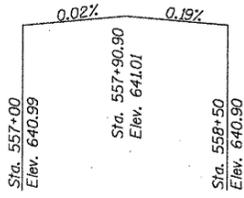


EXISTING STRUCTURE: S.N. 021-8022 was constructed in 1927 at STA. 557+86 as a 8'x3'x42' cast-in-place box culvert with concrete headwalls as S.B.I. 121, Sec. 146 in Douglas County. In 2000 the box was extended with precast box culverts and cast-in-place end sections, under Section (145,146)RS-2 & 147 RS-4. The existing structure is to be completely removed and replaced. There will be no salvage of any materials. Road closure will be utilized. BENCHMARK ELEV. = 640.34 Chiseled square on top of center of south headwall of S.N. 021-8022 at STA. 557+91, 31.16' RT.



Profile Grade
Along ϕ Roadway

STATION 557+90.90
BUILT 201 BY
STATE OF ILLINOIS
F.A.P. RT. 323 SEC. (145,146)CR
LOADING HS 20
STRUCTURE NO. 021-8053

NAME PLATE
See Std. 515001

INDEX OF SHEETS

1. Plan & Profile
2. As Built Plan
3. Porous Granular Embankment Detail
4. General Plan and Elevation
5. Box Culvert End Section Details

DESIGN SPECIFICATIONS
2002 AASHTO

LOADING HS20-44

Allow 50#/sq.ft. for future wearing surface

DESIGN STRESSES

FIELD UNITS

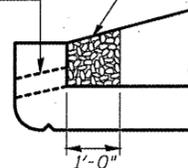
f'_c = 3,500 psi
 f_y = 60,000 psi (reinforcement)
 f_y = 65,000 psi (welded wire fabric)

PRECAST UNITS

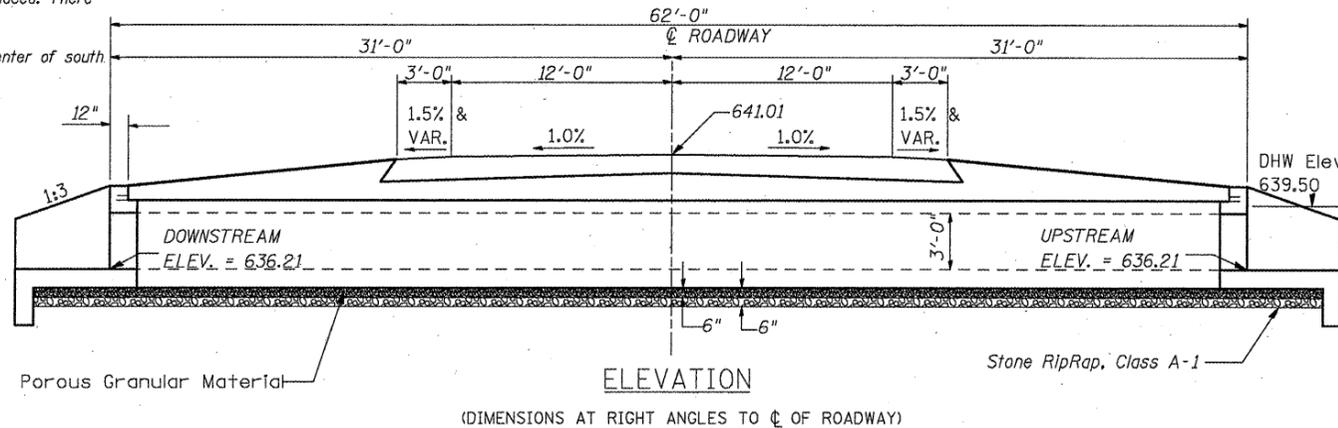
f'_c = 5,000 psi
 f_y = 65,000 psi (welded wire fabric)

Coarse aggregate full length of both headwalls. To be placed by Grading Contractor. Cost included with Box Culvert End Sections.

