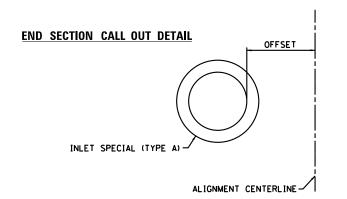
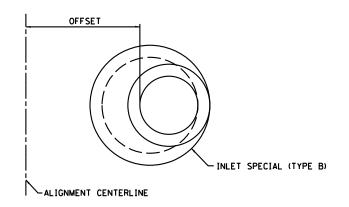


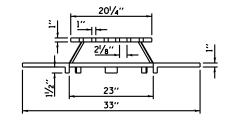
NOTE:
ALL PIPE STATIONS, OFFSETS, AND INVERTS ARE MEASURED FROM THE INVERT OF THE END SECTION.



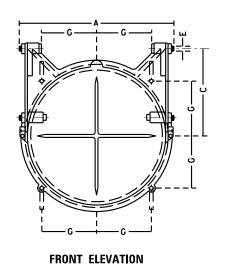


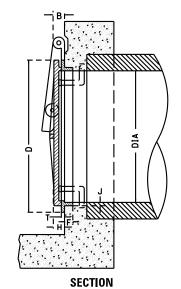
NOTE:
ALL INLET OFFSETS ARE MEASURED FROM THE (\* TO THE NEAREST INSIDE EDGE OF THE INLET. THE INLET STATIONS ARE MEASURED TO THE CENTER OF THE INLET.

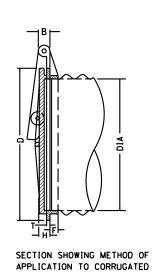
#### **INLET CALL OUT DETAIL**



## SPECIAL FRAME AND GRATE DETAIL







METAL PIPE

IT IS INTENTED THAT THE AUTOMATIC FLAP GATES SHALL BE A COMMERCIAL PRODUCT PRODUCED BY A RELIABLE MANUFACTURER. THE GATE MAY BE MADE OF CAST IRON, CAST STEEL OR OTHER SUITABLE MATERIALS. THE DESIGN MAY DIFFER FROM THE DRAWING IF IT WILL WORK IN A SATISFACTORY, TROUBLE FREE MANNER AND WILL WITHSTAND THE WATER PRESSURE AT THE INSTALLATION LOCATION. THE GATE SHALL BE APPROVED BY THE ENGINEER.

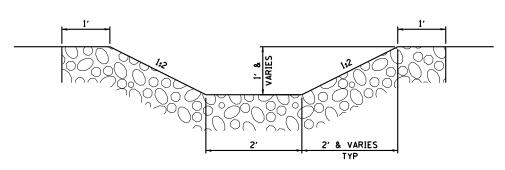
THE SIZE OF AUTOMATIC FLAP GATES SHALL REFER TO THE DIAMETER OF THE OUTLET PIPE OR OPENING.

THIS WORK SHALL BE PAID FOR AT THE CONTRACT UNIT PRICE EACH FOR FLAP GATES OF THE SIZE SPECIFIED AND SHALL INCLUDE ALL MATERIALS AND COMPLETE INSTALLATION.

#### TABLE OF DIMENSIONS

DIA	А	В	С	D	E	F	G	Н	J	T
8"	10 ¾"	1 3/8"	5 1/16 "	10"	1/2"	1 1/8"	3 %6"	1 1/4"	¾"	¾''
10"	12 3/4"	1 3/6"	7 1/8"	12 1/4"	1/2"	1 1/8"	4 3/8"	1 1/2"	1/2"	7/16 "
12"	14 3/4"	1 3/6"	8 1/2"	14 1/2"	1/2"	1 1/8"	5 1/8"	1 1/2"	1/2"	1/2"
14"	17 1/4"	1 3/6"	9 %"	16 ¾"	1/2"	1 1/4"	5 1% a"	1 1/2"	1/2"	%"
15"	17 3/4"	1 3/6"	10 %"	17 3/4"	1/2"	1 1/4"	6 1/4"	1 1/2"	1/2"	%"
16"	19 1/4"	1 %"	11 1/4"	18 ¾"	1/2"	1 1/4"	6 %"	1 1/2"	1/2"	%"
18"	22 1/4"	2"	12 5/8"	21"	₹4′′	1 %6"	7 1/6"	1 3/4"	%"	%"
20"	24 ¾"	2"	14 1/8"	23 ¾"	₹4"	1 3/8"	8 1/4"	1 3/4"	%"	%"
21"	25 1/4"	2"	14 1/8"	24 1/4"	₹4"	1 3/8"	8 %"	1 3/4"	%"	%"
24"	28 1/4"	2"	17"	27 1/2"	₹4"	1 1/2"	9 ¾"	1 3/4"	%"	5⁄8"

### AUTOMATIC FLAP GATES



# RIPRAP DETAIL LENGTH AS NOTED ON PLAN SHEETS.

FILE NAME =	USER NAME = \$USER\$	DESIGNED - JJO	REVISED -		DRAINAGE DETAILS			F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEET SHEETS NO.
\$FILEL\$		DRAWN - JJO	REVISED -	STATE OF ILLINOIS				788 520	0-1-2HVB. 520-1-2HVB-1	ST. CLAIR	237 57
	PLOT SCALE = \$SCALE\$	CHECKED - PJM	REVISED -	DEPARTMENT OF TRANSPORTATION					·	CONTRAC	CT NO. 76848
	PLOT DATE = \$DATE\$	DATE - 10/18/12	REVISED -		SCALE:	SHEET NO. OF SHEETS STA.	TO STA.		ILLINOIS FED. A	ID PROJECT	