum involves revised and/or added material.

1. Revised the Schedule of Prices
2. Revised page ii of the Table of Contents to the Special Provisions
3. Added pages 92 – 97 to the Special Provisions
4. Revised sheets 1-16 and 19 of the Plans

Prime contractors must utilize the enclosed material when preparing their bid and must include any changes to the Schedule of Prices in their bid.

Very truly yours,

Jack A. Elston, P.E.
Acting Bureau Chief
Bureau of Design and Environment

A handwritten signature in black ink, appearing to read "Ted B. Walschleger P.E." with a stylized flourish.

By: Ted B. Walschleger, P. E.
Engineer of Project Management

cc: Anthony Quigley, Region 1, District 1; Tim Kell

MS/kf

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Revised 4/19/18

HOT-MIX ASPHALT SURFACE REMOVAL (DECK)

Effective: April 29, 1996

Revised: January 1, 2007

Description: This item shall consist of furnishing all labor and equipment for the removal and, satisfactory disposal of the existing hot-mix asphalt surface and waterproofing membrane from the bridge deck of the truss areas as shown on the plans, in accordance with the applicable portions of Section 440 of the Standard Specifications, and as herein specified, except milling equipment will not be allowed within 1/2" (13 mm) of the top of the steel grid.

Construction Requirements: All removal shall be done in a manner as to not cause damage to the concrete filled steel grid deck surface. After removal of the deck surface, any cracked, loose or damaged concrete should be located and submitted to the Engineer for evaluation. Method, of repair to be determined by the Engineer and to be paid for according to Article 109.04. Any damage to the grid shall be repaired by the Contractor to the satisfaction of the Engineer at no additional cost to the contract. Removal of hot-mix asphalt by the use of radiant or direct heat will not be permitted. Tight bonded waterproofing need not be removed unless otherwise specified.

Basis of Payment: This work, as herein specified, will be paid for at the contract unit price per square yard (square meter) for HOT-MIX ASPHALT SURFACE REMOVAL (DECK), which price shall include removal of all hot-mix asphalt surface and any loose unbonded waterproofing.

WATERPROOFING MEMBRANE SPECIAL

Effective: January 10, 2008

Revised: June 1, 2012

Description: This work shall consist of furnishing all labor, material and equipment necessary to prepare the deck surface and place a cold liquid methyl-methacrylate spray applied seamless elastomeric waterproofing membrane system on the bridge deck as shown on the plans and according to the Manufacturer's specifications.

A pre-construction conference with a Manufacturer's representative shall be held prior to starting construction to establish procedures for maintaining optimum working conditions and coordination of work related to adjacent construction. The Contractor shall furnish the Engineer a copy of the procedures recommended.

A representative of the Manufacturer shall be present at the job site at all times during placement of the membrane system and during Hot Mix Asphalt (HMA) paving. This representative shall be ultimately responsible for approving the deck surface preparation and the waterproofing membrane system placement.

Applicator prequalifications: The Applicator of the membrane system shall have at least 5 years of experience applying similar liquid spray applied membrane systems and shall be approved by the Manufacturer of the membrane system. A copy of the Manufacturer's written certification of the Applicator's qualifications shall be supplied to the Engineer at the time of the preconstruction conference.

Added 4/19/18

Materials: The material used in the waterproofing system shall consist of a primer, a cold applied, liquid seamless elastomeric membrane (minimum 2 coats), and a polymer modified tack coat. The membrane system shall be applied according to the Manufacturer's written instructions. These instructions shall be supplied to the Engineer at least two weeks prior to installation of the membrane system. The following are pre-approved systems available for this project:

Membrane System	Manufacturer
Eliminator	Stirling Lloyd Products Inc.
Methylmethacrylate Membrane	152 Rockwell Road Building A Newington CT 06111 1-860-666-5008

Membrane:

The spray applied membrane shall have the following physical properties:

<u>Property</u>	<u>Test Method</u>	<u>Value</u>
Minimum Total Thickness of Membrane		
Nominal		120 mils (3 mm)
Minimum @ (peaks of surface)		100 mils (2.5 mm)
Gel Time		6-11 minutes
Cure Time		30 minutes
Adhesion to Substrate	ASTM D 4541	100 psi (690 kPa)
Minimum Tensile Strength	ASTM D 638 Method A	1700 psi (11.7 MPa)
Die C		
Minimum Elongation	ASTM D 638 Method A	130 %
At Break	Die C	
Crack Bridging	ASTM C 836	Pass @ 10 Cycles, 0.125 inches (3mm), -15°F. (-9.4°C)

Certification: Prior to approval and use of the material the Contractor shall submit, to the Engineer, a notarized certification by an independent test laboratory stating that the materials conform to the requirements of these specifications. The certification shall include or have attached specific results of tests performed on the material supplied. The Engineer may at his option require samples of any material for testing. Materials may be accepted on certification but are subject to control and/or approval by subsequent testing.

