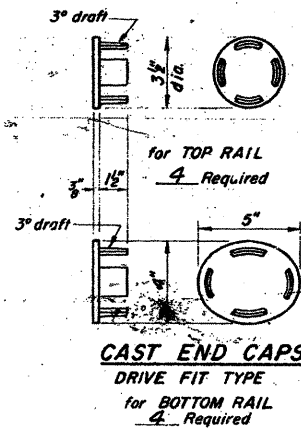


FOR INFORMATION ONLY

STATE OF ILLINOIS
DEPARTMENT OF PUBLIC WORKS & BUILDINGS
DIVISION OF HIGHWAYS

ROUTE NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
F.A.I. 64	82-1HB-1	ST. CLAIR	42	E1B // SHEETS
SHEET NO. 58				



NOTES:

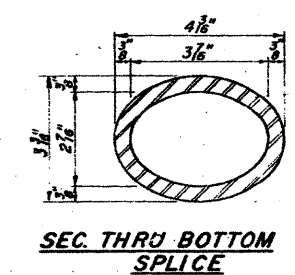
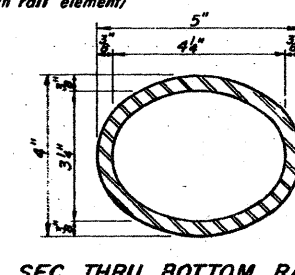
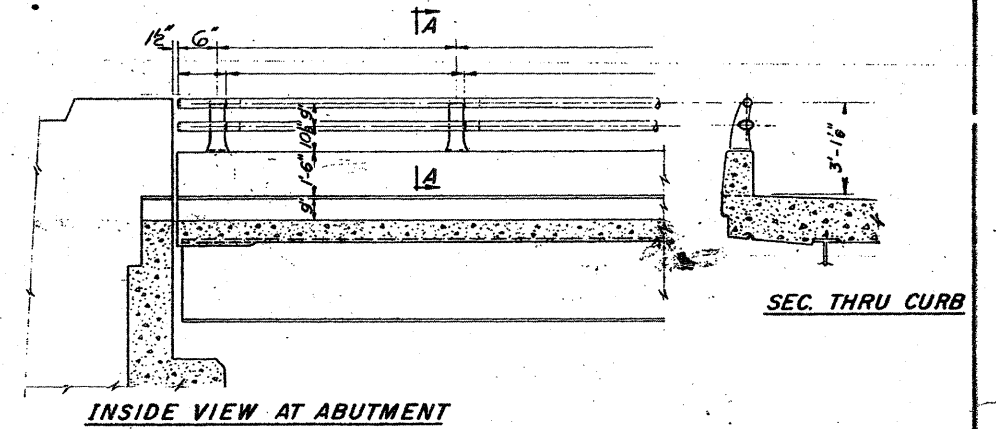
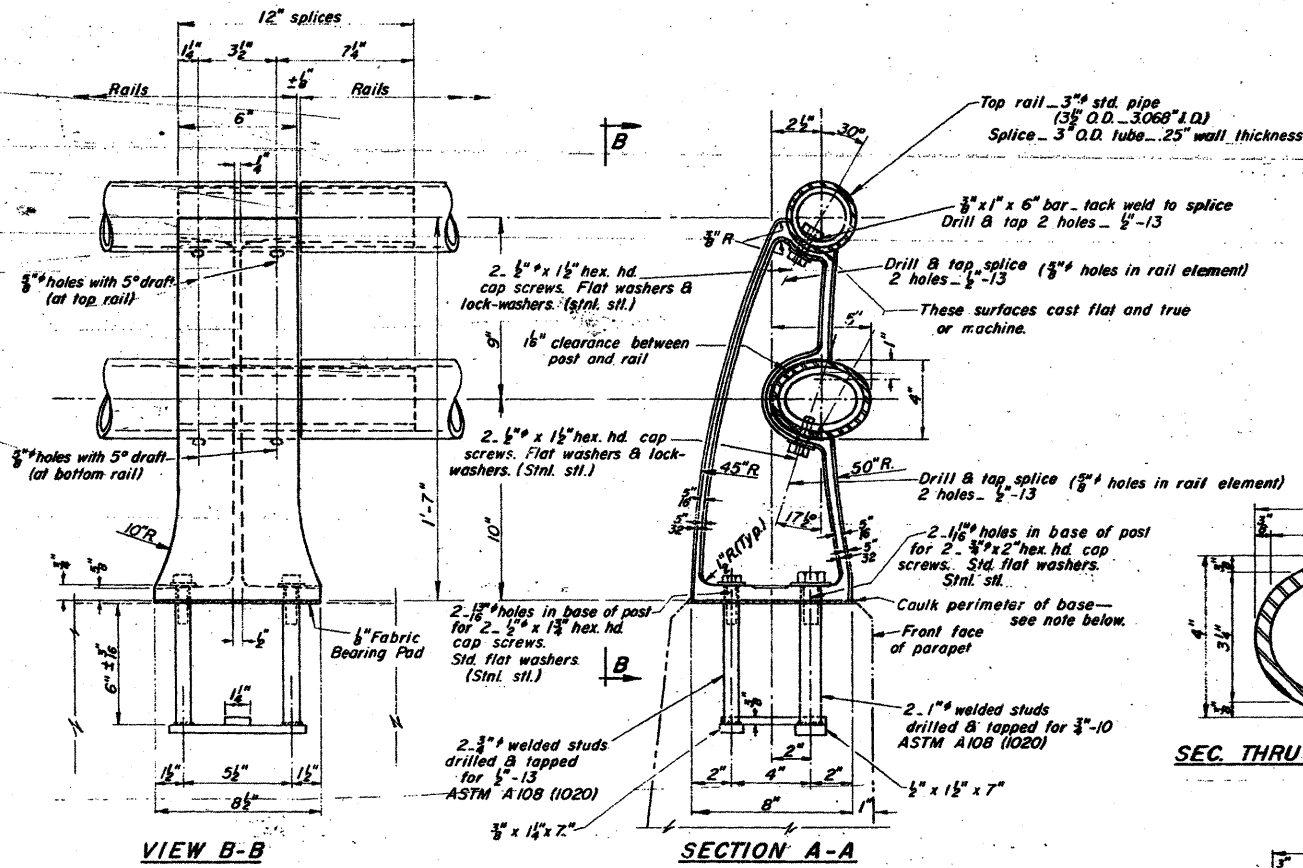
All Posts shall be normal to parapet.
All Posts shall be malleable cast iron conforming to ASTM A-47, Grade 350B, galvanized to ASTM A-153.
All Rail Tubing shall conform to applicable requirements of ASTM A-53, Grade B, (pipe or tube) galvanized to ASTM A-120.

