	TABLE	OF CHAIN LINK FENCE COMPONENTS		
COMPONENT	ASTM DESIGNATION	COMPONENT INFORMATION		
Posts	F 1083	Galvanized Steel Pipe - 3" NPS, Schedule 40 (3,500" Outside Diameter, 0.216" Wall Thickness)		
Chain Link Fabric (2" mesh with twisted	A 392	Zinc Coated Steel - No. 9 Gauge (coated wire diameter), Class 2 Coating		
top and knuckled bottom selvage)	A 491	Aluminum Coated Steel - No. 9 Gauge (coated wire diameter)		
borrom sewage)	F 668	Polyvinyl Chloride (PVC) Coated Steel - No. 9 Gauge Zinc Coated Wire (metallic-coated core wire diameter) & Specify the color of the polymer coating in the General Notes		
Tie Wires	F 626 Zinc Coated Steel Wire - No. 9 Gauge			
Brace Bands	F 626	No. 12 Gauge (min. thickness) x $^3{}_4$ " (min. width) Steel Bands (Beveled or Heavy)		
Tension Bars	F 626	3 ₆ " (min. thickness) x 3 ₄ " (min. width) x 5'-10" (min. height) Steel Bars		
Tension Bands	F 626	No. 14 Gauge (min. thickness) x $^3\!_4$ " (min. width) Steel Bands		
Miscellaneous Fence Components	F 626	Zinc Coated Steel - (includes post or loop caps, horizontal and brace rail ends, combination rail ends, boulevard clamps and all other miscellaneous fittings & hardware)		
Tanaisa Wisa	A GOA 9 A G17	Type II (Zinc Coated Steel Wire) - No. 7 Gauge, Class 4 Coating		
Tension Wire	A 824 & A 817	Type I (Aluminum Coated Steel Wire) - No. 7 Gauge		
Hog Rings	F 626	Zinc Coated Steel Wire - No. 12 Gauge		
Brace Rails	F 1083	Galvanized Steel Pipe - 1'4" NPS, Schedule 40 (1.660" Outside Diameter, 0.140" Wall Thickness)		

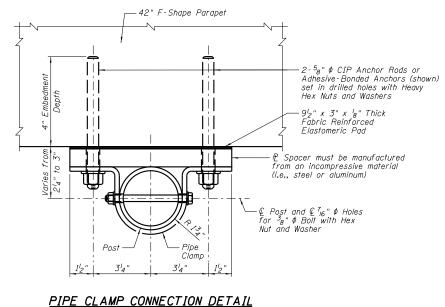
LEGEND: NPS = Nominal Pipe Size

TABLE OF POST ATTACHMENT COMPONENTS			
COMPONENT	ASTM DESIGNATION	COMPONENT INFORMATION	
Pipe Clamps	A 36 or A 709 Grade 36	'4" Steel Æ	
Shim Plates	tes A 36 or A 709 Grade 36 or B 209 Alloy 6061-T6 or B 221 Alloy 6063-T5		
Spacers	-	Variable & thickness, see Spacer Detail	
Adhesive Anchor Rods	F 1554 Grade 36	Fully threaded Headless Anchor Rods 58" \$\phi\$	
CIP Anchor Rods	F 1554 Grade 36	Hex Head Anchor Rods $^5 \! g''$ ϕ	
Bolts	A 307	$^38"$ ϕ x $^34"$ Hex Head Bolts for Pipe Clamp Connections to Posts	
Nuts	A 563	Hex Nuts for Pipe Clamp and Base Plate Connections	
Washers	F 436	Flat Washers for Pipe Clamp	
Fabric Reinforced Elastomeric Pad	-	In accordance with Article 1028.01 of the Standard Specifications	

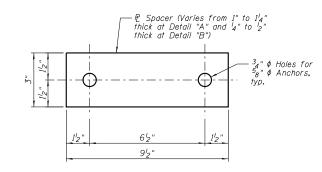
BILL OF MATERIAL

Item	Unit	Total
Bridge Fence Railing (Special)	Foot	792

Note: Bill of Material is for two bridges.



PIPE CLAMP DETAIL



SPACER DETAIL

Must be manufactured from an incompressive material (i.e., steel or aluminum))

Farnsworth
2709 McGraw Drive Bloomington, Illinois 61704 309/663-8435, 309/663-1571 fax

	DESIGNED - TCR	REVISED
	CHECKED - JML	REVISED
	DRAWN - JWK/DJM	REVISED
DATE - 10/18/12	CHECKED - MSW	REVISED

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

BRIDGE FENCE DETAILS	F.A RT
STRUCTURE NO. 082-0314 NB & 082-0315 SB	78
SHEET NO. B39 OF 50 SHEETS	

F.A.P. RTE.	SECTION		COUNTY	TOTAL SHEETS	SHEET NO.
788	520-1-2HVB-1		ST. CLAIR	237	172
CONTRACT NO. 7				6848	
	ILLINOIS FED	. AID	PROJECT		