Storage: All components of the system shall be delivered to the job site in the Manufacturer's unopened packaging. All containers delivered to the job site which are found to be opened or damaged shall be removed from the job site immediately.

All components of the system shall be stored according to the Manufacturer's recommendations and in compliance with all relevant health and safety regulations.

Added 4/19/18

Copies of Material Safety Data Sheets (MSDS) for all materials shall be kept on-site for review. Equipment: The equipment used shall be subject to the approval of the Engineer and shall meet the following requirements:

(a) Surface Preparation Equipment. Surface preparation equipment shall be according to the applicable portions of Section 1100 and the following:

(1) Sawing Equipment. Sawing equipment shall be a concrete saw capable of sawing concrete to the specified depth.

(2) Mechanical Blast Cleaning Equipment. Mechanical blast cleaning may be performed by shotblasting. Mechanical blast cleaning equipment shall be capable of removing weak concrete at the surface, including the microfractured concrete surface layer remaining as a result of mechanical scarification, and shall have oil traps.

(3) Hand-Held Blast Cleaning Equipment. Blast cleaning using hand-held equipment may be performed by abrasive blasting. Hand-held blast cleaning equipment shall have oil traps.

(4) Mechanical Scarifying Equipment. Scarifying equipment shall be a power-operated, mechanical scarifier capable of uniformly scarifying or removing the old concrete surface and new patches to the depths required in a satisfactory manner. Other types of removal devices may be used if their operation is suitable and they can be demonstrated to the satisfaction of the Engineer.

(b) Pull-off Test Equipment. Equipment used to perform pull-off testing shall be either approved by the Engineer, or obtained from one of the following approved sources:

James Equipment
007 Bond Tester
800-426-6500

Germann Instruments, Inc.
BOND-TEST Pull-off System
847-329-9999

SDS Company
DYNA Pull-off Tester
805-238-3229

Elcometer, Inc.
Elcometer #106
800 521-0635

Pull-off test equipment shall include all miscellaneous equipment and materials to perform the test and clean the equipment, according to ASTM D4541 Test Method.

Construction Requirements

(a) Surface Preparation:

All full and partial depth deck slab repairs shall be performed prior to the application of the waterproofing membrane system. A minimum cure of seven days for the repairs shall be observed prior to application of the primer.

Prior to placing the membrane, the deck surface areas must have a remaining textured finish that is free of sharp protrusions that is acceptable to the Manufacturer of the waterproof membrane. Unacceptable deck surfaces shall be reworked to the satisfaction of the Manufacturer's representative and/or the Engineer.

Added 4/19/18

All dirt, oil, paint, existing membrane, and other foreign materials within the cleaning area shall be sufficiently removed as per the Manufacturer's recommendations. All deck areas shall be prepared by shot blast after the removal of any contaminants left unsuitable for shotblasting.

In circumstances, when bituminous deposits remain on the deck even after extensive and thorough surface preparation, and in the opinion of the Engineer damage may occur if continued, it is acceptable for deposits to remain providing that:

- (1) They are not mobile, i.e. readily moved by thumb
- (2) They are widely dispersed and cover no more than 5 percent of the deck as a whole
- (3) Each deposit is no greater than 3/4 inch (19 mm) in diameter.

The shot blast cleaning shall include the vertical face of the curbs and expansion dams to the height of the specified finish pavement surface and elevation. The Manufacturer's representative and the Engineer will inspect the concrete deck immediately prior to the application of the primer. Application of either the primer or membrane shall not begin until approval is granted by the Engineer.

After the final surface preparation has been completed and before placement of the membrane system, the prepared deck surface will be tested for adhesion of the system primer and membrane to the bridge deck with approved specified adhesion testing equipment according to ASTM D4541. A minimum of 3 tests will be carried out per 500 square yards (418 square Meters); smaller bridges shall receive a minimum of three tests

The selected spots on the deck shall be primed with the methacrylate primer to be used on job and cured, and then a round blob of system membrane applied, into which a primed dolly or disc is gently placed. Both primer and membrane used for testing should be of the same batch numbers used for project. The volume of membrane used shall be such that there is at least 40 mils (1 mm) of thickness after dolly or disc placement without any significant volume of system membrane extruded outside of the dolly or disc area. A minimum tensile adhesion value of 100 psi (690 kPa) is required, with failure in the concrete. If lower values are achieved and the failure occurs in the concrete substrate additional surface preparation may be required by the Engineer. Should the tensile bond strengths be lower than the minimum specified, the Engineer may request additional substrate preparation. Adhesion test locations shall be repaired according to this specification.

Cleaning of all foreign material remaining on the concrete deck, after the shot blasting operation, shall be accomplished by satisfactory methods to the satisfaction of the Engineer. No vehicles or equipment will be permitted on the prepared surfaces after the cleaning operations except those vehicles necessary for the actual placement of the waterproofing membrane system.

(b) System Installation:

Installation of the membrane system shall be in strict conformance to the Manufacturer's written instructions. The Contractor shall acquaint himself with the materials specified and their handling characteristics. The Contractor shall be thoroughly familiar with the construction procedures recommended by the Manufacturer before installation of the system.