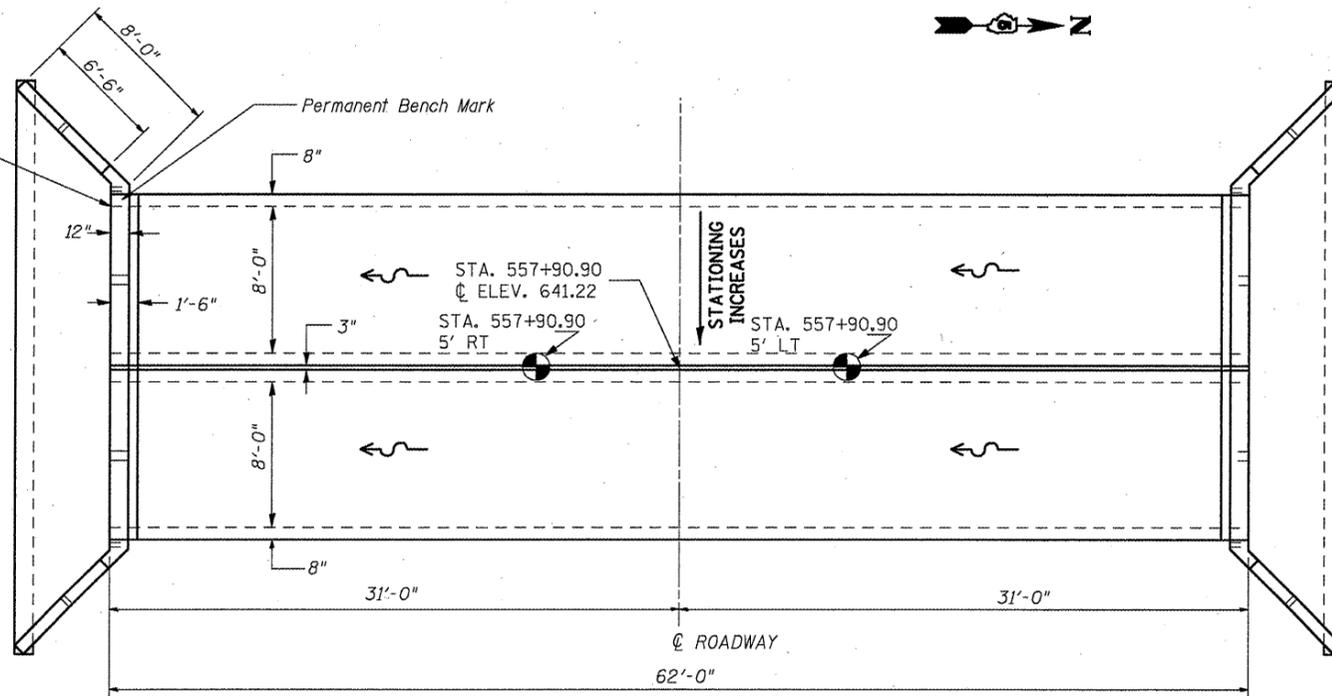
6" x 3" Formed Opening



DRAIN DETAIL



ELEVATION
(DIMENSIONS AT RIGHT ANGLES TO ϕ OF ROADWAY)



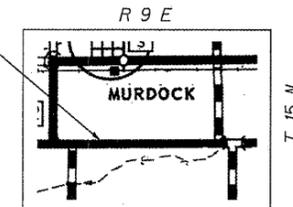
PLAN

WATERWAY INFORMATION

Drainage Area = 0.4 sq. mi. Low Grade Elev. 640.89 @ Sta. 558+70

Flood	Freq. Yr.	Q C.F.S.	Opening Sq. Ft.		Nat. H.W.E.	Head - Ft.		Headwater El.	
			Exist.	Prop.		Exist.	Prop.	Exist.	Prop.
Design	10	140	24	41			639.9	638.8	
Base	50	230	24	48			Over	639.5	
Overtopping	100	271	24	48			Over	639.8	
Max. Calc.	500	371	24	48			Over	640.7	

Note: Information provided using the Regression Method.



