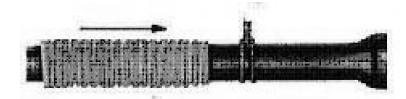


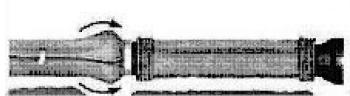
SLEEVE TO BE PRESSURE RATED AT 150 PSI WORKING PRESSURE 225 PSI TEST PRESSURE.

- 1. GASKETS TO PROVIDE 360 DEGREE PIPE COVERAGE IN ADDITION TO A FULL CIRCUMFERENCE BRANCH SEAL GASKET.
- 2. EXISTING PIPE TO BE DISINFECTED PRIOR TO INSTALLATION OF LINE STOP.
- 3. STAINLESS STEEL TEST PORT AND PLUG SHALL BE PROVIDED AND THE LINE STOP SLEEVE IS TO BE PRESSURE TESTED PRIOR TO CUTTING THE EXISTING PIPE.
- 4. V-LUGS SHALL BE FABRICATED TO THE SLEEVE AND DROP-IN STAINLESS STEEL BOLTS, NUTS, AND WASHERS (18-8 MINIMUM GRADE) PROVIDED. NUTS SHALL BE COATED WITH ANTI-SIEZE COMPOUND TO PREVENT GALLING.
- 5. PROVIDE AS-BUILT FOR LOCATION AND ELEVATION OF TOP OF FLANGE ON RECORD DRAWINGS.
- 6. ACCEPTABLE LINE STOP SLEEVES ARE HYDRA STOP PREMIER LINE STOP FITTING OF ALL STAINLESS STEEL CONSTRUCTION WITH DROP-IN BOLT OPTION AND SMITH BLAIR MODEL 685 ALL STAINLESS STEEL LINE STOP TAPPING SLEEVE WITH ALL BOLTS, NUTS, AND WASHERS AND BLIND FLANGES TO BE 18-8 TYPE 304 STAINLESS. STOPPLE (COMPLETION) PLUG TO BE DUCTILE IRON OR STAINLESS STEEL.

	W <sub>N</sub>	Naperville	CITY DEPA	OF N	NAPER NT OF	RVILLE WATER	?
TITLE: LINE STOP TAPPING SLEEVE							
	SCALE: NTS	SECTION 50 ARTICLE 51	0: 1.5	DATE: 10-01	-12	WATER	1



CUT A SECTION OF POLYETHYLENE TUBE APPROXIMATELY TWO FEET LONGER THAN THE PIPE SECTION. REMOVE ALL LUMPS OF CLAY, MUD, CINDERS, OR OTHER MATERIAL THAT MIGHT HAVE ACCUMULATED ON THE PIPE SURFACE DURING STORAGE. SLIP THE POLYETHYLENE TUBE AROUND THE PIPE, STARTING AT THE SPIGOT END. BUNCH THE TUBE ACCORDION-FASHION ON THE END OF THE PIPE. PULL BACK THE OVERHANGING END OF THE TUBE UNTIL IT CLEARS THE PIPE END.



MAKE THE OVERLAP OF THE POLYETHYLENE TUBE BY PULLING BACK THE BUNCHED POLYETHYLENE FROM THE PRECEDING LENGTH OF PIPE AND SECURING IT IN PLACE. NOTE: THE POLYETHYLENE MAY BE SECURED IN PLACE BY USING TAPE, STRING, PLASTIC TIE STRAPS, OR ANY OTHER MATERIAL CAPABLE OF HOLDING THE POLYETHYLENE ENCASEMENT SNUGLY AGAINST THE PIPE.



TAKE UP SLACK IN THE TUBE ALONG THE BARREL OF THE PIPE TO MAKE A SNUG, BUT NOT TIGHT, FIT. FOLD EXCESS POLYETHYLENE BACK OVER THE TOP OF THE PIPE.



REPAIR ALL SMALL RIPS, TEARS OR OTHER TUBE DAMAGE WITH MANUFACTURER APPROVED ADHESIVE TAPE.

1. COVER BENDS, REDUCERS AND OTHER PIPE-SHAPED APPURTENANCES WITH POLYETHYLENE IN THE SAME MANNER AS THE PIPE.

2. WRAP VALVES, TEES AND OTHER ODD-SHAPED APPURTENANCES WITH A FLAT SHEET OR SPLIT LENGTH OF POLYETHYLENE TUBE BY PASSING THE SHEET UNDER THE APPURTENANCES AND BRINGING IT UP AROUND THE BODY. MAKE SEAMS BY BRINGING THE EDGES OF THE POLYETHYLENE SHEET TOGETHER, FOLDING OVER TWICE, AND TAPING DOWN.

3. POLYETHYLENE ENCASEMENT TO BE IN ACCORDANCE SCALE: SECTION 500: DATE: WITH A.W.W.A. C105-990R LATEST VERSION.

4. COPPER SERVICE TAPS ARE TO BE WRAPPED WITH POLYETHELENE OR A SUITABLE DIELECTRIC TAPE FOR A MINIMUM CLEAR DISTANCE OF 3' AWAY FROM THE MAIN.

CITY OF NAPERVILLE

Naperville DEPARTMENT OF WATER

TITLE: POLYETHYLENE ENCASEMENT

RDANCE SCALE: SECTION 500: DATE:

NTS ARTICLE 514 10-01-12 WATER 12

	DESIGNED	PJ0	REVISED	-
	DRAWN	KES	REVISED	-
	CHECKED	JCM	REVISED	-
	DATE	12/14/2012	REVISED	-

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

WATER MAIN STANDARD DRAWINGS					GS
		CITY	OF NAPE	RVILLE	
SCALE: NONE	SHEET NO.	6 OF	8 SHEETS	STA.	TO STA.

F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.		
338	(112 & 113) WRS-7	DUPAGE	1156	515		
V	VAT STD-6	CONTRACT	NO. 60	DR30		
	THE TRICKS FED. AND DROUGHT					