Added 4/19/18

A Manufacturer's representative, familiar with membrane installation procedures, shall be present during placement of the membrane system to provide quality assurance that the membrane has been properly installed.

There shall be no visible moisture present on the surface at the time of the application of the system.

Compressed oil-free air and/or a light passing of a propane torch may be used to dry the substrate. Application can proceed while air and substrate temperatures are between 14°F (-10°C) and 120°F (48.9°C) providing the substrate is above the dew point by at least 5°F (2.8°C).

(1) Application of Primer: Primer shall be applied uniformly using a roller or an approved spray system to the overall coverage rate as recommended by the Manufacturer. The primer shall be allowed to dry per the Manufacturer's recommendation before applying the membrane. Porous concrete may require a second coat of primer should the first coat be absorbed. The second coat of primer shall be at no additional cost. Primer shall be applied to the curb faces to the top of the proposed HMA overlay. Care shall be taken to minimize over spray of the primer on to surfaces that will not be overlaid.

The primer and membrane shall be applied to a wider area than will be paved with HMA to provide a lap with subsequent application of primer and membrane.

(2) Application of Membrane: The membrane shall be comprised of liquid components and, a hardener, all of which are to be combined and thoroughly dispersed according to the Manufacturer's written instructions.

Membrane components shall be automatically metered at the specified ration within the permissible temperature range, mixed and spray-applied using a spray unit approved for use by the Manufacturer. Spraying pressure, tip type and tip size shall be as recommended by the Manufacturer.

The membrane shall be spray applied to assure bond with the primed surface, uniform coverage and elimination of holidays. A minimum of 2 coats at 60 mils (1.5 mm) each shall be required to obtain the nominal thickness of 120 mils (3 mm), the minimum thickness at any one point, measured over the peaks of the concrete surface, shall be 100 mils (2.5 mm). A plywood board or similar device shall be used to form a hard edge of the system membrane at all horizontal terminations and tie-in areas. For extremely rough substrate areas or milled surfaces, the second coat of membrane shall be sprayed in the opposite direction of the first coat to assure complete coverage of hidden voids.

The wet film surface shall be checked by the Applicator approximately once every 100 sq. ft. (9 square meters) of membrane applied, to ensure that the minimum thickness requirements of the membrane system are met. In addition to adhesion testing, the entire surface of the membrane shall be holiday tested by the Applicator according to ASTM D 4787 using an approved holiday tester. All holidays shall be cut out and repaired as damaged membrane.

Added 4/19/18

Damaged membrane, holidays, adhesion test locations and thickness test locations shall be patched or repaired according to the Manufacturer's written recommendations. The damaged membrane shall be cut back to sound material and the periphery prepared as described below.

Where the membrane is to be joined to existing cured material and at day joints, the new application shall overlap the existing one by at least 2 inches (50 mm).

Typically no perpetration shall be necessary unless the existing materials are contaminated with tack coat or dirt in which case the repair/overlap shall first be wiped with solvent approved by the Manufacturer. The primer shall be allowed to cure prior to application of the adjacent membrane.

The Contractor shall take all necessary precautions to eliminate contamination or damage to the membrane system by the spillage of gasoline, oil, diesel fuel, grease, hydraulic fluid or other deleterious substance. Contaminants shall be removed with a solvent approved by the Manufacturer. Any material damaged by contaminants or during cleaning shall be cut out and the damaged area repaired as specified herein.

(3) Application of tack coat: The membrane shall be fully cured according to the Manufacturer's written instructions prior to application of the tack coat. The membrane to be coated shall be clean and free from loose debris, moisture, or other contaminants. The tack coat shall be applied according to the Manufacturer's written instructions.

(4) Overlaying the Membrane with HMA: All exposed membrane shall be covered with the proposed HMA mix within five days after installation. The construction of the HMA overlay shall stay a minimum of 1 foot (300 mm) away from the terminating edge of the membrane. After installation of the membrane and prior to placing the HMA, the construction traffic on the membrane shall be restricted as recommended by the Manufacturer. No track driven HMA pavers will be allowed. All damage to the membrane caused by the Contractor's operations shall be repaired immediately, to the satisfaction of the Engineer, and at the Contractor's expense. During paving, a light soap spray or other approved treatment by the membrane manufacturer should be applied to the paving equipment wheels when necessary to prevent removal of the tack coat. The use of balloon tire paving vehicle is recommended.

Method of Measurement: The elastomeric waterproofing membrane system will be measured in square yards of a horizontal surface area of deck finished and in place. Measurement will be based on the horizontal distance between the face of curbs and the horizontal length of the membrane installed.

Basis of Payments: This work will be paid for at the contract unit price per square yard for WATERPROOFING MEMBRANE SYSTEM, (SPECIAL). The HMA overlay and deck slab repairs will not be included in this item but will be paid for separately.

Added 4/19/18