Design Scour Elevation Table

Design Scour Elevation (ft.)	Upstream	Downstream
	633.21	633.21

General Notes

Build tops of headwalls parallel to the grade lines.

All construction joints shall be bonded according to Article 503.09 of the Standard Specifications.

Reinforcement bars shall conform to the requirements of ASTM A706 Gr. (IL Modified). See Special Provisions.

The 6" Porous Granular Material required per Art. 540.06 of the Standard Specifications shall also extend beneath the Box Culvert End Sections and shall be considered included in the cost of Precast Concrete Box Culverts and Box Culvert End Sections.

When lapping sheets of welded wire fabric, the overlap measured between the outermost cross wires of each fabric sheet shall not be less than 8"

End Sections will be paid for at the contract unit price per each for BOX CULVERT END SECTIONS, as outlined in Section 540 of the Standard Specifications.

Class SI Concrete shall be used throughout.

Concrete, Rebar, and Welded Wire Fabric quantities and lengths calculated for the cast-in-place End Sections may vary based on the precast box culverts supplied.

Drain holes shall be provided in accordance with Article 503.11 of the Standard Specifications.

The design reinforcement areas shall conform to those found in Table 1 of AASHTO M273 for an 8'x4' box section except the extension of the AsI bars into the top slab shall be equal to (23 inches + 2 longitudinal wire spaces).

The box culvert end section may be built in the field or using precast construction methods. If the contractor elects to use precast construction methods, shop drawings and a proposed construction sequence shall be submitted to the Engineer for approval. See Special Provisions.

The ends of the precast box sections adjacent to the end section shall be formed without the male and female shapes specified in Article 8.1 of AASHTO M273. See Sections B-B, D-D, E-E, and F-F on Sheet 5.

The design fill height for this box is less than 2 feet. The Precast Concrete Box Culvert Sections shall conform to the requirements of AASHTO M 273.

The joints between precast box sections shall be sealed, all voids filled with a mastic joint sealer. In addition, the joints shall be externally sealed on all four sides with a 13 inch wide external sealing band. The seal shall be centered over the joint, secured in place and protected during the backfilling process.

All dimensions are in FEET (') - INCHES (") unless otherwise noted.

Drawings not to scale.

TOTAL BILL OF MATERIAL

Item	Unit	Total
Removal of Existing Structures No. 2	Each	1
Precast Concrete Box Culvert 8'x3' (M273)	Foot	118
Box Culvert End Section, Culvert No. 2	Each	2
Name Plates	Each	1
Permanent Bench Marks	Each	1
Porous Granular Embankment	Cu. Yd.	28
Stone RipRap, Class A1	Ton	45

GENERAL PLAN AND ELEVATION
DOUBLE 8'x3' PRECAST BOX CULVERT
F.A.P. ROUTE 323 - SECTION (145,146)CR
DOUGLAS COUNTY
STATION 557+90.90 S.N. 021-8053
CULVERT NO. 2

FILE NAME =	USER NAME = bucklesj	DESIGNED - RLA	REVISED -	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	GENERAL PLAN AND ELEVATION PROPOSED CULVERT NO. 2 - S.N. 021-8053	F.A.P. RTE. = 323	SECTION = (145,146)CR	COUNTY = DOUGLAS	TOTAL SHEETS = 36	SHEET NO. = 18
DRAWN - RLA	CHECKED - JMS	REVISOR -	SCALE: N/A			SHEET NO. 4 OF 5 SHEETS	STA. TO STA.	ILLINOIS FED. AID PROJECT		CONTRACT NO. 70696
PLOT SCALE = 48,000 / 1	DATE = 10/29/09	REVISOR -								
PLOT DATE = 3/22/2010										