STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION

<u>UPPER</u>

 $I_2^{\prime\prime}$ ϕ pipe coupling and plug, and 1/2 hole in cover

Q Upper Handhole

(I)>__

 $^{3}4^{\prime\prime}$ x $2^{\prime\prime}$ flat bar frame (1)

© Lower Handhole (See Detail D)

Conduit 🛭 leg

with handhole

(See Detail D)

Detail C (See Base Sheet OS-A-6A.)

3₁₆ " carbon steel. Hot dip

galvanized after fabrication.

See Detail D

for aeometrv

HANDHOLE COVERS

LOWER

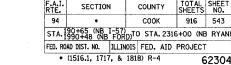
Drill & tap

for 4" - 20 screws. Chase thread

after galvanizing.

10 Ga. stainless steel or hot

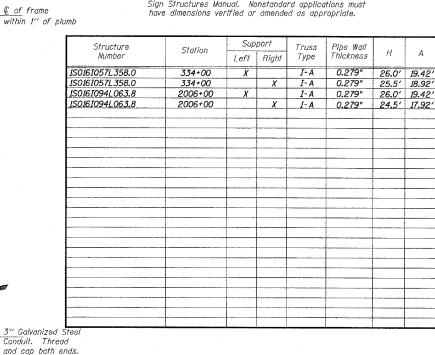
dip galvanized carbon steel.

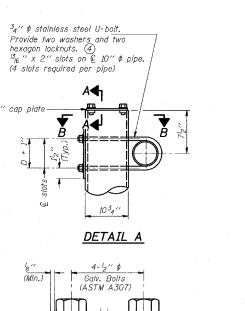


Support Design Loads: See Base Sheet OS-A-1 for design and loading criteria.

Load combinations checked include deadload plus: a) 100% wind normal to sign, 20% parallel to sign b) 60% wind normal to sign, 30% parallel to sign

- (1) In lieu of fabricated handhole frame as shown, may cut from 2" plate (rolling direction vertical). All cut faces to be ground to ANSI Roughness of 500 \(\int \) in or less.
- 2 Galvanizing vent holes of adequate size shall be provided on underside at each end of bracing pipes. Alternately, holes may be provided in wall of pipe column. All vent holes shall be drilled and de-burred. (Typ.)
- 3 Steel pipe, plate, carbon steel handhole covers and rolled sections shall be not dip galvanized after fabrication. Painting is not permitted. See Base Sheet OS-A-1.
- 4 See General Notes for fasteners.
- ⑤ Dimensions shown are based on selection criteria in the Sign Structures Manual. Nonstandard applications must have dimensions verified or amended as appropriate.





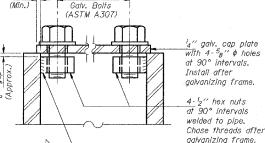
At € pipe¬

Detail A

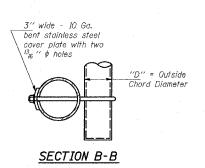
-W8x28(3)

10'' \$ pipe (3)

see table.)



SECTION A-A As an alternate to bolts, may use galvanized drive-fit caps installed after galvanizing frame.



FOR FOUNDATION DETAILS SEE BASE SHEET OS-F3 (Spread Footing) or OS4-F3 (Drilled Shaft).

SIDE ELEVATION

Detail B (See Base

Sheet OS-A-6A.)

END ELEVATION 10" # PIPE TRUSS SUPPORT FRAME

Provide $6\frac{1}{2}$ " x $4\frac{1}{2}$ " cover. Provide $4-\frac{5}{16}$ " ϕ holes in cover for

stainless steel machine screws.

DETAIL D

(See cover details)

4"-20 round head hot dip galvanized or

NUMBER	REVISION	DATE		
		-		

Truss Type	Dimensions									
	R	S	. T	U	V	W	X	Υ	Z	
I-A	4'-6"	5'-5'2"	4'-0"	5′-6″	6'-434"	4′′	9"	8'-3"	10'-9''	
II-A (5)	5′-3″	6'-34"	4'-6''	6'-1"	6'-1134''	434"	912"	8'-3"	10'-9''	

Backfill shall be placed

prior to erection of

support frame

DESIGNED EXAMINED CHECKED PASSED

11/1/2002

CHECKED 0S-A-6

ILLINOIS DEPARTMENT OF TRANSPORTATION DATE F.A.I. 94 (DAN RYAN EXPRESSWAY) OVERHEAD SIGN STRUCTURES SUPPORT FRAME FOR ALUMINUM TRUSS

SCALE: AS NOTED DATE: MARCH 7, 2006

DRAWN BY: AMB CHECKED BY: TB

TYLIN INTERNATIONAL