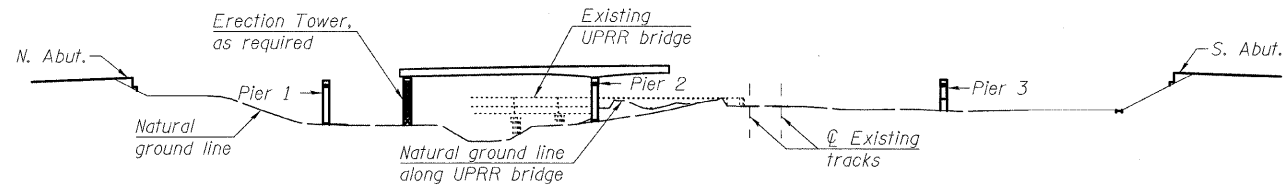
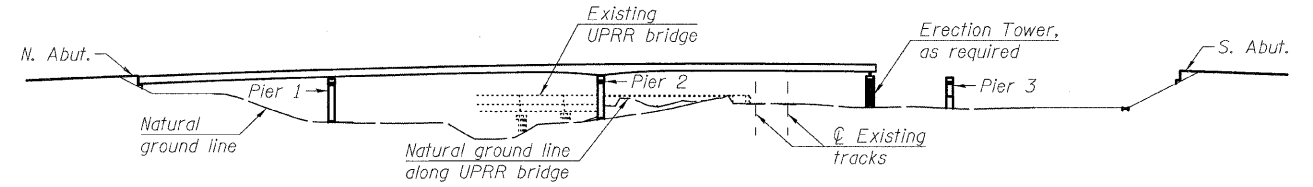


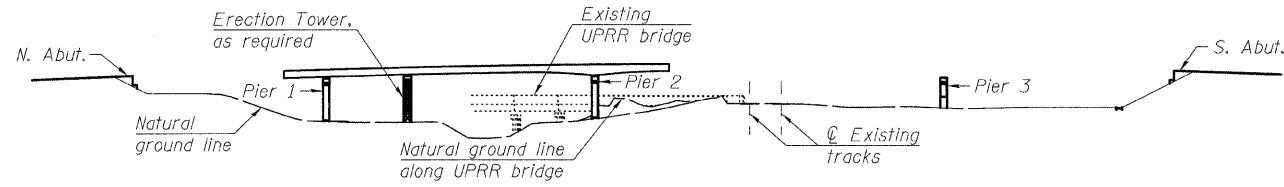
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION



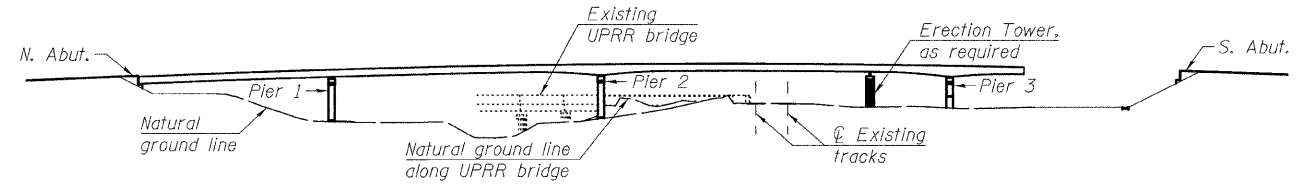
ERECTION SEQUENCE 1



ERECTION SEQUENCE 4



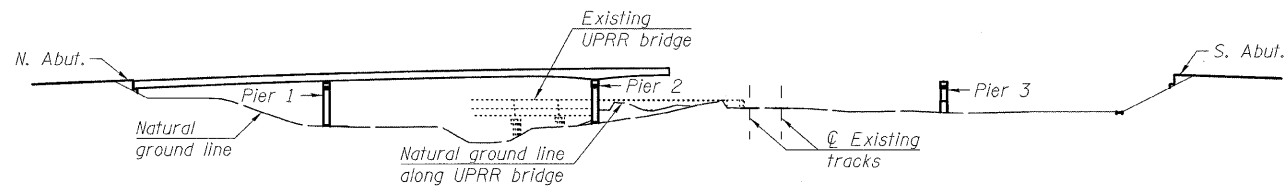
ERECTION SEQUENCE 2



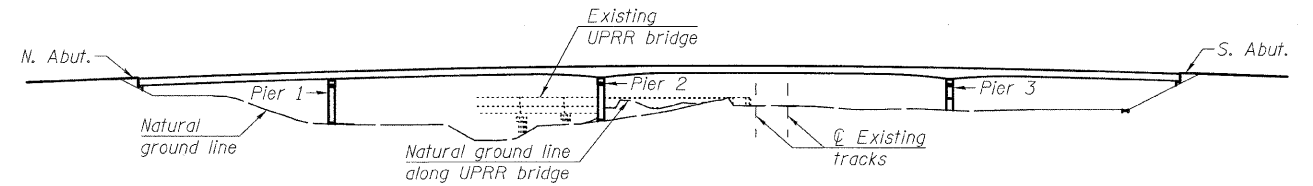
ERECTION SEQUENCE 5

Erection tower shall not be removed until all girders are set and cross frames fully connected.

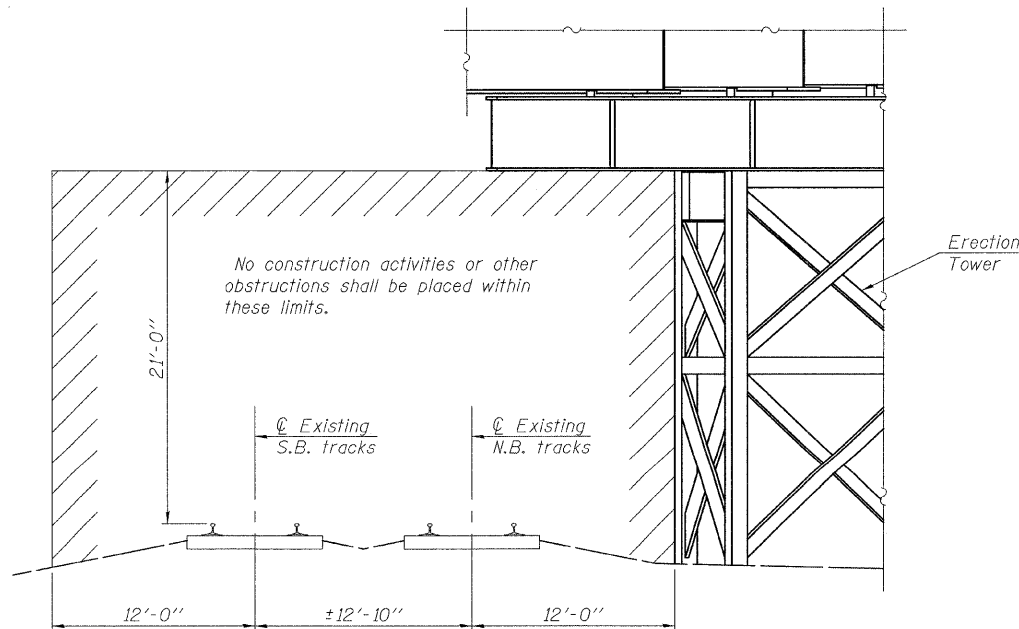
Erection tower shall not be removed until all girders are set and cross frames fully connected.



ERECTION SEQUENCE 3



ERECTION SEQUENCE 6



CONSTRUCTION CLEARANCE DIAGRAM
(Horiz. dim. @ Rt. L's to ϕ tracks)

Notes:
Erection sequences shown are suggested. Actual erection sequence will be to the Contractor's discretion and in accordance with the special provision "Erection of Complex Steel Structures".
Erection towers shown are for illustrative purposes only. Actual design of erection towers are the Contractor's responsibility in accordance with the special provision "Erection of Complex Steel Structures".

DESIGNED	E.M.L.
CHECKED	K.A.K.
DRAWN	E.M.L.
CHECKED	J.J.D.

SUGGESTED ERECTION SEQUENCE
STRUCTURE NO. 082-0038

SHEET NO. 4 48 SHEETS	F.A.P. RTE. 312	SECTION 64-1VBR	COUNTY ST. CLAIR	TOTAL SHEETS 259	SHEET NO. 56
	CONTRACT NO. 76882				
ILLINOIS FED. AID PROJECT					

HORNER & SHIFRIN, INC.
ENGINEERS