Provide 1-¹/₈" and 2-¹/₈" galvanized sheet steel shims for 25% of the Posts. Rail element shall be parallel to Grade—high spots shall be ground and low spots shimmed.

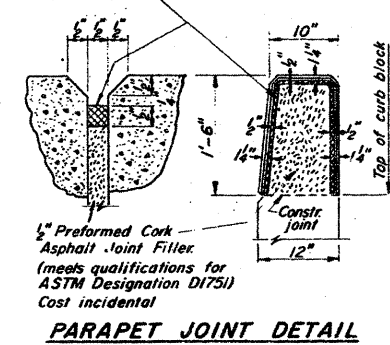
If any of the galvanizing coat is damaged or removed during erection, the affected area shall be painted with one coat of zinc paint in accordance with Military Specification MIL-P-26915 Type 1, air-dry cure.

Railing shall be in accordance with Section 508 of the Standard Specifications, except as noted, and shall be paid for at the contract unit price per lineal foot for STEEL RAILING, TYPE M.

For post and joint spacing see sheet 5 of 11.



Two component non-staining gray sealing compound with polysulfide liquid polymers—gun grade with primer



BILL of MATERIAL

Item	Unit	Quantity
STEEL RAILING, TYPE M	Lin. Ft	446

TYPE M
STEEL RAILING

F.A.I. ROUTE 64 ~ SEC. 82-1HB-1

ST. CLAIR COUNTY

STA 75+85.50

DESIGNED	19
CHECKED	EXAMINED
DRAWN Wm. M. Best	PASSED
CHECKED	APPROVED

Note! Seal base of post to parapet with two component non-staining gray sealing compound with polysulfide liquid polymers—gun grade with primer.

Note! Splice must be sliding fit in Rail Section.

R-21 Dwn. 3-20-64 Rev. 7-23-65 8-18-65 5-20-68